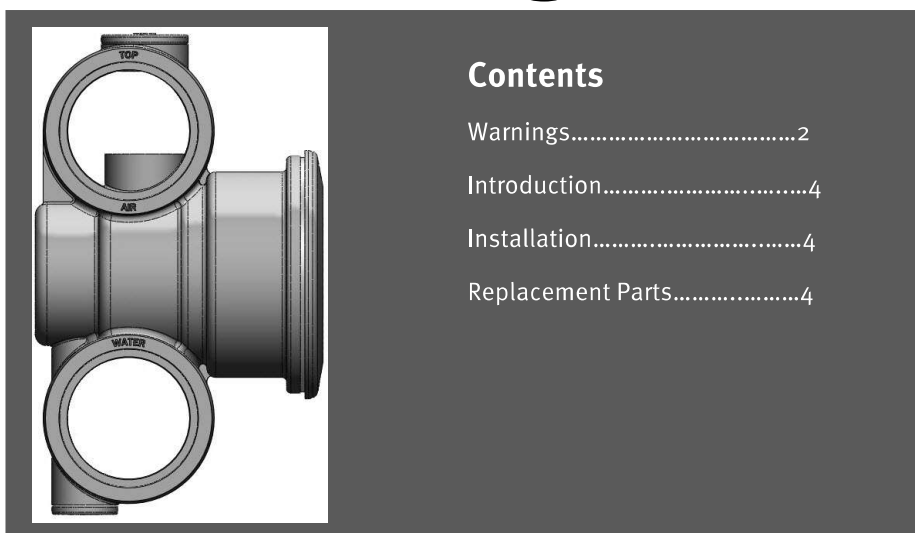


# Jet-Air® III Hydrotherapy Fitting



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## Owner's Manual

**Models: SP1434PAKA, SP1434PAKADGR, SP1434PAKAGR, SP14341PAKA, SP14343PAKA  
SP1434PAKB, SP1434PAKBDGR, SP1434PAKBGR, SP1436PAKB, SP1437PAKB**

Basic safety precautions should always be followed, including the following: Failure to follow instructions can cause severe injury and/or death.

**⚠** This is the safety-alert symbol. When you see this symbol on your equipment or in this manual, look for one of the following signal words and be alert to the potential for personal injury.

**⚠ WARNING** warns about hazards that **could** cause serious personal injury, death or major property damage and if ignored presents a potential hazard.

**⚠ CAUTION** warns about hazards that **will** or **can** cause minor or moderate personal injury and/or property damage and if ignored presents a potential hazard. It can also make consumers aware of actions that are unpredictable and unsafe.

The **NOTICE** label indicates special instructions that are important but not related to hazards.

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# HAYWARD®



**⚠ WARNING – Read, Understand and follow all instructions in this owner's manual and on the equipment. Failure to follow instructions can cause severe injury and/or death.**

**⚠ WARNING – Suction Entrapment Hazard.**



Suction in suction outlets and/or suction outlet covers which are, damaged, broken, cracked, missing, or unsecured can cause severe injury and/or death due to the following entrapment hazards:



**Hair Entrapment-** Hair can become entangled in suction outlet cover.



**Limb Entrapment-** A limb inserted into an opening of a suction outlet sump or suction outlet cover that is damaged, broken, cracked, missing, or not securely attached can result in a mechanical bind or swelling of the limb.

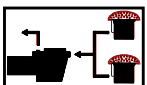


**Body Suction Entrapment-** A negative pressure applied to a large portion of the body or limbs can result in an entrapment.

**Evisceration/ Disembowelment** - A negative pressure applied directly to the intestines through an unprotected suction outlet sump or suction outlet cover which is, damaged, broken, cracked, missing, or unsecured can result in evisceration/ disembowelment.

**Mechanical Entrapment-** There is potential for jewelry, swimsuit, hair decorations, finger, toe or knuckle to be caught in an opening of a suction outlet cover resulting in mechanical entrapment.

**⚠ WARNING - To Reduce the risk of Entrapment Hazards:**



- o When outlets are small enough to be blocked by a person, a minimum of two functioning suction outlets per pump must be installed. Suction outlets in the same plane (i.e. floor or wall), must be installed a minimum of three feet (3') [1 meter] apart, as measured from near point to near point.
- o Dual suction fittings shall be placed in such locations and distances to avoid "dual blockage" by a user.
- o Dual suction fittings shall not be located on seating areas or on the backrest for such seating areas.
- o The maximum system flow rate shall not exceed the flow rating of as listed on Table 1.
- o Never use Pool or Spa if any suction outlet component is damaged, broken, cracked, missing, or not securely attached.
- o Replace damaged, broken, cracked, missing, or not securely attached suction outlet components immediately.
- o In addition two or more suction outlets per pump installed in accordance with latest ASME, APSP Standards and CPSC guidelines, follow all National, State, and Local codes applicable.
- o Installation of a vacuum release or vent system, which relieves entrapping suction, is recommended.

**⚠ WARNING – Failure to remove pressure test plugs and/or plugs used in winterization of the pool/spa from the suction outlets can result in an increase potential for suction entrapment as described above.**

**⚠ WARNING – Failure to keep suction outlet components clear of debris, such as leaves, dirt, hair, paper and other material can result in an increase potential for suction entrapment as described above.**

**⚠ WARNING – Suction outlet components have a finite life, the cover/grate should be inspected frequently and replaced at least every ten years or if found to be damaged, broken, cracked, missing, or not securely attached.**

**⚠ CAUTION – Components such as the filtration system, pumps and heater must be positioned so as to prevent their being used as means of access to the pool by young children.** To reduce risk of injury, do not permit children to use or climb on this product. Closely supervise children at all times. Components such as the filtration system, pumps, and heaters must be positioned to prevent children from using them as a means of access to the pool.



**⚠ WARNING – Hazardous Pressure.** Pool and spa water circulation systems operate under hazardous pressure during start up, normal operation, and after pump shut off. Stand clear of circulation system equipment during pump start up. Failure to follow safety and operation instructions could result in violent separation of the pump housing and cover, and/or filter housing and clamp due to pressure in the system, which could cause property damage, severe personal injury, or death. Before servicing pool and spa water circulation system, all system and pump controls must be in off position and filter manual air relief valve must be in open position. Before starting system pump, all system valves must be set in a position to allow system water to return back to the pool. Do not change filter control valve position while system pump is running. Before starting system pump, fully open filter manual air relief valve. Do not close filter manual air relief valve until a steady stream of water (not air or air and water) is discharged.



**⚠ WARNING – Separation Hazard.** Failure to follow safety and operation instructions could result in violent separation of pump and/or filter components. Strainer cover must be properly secured to pump housing with strainer cover lock ring. Before servicing pool and spa circulation system, filters manual air relief valve must be in open position. Do not operate pool and spa circulation system if a system component is not assembled properly, damaged, or missing. Do not operate pool and spa circulation system unless filter manual air relief valve body is in locked position in filter upper body. **Never operate or test the circulation system at more than 50 PSI. Do not purge the system with compressed air.** Purging the system with compressed air can cause components to explode, with risk of severe injury or death to anyone nearby. Use only a low pressure (below 5 PSI), high volume blower when air purging the pump, filter, or piping.



# HAYWARD®



**⚠ WARNING – Risk of Electric Shock.** All electrical wiring MUST be in conformance with applicable local codes regulations, and the National Electric Code (NEC). Hazardous voltage can shock, burn, and cause death or serious property damage. To reduce the risk of electric shock, do NOT use an extension cord to connect unit to electric supply. Provide a properly located electrical receptacle. Before working on any electrical equipment, turn off power supply to the equipment. To reduce the risk of electric shock replace damaged wiring immediately. Locate conduit to prevent abuse from lawn mowers, hedge trimmers and other equipment. Do NOT ground to a gas supply line.

**⚠ WARNING – Risk of Electric Shock** Failure to ground all electrical equipment can cause serious or fatal electrical shock hazard. Electrical ground all electrical equipment before connecting to electrical power supply.

**⚠ WARNING – Risk of Electric Shock** Failure to bond all electrical equipment to pool structure will increase risk for electrocution and could result in injury or death. To reduce the risk of electric shock, see installation instructions and consult a professional electrician on how to bond all electrical equipment. Also, contact a licensed electrician for information on local electrical codes for bonding requirements.

**Notes to electrician:** Use a solid copper conductor, size 8 or larger. Run a continuous wire from external bonding lug to reinforcing rod or mesh. Connect a No. 8 AWG (8.4 mm<sup>2</sup>) [No. 6 AWG (13.3 mm<sup>2</sup>) for Canada] solid copper bonding wire to the pressure wire connector provided on the electrical equipment and to all metal parts of swimming pool, spa, or hot tub, and metal piping (except gas piping), and conduit within 5 ft. (1.5 m) of inside walls of swimming pool, spa, or hot tub.

**IMPORTANT** - Reference NEC codes for all wiring standards including, but not limited to, grounding, bonding and other general wiring procedures.

**⚠ WARNING – Risk of Electric Shock** . The electrical equipment must be connected only to a supply circuit that is protected by a ground-fault circuit-interrupter (GFCI). Such a GFCI should be provided by the installer and should be tested on a routine basis. To test the GFCI, push the test button. The GFCI should interrupt power. Push reset button. Power should be restored. If the GFCI fails to operate in this manner, the GFCI is defective. If the GFCI interrupts power to the electrical equipment without the test button being pushed, a ground current is flowing, indicating the possibility of an electrical shock. Do not use this electrical equipment. Disconnect the electrical equipment and have the problem corrected by a qualified service representative before using.

**⚠ CAUTION –** HAYWARD® pumps are intended for use with permanently-installed pools and may be used with hot tubs and spas if so marked. Do not use with storable pools. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storable pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity.

**⚠ WARNING – Risk of Hyperthermia.** To avoid hyperthermia the following “Safety Rules for Hot Tubs” are recommended by the U.S. Consumer Product Safety Commission.

1. Spa or hot tub water temperatures should never exceed 104°F [40°C]. A temperature of 100°F [38°C] is considered safe for a healthy adult. Special caution is suggested for young children. Prolonged immersion in hot water can induce hyperthermia.
2. Drinking of alcoholic beverages before or during spa or hot tub use can cause drowsiness, which could lead to unconsciousness and subsequently result in drowning.
3. Pregnant women beware! Soaking in water above 100°F [38°C] can cause fetal damage during the first three months of pregnancy (resulting in the birth of a brain-damaged or deformed child). Pregnant women should adhere to the 100°F [38°C] maximum rule.
4. Before entering the spa or hot tub, users should check the water temperature with an accurate thermometer; spa or hot tub thermostats may err in regulating water temperatures by as much as 4°F (2.2°C).
5. Persons taking medications, which induce drowsiness, such as tranquilizers, antihistamines or anti-coagulants, should not use spas or hot tubs.
6. If the pool/spa is used for therapy, it should be done with the advice of a physician. Always stir pool/ spa water before entering the pool/spa to mix in any hot surface layer of water that might exceed healthful temperature limits and cause injury. Do not tamper with controls, because scalding can result if safety controls are not in proper working order.
7. Persons with a medical history of heart disease, circulatory problems, diabetes or blood pressure problems should obtain a physicians advice before using spas or hot tubs.
8. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above normal body temperature of 98.6°F [37°C]. The symptoms of Hyperthermia include: drowsiness, lethargy, dizziness, fainting, and an increase in the internal temperature of the body.

**The effects of Hyperthermia include:**

1. Unawareness of impending danger.
2. Failure to perceive heat.
3. Failure to recognize the need to leave the spa.
4. Physical inability to exit the spa.
5. Fetal damage in pregnant women.
6. Unconsciousness resulting in danger of drowning.

**SAVE THESE INSTRUCTIONS**



## Introduction

The Jet-Air® III Hydrotherapy Fitting is intended for fiberglass and stainless spas. This fitting can also be used in Gunitite and plaster applications. It offers interchangeable jet nozzles, allowing for multiple configuration options to achieve the massage action desired.

There are two basic ways the air connection can be made, continuous loop (manifold) or with an air supply pipe for each fitting.

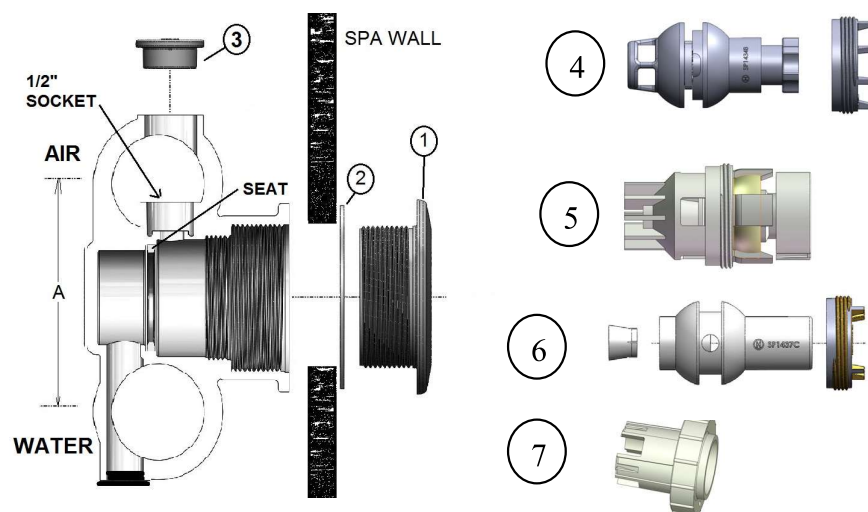
## Installation

For **manifold installations**, invert the body to prevent solvent cement from dripping into the air passages and solvent weld the air cap (Item 3 below) into the body. Note: The body and cap are PVC; compatible solvent cement must be used. Solvent cement piping into the body sockets utilizing the solvent cement manufacturer's instructions and standard PVC pipe sizes as indicated in the Table below.

For **individual air tube supply**, use 1/2" PVC pipe cut to a length such that the end is above the water level. Invert the body to prevent solvent cement from dripping into the air passages. Solvent weld the cut pipe into the 1/2" socket inside the fitting. Solvent cement piping into the body sockets for **water**, utilizing the solvent cement manufacturer's instructions and standard PVC pipe sizes as indicated in the Table below.

## Bulkhead Fitting

The fitting cutout hole in the spa wall needs to be 2 1/2" in diameter. (Use a standard 2 1/2" hole saw). Use the gasket and a small bead of RTV silicone adhesive between both the body and the gasket and the spa wall. Tighten the bulkhead fitting (Item 1 below) using optional Hayward Combination installation tool (SP1434T) or a spanner wrench with 3/16" pins set at 2 13/16"



### NOZZLE INSTRUCTIONS

1. Check to insure the seat is in the Body.
2. Insert the nozzle of your choice into the center of the Hydrotherapy fitting, using your fingers or the SP1434T tool. ONLY, Hand tighten the nut or the nozzle fitting.
3. The nozzles should be directed or aimed before the nut is fully tightened.
4. The optional insert nozzle on the SP1437PAKB is used to obtain a more concentrated jet action.

Item	Part Number	Description Spare Parts	Distance A	Water Pipe Required	Air Pipe Manifold
	SP1434PAKA	1-1/2 X 1-1/2 BODY W/BULKHEAD (Also Available as Gray and Dark Gray)	3 15/16" (100mm)	1-1/2"	1-1/2"
	SP14341PAKA	1 X 1 BODY W/BULKHEAD	3 3/8" (87mm)	1"	1"
	SP14343PAKA	1 X 1-1/2 BODY W/BULKHEAD	3 11/16" (94mm)	1-1/2"	1"
1	SPX1434EA	BULKHEAD FTG/GASKET KIT (Also Available in Gray and Dark Gray)			
2		GASKET			
3		Air Plug			
4	SP1434PAKB	ADJUSTA-FLO NOZZLE (Also Available in Gray and Dark Gray)			
5	SP1436PAKB	PULSE-FLO NOZZLE			
6	SP1437PAKB	WHIRL-FLO NOZZLE			
7	SP1434T	COMBINATION INSTALLATION TOOL			
	SPX1434DF	LOCK RING/RET CLIP KIT			
	SPX1434JA	SEAL & -O- RING KIT			
	SPX0720PE2	SEAT SEAL KIT (Set of 2)			
	SP1434TP	TEST PLUG FOR SP143XPAKA PIPING			



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