

**Part # CAX-3508 - AC035 - Santoprene Feed Tube should be replaced every 3 to 6 months.**

**Step 1:** Power down the pump.

**Step 2:** Unhook the Crystal suction and injection tubing from the pump.

**Step 3:** Unscrew the two front panel screws of the pump face plate.

**Step 4:** Remove the face plate.

**Step 5:** Slide the Roller Assembly and Santoprene feed tube off of the pump shaft.

**Step 6:** Discard of the Santoprene feed tube and replace with a new CAX-3508.

**Step 7:** Clean roller assembly with a dry towel to ensure no chemicals are on the roller & shaft.

**Step 8:** Reassemble the pump with the new Santoprene feed tube.

**Part # CAX-3506 and CAX3507 – AC035 – PP Injection Check Valve and ¼" Male to 3/8" female adaptors must be cleaned every 3 months due to possibly calcium buildup..**

**Step 1:** Power down the pump.

**Step 2:** Unhook the Crystal suction and injection tubing from the injection check valve.

**Step 3:** With a tooth brush & water clean the injection valve while still installed in the circulation line.

**Step 4:** Power down the circulation pump

**Step 5:** Remove the check valve from the circulation line and plug hole with ¼" Plug.

**Step 6:** Thoroughly disassemble the check valve and clean all parts.

**Step 7:** Reassemble check valve complete.

**Step 8:** Remove plug and reinstall the check valve into the circulation line.

