

Product Data Sheet

No. 1300 - 02/17

RUST PROOF ANY-WAY SPRAY PAINT

VOC/CARB MIR: FLAT <60% / ≤ 0.8 ; NON-FLAT <65% / ≤ 0.95 ; METALLIC 80% / ≤ 1.25

PRODUCT NUMBERS:

157 - J.D. GREEN	302 - SAFETY YELLOW*	308 - BRITE RED	314 - BROWN	342 - SEMI FLAT BLACK
167 - CAT. YELLOW (OLD)	303 - SAFETY BLUE*	309 - ALUMINUM	317 - TAN	344 - SATIN BLACK
168 - CAT YELLOW (NEW)	304 - SAFETY GREEN*	310 - SILVER †	318 - LIGHT BLUE	348 - METER GREEN
178 - SCHOOL BUS YELLOW	305 - SAFETY ORANGE*	311 - GOLD	319 - ROYAL BLUE	349 - METER GRAY (ANSI-49)**
300 - SAFETY PURPLE*	306 - SAFETY BLACK	312 - FLAT BLACK	320 - FOREST GREEN	361 - LIGHT GRAY (ANSI-61)
301 - SAFETY RED*	307 - SAFETY WHITE*	313 - FLAT WHITE	333 - DARK GRAY (ANSI-33)	

* OSHA Safety Colors

† Not Available in Quarts

Rust Proof Any-Way Enamel equals product number plus Q = 4 one-quart cans

I. GENERAL DESCRIPTION

Description: Aervoe Rust Proof Any-Way is a high quality industrial maintenance enamel coating formulated for mild to moderate interior/exterior industrial exposures. This product offers lasting protection against corrosion, light abrasion, weathering and mild chemical fumes. Aerosol is designed to spray in any direction. Adheres to any surface.

Benefits: This high quality industrial coating is VOC and MIR compliant and provides good resistance to moderate environments including rain, fog, moisture. Excellent temperature resistance to 200°F; 200° to 300°F (93° to 149°C) slightly darkening. Excellent high gloss appearance, high-hide coverage (with or without primer) that provides corrosion protection especially on metal surfaces. Can be applied to any surface including plastic and over sound rusted areas; loose flakes, dirt, grease, oils, other surface contaminants or particles should be removed first with a wire brush and chemical cleaning. The aerosol's Spray-Any-Way valve allows application in any direction, including upside down.

Applications: Ideal for equipment maintenance and O.E.M. production. Exceeds many performance standards of nationally recognized brands. Use on metal, wood, plastic, and other common surfaces including nonporous plaster. Excellent for use on motors, tools, cabinets, pipelines, drums, conduit, ducts, furniture, steel bars, railings, tool boxes and electrical equipment.

Directions: For best results, surface must be clean, dry and free of grease, rust, scale and any other loose particles that could affect film adhesion. Surface Preparation - **Bare Metal:** Clean surface with Aervoe # 399 or 400 Cleaner/Degreaser or other suitable cleaner. Allow to dry before application. **Previously Coated:** Apply to properly primed or previously coated surfaces (scuff glossy surfaces, then clean). If an immoderate time has passed since coating was applied, then remove all dust, dirt,

greased, or chemical contaminants by washing surface with Aervoe #399 Cleaner/Degreaser, a commercial detergent, or other suitable cleaner. Rinse thoroughly with water and allow to dry before application.

A primer is not usually needed for most surfaces; however, it is recommended over bare metal, crevices and seams to achieve the best results. **Aerosol:** Shake well for 1 minute after rattle of agitator ball is heard. Hold can 6 to 8 inches from surface. Two light coats are better than one heavy coat. **Bulk:** Stir thoroughly and apply by brush, roller or spray. **Thinning:** Generally not required for brush or roller application. For HVLP or conventional spraying equipment, thin 15% to 25% with acetone or non-VOC thinner. Check local VOC regulations / air quality standards prior to thinning as the use of thinners may increase the VOC content. **Recoating:** To avoid lifting or wrinkling of the first coat, the second coat must be applied within the time specified as the recoat window or after full cure. This is shown in Section II under Dry Schedule as "To recoat" and "Full cure." If the recoat window has passed, the next coat must be applied after full cure has been achieved. The aerosol system is compatible with the bulk system so you may apply the aerosol as the second coat over the bulk, providing the application follows the recoat window for the bulk product.

Limitations: Please refer to the Safety Data Sheet for specific information on material hazards, etc. Check all plastic surfaces for adhesion and compatibility before use. Not recommended for water immersion services.

Packaging:

Aerosol:	Cans (16 oz.)	All colors except #310 Silver - 12 oz. net wt. (340 g)	15.2 fl. oz. (449 ml)
		#310 Silver - 11 oz. net wt. (312 g)	13.6 fl. oz. (402 ml)
	Case (6/case):	6 lbs. (2.72 kg)	0.44 CF (0.012 CM)
Bulk:	4-quart cans:	12 lbs. (5.44 kg)	0.29 CF (0.008 CM)

SURFACE PREPARATION, APPLICATION, AND EQUIPMENT RECOMMENDATION

1300 Rust Proof Any-Way Enamel (VOC < 340 g/L) - 02/17

SURFACE PREPARATION

Bare Metal	Remove all dust, dirt, grease, or chemical contaminants by washing surface with Aervoe #399 or 400 Cleaner/Degreaser, or other suitable cleaner. Allow to dry before application.
Previously Coated	Apply to properly primed or previously coated surfaces (scuff glossy surfaces then clean). If immoderate period of time has past since coating was applied, then remove all dust, dirt, grease, or chemical contaminants by washing surface with Aervoe #399 Cleaner/Degreaser, a commercial detergent, or other suitable cleaner. Rinse thoroughly with water and allow to dry before application.

APPLICATION

For best results apply when air and surface temperatures are between 50° & 90° F (10° & 32° C), and the surface is at least 5°F above the dew point.

THINNING

Brush/Roller	Thinning is generally not required but if needed use 5% - 15% acetone (approx. 1/2 pint per gallon).
Air-Atomized Spray	Use up to 15% - 25% Acetone (approx. 1/2 pint per gallon)
Airless Spray	Use up to 15% - 25% Acetone (approx. 1/2 pint per gallon)
Cleanup	Acetone

EQUIPMENT

Brush	Use a good quality natural or synthetic bristle brush.
Roller	Use a good quality natural or synthetic cover. Use a short nap for smooth surfaces and a medium nap for rough surfaces.

AIR-ATOMIZED SPRAY	Fluid x Air Nozzles	Nozzle Type	30 psi	50 psi	70 psi	Max Pattern	Fluid Needle
Pressure	65SSx63PK	PE	11.0	16.5	22.0	15.0"	765
	63CSSx200	PI	3.1	5.2	6.4	12.0"	763A

SIPHON	Fluid Nozzle	Air Nozzle	Needle Valve	Max Pattern	CRM			Fluid Flow*		
					20	30	40	20	30	40
	66SS	66SD	865	12"@40psi	7.5	10.0	12.0	205	244	275

HVLP	Fluid Tip	Fluid Delivery	Atomizing Pressure
	.043 - .070	8 - 14 oz. (min.)	60 - 90 psi (10 psi max at tip)

AIRLESS SPRAYER	Pump Ratio	Fluid Tip	Fluid Pressure	Filter Mesh
	High Gloss 30:1	.013 - .017	1600-2000 psi	100
	Semi-Gloss 30:1	.013 - .017	1600-2400 psi	100
	Flat 30:1	.013 - .019	1600-2400 psi	60
	Metallic 30:1	.013 - .017	1600-2400 psi	60

* Fluid flow in cc/minute