

Surface Preparation: Surface must be completely dry and thoroughly clean of any foreign material that may interfere with bonding. Cracks should be routed out.

Prepare Cartridge: Unscrew round collet, pull cap from center of tube, set both aside for possible reuse. Screw new mixing tip onto threads, insure snug fit.

Dispense: Use a quality contractor grade standard caulking gun. Do not allow SPEED BOND to exceed its maximum time in mixer tip (approximately 1 minute.) Start by dispensing a small amount of SPEED BOND onto a scrap piece of paper to insure proper mix and flow of material through the tip. Begin filling crack, slightly overfill, then immediately press Speed Bond into crack and spread material level and flat onto adjacent sides of crack by using a margin trowel or putty knife. While the spread Speed Bond is still wet, broadcast #30 silica sand generously over the area and allow to set until dry. Brush away any sand that has not stuck to the Speed Bond. The crack is now ready to be over-coated. Speed Bond is self-leveling, and large cracks that are completely open in the bottom should be dammed closed to prevent the Speed Bond from leaking out of the bottom.

Re-use: Partially used tubes can be stored and re-used. Remove the used mixing tip and discarded as they can not be re-used. Attempting to re-use a used mixing tip will damage the tube and render it useless. After used tip has been removed, wipe excess material from end of cartridge, re-install the plug, followed by the collet.

Store: Store in a dry place at 60° to 85° F. Shelf life is approximately 6 months.

Coverage: One tube will yield approximately 22 linear feet, applied at a rate of 3/16" wide by 3/16" deep.

Application Limitations: Do not apply if surface temperature is less than 50° F., over 100° F., or if ambient air temperature is less than 50° F and falling or over 100° F and rising, or if precipitation is expected within a 24 hour period. Do not use to repair tires, hoses or other critical rubber parts. Should be used on masonry substrates only.

KEEP OUT OF THE REACH OF CHILDREN
KEEP AWAY FROM FOOD

WARRANTY: Materials are guaranteed with respect to uniformity and quality within manufacturer's specifications.

WARRANTY DISCLAIMER: There are no warranties which extend beyond the description of the fact hereof. Seller expressly disclaims all other warranties regarding the use of its products, whether expressed or implied, including the implied warranties of merchantability and for fitness of a particular purpose. Since use of the product is beyond the Seller's control, the Buyer assumes all risk of use.

EXCLUSIVE REMEDY: Seller's sole obligation, and buyer's exclusive remedy shall be to replace material if found to be defective.

DAMAGE LIMITATION: Seller shall not be liable for any damages, injury, loss, direct or consequential, resulting from its products. The parties intend that the limitation of damages, including consequential damages, applies even if the exclusive remedy provided for herein fails of its essential purpose.

FOR PROFESSIONAL USE ONLY: Multicoat products should be used by licensed contractors. Multicoat is not a contractor and the contractor remains liable for all damages and inadequate product performance caused by construction means, methods, sequences and techniques that are used to install the product which may include: design and construction of the substrate and the selection and installation of all sealants, flashings, and related components.

Other Multicoat Products for Concrete Restoration



Speed Mix, a rapid set repair mortar



Multi-Stain, a water based concrete stain



Acrathane Colorseal (20 different colors) and **Clear Sealer**, high solid content, waterbased, for most masonry surfaces.



Stamp Mix, for creating the look of "stamped" concrete on old surfaces without tearing out the old concrete.



Templates, adhesive backed, disposable for patterns. 18 available for a variety of masonry effects.



Top Coat/ Krete Kote, for decorative concrete resurfacing.



Multicoat materials and detailed application instructions are available from:

East Coast

Toll-Free (800) 660-6729

West Coast

Toll-Free (877) 685-8426

E-Mail: info@multicoat.com

Website: www.multicoat.com

SB 12/09

SpeedBond

**2-PART FAST SETTING URETHANE
IN A SINGLE TUBE**



- **Anchoring**
- **Skimmer Repair**
- **Coping Repair**
- **& Much More**

MULTICOAT
PRODUCT SYSTEMS

The coating of the future...Today!



Rout crack with crack chasing blade or regular diamond blade.



Thoroughly clean crack of all dust and debris.



Start dispensing Speed Bond onto paper to insure good mix and flow.



Place tip into bottom of crack, dispense material and slightly over fill. Do not allow material to set in tip for longer than 1 minute.



Immediately spread dispensed Speed Bond into crack and onto adjacent sides of slab with putty knife.



While Speed Bond is still wet evenly broadcast silica sand over it and allow to cure. Once cured, brush away any remaining sand residue. The crack is now ready to be coated.

4" Crack Chaser Blade, 5/8" or 10mm arbor.



Extra tips are available when using cartridge multiple times.



SpeedBond

A two-part urethane caulking packaged in a single tube, ideal for repairing cracks in concrete which will be over-coated. No special gun required for application. Sets up in minutes, reaches full cure in about an hour.



- Sets in Minutes •
- No Special Gun Required •
- Flexible •
- Accepts most other Coatings •
- Easily Sanded •
- Bonds Exceptionally Well •
- Re-Useable Cartridge •
- Self-Leveling •
- Drill & Tap •

Drill / Tap



Set Bolts



Crack repair is not an exact science. The crack is a symptom and not necessarily the problem that caused the concrete to crack. It is quite possible that the crack, with enough movement, may re-appear.