

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 6/27/2025 Revision date: 6/27/2025 Version: 1.0

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. **Product identifier** Product form : Mixture Trade name : M-1 Marine. (black) 1.2. Relevant identified uses of the substance or mixture and uses advised against Use of the substance/mixture : adhesives/sealant Details of the supplier of the safety data sheet 1.3. Chem Link, Inc. 353 E. Lyons St. Schoolcraft, MI 49087 1.4. **Emergency telephone number** : CHEMTREC: 1-800-424-9300 (acct # CCN20515); 24/7. CANUTEC 1-613-996-6666 Emergency number SECTION 2: Hazards identification 2.1. Classification of the substance or mixture **Classification (GHS US)** Eye Irrit. 2 H319 Skin Sens. 1 H317 Repr. 1B H360 2.2. Label elements **GHS US labeling** Hazard pictograms (GHS US) GHS07 GHS08 Signal word (GHS US) : Danger Hazard statements (GHS US) H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation H360 - May damage fertility or the unborn child Precautionary statements (GHS US) : P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

- P261 Avoid breathing dust.
- P264 Wash hands, forearms and face thoroughly after handling.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves, eye protection, protective clothing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove
- contact lenses, if present and easy to do. Continue rinsing
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards

No additional information available

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### 2.4. Unknown acute toxicity (GHS US)

### Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

#### Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
N-[3-(Trimethyoxysilyl)propyl]-1,2-ethanediamine	(CAS-No.) 1760-24-3	1 – 5	Acute Tox. 4 (Inhalation:dust,mist), H332 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335
Bis(2,2,6,6,-tetramethyl-4-piperidyl) sebacate	(CAS-No.) 52829-07-9	0.1 – 1	Acute Tox. 2 (Inhalation:dust,mist), H330 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 2, H411
Dibutyltin oxide	(CAS-No.) 818-08-6	0.1 – 1	Acute Tox. 2 (Oral), H300 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Chronic 1, H410
Ethane-1,1-diamine, N,N-bis(3-(trimethylsiloxy) propyl)	(CAS-No.) 74956-86-8	0.1 – 1	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335
N,N'-bis[3-(trimethoxysilyl)propyl]ethylenediamine	(CAS-No.) 68845-16-9	0.1 – 1	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335
Silane, ethenyltrimethoxy-	(CAS-No.) 2768-02-7	0.1 – 1	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Skin Sens. 1B, H317 STOT RE 2, H373

### SECTION 4: First Aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
First-aid measures after inhalation	: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.
First-aid measures after skin contact	: IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention immediately.
First-aid measures after eye contact	: IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.
First-aid measures after ingestion	: IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention immediately.
4.2. Most important symptoms and effect	s, both acute and delayed
Symptoms/effects	: May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects Symptoms/effects after inhalation Symptoms/effects after skin contact	<ul> <li>May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.</li> <li>May cause respiratory irritation.</li> <li>May cause an allergic skin reaction.</li> </ul>

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Symptoms/effects after ingestion	: May cause gastrointestinal irritation.
Chronic symptoms	: May damage fertility. May damage the unborn child.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures				
5.1. Extinguishing media				
Suitable extinguishing media	: Foam. Carbon dioxide. Dry powder. Water spray.			
5.2. Special hazards arising from the substance or mixture				
Fire hazard Explosion hazard Reactivity	<ul> <li>Not flammable.</li> <li>Product is not explosive.</li> <li>No dangerous reactions known under normal conditions of use.</li> </ul>			
5.3. Advice for firefighters				
Precautionary measures fire Firefighting instructions	<ul> <li>Eliminate all ignition sources if safe to do so.</li> <li>Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not dispose of fire-fighting water in the environment.</li> </ul>			
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.			

SECTION 6: Accidental release measures					
6.1.	Personal precautions, protective equipment and emergency procedures				
General	measures	<ul> <li>Evacuate area. Ventilate area. Keep upwind. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.</li> </ul>			
6.1.1.	For non-emergency personnel				
Protectiv	e equipment	: Wear Protective equipment as described in Section 8.			
Emergen	icy procedures	: Evacuate unnecessary personnel.			
6.1.2.	For emergency responders				
Protectiv	e equipment	: Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.			
6.2.	Environmental precautions				

Avoid release to the environment. Prevent entry to sewers and public waters.

6.3.	Methods and material for containment and cleaning up			
For cont	tainment	: Contain and collect as any solid. Sweep or shovel spills into appropriate container for disposal.		
Methods	s for cleaning up	: Wear suitable protective clothing. Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. This material and its container must be disposed of in a safe way, and as per local legislation.		
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### 6.4. Reference to other sections

See Sections 8 and 13.

SECTI	SECTION 7: Handling and storage			
7.1.	Precautions for safe handling			
Precautio	ons for safe handling	: Do not handle until all safety precautions have been read and understood. Keep container closed when not in use. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.		

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7.2.	Conditions for safe storage, including any incompatibilities
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Storage conditions	

: Store in original container. Keep container closed when not in use. Store in a dry, cool and wellventilated place.

Incompatible materials

: No data available.

#### 7.3. Specific end use(s)

No additional information available

#### **SECTION 8: Exposure controls/personal protection**

#### 8.1. Control parameters

Bis(2,2,6,6,-tetramethy	/l-4-piperidyl) sebacate (52829-07-9)			
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		
N-[3-(Trimethyoxysily	)propyl]-1,2-ethanediamine (1760-24-3)			
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		
Ethane-1,1-diamine, N	,N-bis(3-(trimethylsiloxy) propyl) (74956-86	-8)		
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		
N,N'-bis[3-(trimethoxy	N,N'-bis[3-(trimethoxysilyl)propyl]ethylenediamine (68845-16-9)			
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		
Dibutyltin oxide (818-08-6)				
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		
Silane, ethenyltrimeth	оху- (2768-02-7)			
ACGIH	Remark (ACGIH)	OELs not established		
OSHA	Remark (OSHA)	OELs not established		

#### 8.2. Exposure controls

Appropriate engineering controls

: Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Wear chemical goggles and face shield in combination. Wear chemically impervious apron over labcoat and full coverage clothing.

Hand protection

: Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Be aware that the chemical may penetrate the gloves. Frequent changes are advisable. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

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Eye protection	: Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles. Wear chemical goggles and face shield in combination
Skin and body protection	: Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.
Respiratory protection	: Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. When vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

### SECTION 9: Physical and chemical properties

9.1.	Information on basic physical and chemical properties	

Physical state	: Solid
Appearance	: Paste
Color	: Black
Odor	: No data available
Odor threshold	: No data available
рН	: 9
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

#### 9.2. Other information

No additional information available

SECT	ION 10: Stability and reactivity		
10.1.	Reactivity		
No dan	gerous reactions known under normal conditions of use.		
10.2.	2. Chemical stability		
Stable ι	inder recommended handling and storage conditions (see section 7).		
10.3.	Possibility of hazardous reactions		
None u	nder normal use.		
10.4.	Conditions to avoid		
None u	nder normal use.		
10.5.	Incompatible materials		

None known.

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### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological informati	ion
11.1. Information on toxicological effects	
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Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Bis(2,2,6,6,-tetramethyl-4-piperidyl) sebacate (	
LD50 oral rat	3700 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 3170 mg/kg (Source: ECHA_API)
LC50 Inhalation - Rat	500 mg/m³ (Exposure time: 4 h Source: ECHA_API)
N-[3-(Trimethyoxysilyl)propyl]-1,2-ethanediam	ine (1760-24-3)
LD50 oral rat	2413 mg/kg (Source: EPA_HPV)
LD50 dermal rabbit	> 2009 mg/kg (Source: ECHA_API)
LC50 Inhalation - Rat	1.49 – 2.44 mg/l/4h
Dibutyltin oxide (818-08-6)	
LD50 oral rat	44.9 mg/kg
LD50 dermal rat	> 2000 mg/kg (Source: EU_CLH)
LC50 Inhalation - Rat	> 2000 mg/kg
Silane, ethenyltrimethoxy- (2768-02-7)	
LD50 oral rat	7340 µl/kg (Source: NLM_CIP)
LD50 dermal rabbit	3.54 ml/kg (Source: ECHA_API)
LC50 Inhalation - Rat	16.8 mg/l/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation. pH = 9
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: May damage fertility or the unborn child.
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
N-[3-(Trimethyoxysilyl)propyl]-1,2-ethanediam	
NOAEL (oral, rat, 90 days)	≥ 500 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEL (dermal, rat/rabbit, 90 days)	≥ 1545 mg/kg bodyweight Animal: rat
Silane, ethenyltrimethoxy- (2768-02-7)	
NOAEL (oral, rat, 90 days)	62.5 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not applicable
Symptoms/effects	: May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.
Chronic symptoms	: May damage fertility. May damage the unborn child.
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SECTION 12: Ecological information		
12.1.	Toxicity	
Ecology	- general	: No data available.
12.2.	2.2. Persistence and degradability	
No addi	tional information available	
12.3.	Bioaccumulative potential	
No additional information available		
12.4.	Mobility in soil	
No additional information available		
12.5.	Other adverse effects	
Other a	dverse effects	: No data available.

SECTION 13: Disposal considerations		
13.1. Waste treatment methods		
Waste treatment methods       : Do not discharge to public wastewater systems without permit of pollution control authorities.         No discharge to surface waters is allowed without a permit.		
Product/Packaging disposal recommendations	ons : Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.	

SECTION 14: Transport information		
Department of Transportation (DOT) In accordance with DOT		
Not regulated for transport		
Transport by sea (IMDG) Not regulated for transport		

### Air transport (IATA)

Not regulated for transport

### SECTION 15: Regulatory information

### 15.1. US Federal regulations

M-1 Marine		
All the chemcial components in this product are listed, or are exempt from listing on the US EPA TSCA Inventory.		
SARA Section 311/312 Hazard Classes Health hazard - Respiratory or skin sensitization Health hazard - Serious eye damage or eye irritation Health hazard - Reproductive toxicity		
Methyl alcohol (67-56-1)		

Methyl alcohol (67-56-1)		
Subject to reporting requirement	nts of United States	s SARA Section 313
CERCLA RQ		5000 lb
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### 15.2. International regulations

### M-1 Marine

All chemical substances in this product are listed on the Canadian Domestic Substances List (DSL) or Non-Domestic Substances List (NDSL) or are exempt.

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### 15.3. US State regulations

#### Proposition 65:

on 65: This product can expose you to chemicals such as methanol which is known to the State of California to cause birth or developmental defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The carbon black present in this product is encapsulated and the hexane exposure is well below established safe harbor levels. Therefore, these two substances do not require Proposition 65 warning on the label.

### State Right To Know (RTK):

Component	State or local regulations
Carbon black (1333-86-4)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List; U.S Massachusetts - Right To Know List; U.S Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
Methyl alcohol (67-56-1)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List; U.S Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S Massachusetts - Right To Know List
Hexane (110-54-3)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

### **SECTION 16: Other information**

Revision date	: 12/16/2024
Other information	: Author: BCS.

Full text of H-statements		
Flam. Liq. 3	Flammable liquids, Category 3	
Acute Tox. 2 (Inhalation)	Acute toxicity (inhal.), Category 2	
Acute Tox. 2 (Oral)	Acute toxicity (oral), Category 2	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1	
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Muta. 2	Germ cell mutagenicity, Category 2	
Repr. 1B	Reproductive toxicity, Category 1B	
Repr. 2	Reproductive toxicity, Category 2	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1	Skin sensitization, Category 1	
Skin Sens. 1B	Skin sensitization, Category 1B	
Eye Dam. 1	Eye damage, Category 1	
STOT RE 1	Specific target organ toxicity – Repeated exposure, Category 1	
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2	
STOT SE 1	Specific target organ toxicity – single exposure, Category 1	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory Irritation	
H226	Flammable liquid and vapor	
H300	Fatal if swallowed	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction	

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Full text of H-statements		
H318	Causes serious eye damage	
H330	Fatal if inhaled	
H332	Harmful if inhaled	
H335	May cause respiratory irritation	
H341	Suspected of causing genetic defects	
H360	May damage fertility or the unborn child	
H361	Suspected of damaging fertility or the unborn child	
H370	Causes damage to organs.	
H372	Causes damage to organs through prolonged or repeated exposure.	
H373	May cause damage to organs through prolonged or repeated exposure.	
H400	Very toxic to aquatic life	
H410	Very toxic to aquatic life with long lasting effects.	
H411	Toxic to aquatic life with long lasting effects.	

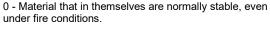
NFPA health hazard

NFPA fire hazard

NFPA reactivity

: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

: 1 - Materials that must be preheated before ignition can occur.
: 0 - Material that in themselves are normally stable, even



Indication of changes: Revision 1.0: New SDS Created.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

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