

**INCLUDED:**

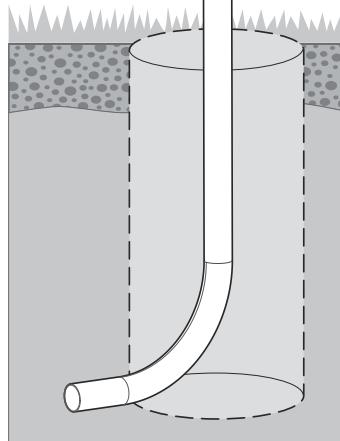
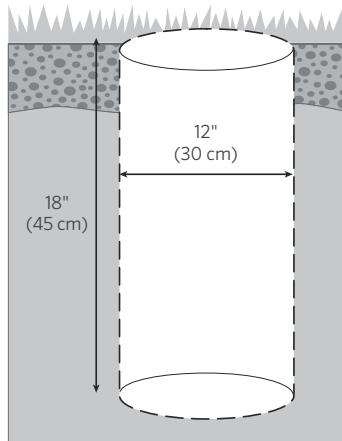
- Six carriage bolts –  $\frac{3}{16}$  in. (5 mm approx.) diameter
- Six nuts –  $\frac{3}{16}$  in. (5 mm approx.) diameter

**1**

- Dig a 12" x 12" x 18" (30 x 30 x 45 cm) hole.
- Mix and pour in three 90 lb. (40 kg) bags of cement.

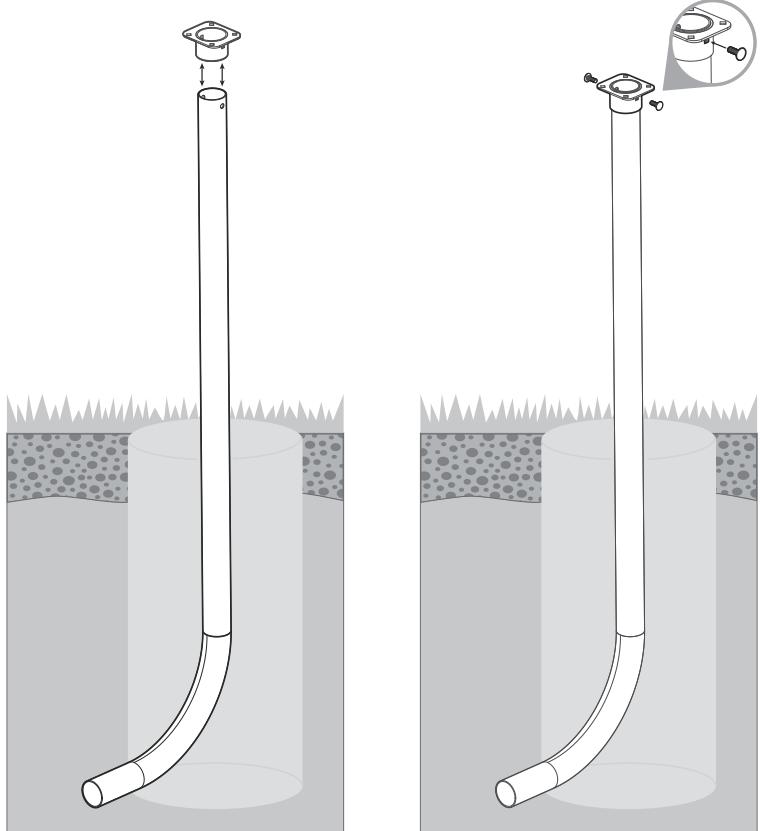
- Make sure the pole is vertical and the opening in the wire sweep is accessible and unclogged.

**NOTE:** Make sure the cement pad is dry before continuing with the installation.

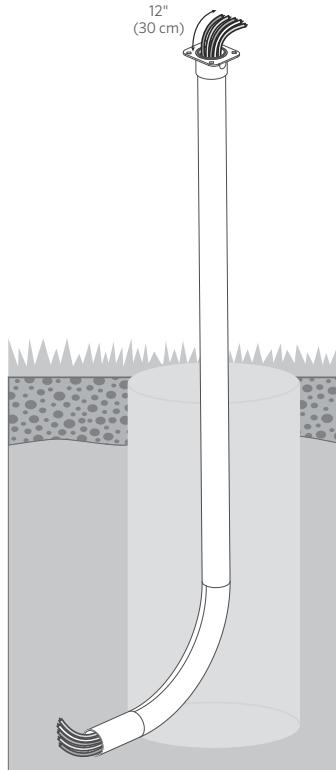


**2**

- Place the mounting plate on top of the pole.
- Secure the mounting plate with **two carriage bolts** and **two nuts** until the plate does not twist or turn.

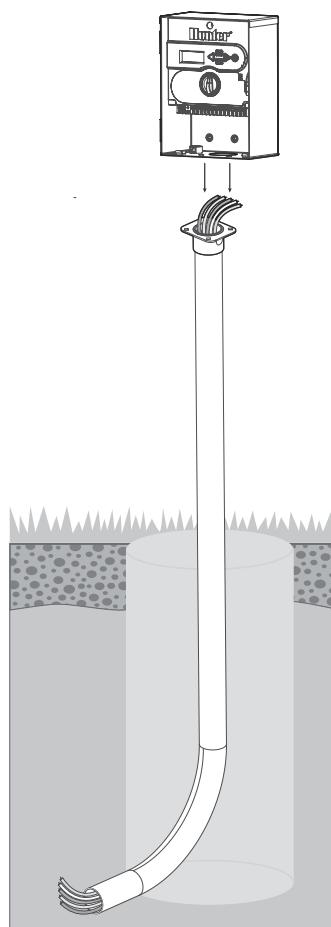


③ • Route all wires up the pole until at least 12" (30 cm) of wire extends out of the top.



④ • Remove the door and bottom facepack cover from the XC-Hybrid controller.  
• Place the controller on top of the mounting plate.  
• Remove all four knockouts.

**NOTE:** Make sure that 12" (30 cm) of wires are now inside the controller and cannot slip back down into the column.



- Insert **four carriage bolts** into the bottom holes located underneath the controller base. Then tighten with **four nuts** until the controller does not twist and cannot be pulled off the mounting plate.
- Replace the facepack cover and the door to the controller.

