

INSTALLATION INSTRUCTIONS: MODEL SP1408S2 INLET FITTING

⚠ WARNING This is an INLET fitting. Suction in suction outlets and/or suction outlet covers which are, damaged, broken, cracked, missing, or unsecured can cause severe injury and/or death.

1. This fitting is intended to be used in a pool that has a vinyl liner. Pool wall thickness must be equal to or below 1/4" or between 5/8" and 1".
2. Make one circular cut-out in pool wall minimum 3 3/4" in diameter and maximum 3-13/16" in diameter. (A 3 1/2" hole will work if the inside pool wall is beveled by 1/8".)
3. Insert fitting body through the inside of the pool wall until the underside of the flange is flush against the wall. If pool wall is 1/4" or less in thickness, screw combo locknut-spacer onto fitting body with polygon side to rear (as shown below). To hold fitting in place against pool wall, tighten combo locknut-spacer firmly by hand—then turn 1/2 of a revolution with suitable channel locks (DO NOT OVERTIGHTEN),. If pool wall is between 5/8" and 1" thick, reverse orientation of combo locknut spacer and screw on as described above.
4. Install the pool vinyl liner.
5. Place face plate on the inside wall of pool, making sure the holes in the face plate are lined up with the holes in the body of the fitting. Pierce the vinyl pool liner through face plate one hole at a time prior to inserting screws.
6. Fasten face plate to fitting body with the six (6) 1" screws provided. Screw through Face Plate, Vinyl Liner, and into Fitting Body.
7. Cut-out vinyl liner along inside edge of face plate.
8. Install the SP1408ADT Adaptor with the O-ring to allow any 1 1/2" NPT eyeball or fitting to be installed.
9. The Body is manufactured from PVC. Use PVC primer and Solvent cement. While still wet, twist a 1/4 rotation and hold for approximately 30 seconds.

⚠ CAUTION – Components such as the filtration system, pumps and heater must be positioned so as to prevent their being used as means of access to the pool by young children.

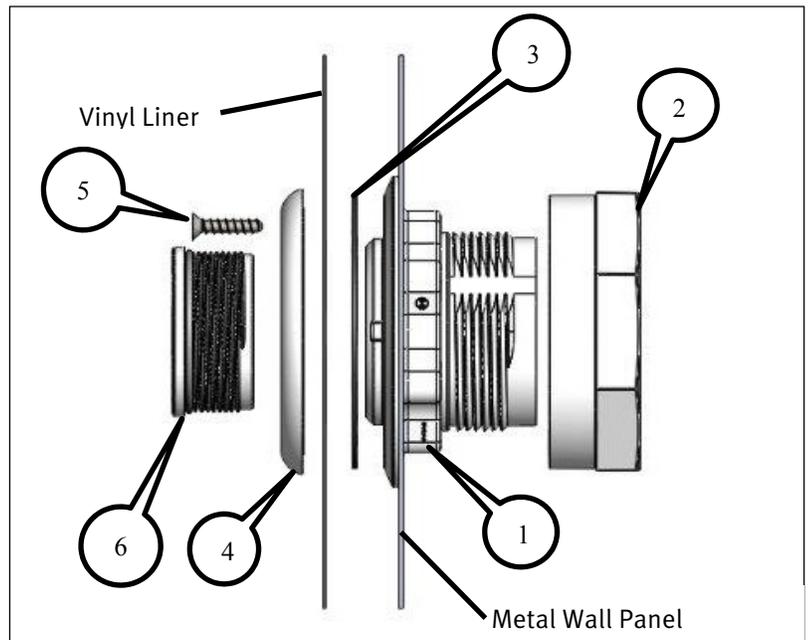
⚠ WARNING – Hazardous Pressure- Operate or testing the circulation system at more than 50 PSI can cause equipment damage or bodily harm. Do not test or operate circulation system at more than 50 PSI.

⚠ WARNING – Hazardous Pressure - Never change the filter control valve position while the pump is running. Changing filter control valve while the pump is running can cause equipment damage or bodily injury.

SPARE PARTS

Item	Part Number	Description
1	N/A	Body - Fitting
2	SPX1407DS2	Combo Locknut - Spacer
3	SPX1408CS2	Gasket
4	SPX1408BS2	Face Plate
5	SPX1408Z1APAK6	1" Flat Head Self-Tapping Screw (Bag of 6)
6	SPX1408ADT	1 1/2" to 2" Adapter with O-ring

NOTE: Spare part Face Plate and Adapter above are WHITE. These are available in Dark Gray by adding suffix DGR and Platinum Gray by adding suffix GR.



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