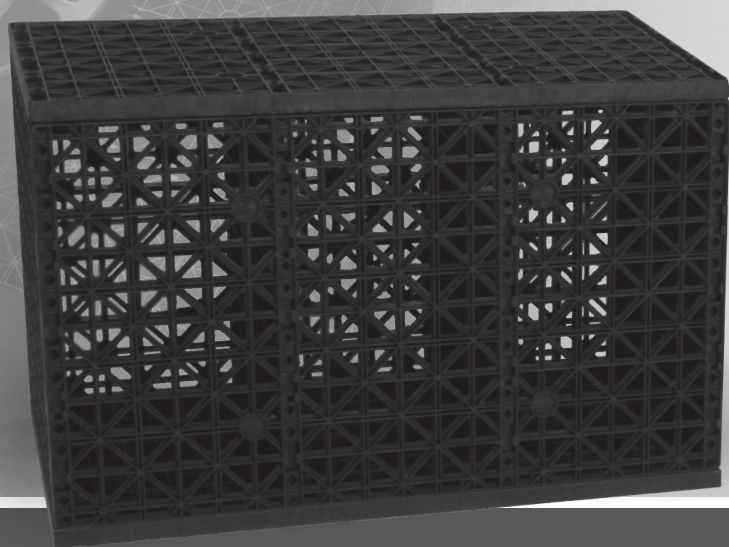


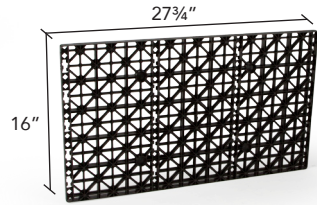


Assembly Manual

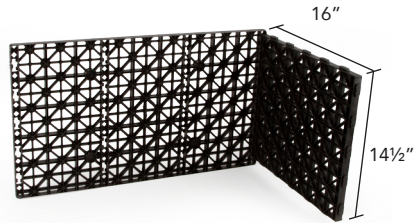
Eco-Blox



1. Begin assembly by placing one (1) large panel in a vertical position with the 27¾" long side on the ground. When assembly is complete this panel will become the bottom of the Eco-Blox.



2. Locate the 14½" side of one (1) of the four (4) small support panels. Insert the slide lock tabs of the 14½" side into the receiving channel at one end of the bottom panel. Holding the bottom panel in one hand, push down on the support panel until it 'clicks' into position. The support panel should be centered on bottom panel.



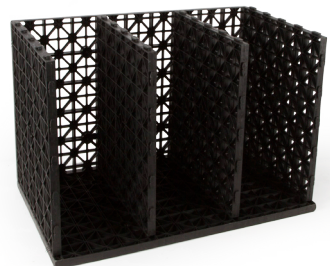
3. Repeat Step 2 for the three (3) remaining support panels.



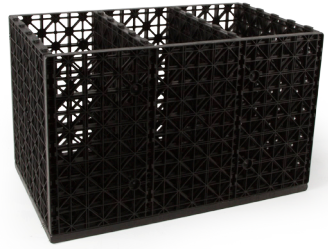
4. Rotate the Eco-Blox so the bottom panel lays flat on the ground and the support panels are facing upright.



5. Install the side panel by inserting the slide lock tabs of all four (4) support panels into the receiving channels. Starting at one end, push down on the side panel above each receiving channel until they click into position. The top of the side panel should be flush with the tops of the support panels when fully installed.



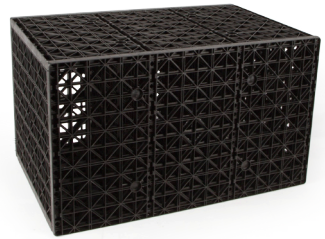
6. Repeat this step for the other side panel.



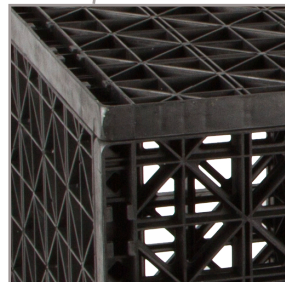
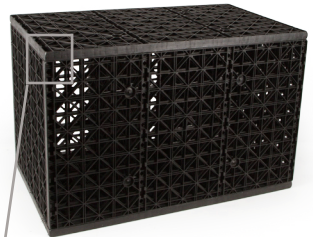
7. Lay the EcoBlox on its side.



8. Install the top panel by repeating the same steps used for the sides.



9. To complete the assembly, rotate the Eco-Blox so that the bottom panel is flat on the ground and the top panel is facing up. In this position, the top panel is supported by the sides as well as the center support panels. EcoBlox must always be installed in this position. Improper installation will reduce the structural integrity of the unit and may cause the Eco-Blox to fail.





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