



## HH-66 VINYL CEMENT

HH-66 Vinyl Cement is an industrial strength contact cement widely used for vinyl material manufacture, maintenance and repair. It is the go-to adhesive trusted by industry professionals and DIYers alike. HH-66 is a superior choice for bonding flexible PVC vinyl and vinyl-coated materials.



**INDUSTRY-LEADING PERFORMANCE**

**EASY TO USE**

**UNBEATABLE VALUE**

**TRUSTED FOR DECADES**

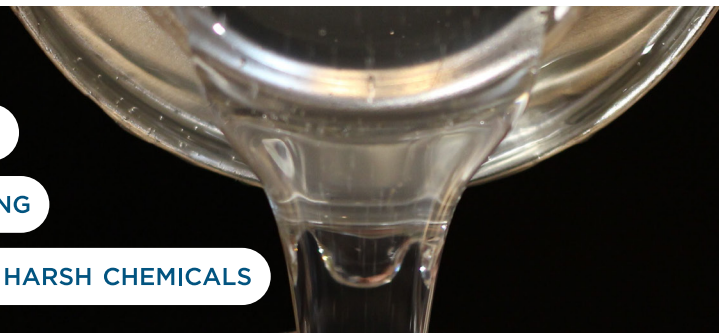
**SUPERIOR END-TO-END SUPPORT**

**ADHERES IN MINUTES WITH JUST A SINGLE APPLICATION**

**STAYS STRONG AND FLEXIBLE EVEN IN WEATHER EXTREMES**

**WORKS UNDERWATER FOR PATCHING, SEALING AND REPAIRING**

**CREATES DURABLE BONDS RESISTANT TO OIL, GREASE AND HARSH CHEMICALS**



### FEATURED APPLICATIONS

HH-66 works across many applications including:



TARPS



TENTS & AWNINGS



MILITARY SHELTERS



VINYL POOL LINERS



INFLATABLE WATERSPORTS



BOUNCE HOUSES & INFLATABLES



UPHOLSTERY



MATS



MARINE



CONSTRUCTION



BANNERS & SIGNAGE



SPORTS COVERS



AGRICULTURAL & NURSERY



FARMING & CONTAINMENT

...and more.

### ABOUT RH ADHESIVES

We make cements for bonding and repairing specialized materials. Our unique products have stood the test of time because they are the best at what they do.

MADE IN THE USA SINCE 1949





## PHYSICAL PROPERTIES

BASE	Thermoplastic Elastomer
SOLVENTS	Methyl Ethyl Ketone (MEK), Acetone, Toluene
COLOR	Clear
VOC CONTENT	437 g/L
VISCOSITY	Medium
APPLICATION	Brush or Roller
SOLIDS	15%
NET WEIGHT	8 lbs/gal
APPLICATION TEMPERATURE RANGE	35° to 95° F
SERVICE TEMPERATURE RANGE	-30° to 150° F
FLASH POINT	7° F

**⚠ CA PROP 65 WARNING:** This product can expose you to toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

See Safety Data Sheet (SDS) for additional information.

## INSTRUCTIONS

### APPLICATION

1. Clean surfaces with alcohol or compatible solvent.
2. Sand any glossy surfaces lightly.
3. Apply an even coat to both surfaces to be joined.
4. Allow cement to set until tacky, typically around two minutes. Cement will remain tacky for just a few minutes.
5. Press together while tacky and allow to bond for at least an hour before use. Strongest hold achieved after one day.
6. Remove any excess adhesive.

**Use HH-66 Thinner for preparation and cleanup.**

### SHELF LIFE

Best if used within 18 months from date of manufacture.

### COVERAGE

Rule of thumb is 1 ounce of HH-66 will cover 1 square foot of both surfaces to be bonded.

### STORAGE

Close container tightly. Store in a cool, dry place. Do not freeze.

### DISPOSAL

Dispose according to local, state and federal HAZMAT regulations.



## SIZES AND VARIANTS

### CONTAINER SIZES

4 oz, 8 oz, 16 oz, 32 oz, 1 gal, 5 gal and 55 gal.  
All 4 oz through 32 oz cans come with a brush cap.  
Sold in bulk and individual containers.

### HH-66 TF

Toluene Free – Ideal for use in areas with limitations on toluene. Also available in a convenient 1 oz tube.

### HH-66 THICK

A thicker formula – Ideal for more porous surfaces.

### HH-66 WHITE

A white variation – Ideal for exterior trim work.

### HH-66 THICK WHITE

A thicker white formula – Ideal for more porous white surfaces.

## ONLINE

**[rhadhesives.com](http://rhadhesives.com)**

Shop products

Locate resellers

Download Safety Data Sheets

Check compatibility

Watch application videos

Use the Product Calculator

Explore additional adhesives

Access FAQs



@therightglue



/rhadhesives

## CONTACT

RH Adhesives  
308 Old High Street  
Acton, MA 01720  
[sales@rhadhesives.com](mailto:sales@rhadhesives.com)  
Tel. 978-897-8000

Scan QR Code  
for more information

