Solutions that start with you.

Choosing the right 3M™ Spray Adhesives starts with you: your processes, your objectives, your bonding challenges. Then the 3M team of adhesive experts goes to work to

find the best products to help maximize your product performance, increase your efficiency, streamline your assembly productivity and meet your sustainability goals.

Performance: Find the right adhesive

Choosing the right adhesive for your assembly begins with asking the right questions:

- What kinds of materials are you bonding?
- How large are the materials?
- What specific adhesive attributes are you looking for?

- Do you need time to reposition after adhesion?
- What issues are you having, if any, with your current products?
- What are the environmental, health and safety factors?

Productivity: Find the right delivery system

How you apply adhesive to your assembly components is often as important as the adhesive itself. 3M will work with you to find the delivery system that optimizes efficiency and works best for your assembly processes. 3M spray adhesives are available in three delivery systems: aerosol, cylinder and bulk.

Aerosol



- Ultimate convenience for smaller jobs or multiple stations
- No equipment, no mess, no setup
- Easy to use; complements bulk or cylinder systems
- Ideal for field work

Cylinder



- Self-contained, pressurized, portable
- Minimal equipment investment
- Low maintenance
- Optimized spray patterns cut waste and maximize coverage
- Ideal for larger surface areas and >20 pieces/day



- Easily integrated into existing equipment
- Highly cost efficient—generally the lowest cost per square foot
- Requires trained and experienced operators to maximize value
- Ideal for large surface areas and large industrial manufacturers

Sustainability: Find the products that achieve your goals

Maximizing sustainability doesn't have to mean giving up performance. For more than 40 years 3M engineers have been developing water-based, low VOC and GREENGUARD™

certified adhesives for some of the most demanding applications in the world. So if you're ready to "go greener," we're ready to take you there.

*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.

Industrial grade. Trusted by professionals.

3M's portfolio of industrial-grade, solvent- and water-based spray adhesives Aerosol is designed to make assembly fast, convenient and efficient. Start with 3M™ Super 77™ Multipurpose Spray Adhesive and adjust according to your specific bonding needs. Cylinder Bulk Hi-Strength 90 • Bonds wood, plastic and metal • Variable-width spray Fastbond™ Lace spray pattern Hi-Strength 94 CA Contact **30NF** High strength High strength High heat resistance Fast dryingAggressive initial tack Long bonding rangePebble spray pattern Pebble spray INCREASED STRENGTH FoamFast 74 • Bonds foam & fabric • Fast, strong hold Super 77™ • Lace spray pattern Multipurpose Fastbond™ Quick hold, low soak-in Insulation 49 1 • Initially repositionable Fast tacking
 High performance WATER BASED Mist spray pattern Pressure sensitivePebble spray pattern Fastbond™ Foam 100NF Fast setting Neoprene-basedContact adhesive HoldFast 70 Aggressive initial tack Fast, strong holdIdeal for Citrus Base Cleaner applications Multipurpose cleaning Powerful strength







metal parts

• Mist spray pattern



