



MiraFlex Membrane C

Product Technical Data Sheet



MiraFlex Membrane C is a state-of-the-art, two-component, polymer-modified, highly flexible, cementitious membrane for the waterproofing and protection of concrete, masonry and many other types of construction materials and substrates. Designed for exterior or interior applications, above or below grade, MiraFlex Membrane C can be used and applied to horizontal, vertical and overhead surfaces.

Applied by roller, trowel, spray apparatus or squeegee, MiraFlex Membrane C is ideal for use in waterproofing applications under tile and other composite flooring systems. It is also capable of stand-alone applications, and can remain exposed to mechanical wear and abrasion, impact, immersion in water, UV and normal climatic and environmental elements. For detailing and treatment of cracks and construction joints, it can be embedded with Miracote Poly Fabric for reinforcement and enhanced dimensional stability. With its cementitious backbone, MiraFlex Membrane C is compatible with other cementitious materials, thin-set mortars and most coatings and sealers.

WHERE TO USE

- Interior and exterior – above and below grade.
- Below grade positive side waterproofing.
- Planter box and foundation waterproofing.
- Plaza decks, balconies, pedestrian bridges, roof decks.
- Stadiums, arenas and entertainment parks.
- Mechanical equipment and utility rooms.
- Fountains, pools, spillways, storage and aquatic tanks.
- Secondary containment, elevator pits.
- Water and wastewater facility structures
- Crack isolation/waterproofing under Miracote flooring systems.
- Waterproofing under tile and other composition flooring.

ADVANTAGES

- NFS-61 Certified for use in potable water.
- Permanent high flexibility – does not age harden.
- Carbon dioxide barrier – prevents concrete carbonation.
- Protects against de-icing salts, chlorides, sulphates.
- Superior UV resistance and stability.
- Vapor permeable membrane - breathable.
- Ideal for interior and exterior stand-alone exposure.
- Excellent resistance to abrasion, wear and impact.
- Suitable for application on moist or damp substrates.
- Crack isolation membrane – reduces reflective cracking.
- Compatible with cementitious thin-set mortars.
- Wide range of available colors when using white powder.
- Green technology – environment friendly, LEED-compliant.
- Smooth powder blend available for a finer finish.

THEORETICAL COVERAGE RATES

One Coat Application	160 sq. ft. @ 1/32" (31.25 mils)
Two Coat Application	80 sq. ft. @ 1/16" (62.50 mils)
Three Coat Application	53 sq. ft. @ 3/32" (93.75 mils)

Actual consumption rates are dependent on many factors including, but not limited to, substrate texture and porosity, variations in applied thickness and normal allowance for waste.

PACKAGING and COLORS

Membrane C Liquid	(2 gallon pail)
Membrane C Powder – Natural	(43 lb. bag)
Membrane C Powder – Natural Smooth	(34 lb. bag)
Membrane C Powder – White*	(43 lb. bag)
Membrane C Powder – White Smooth*	(34 lb. bag)

* To match Miracote Standard Colors requires use of White Powder.

MIX RATIO

2 Gal Membrane C Liquid : 1 Bag - Membrane C Powder

SHELF LIFE AND STORAGE

One year from the date of manufacture as long as containers remain unopened and material is stored in a protected environment free from moisture, excessive heat, freezing temperatures, and direct sunlight.

TYPICAL PHYSICAL PROPERTIES @ 75F (24C)

Working Life	15-45 minutes (rate of evaporation dependent)
Recoat Time	2-4 hours or when dry
Open to Traffic	12 – 24 hours
Waterproofness ASTM D4068 modified	No passage of water
Resistance to passage when subjected to 27.7" head of water (hydrostatic pressure of 1 lb./ft.) for one month.	
Elongation ASTM D638	65%
Tensile Strength ASTM D638	750 psi
7 days dry / 21 days wet	
Bacteria & Fungus Resistance ASTM G22	No growth
Adhesion in Peel to Concrete	8.3 lbs./in width
Moisture Vapor Transmission ASTM E96.....	2.5g
(Grams/sq. meter/24 hrs.)	
Crack –Bridging ASTM E836	
1/8" opening @ 77°F.....	Pass (No rupture)
Hydrostatic Resistance ASTM D751	
Procedure B.....	Pass
Permeability ASTM E96	0.75 perm/inches
Cold Temperature Flexibility	
May be folded double, maintains stretch-ability when immediately remove from freezer.	
NSF-61 CERTIFICATION PARAMETERS @ 70F (21C)	
Number of coats	1 to 3
Dry Film Thickness (DFT)	78 mils maximum
Recoat Time	2 hours minimum

OVERVIEW OF INSTALLATION STEPS

- **Surface Preparation** – All surfaces must be clean, sound, and free from bug holes, pop outs, voids, discontinuities, mortar fins, and any bond inhibiting substances including, but not limited to, grease, oil and any other contaminants or loosely adhered materials. For concrete substrates, a minimum surface profile of a CSP-3 or higher is required depending on overall substrate conditions and coating requirements. Repair any existing concrete surface defects previously noted with the appropriate MiraPatch repair mortar. Concrete and other porous or absorptive substrates should be **(SSD) saturated surface dry** with no standing water at the time of application.
- **Mixing** – Membrane C must be mixed mechanically to a uniform consistency in a clean mixing vessel using a low-speed drill (300-450 rpm) with a “Jiffy-type” or similar Miracote-approved mixing paddle. Pre-mix Membrane C liquid to re-disperse any polymer solids that may have settled on the bottom of the pail. When mixing Membrane C always pour the liquid component into the mixing pail first and gradually add the powder component while mixing. Thoroughly mix the complete unit for a minimum of three minutes or until a uniform consistency is achieved that is free of lumps and pockets of dry powder.

MiraFlex Membrane C

Product Technical Data Sheet

OVERVIEW OF INSTALLATION STEPS (continued)

Application – Membrane C can be applied using a roller, brush, broom, trowel, magic trowel, squeegee or spray equipment. Apply only on properly prepared substrates, and be sure that all bug holes, pop outs, and other surface discontinuities have been rendered with appropriate MiraPatch mortar. Apply Membrane C at a rate of 160 sq. ft. per unit or approximately 31 mils per coat which presumes a relatively smooth surface profile. For waterproofing applications a minimum of two coats is required. A third coat may be required where high water infiltration can be anticipated.

For Reinforcement with Poly Fabric – Apply the first coat of Membrane C at the rate of 160 sq. ft. per unit, and turn up 6" at all vertical transitions. Immediately embed Miracote Poly Fabric while Membrane C remains in a wet condition ensuring that the fabric thoroughly settles into and is saturated by the wet Membrane C. Smooth out any wrinkles in the fabric carefully with a stainless steel trowel or other suitable tool. Within 1 to 2 hours, apply a second coat of Membrane C at a rate of 160 sq. ft. per unit over the Miracote Poly Fabric to encapsulate and weld all three layers together.

FOR BEST RESULTS

- Always install a minimum 4' by 4' test area site mock up for approval of acceptable color, texture, finish, adhesion, and any other critical requirement acceptable to the owner prior to proceeding with the installation.
- Verify and download current versions of product technical data sheets (PTDS), material safety data sheets (MSDS), and installation guides (IG) at www.miracote.com.
- Protect materials at all times from excessive heat and cold, and pre-condition to room temperature as necessary.
- Regularly check wet film thickness with mil gauge and monitor consumption to ensure correct application rates are obtained.
- The proper application of this product is the sole responsibility of the end user. Job site visits by Miracote representatives are only for the purpose of making recommendations, and do not assume any liability for supervision or quality control.
- Measure surface and ambient temperatures to ensure the material is only applied when temperatures are 40°F (4.5°C) and rising during placement and cure time.
- Natural gray and pigmented cementitious coatings may exhibit color variegation due to fluctuating evaporation rates during cure.
- Allow to cure for three days prior to full water immersion service.
- For required NSF-61 Certification Use: Allow to cure for seven days prior to full water immersion service.

LIMITATIONS

- Not a decorative or aesthetic coating.
- Avoid application when rain is anticipated.
- Minimum ambient/substrate temperature of 40°F (4.5°C).
- As with all cementitious products and materials, do not allow contact with aluminum to avoid adverse chemical reaction.

LIMITED WARRANTY

NO WARRANTY SHALL BE EFFECTIVE UNTIL THE TERMS AND CONDITIONS OF SALE SET FORTH IN CROSSFIELD PRODUCTS CORP. INVOICES ARE MET.

Crossfield Products Corp. warrants to the purchaser of its products that such products are free from manufacturing defect. Crossfield does not warrant or guarantee the workmanship performed by any person or firm installing its products. Crossfield's obligation under this warranty is limited solely to the original purchaser and solely to the remedy of replacement in kind of any product which Crossfield sold which may prove defective in manufacture within one year from date of installation, provided said product was stored correctly and installed within the product's shelf life, by the original purchaser and which Crossfield's examination shall disclose to Crossfield's satisfaction to be thus defective.

IN NO EVENT SHALL CROSSFIELD PRODUCTS CORP. BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. THIS WARRANTY IS EXPRESSLY GIVEN IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE AND ALL OTHER OBLIGATIONS OR LIABILITIES ON CROSSFIELD'S PART, AND WE NEITHER ASSUME NOR AUTHORIZE ANY PERSON OR PERSONS TO ASSUME FOR US ANY OTHER LIABILITY IN CONNECTION WITH SALE OF A CROSSFIELD PRODUCT. THIS WARRANTY SHALL NOT APPLY TO ANY OF CROSSFIELD'S PRODUCTS, WHICH HAVE BEEN SUBJECT TO ADULTERATION, ALTERATION ABUSE OR MISUSE. CROSSFIELD PRODUCTS CORP. MAKES NO WARRANTY WHATSOEVER IN RESPECT TO ACCESSORIES, PARTS OR MATERIAL NOT SUPPLIED BY CROSSFIELD PRODUCTS CORP., WHICH ARE USED IN CONNECTION WITH ITS PRODUCTS. THE TERM "ORIGINAL PURCHASER" IN THIS WARRANTY MEANS THAT PERSON, CORPORATION OR ENTITY TO WHOM CROSSFIELD PRODUCTS CORP. SOLD ITS PRODUCTS. ANY ACTION TO ENFORCE ANY WARRANTY OR FOR BREACH OF CONTRACT OR ARISING OUT OF ANY CLAIM AGAINST CROSSFIELD PRODUCTS CORP. SHALL BE COMMENCED AND MAINTAINED ONLY IN A COURT OF COMPETENT JURISDICTION IN THE CONTINENTAL UNITED STATES OF AMERICA. THE PURCHASER ACCEPTS THESE TERMS AND CONDITIONS, AND HEREBY EXPRESSLY WAIVES ANY CLAIM TO ADDITIONAL DAMAGES.

CAUTION: ALWAYS KEEP OUT OF THE REACH OF CHILDREN.



**Miracote Product Line
Crossfield Products Corp**

www.miracote.com

East Coast Office
140 Valley Road
Roselle Park, CA 07204
P: (908) 245-2800
F: (908) 245-0659

West Coast Office
3000 E. Harcourt Street
Rancho Dominguez, CA 90221
P: (310) 631-6594
F: (310) 886-9119



**MIR.373
MIRAFLEX MEMBRANE C
10-27-2014**