

Product Data Sheet

No. 1300 - 02/17

RUST PROOF ANY-WAY SPRAY PAINT

VOC/CARB MIR: FLAT <60% / ≤0.8; NON-FLAT <65% / ≤0.95; METALLIC 80% / ≤1.25

PRODUCT NUMBERS:

157 - J.D. GREEN	302 - SAFETY YELLOW*	308 - BRITE RED	314 - BROWN	342 - SEMI FLAT BLACK
167 - CAT. YELLOW (OLD)	303 - SAFETY BLUE*	309 - ALUMINUM	317 - TAN	344 - SATIN BLACK
168 - CAT YELLOW (NEW)	304 - SAFETY GREEN*	310 - SILVER †	318 - LIGHT BLUE	348 - METER GREEN
178 - SCHOOL BUS YELLOW	305 - SAFETY ORANGE*	311 - GOLD	319 - ROYAL BLUE	349 - METER GRAY (ANSI-49)**
300 - SAFETY PURPLE*	306 - SAFETY BLACK	312 - FLAT BLACK	320 - FOREST GREEN	361 - LIGHT GRAY (ANSI-61)
301 - SAFETY RED*	307 - SAFETY WHITE*	313 - FLAT WHITE	333 - DARK GRAY (ANSI-33)	

* OSHA Safety Colors

† Not Available in Quarts

Rust Proof Any-Way Enamel equals product number plus Q = 4 one-quart cans

I. GENERAL DESCRIPTION

Description: Aervoe Rust Proof Any-Way is a high quality industrial maintenance enamel coating formulated for mild to moderate interior/exterior industrial exposures. This product offers lasting protection against corrosion, light abrasion, weathering and mild chemical fumes. Aerosol is designed to spray in any direction. Adheres to any surface.

Benefits: This high quality industrial coating is VOC and MIR compliant and provides good resistance to moderate environments including rain, fog, moisture. Excellent temperature resistance to 200°F; 200° to 300°F (93° to 149°C) slightly darkening. Excellent high gloss appearance, high-hide coverage (with or without primer) that provides corrosion protection especially on metal surfaces. Can be applied to any surface including plastic and over sound rusted areas; loose flakes, dirt, grease, oils, other surface contaminants or particles should be removed first with a wire brush and chemical cleaning. The aerosol's Spray-Any-Way valve allows application in any direction, including upside down.

Applications: Ideal for equipment maintenance and O.E.M. production. Exceeds many performance standards of nationally recognized brands. Use on metal, wood, plastic, and other common surfaces including nonporous plaster. Excellent for use on motors, tools, cabinets, pipelines, drums, conduit, ducts, furniture, steel bars, railings, tool boxes and electrical equipment.

Directions: For best results, surface must be clean, dry and free of grease, rust, scale and any other loose particles that could affect film adhesion. Surface Preparation - **Bare Metal:** Clean surface with Aervoe # 399 or 400 Cleaner/Degreaser or other suitable cleaner. Allow to dry before application. **Previously Coated:** Apply to properly primed or previously coated surfaces (scuff glossy surfaces, then clean). If an immoderate time has passed since coating was applied, then remove all dust, dirt,

greased, or chemical contaminants by washing surface with Aervoe #399 Cleaner/Degreaser, a commercial detergent, or other suitable cleaner. Rinse thoroughly with water and allow to dry before application.

A primer is not usually needed for most surfaces; however, it is recommended over bare metal, crevices and seams to achieve the best results. **Aerosol:** Shake well for 1 minute after rattle of agitator ball is heard. Hold can 6 to 8 inches from surface. Two light coats are better than one heavy coat. **Bulk:** Stir thoroughly and apply by brush, roller or spray. **Thinning:** Generally not required for brush or roller application. For HVLP or conventional spraying equipment, thin 15% to 25% with acetone or non-VOC thinner. Check local VOC regulations / air quality standards prior to thinning as the use of thinners may increase the VOC content. **Recoating:** To avoid lifting or wrinkling of the first coat, the second coat must be applied within the time specified as the recoat window or after full cure. This is shown in Section II under Dry Schedule as "To recoat" and "Full cure." If the recoat window has passed, the next coat must be applied after full cure has been achieved. The aerosol system is compatible with the bulk system so you may apply the aerosol as the second coat over the bulk, providing the application follows the recoat window for the bulk product.

Limitations: Please refer to the Safety Data Sheet for specific information on material hazards, etc. Check all plastic surfaces for adhesion and compatibility before use. Not recommended for water immersion services.

Packaging:

Aerosol:	Cans (16 oz.)	All colors except #310 Silver - 12 oz. net wt. (340 g)	15.2 fl. oz. (449 ml)
		#310 Silver - 11 oz. net wt. (312 g)	13.6 fl. oz. (402 ml)
	Case (6/case):	6 lbs. (2.72 kg)	0.44 CF (0.012 CM)
Bulk:	4-quart cans:	12 lbs. (5.44 kg)	0.29 CF (0.008 CM)

II. CHARACTERISTICS & PROPERTIES (Average for all colors)

Specifications:

None

Appearance:

	Aerosol	Silver Aerosol	Bulk
Gloss at 60°	Flat <5 / Gloss >90	>90	Flat <5 / Gloss >85
Class	Flat, Gloss, Metallic	Metallic	Flat, Gloss, Metallic

Coverage:

Theoretical (at 1 mil dry)	22 sq. ft./can	20 sq. ft./can	900 sq. ft./gal
Practical (at 2 mil dry)	11 sq. ft./can	10 sq. ft./can	450 sq. ft./gal

Dry Schedule: (at 77° F [25° C], 50% Humidity at 1 mil, dry)

To touch	15 min.	15 min.	2 to 4 hrs.
To handle	30 min.	30 min.	8 to 9 hrs.
Full cure	72 hrs.	72 hrs.	72 hrs.
To recoat (aerosol)	Before 1 hr. or after 72 hours to avoid lifting		
To recoat (bulk)	Before 8 hrs. or after 24 hrs. to avoid lifting		

Performance and Chemical Properties:

Weight per gallon	6.13 lbs.	5.5 lbs.	8.72 lbs.
Specific gravity	0.74	0.66	1.05
Viscosity	Not Applicable	Not Applicable	85-100 ku
Flammability: Label marking	Extremely Flammable	Extremely Flammable	Flammable
Flash point	<0° F (-18° C)	<0° F (-18° C)	<25° F (-3° C)
Operating temperature range	40° to 100°F (4° to 38°C)	40° to 100°F (4° to 38°C)	40° to 100°F (4° to 38°C)
Percent solids by weight	See attached	See attached	See attached
Percent solids by volume	See attached	See attached	See attached
Percent pigment by volume	1.4%	0.78%	9.7% (average)
Volatile Organic Compound level (flat, non-flat, metallic)	<60%, <65%, <80%	<60%, <65%, <80%	≤ 1.20, ≤ 1.40, ≤ 1.90
CARB MIR (aerosol)	≤0.8 (flat), ≤0.95 (non-flat), ≤ 1.25 (metallic)		
CARB MIR (bulk)			Not Regulated
Interior durability	Excellent	Good	Excellent
Exterior durability	Excellent	Fair	Excellent
Temperature resistance (aerosol)	Excellent to 200°F; 200° to 300°F (93° to 149°C) slight darkening		
Temperature resistance (bulk)			Excellent to 200°F
Color fastness	Excellent	Excellent	Very Good
Adhesion	Good	Fair	Excellent
Salt spray corrosion	>200 hrs. direct to metal	>200 hrs. direct to metal	>300 hrs direct to metal
Mineral spirits resistance	Good	Poor	Good
Gasoline resistance	Poor	Poor	Good
Motor oil resistance	Good	Poor	Good
Pencil hardness	H	<2B	F

Base Materials

Resin system	Acrylic Alkyd	Isoprene	Acrylic Alkyd
Solvents (top two)	Acetone, VM&P Naphtha	VM&P Naphtha, Heptane	Acetone, Mineral Spirits
Propellant System	Hydrocarbon	Hydrocarbon	Not applicable

III. SHIPPING, STORAGE AND HEALTH

	Aerosol	Bulk
UN number	UN1950	UN1263
Proper Shipping Description	Aerosols	Paint
Hazard Class	2.1	3
Packing Group	N/A	II
Limited Quantity	Yes	Container size determines applicability
Warehouse storage level number	3	N/A
Storage temperature	32° to 120°F (0° to 49°C)	32° to 120°F (0° to 49°C)
Shelf life	1 to 2 years	2 to 5 years
HMIS ratings		
Health	1	2
Fire	4	3
Reactivity	1	1

IV. MISCELLANEOUS

Contains no Ozone Depleting Substances (O.D.S.)

V. WARRANTY

1-year performance warranty on all products from date of purchase. Report to home office or local Aervoe representative for examination. Because Seller cannot control Buyer's handling or use of product, Seller makes no warranty expressed or implied when not used or stored in accordance with directions. Seller shall not be liable for cost of labor, incidental or consequential damages, and this warranty is limited to replacement of product or credit of purchase.

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