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X6 ASSEMBLY & INSTALLATION GUIDE

www.global-poolproducts.com

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1330 Pigeon Rd
Bad Axe, MI 48413
P: 989-269-5900 - TF: 866-712-0606
Fax: 989-269-5902
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X6 SLIDE

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INTRODUCTION

Global Pool Products is located in Mid-Michigan. Global Pool Products prides itself in manufacturing top of the line quality aquatic pool equipment and products. Global Pool Product's key staff has a century of combined industry experience and we take pride in each and every product that we build. Our products are made in the United States. Global Pool Products uses only the finest materials and processes to provide our customers with the highest quality products while still maintaining a price competitive edge.

The X6 is designed for use on in-ground residential swimming pools ONLY. The X6 Slide must be properly assembled, installed, used, and supervised for proper use and operation to reduce the risk of serious injury and/or death.

Please refer to your local building codes and national building codes to be implemented prior to slide installation.

Before starting assembly, remove all packaging and materials from the boxes. Double check to make sure that nothing is left inside the boxes. Identify the parts and hardware utilizing the parts listed in this document. Examine all parts thoroughly prior to installation to avoid anything that may have been damaged in transit. A damaged part should not be used in the installation of this slide. Contact Global Pool Products if any parts arrive damaged. Proper assembly and installation of the X6 is imperative. Not following the directions provided will void Global Pool Products Warranty and may affect the safety of the slide rider.

After installation of the X6, please provide the slide owner with an owner's manual, insist that warranty information be completed and sent to Global Pool Products, discuss proper use of the slide, and answer any and all questions regarding the safety of the slide.

⚠NEGLECTING TO FOLLOW THESE INSTRUCTIONS AND THE OWNER'S MANUAL MAY RESULT IN SERIOUS INJURY AND/OR DEATH ⚠

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POST INSTALLATION CHECKLIST FOR X6 SLIDE

Installer to review with slide owner upon completion of slide installation.

Examine:

The flume for any apparent cracks or gashes.
The ladder for sharp borders, snags, cracks, or gashes.
All fasteners to make sure none are loose.
The ladder for stability and connection to the flume.

- ✓ Pool water depth at the base of the slide should be at least 3' (914 mm) deep.
- ✓ The height of the slide flume exit above the water should be 20" (508 mm) maximum.
- ✓ The distance between the slide centerline and the edge of other pool equipment should be at least 3'6" (1067 mm).

MAINTENANCE INSTRUCTIONS

A. Spray your X6 Slide down with water to wash away build up.
B. Be sure that all connection points are tight. If not, tighten anchors as necessary.
C. All polyethylene parts require little maintenance. Use a water hose and wipe to clean.

Examine:

- ☐ The flume for any apparent cracks or gashes.
- ☐ All fasteners to make sure none are loose.
- ☐ The ladder and inner flume for sharp borders, snags, cracks, or gashes.

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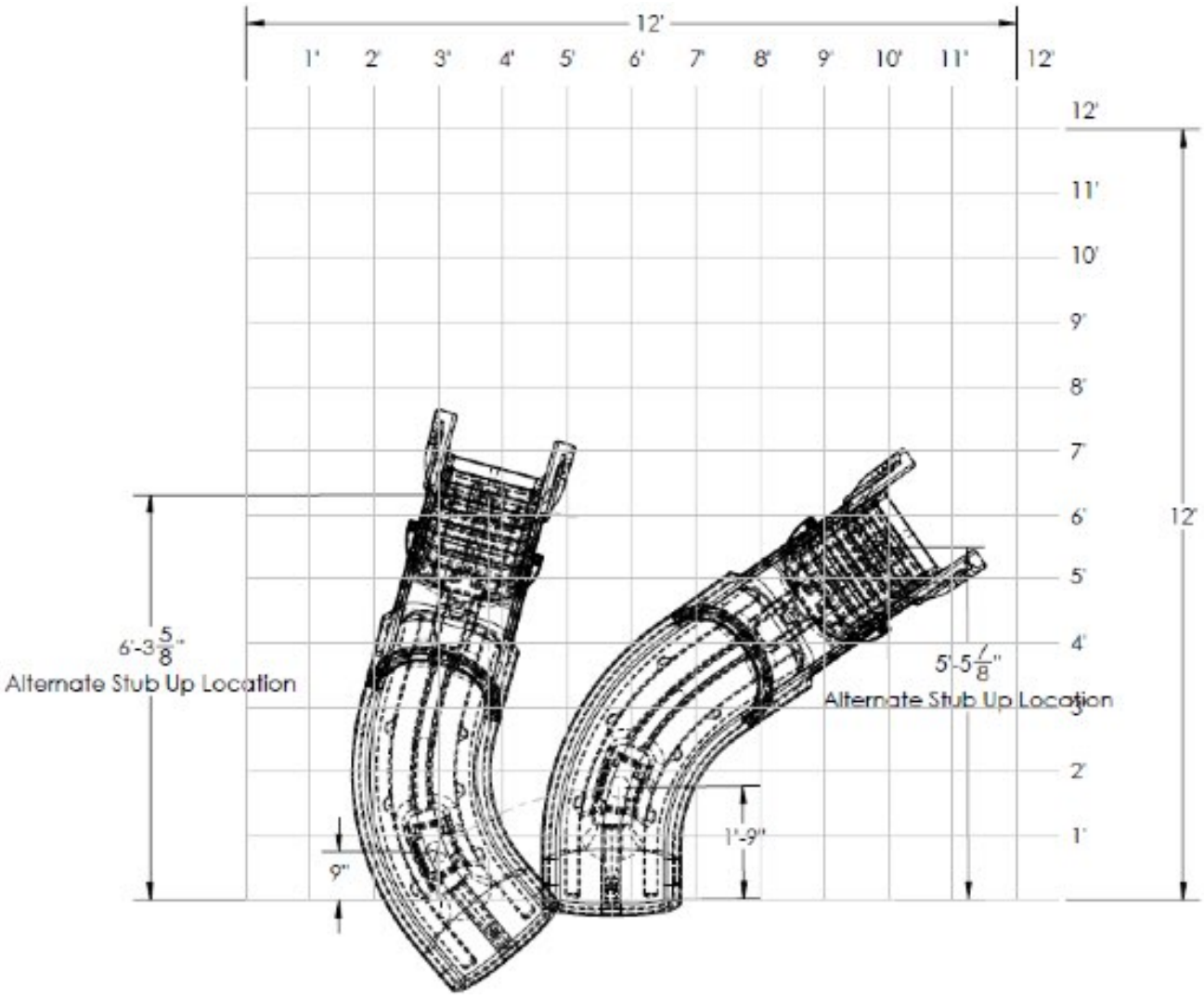
X6 Slide Placement/Stub-up Location - Left Hand (Pivot 1)



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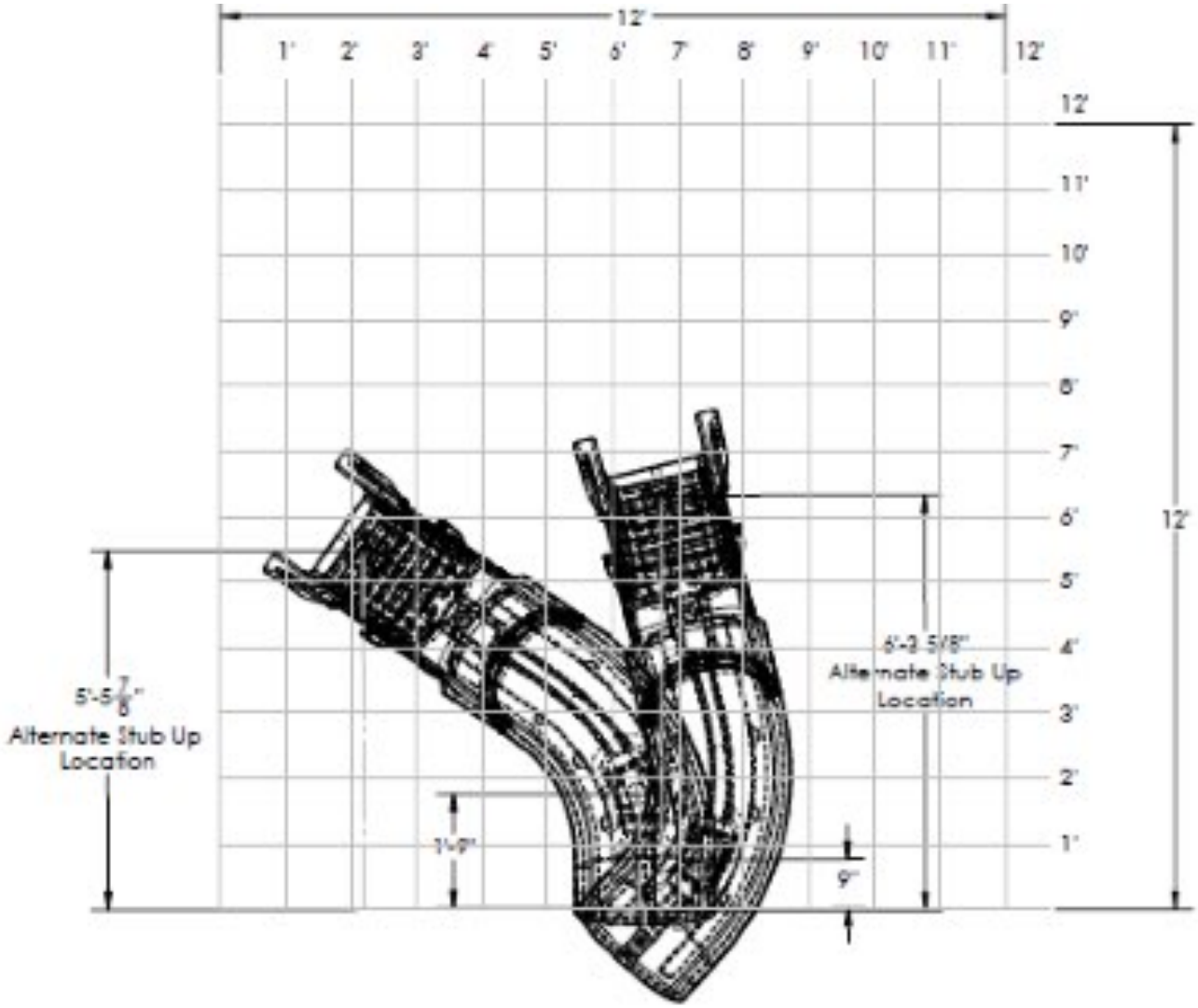
X6 Slide Placement/Stub-up Location - Right Hand (Pivot 1)



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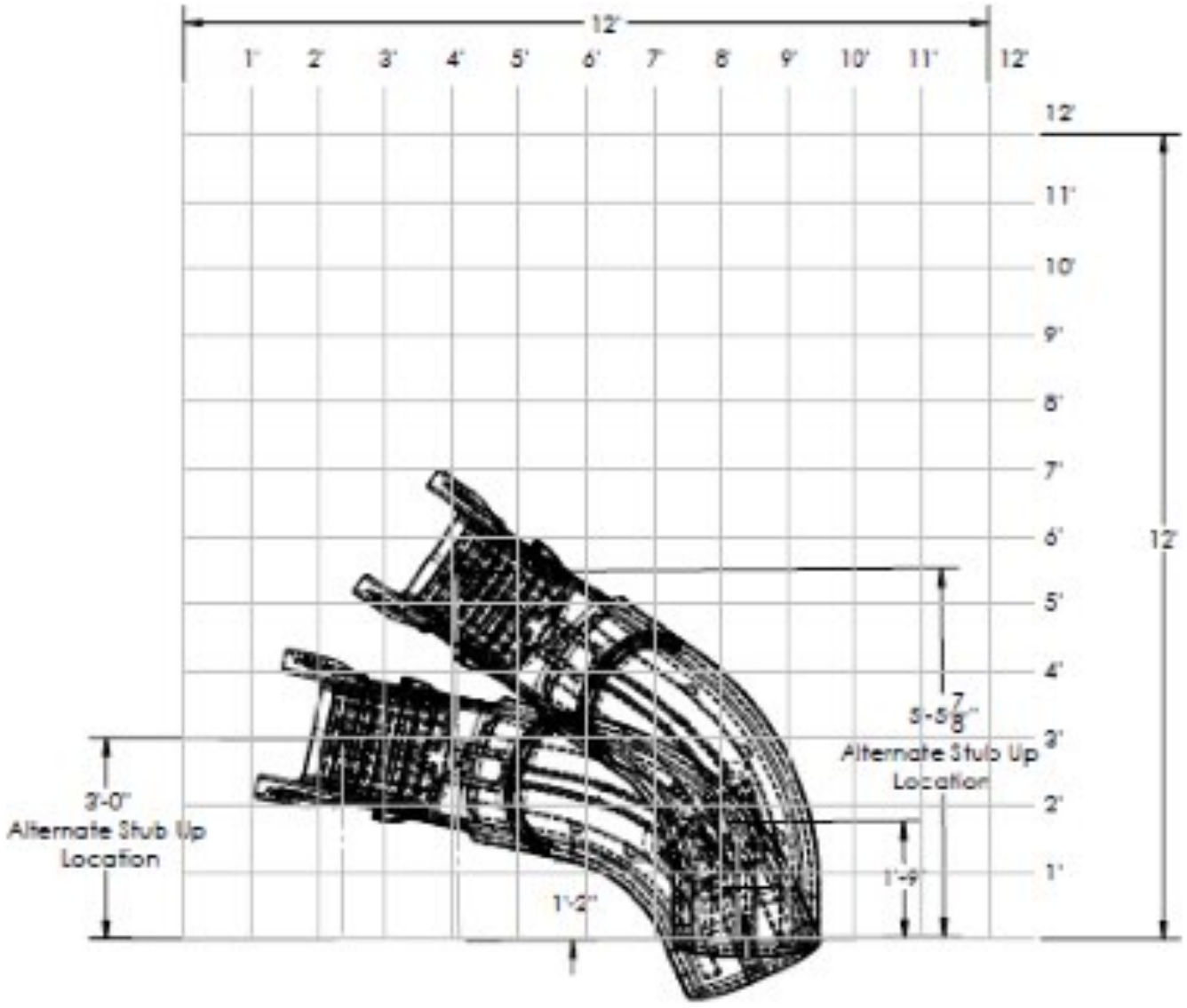
X6 Slide Placement/Stub-up Location - Right Hand (Pivot2)



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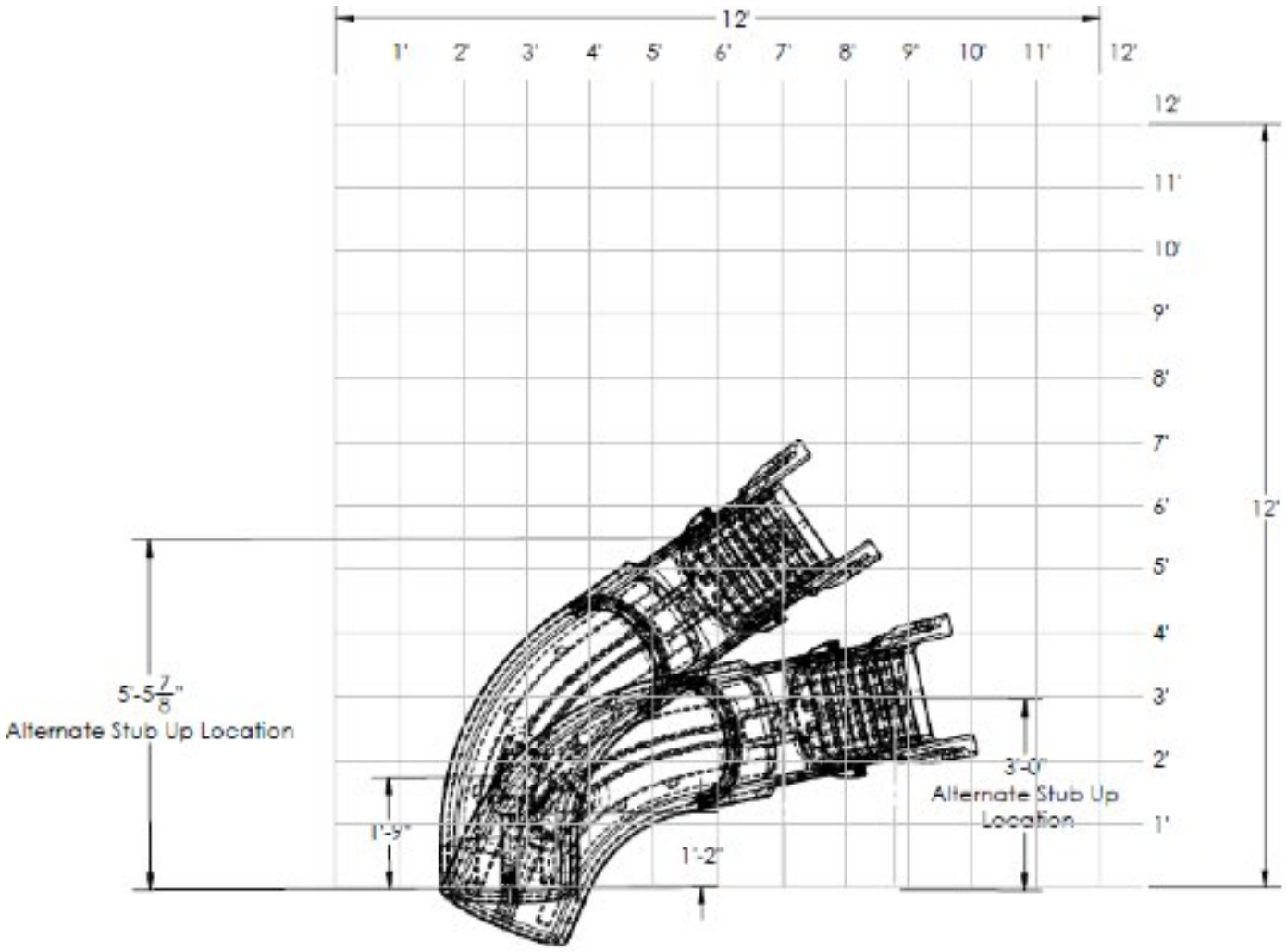
X6 Slide Placement/Stub-up Location - Left Hand (Pivot 2)



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X6 Slide Specifications

Product Numbers and Shipping Weights:

Model Number	Description	Shipping Weights
GPPS-BAX6-BQ-R	Bad Axe X6 – Blue Quartz Right	250 lbs (113.4 kg)
GPPS-BAX6-SQ-R	Bad Axe X6 – Silver Quartz Right	250 lbs (113.4 kg)
GPPS-BAX6-BQ-L	Bad Axe X6 – Blue Quartz Left	250 lbs (113.4 kg)
GPPS-BAX6-SQ-L	Bad Axe X6 – Silver Quartz Left	250 lbs (113.4 kg)

Broad Description:

The X6 Slide is a sturdy, durable, and roto-molded slide with enclosed plumbing for a clean finished look. The X6 is available in Blue or Silver Quartz finishes.

Utilization:

The X6 is intended for use on in-ground residential swimming pools only. Our multi point anchoring system allows the X6 to accommodate most geographical regions. The slide is rated for a maximum of 275 lbs (124 kg).

Specifications:

- The ladder is enclosed with eight coping style steps for safe and easy climbing.
- The two handrails are roto-molded into the ladder with two optional widths for a comfortable climb for most riders.
- The slide runway has a 19.5 inch wide seating area made of a thick, durable, roto-molded plastic.
- Water is delivered with a 3/4" PVC hose to allow maximum water coverage on the flume at 15 gpm. 1" PVC hose can be use to allow maximum water coverage on the flume at 25 gpm.
- The X6 is anchored to the pool deck with ½" diameter stainless steel anchor studs with attaching hardware.

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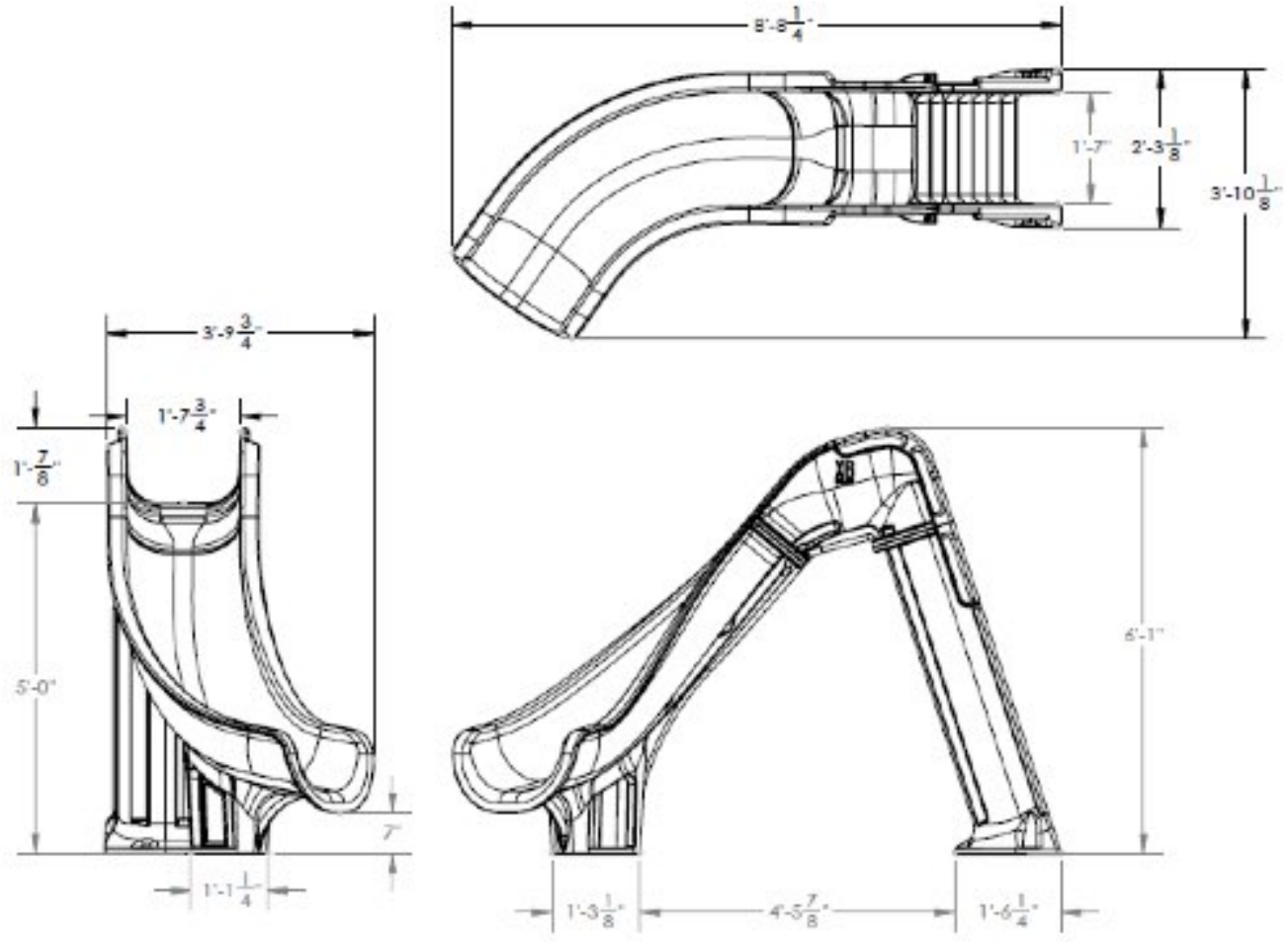
X6 Slide Specifications



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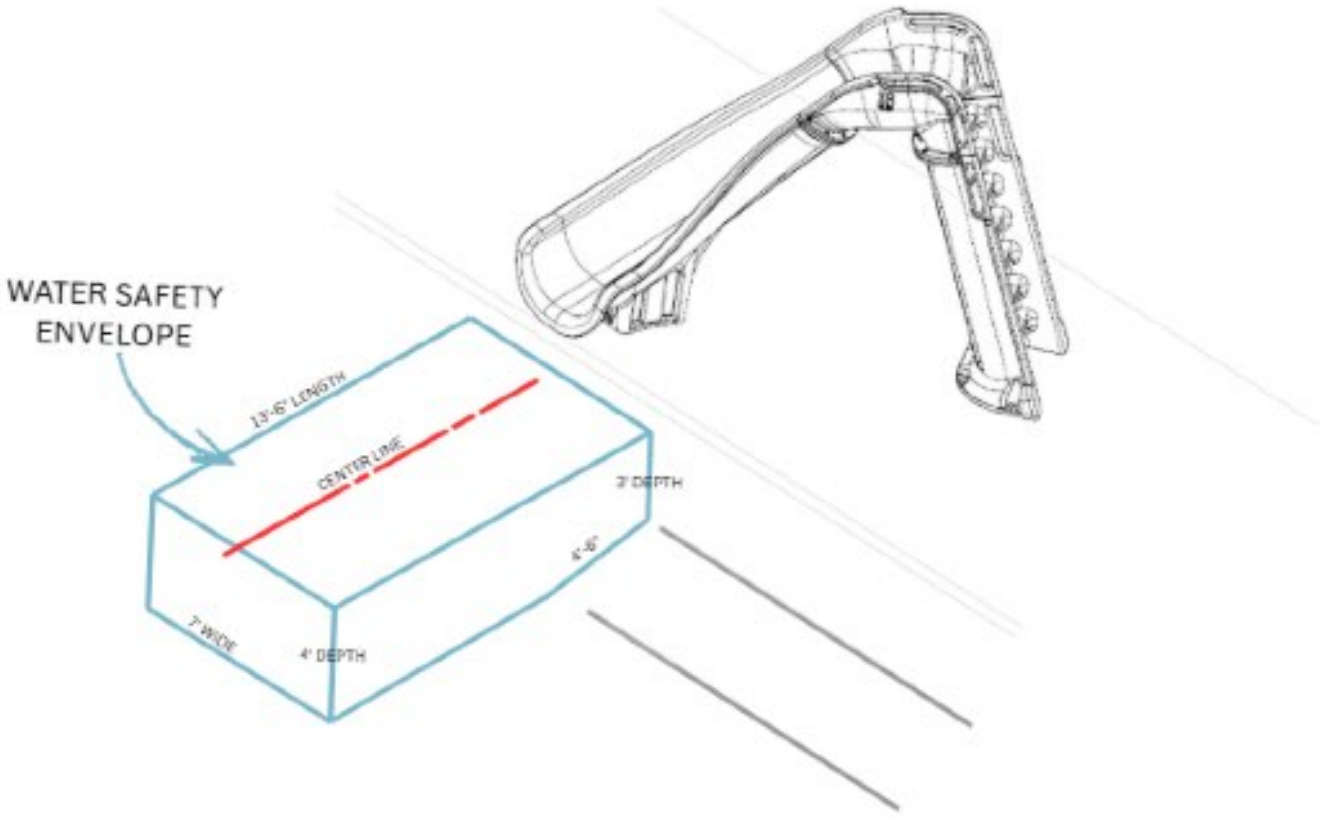
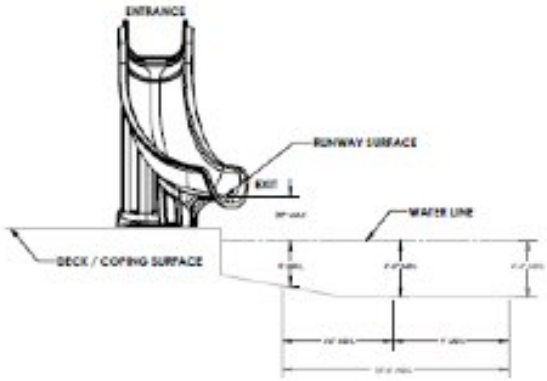
X6 Slide Water Safety Envelope





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X6 ASSEMBLY INSTRUCTIONS

Tools Needed:

1. 1/2" Socket
2. Ratchet
3. 3/16" Allen Wrench
4. Anti-Seize (Included)
5. Phillips Head Screwdriver
6. PTFE (Teflon) Tape
7. PTFE (Teflon)Paste
8. PVC Primer
9. PVC Glue

Included Hardware:

(14) 5/16" button head bolt- 2"
(14) 5/16" flanged lock nut
(1) Foam Gasket
(1) PVC Thread Adapter
(1) PVC 3/4" Street 90 degree elbow

Note: Extra nut and bolt in kit

(1) PVC Flex Hose
(8) Concrete Anchor
(8) Anchor nut caps
(4) #4 Screw x ½"
(1) Access Plate

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Prior to the Start of Assembly:

- Utilize the cardboard that the slide shipped in as a barrier between your slide components and the surface that the slide is being assembled on to prevent any scuffs and scratches.

- Apply anti-seize to all threaded portions of the fastener hardware. This will aide in the assembly, resistance of corrosion, and prevents galling.

- Tighten fasteners after all fasteners are threaded in place.

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X6 Assembly Instructions

STEP 1

Assembling flume entrance to lower ladder

a. Lay down upper piece and lower ladder onto cardboard and align the parts together.
b. Put all the bolts and nuts in and tighten them all.

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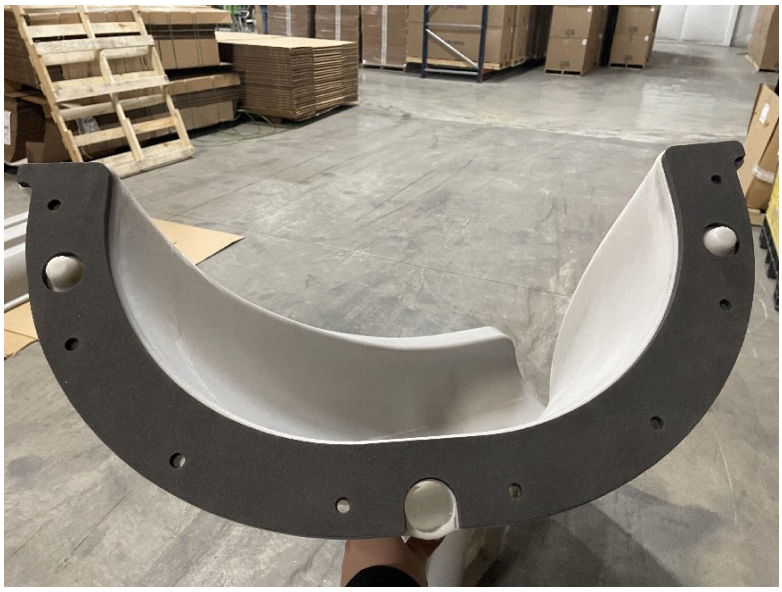
STEP 2

Installing Seal

a. Remove backing paper from the seal.
b. Lineup all mounting holes and apply pressure evenly across entire seal surface to ensure adhesion.



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STEP 3

Assembling flume entrance to lower flume

a. Pickup assembled piece from step 1 and set onto the lower flume with the seal installed
b. Get all bolts and nuts started – Might need a clamp to aid, or slightly tighten bolts to bring the pieces close enough together to start all nuts onto the bolts.
c. Snug all bolts up but do not fully tighten.
d. Start in bottom middle and work up each side tightening the bolts.

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STEP 4

Bad Axe Slide Concrete Anchor Installation Instructions

1. Place the assembled slide on the pool deck relative to the pool wall with the flume base over the stub up location.

2. Check to ensure the exit of the flume clears all coping edges. The slide may be angled to your preference as long as the guidelines provided in Global Pool Product's Placement Instructions are followed.

3. Once the slide is in its desired location and all guidelines are met, use a center punch or other marking tool to indicate the 4 mounting holes on the flume pedestal so marks are visible on the pool deck surface

4. Remove the slide and any other objects that could obstruct the drilling of the anchor holes

5. Using a Hammer drill equipped with a ½" (13mm) SDS concrete bit, drill the marked holes to a depth of 3" (76mm). Note: Mark the 3" depth on your SDS concrete bit with some tape to prevent drilling anchors too deep. Ensure you are drilling the holes straight and perpendicular for proper holding and strength of anchor.

6. Clear all anchor holes of any debris. Shop-vac may be required if debris gets in anchor holes.

7. Place slide back over anchor holes and assemble 4 anchors with included washers and nuts so the top or the nut is flush with the anchor.

8. Drive anchors through the flume pedestal anchoring holes.

9. Expand anchors by tightening the nuts three to five turns. When the anchor is set, remove the nut and install a lock washer, then re tighten the nut to specified torque.

10. Repeat Steps 5 – 9 on the 4 mounting holes at the base of the ladder with the slide sitting in place (move the mark on the concrete bit to add in extra for the ladder section).

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STEP 5

Plumbing on slide

a. Insert flex tube into hole going down the back of the flume and feed all the way down
b. Install the threaded PVC adapter using PTFE tape and / or Paste (according to instructions).
c. Install the 90 degree street elbow onto flex pipe and into threaded adapter using the PVC primer and glue (according to instructions).

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STEP 6

Plumbing to stub up

a. Cut flex hose to correct length and glue into fitting in stub up.

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STEP 7

Install Access cover panel

a. Use the 4 screws to install the access cover panel in lower flume by screwing in with a screwdriver.

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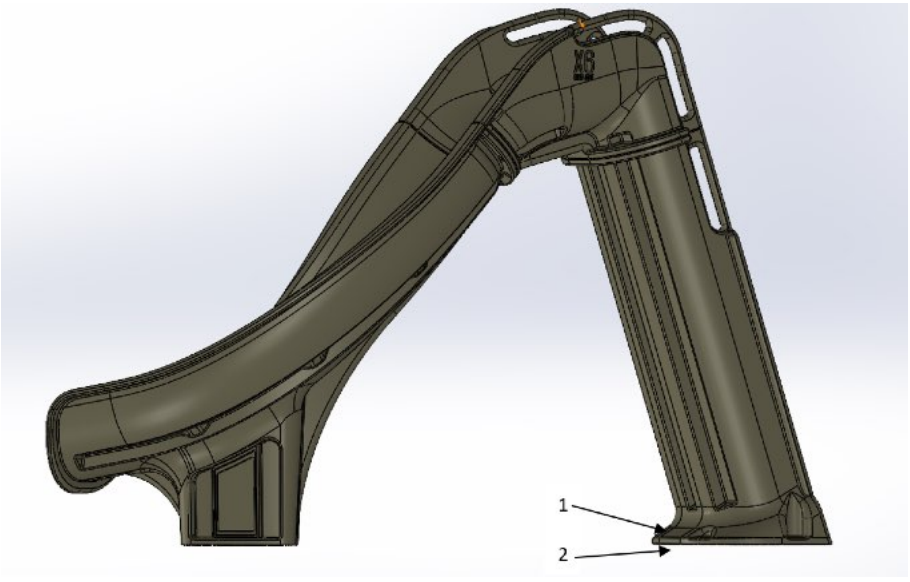
Steps for Alternate Plumbing Routing

1. Using a 1 3/8" hole saw drill out hole 1 marked location using the drill point dimple as a guide for the pilot bit of the hole saw
2. Using a 2" hole saw drill out hole 2 using the drill point dimple as a guide for the pilot bit of the hole saw
3. Feed plumbing line through all holes
4. Install PVC threaded adapter using Teflon tape and / or paste (according to instructions)
5. Glue plumbing line into fitting with PVC primer and glue (according to instructions)
6. Plumb to stub up the same as you would in the original plumbing route



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Bad Axe X6 Pool Slide Installation – Paver Pool Deck

Tools Required

Chalk Line Hammer Hammer Drill ½" Concrete Drill Bit ¾" Socket or Wrench

Hardware

Bad Axe X6 / X7

(8) – ½" Anchor Studs (purchased separately) (8) – Flat Washers (8) – ½' Hex Nuts

Instructions

1. Assemble Slide and place it in the desired area while being in compliance with installation location and conscious of the safety envelope.
2. Mark off slide location of where the concrete pad will be poured for the slide with chalk line. All pads are to be minimum 4" in depth and below where the pavers are to be laid.
    a. X6 8' Wide x 14' Long
    b. X7 8' Wide x 14' Long
3. Excavate Pavers if slide is being installed on an existing pool deck.
4. Once the pad is poured and allowed to cure per the manufacture's specifications, lay the pavers.
5. Place the assembled slide on the pavers over the pad where the slide is centered on the pad.
6. Use a center punch to mark the slides anchor holes.
7. Move slide aside and drill holes through pavers and into the concrete pad. You will need to drill 3 ½" into the pad. Mark off with tape on your drill the thickness of your pavers and an additional 3 ½" so it does not drill too deep.
8. Clear holes of any debris that may have fell in with a shop-vac for proper seating of anchor studs.
9. Insert anchor studs into the holes (recommended length for 1 ½" thick paver is 8 ½" stud).
10. Place your slide over the anchor studs and attach with flat washer and nut (included in hardware kit).
11. Expand the anchors by tightening the nut.

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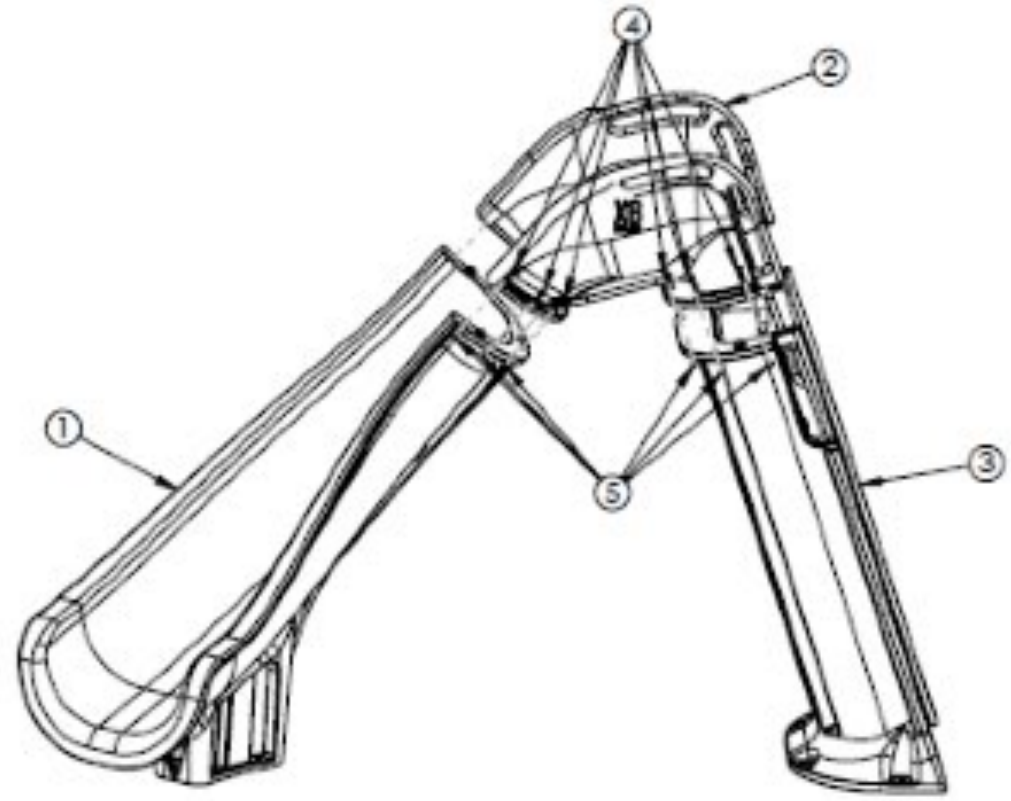

ITEM NO.	PART NUMBER	QTY.
1	Lower Flume	1
2	X6 Transition Piece	1
3	Lower Ladder	1
4	5/16" x 2" Button Head Bolt	14
5	5/16" Flanged Nylon Locknut	14

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