

# SCAG<sup>®</sup>

## POWER EQUIPMENT

# *OPERATOR'S MANUAL*

## **V-RIDE<sup>XL</sup>**

**Model:**

**SVRXL-52V-38FX-EFI  
SVRXL-52V-40BV-EFI  
SVRXL-61V-38FX-EFI  
SVRXL-61V-40BV-EFI  
SVRXL-61V-38CV-EFI  
SVRXL-72V-38FX-EFI**



Congratulations on owning a Scag mower! This manual contains the operating instructions and safety information for your Scag mower. Reading this manual can provide you with assistance in maintenance and adjustment procedures to keep your mower performing to maximum efficiency. The specific models that this book covers are listed on the inside cover. Before operating your machine, please read all the information enclosed.



# WARNING

## FAILURE TO FOLLOW SAFE OPERATING PRACTICES MAY RESULT IN SERIOUS INJURY OR DEATH.

- Read this manual completely as well as other manuals that came with your mower.
- ALWAYS FOLLOW OSHA APPROVED OPERATION.
- DO NOT operate on steep slopes.
- Under no circumstances should the machine be operated on slopes greater than 20 degrees. ALWAYS FOLLOW OSHA APPROVED OPERATION.
- Stay two cut widths away from slopes, drop offs, ditches, water, retaining walls, avoid any slope exceeding 20 degrees.
- DO NOT back down a slope or ramp.
- DO NOT mow on wet grass. Wet grass reduces traction and steering control.
- Keep all shields in place, especially the grass discharge chute.
- Before performing any maintenance or service, stop the machine and remove the spark plug wire and ignition key.
- If a mechanism becomes clogged, stop the engine before cleaning.
- Keep hands, feet and clothing away from power-driven parts.
- Keep others off the mower (only one person at a time)

## REMEMBER - YOUR MOWER IS ONLY AS SAFE AS THE OPERATOR!

HAZARD CONTROL AND ACCIDENT PREVENTION ARE DEPENDENT UPON THE AWARENESS, CONCERN, PRUDENCE, AND PROPER TRAINING OF THE PERSONNEL INVOLVED IN THE OPERATION, TRANSPORT, MAINTENANCE, AND STORAGE OF THE EQUIPMENT.

This manual covers the operating instructions and illustrated parts list for:

|                    |                         |                      |
|--------------------|-------------------------|----------------------|
| SVRXL-52V-40BV-EFI | with a serial number of | W9600001 to W9699999 |
| SVRXL-61V-38FX-EFI | with a serial number of | W9700001 to W9799999 |
| SVRXL-61V-40BV-EFI | with a serial number of | W9800001 to W9899999 |
| SVRXL-72V-38FX-EFI | with a serial number of | W9900001 to W9999999 |
| SVRXL-72V-40BV-EFI | with a serial number of | X0000001 to X0099999 |
| SVRXL-52V-38FX-EFI | with a serial number of | Y0200001 to Y0299999 |
| SVRXL-61V-38CV-EFI | with a serial number of | Y0300001 to Y0399999 |

Always use the entire serial number listed on the serial number tag when referring to this product.

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## GENERAL INFORMATION

### 1.1 INTRODUCTION

Your mower was built to the highest standards in the industry. However, the prolonged life and maximum efficiency of your mower depends on you following the operating, maintenance and adjustment instructions in this manual.

If additional information or service is needed, contact your Scag Power Equipment Dealer.

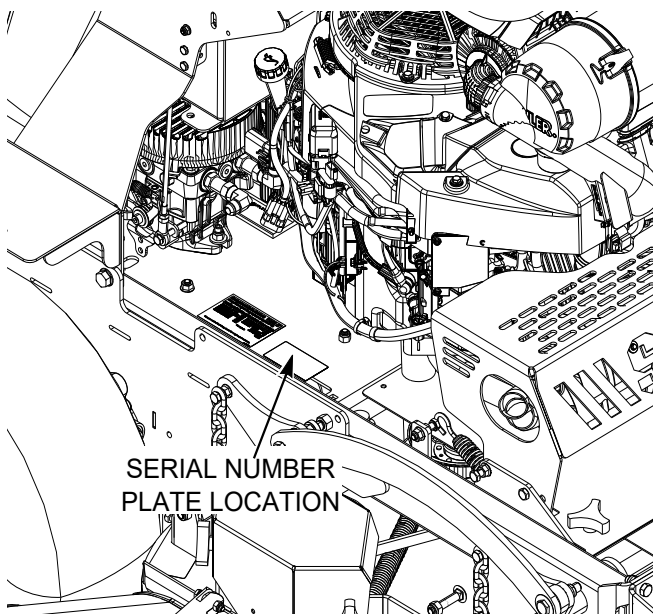
We encourage you to contact your authorized Scag Power Equipment dealer for repairs. All Scag dealers are informed of the latest methods to service this equipment and provide prompt and efficient service in the field or at their service shop. They carry a full line of Scag service parts.

#### - IMPORTANT -

*The replacement of any part on this product by other than the manufacturer's authorized replacement part may adversely affect the performance, durability or safety of this product.*

*Use of other than original Scag replacement parts will void the warranty.*

When ordering parts, always give the model and serial number of your mower. The serial number plate is located on the frame of the machine between the engine and hydraulic pump where shown in Figure 1-1.



**Figure 1-1. Mower Serial Number Plate Location**

### USE ONLY SCAG APPROVED ATTACHMENTS AND ACCESSORIES.

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine. See Section 8. Be aware that using attachments with the mower may affect stability. Be sure to follow the directions found in the operator's manual.



## WARNING

**For pictorial clarity, some illustrations and figures in this manual may show shields, guards or plates open or removed. Under no circumstances should your mower be operated without these devices in place.**

All information is based upon product information available at the time of approval for printing. Scag Power Equipment reserves the right to make changes at any time without notice and without incurring any obligation.

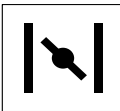
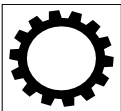
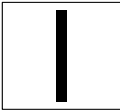
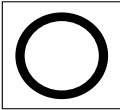
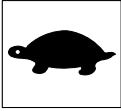
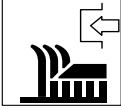
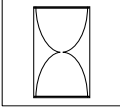
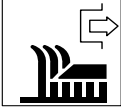
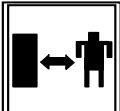
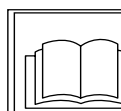
### 1.2 DIRECTION REFERENCE

The "Right" and "Left", "Front" and "Rear" of the machine are referenced from the operator's right and left when in the normal operating position and facing the forward travel direction.

### 1.3 SERVICING THE ENGINE AND DRIVE TRAIN COMPONENTS

The detail servicing and repair of the engine and transmission are not covered in this manual; only routine maintenance and general service instructions are provided. For service of these components during the limited warranty period, it is important to contact your Scag dealer or find a local authorized servicing agent of the component manufacturer. Any unauthorized work done on these components during the warranty period may void your warranty.

### 1.4 SYMBOLS

| SYMBOL                                                                              | DESCRIPTION                        | SYMBOL                                                                              | DESCRIPTION                    |
|-------------------------------------------------------------------------------------|------------------------------------|-------------------------------------------------------------------------------------|--------------------------------|
|    | Choke                              |    | Transmission                   |
|    | Parking Brake                      |    | Spinning Blade                 |
|    | On/Start                           |    | Spring Tension on Idler        |
|    | Off/Stop                           |    | Oil                            |
|    | Falling Hazard                     |    | Thrown Object Hazard           |
|   | Fast                               |   | Slow                           |
|  | Continuously Variable - Linear     |  | Cutting Element - Basic Symbol |
|  | Pinch Point                        |  | Cutting Element - Engage       |
|  | Hour meter/Elapsed Operating Hours |  | Cutting Element - Disengage    |
|  | Crush Hazard.                      |  | CE Mark                        |
|  | Keep Bystanders Away               |  | Read Operator's Manual         |

## SAFETY INFORMATION

### 2.1 INTRODUCTION

Your mower is only as safe as the operator. Carelessness or operator error may result in serious bodily injury or death. Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance and storage of the equipment. Make sure every operator is properly trained and thoroughly familiar with all of the controls before operating the mower. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.

**READ THIS OPERATOR'S MANUAL AND WATCH THE TIPS FOR SAFE OPERATION OF YOUR SCAG ZERO-TURN MOWER VIDEO BEFORE ATTEMPTING TO START YOUR MOWER. MAKE SURE THAT EVERYONE KNOWS WHERE THE MANUAL IS LOCATED AND KEEP A RECORD OF EACH EMPLOYEE THAT HAS READ THE MANUAL.**

A replacement manual is available from your Authorized Scag Power Equipment Dealer or by contacting Scag Power Equipment, Service Department at P.O. Box 152, Mayville, WI 53050 or contact us via the Internet at [www.scag.com](http://www.scag.com). The manual for this machine can be downloaded by using the model and serial number or use the contact form to make your request. Please indicate the complete model and serial number of your Scag product when requesting replacement manuals.

### 2.2 SIGNAL WORDS



This symbol means **"Attention! Become Alert! Your Safety is Involved!"** The symbol is used with the following signal words to attract your attention to safety messages found on the decals on the machine and throughout this manual. The message that follows the symbol contains important information about safety. To avoid injury and possible death, carefully read the message! Be sure to fully understand the causes of possible injury or death.

#### SIGNAL WORD:

It is a distinctive word found on the safety decals on the machine and throughout this manual that alerts the viewer to the existence and relative degree of the hazard.

 **DANGER**

The signal word "DANGER" denotes that an extremely hazardous situation exists on or near the machine that could result in high probability of death or irreparable injury if proper precautions are not taken.

 **WARNING**

The signal word "WARNING" denotes that a hazard exists on or near the machine that can result in injury or death if proper precautions are not taken.

 **CAUTION**

The signal word "CAUTION" is a reminder of safety practices on or near the machine that could result in personal injury if proper precautions are not taken.

Your safety and the safety of others depends significantly upon your knowledge and understanding of all correct operating practices and procedures of this machine.

### 2.3 BEFORE OPERATION CONSIDERATIONS

 **WARNING**

**Check all hydraulic connections for tightness. Inspect all hydraulic hoses and / or lines to ensure they are in good condition before operating.**

1. NEVER allow children to operate this mower. Do not allow adults to operate this machine without proper instructions.

2. Do not mow when children and/or others are present. Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator. Be alert and turn machine off if a child enters the area.
3. DO NOT allow children to ride or play on the machine, it is not a toy.
4. Keep keys stored in a safe location when the mower is not in use; i.e. where they are inaccessible to children.
5. Clear the area to be mowed of objects that could be picked up and thrown by the cutter blades.
6. DO NOT carry passengers.
7. DO NOT operate the machine under the influence of alcohol or drugs.
8. If the operator(s) or mechanic(s) cannot read English, it is the owner's responsibility to explain this material to them.
9. DO NOT wear loose fitting clothing. Loose clothing, jewelry or long hair could get tangled in moving parts. Do not operate the machine wearing shorts; always wear adequate protective clothing including long pants. Wearing safety glasses, safety shoes and a helmet is advisable and is required by some local ordinances and insurance regulations.



## WARNING

**Always wear hearing protection. Operating this machine over prolonged periods of time can cause loss of hearing.**

10. Keep the machine and attachments in good operating condition. Keep all shields and safety devices in place. If a shield, safety device or decal is defective or damaged, repair or replace it before operating the machine.
11. Fuel is flammable; handle it with care. Fill the fuel tank outdoors. Never fill it indoors. Use a funnel or spout to prevent spillage. Clean up any spillage before starting the engine.
12. DO NOT add fuel to a running or hot engine. Allow the engine to cool for several minutes before adding fuel. Never fuel indoors or inside enclosed trailers.
13. DO NOT start the engine until any spilled fuel has been cleaned up or has evaporated.

14. Keep flammable objects (cigarettes, matches, etc.), open flames and sparks away from the fuel tank and fuel container. Use only approved containers.
15. Equipment must comply with the latest requirements per SAE J137 and/or ANSI/SAE S279 when driven on public roads.
16. Do not operate without the side discharge chute installed and in the down position or with an optional grass catcher or mulch plate completely installed.
17. Check the blade mounting bolts at frequent intervals for proper tightness.
18. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before starting the machine.



## WARNING

**This machine is equipped with an interlock system intended to protect the operator and others from injury. This is accomplished by preventing the engine from starting unless the deck drive is disengaged, the parking brake is engaged, the steering control levers are in the neutral position and the operator is in the operator position. The interlock system shuts off the engine if the operator leaves the operator platform with the steering control levers not in the neutral position and/or the cutter blades engaged and the parking brake not engaged.**

19. Be sure the interlock switches are functioning correctly.

## 2.4 TESTING THE SAFETY INTERLOCK SYSTEM

The safety interlock system should be tested each time before using the machine. If the safety interlock system does not operate as described below, contact your local Authorized Scag Power Equipment Dealer immediately to have the safety interlock system repaired.

### SVRXL:

1. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, and engage the PTO switch to the ON (up) position. Try to start the engine; the engine should not start.

2. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, disengage the parking brake, and move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start.
3. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, engage the PTO switch to the ON (up) position, and step backwards off of the operating platform. The engine should shut off.
4. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, release the parking brake, and step backwards off of the operating platform. The engine should shut off.

6. When using any attachment, never direct the discharge of material toward bystanders or allow anyone near the machine while in operation.
7. Start the engine with the operator in the operating position, cutter blades are disengaged, parking brake is engaged, and the neutral lever is in neutral.
8. If the mower discharge ever plugs, shut off the engine, remove the ignition key, and wait for all movement to stop before removing the obstruction.



## WARNING

**DO NOT use your hand to dislodge the clogged discharge chute. Use a stick or other device to remove clogged material after the engine has stopped running and the blades have stopped turning.**

## 2.5 OPERATION CONSIDERATIONS

1. Know the function of all controls and how to stop quickly.



## WARNING

**DO NOT operate on steep slopes. Under no circumstances should the machine be operated on slopes greater than 20 degrees. See Figure 2-3, page 9 to determine approximate slope of area to be mowed. ALWAYS FOLLOW OSHA APPROVED OPERATION.**

2. Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tipping or loss of control. Be especially cautious when changing directions on slopes.
3. Stay at least 2 cutting widths away from drop-offs, ditches, retaining walls, water, avoid any slope exceeding 20-degrees.
4. To prevent tipping or loss of control, start and stop smoothly, avoid unnecessary turns and travel at reduced speed.
5. Immediately apply the parking brake if you lose steering control while operating. Inspect the machine and correct the problem before continuing to operate.

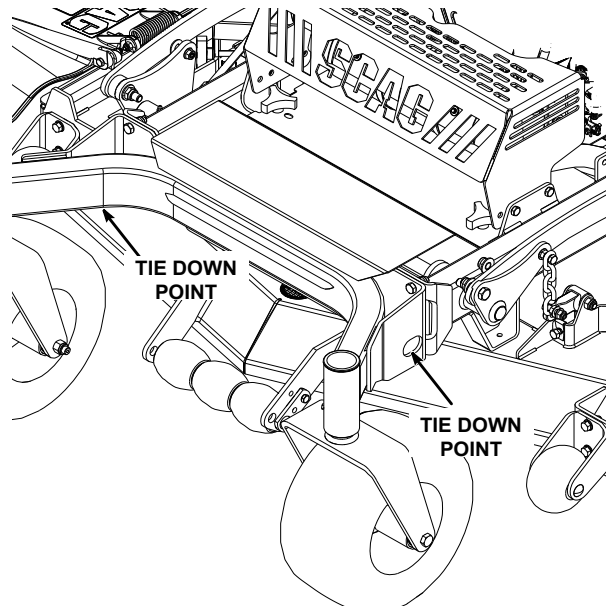
9. Be alert for holes, rocks, roots and other hidden hazards in the terrain. Keep away from any drop offs. Beware of overhead obstructions (low limbs, etc.), underground obstacles (sprinklers, pipes, tree roots, etc.). Cautiously enter a new area. Be alert for hidden hazards.
10. Disengage power to cutter deck before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower. If you must mow in reverse, maintain a constant lookout to the rear of the machine and mow slowly.
11. DO NOT turn sharply. Use care when backing up.
12. Disengage power to cutter deck before crossing roads, walks or gravel drives.
13. Mow only in daylight or good artificial light.
14. NEVER raise the deck with the blades engaged.
15. Take all possible precautions when leaving the machine unattended, such as disengaging the mower, stopping the engine, and removing the key.
16. Disengage power to the attachments when transporting or when not in use.
17. The machine and attachments should be stopped and inspected for damage after striking a foreign object, and damage should be repaired before restarting and operating the machine.

### CAUTION

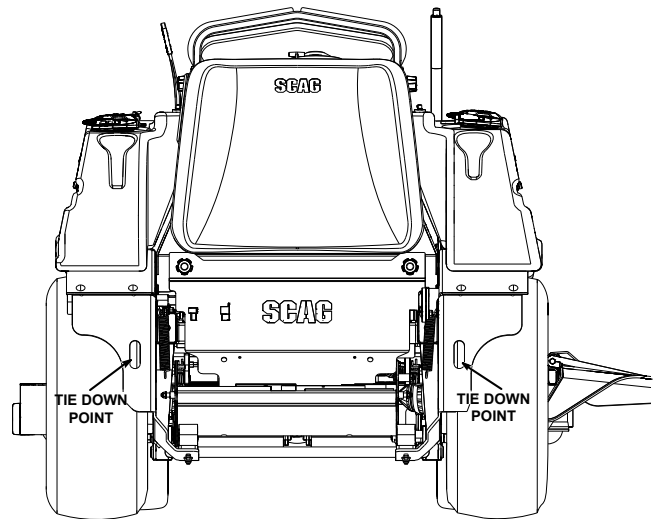
Do not touch the engine or the muffler while the engine is running or immediately after stopping. These areas may be hot enough to cause a burn.

### DANGER

**DO NOT** run the engine inside a building or a confined area without proper ventilation. Exhaust fumes are hazardous and contain carbon monoxide which can cause brain injury and death.



**Figure 2-1. Front Tie Down Points**



**Figure 2-2. Rear Tie Down Points**

18. Keep hands and feet away from cutter blades and moving parts. Contact can injure.
19. Transport the mower using a heavy duty trailer or truck. Ensure the trailer or truck has all of the necessary lighting and markings as required by laws, codes, and ordinances. Secure a trailer with a safety chain.
20. Be cautious when loading and unloading onto trailers or trucks. Use only a full width ramp. Always back on and drive off a trailer.
21. When transporting the mower, make sure the neutral lock lever is in neutral lock, the engine is off with the key removed, the parking brake is engaged and the wheels have been blocked.
22. Tie the mower down securely using the tie down points located on the front and rear of the machine. See Figure 2-1 and 2-2. Secure using straps, chains, cable, or ropes. Both front and rear straps must be directed down and outward from machine.

23. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
24. NEVER leave the machine running unattended.

## 2.6 MAINTENANCE CONSIDERATIONS AND STORAGE

1. Never make adjustments to the machine with the engine running unless specifically instructed to do so. If the engine is running, keep hands, feet, and clothing away from moving parts.



2. Place the control levers in the neutral position, engage the parking brake, stop engine and remove key or disconnect spark plug wire to prevent accidental starting of the engine when servicing or adjusting the machine. Wait for all movement to stop before adjusting, cleaning or repairing.
3. Remove spark plug wire before making any repairs.
4. Keep all nuts, bolts and screws tight, to ensure the machine is in safe working condition. Check blade mounting bolts frequently to be sure they are tight.
5. Do not change the engine governor settings or overspeed the engine. See the engine operator's manual for information on engine settings.
6. To reduce fire hazard, keep the cutting units, drives, muffler and engine free of grass, leaves, excessive grease, oil and dirt.
7. Park the machine on level ground.
8. NEVER allow untrained personnel to service the machine.
9. Use care when checking blades. Use a Blade Buddy, wrap the blade(s) or wear gloves and USE CAUTION when servicing blades. Only replace blades. NEVER straighten or weld blades.
10. Keep all parts in good working condition. Replace all worn or damaged decals.
11. Use jack stands to support components when required.
12. Carefully release pressure from components with stored energy.



## WARNING

**Hydraulic fluid is under high pressure and can penetrate skin causing injury. If hydraulic fluid is injected into the skin, it must be surgically removed within a few hours by a doctor or gangrene may result.**

**Keep body and hands away from pinholes or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard and not hands to search for leaks.**

**Safely relieve all pressure from the hydraulic system by placing the control levers in the neutral lock position and shutting off the engine before performing any work on the hydraulic system.**

**If you need service on your hydraulic system, please see your Authorized Scag Power Equipment Dealer.**

13. Let the engine cool before storing.
14. DO NOT store the machine near an open flame.
15. Shut off fuel while storing or transporting.
16. DO NOT store fuel near flames or drain indoors.

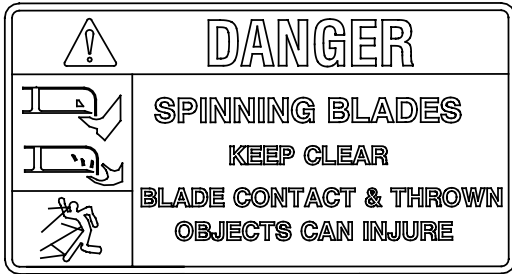
## 2.7 USING A SPARK ARRESTOR

The engine in this machine is not equipped with a spark arrestor muffler. It is in violation of California Public Resource Code Section 4442 to use or operate this engine on or near any forest covered, brush covered or grass covered land unless the exhaust system is equipped with a spark arrestor meeting any applicable local or state laws. Other states or federal areas may have similar laws. Check with your state or local authorities for regulations pertaining to these requirements.

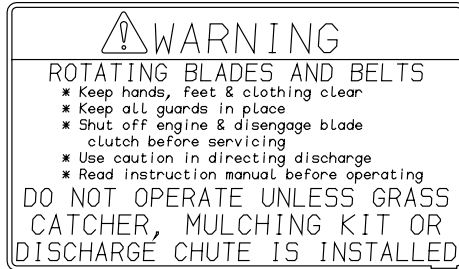
## 2.8 SPARK IGNITION SYSTEM

This spark ignition system complies with Canadian ICES-002.

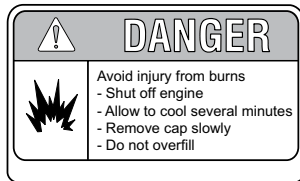
### 2.9 SAFETY AND INSTRUCTIONAL DECALS



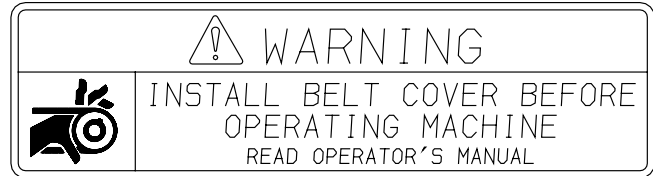
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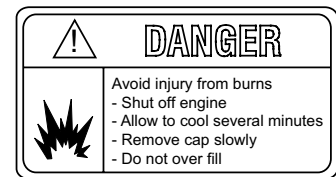
Molded in Fuel Tank



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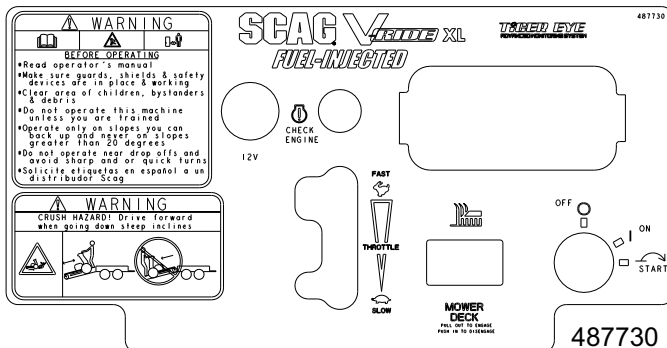


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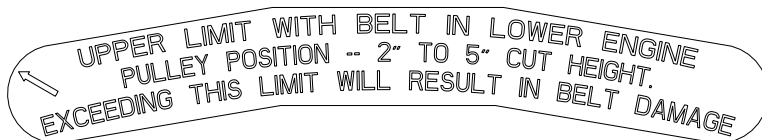


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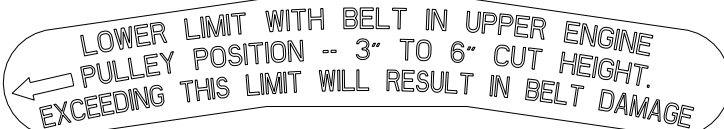
(supplied with California models only)



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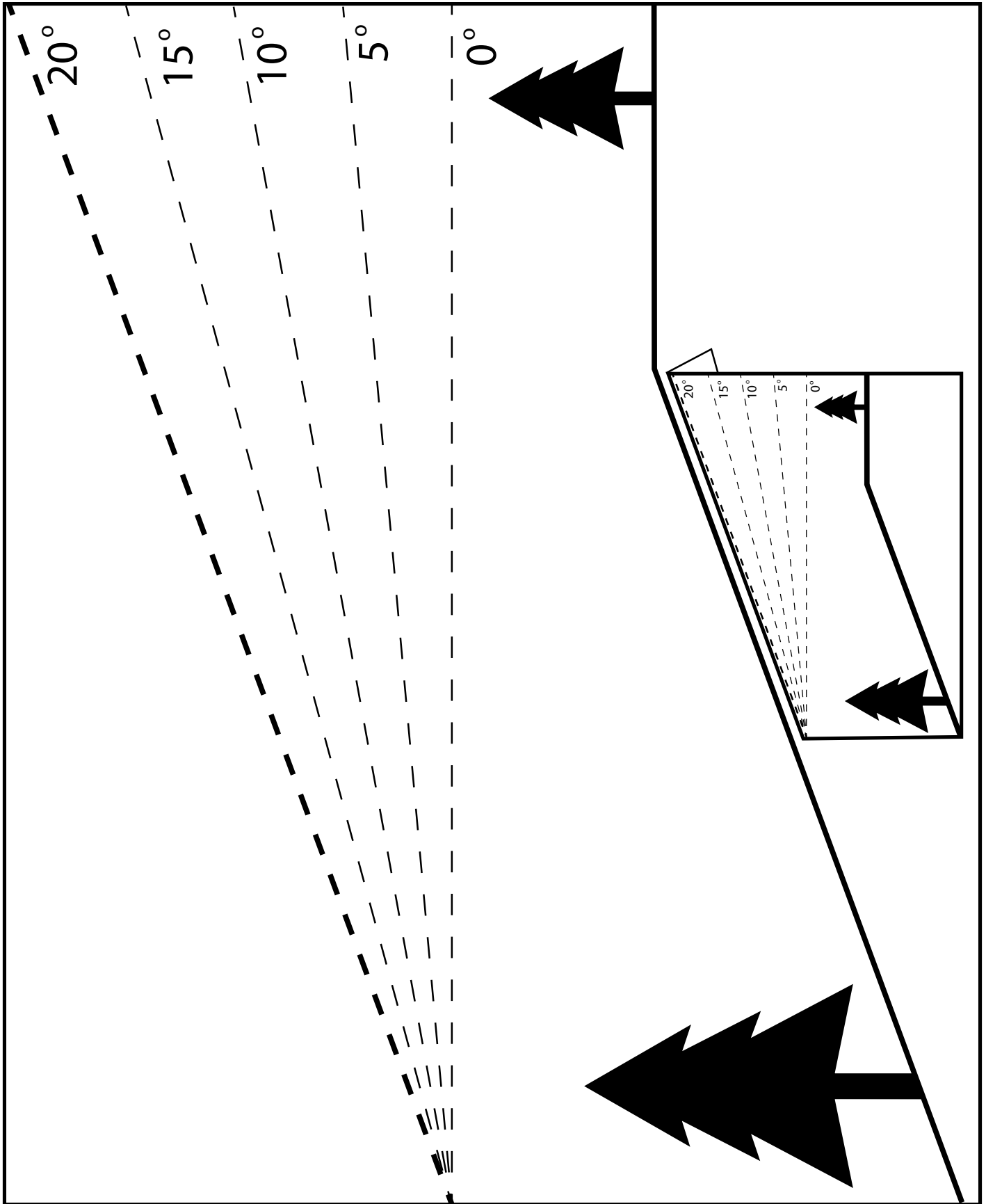


Figure 2-3. Slope Angle Graph

**NOTES**

## SPECIFICATIONS

### 3.1 ENGINE

General Type ..... Heavy Duty Industrial/Commercial Gasoline

Model:

Scag Model SVRXL-52V-38FX-EFI ..... Kawasaki FX1000 EFI  
 Scag Model SVRXL-52V-40BV-EFI ..... Vanguard EFI 993  
 Scag Model SVRXL-61V-38FX-EFI ..... Kawasaki FX1000 EFI  
 Scag Model SVRXL-61V-40BV-EFI ..... Vanguard EFI 993  
 Scag Model SVRXL-61V-61CV-EFI ..... Kohler ECV980  
 Scag Model SVRXL-72V-38FX-EFI ..... Kawasaki FX1000 EFI  
 Scag Model SVRXL-72V-40BV-EFI ..... Kawasaki FX1000 EFI

Displacement:

Vanguard EFI 993 ..... 993cc  
 Kawasaki FX1000 EFI ..... 999cc  
 Kohler ..... 999cc

Cylinders ..... 2 with Cast-Iron Sleeves

Governor ..... Mechanical Type with Variable Speed Control Set At 3600 RPM (+/- 100 RPM)

Idle Speed:

Kawasaki ..... 1550 RPM (+/- 150 RPM)  
 Vanguard ..... 1750 RPM (+/- 150 RPM)  
 Kohler ..... 1800 RPM (+/- 75 RPM)

Fuel ..... Non-Leaded Gasoline with a Minimum Octane Rating of 87

Oil Pump ..... Varies - see engine manufacturer's specifications

Starter:

Kawasaki FX ..... Electric Starting with solenoid shift starter  
 Vanguard ..... Electric Starting with solenoid shift starter  
 Kohler ..... Electric Starting with solenoid shift starter

### 3.2 ELECTRICAL

Kawasaki FX, Vanguard & Kohler Starter ..... Electric Starting with Solenoid Shift Starter

Interlock Switches ..... Operator Presence, Mower Engagement (PTO), Parking Brake

Instrument Panel ..... Tiger Eye Advanced Monitoring System, Key Switch, Throttle Lever, Choke Lever, PTO Switch

### 3.3 ENGINE DECK

Drive System ..... Hydraulic Drive with Two 16 cc Variable Displacement Pumps  
 and Two Fixed Displacement, Axial Piston Motors

Hydraulic Pumps ..... Two Hydro-Gear PG Series 10 cc. (32 / 36) or PK Series 12 cc. (48 / 52 / 61)

Hydraulic Pumps (PK equipped with Fans) with Dump Valves for movement without the engine running

Hydraulic Drive Motors ..... Two Parker Model TJ (32 / 36) or TG (48 / 52 / 61) Cast-Iron Wheel Motors

Steering/Travel Control ..... Twin Lever Steering Control with Individual Control to Each Wheel

Parking Brake ..... Lever Actuated Linkage to Brakes on Both Drive Wheels

Wheels:

(2) Front Caster ..... 13 x 6.5 - 6 Flat-Free w/Roller Bearings  
 (2) Drive - ..... (61, 72) 24 x 12 - 12 Four-Ply Pneumatic Tubeless, Radius Edge  
 (52) 24 x 9.5 - 12 Four-Ply Pneumatic Tubeless, Radius Edge

Tire Pressure:

Front Caster ..... Flat-Free  
 Drive ..... 12 PSI

Fuel Tank ..... (2) 6 Gallon Seamless Polyethylene Tanks  
 with Large Opening, Fuel Cap and Fuel Gauge

### Travel Speed:

|                                                                                                                                                                                                 |                  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| Forward .....                                                                                                                                                                                   | 0 up to 11.5 MPH |
| Reverse .....                                                                                                                                                                                   | 0 up to 5.0 MPH  |
| -NOTE- The machine will travel at speeds up to 12.0 mph for transport purposes. For best cutting performance the forward travel speed should be adjusted depending upon the cutting conditions. |                  |

### 3.4 CUTTER DECK

|                                                                                                      |                                                                 |
|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|
| Type.....                                                                                            | Out-Front design with anti-scalp rollers                        |
| Construction .....                                                                                   | Tri-plate deck construction                                     |
| Top of deck consists of three steel plates totaling nearly 1/2" of steel, 7-gauge (3/16") deck skirt |                                                                 |
| True Cutting Width:                                                                                  |                                                                 |
| 52 .....                                                                                             | 52" (132.0 cm)                                                  |
| 61 .....                                                                                             | 61" (155.0 cm)                                                  |
| 72 .....                                                                                             | 71.5" (181.6 cm)                                                |
| Cutting Height Adjustment.....                                                                       | Adjustment from, 1-1/2" to 6" in 1/4" increments                |
| Cutter Blades.....                                                                                   | 0.197 in. Thick, Milled Edge, Wear Resistant                    |
| Blade Engagement.....                                                                                | Electric Blade Engagement Clutch with Control Panel Switch      |
| Connected to the Cutter Deck through a Belt                                                          |                                                                 |
| Discharge Opening.....                                                                               | Extra Wide Discharge Opening with Spring-Loaded Discharge Chute |
| Discharge Chute.....                                                                                 | Black, Polypropylene (Plastic), Flexible                        |
| Spindles.....                                                                                        | Cast-Iron Housing, Tapered Roller Bearings with Top Access      |
| Grease Fitting and Grease Overfill Relief Poppet                                                     |                                                                 |
| Spindle Pulleys .....                                                                                | Split Steel with Tapered Locking Hub                            |
| Cutter Deck Belts.....                                                                               | B-section with Kevlar Cords                                     |
| Electric Clutch Type.....                                                                            | Ogura Heavy Duty PTO Clutch Brake                               |

### 3.5 WEIGHTS AND DIMENSIONS

|                                 | 52      | 61      | 72      |
|---------------------------------|---------|---------|---------|
| Length.....                     | 70-1/2" | 73-1/2" | 76"     |
| Tracking Width.....             | "       | "       | "       |
| Overall Width w/chute down..... | 65-1/4" | 73-1/2" | 83"     |
| Overall Width w/chute up.....   | 53-3/4" | 62-3/4" | 73.75"  |
| Overall Height.....             | 47-3/4" | 47-3/4" | 47-3/4" |
| Operating Weight.....           | #       | 1266#   | 1293#   |

### 3.6 PRODUCTIVITY

|                     | 52   | 61   | 72  |
|---------------------|------|------|-----|
| Cutting Width ..... | 52"  | 61"  | 72" |
| Acres Per Day ..... | 20.2 | 23.7 | 28  |

The preceding chart will aid you in determining how many acres your Scag mower will cut per day. The chart is an estimate based on 8 hours per day cutting time at 6 MPH with a 20% allowance for overlap and turns.

## OPERATING INSTRUCTIONS



### WARNING

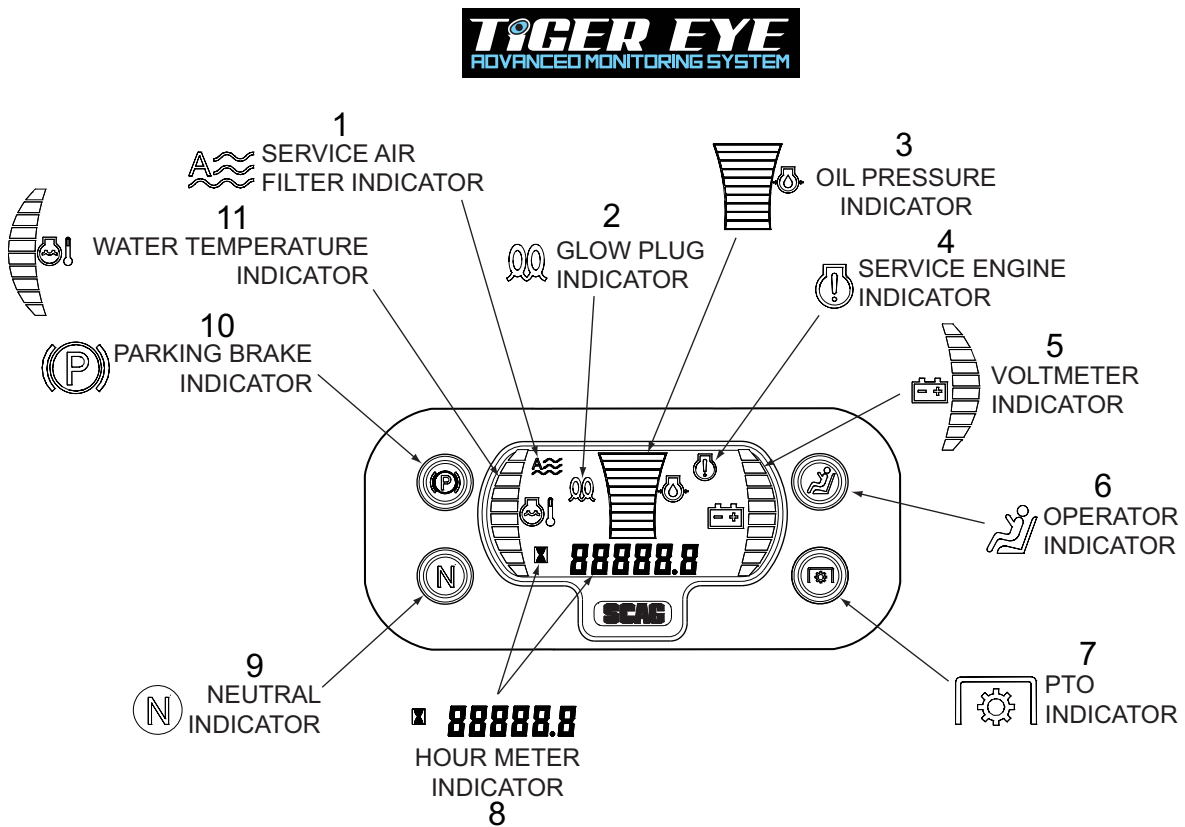
**Do not attempt to operate this mower unless you have read this manual. Learn the location and purpose of all controls and instruments before you operate this mower.**

Before operating the mower, familiarize yourself with all mower and engine controls. Knowing the location, function and operation of these controls is important for safe and efficient operation of the mower.

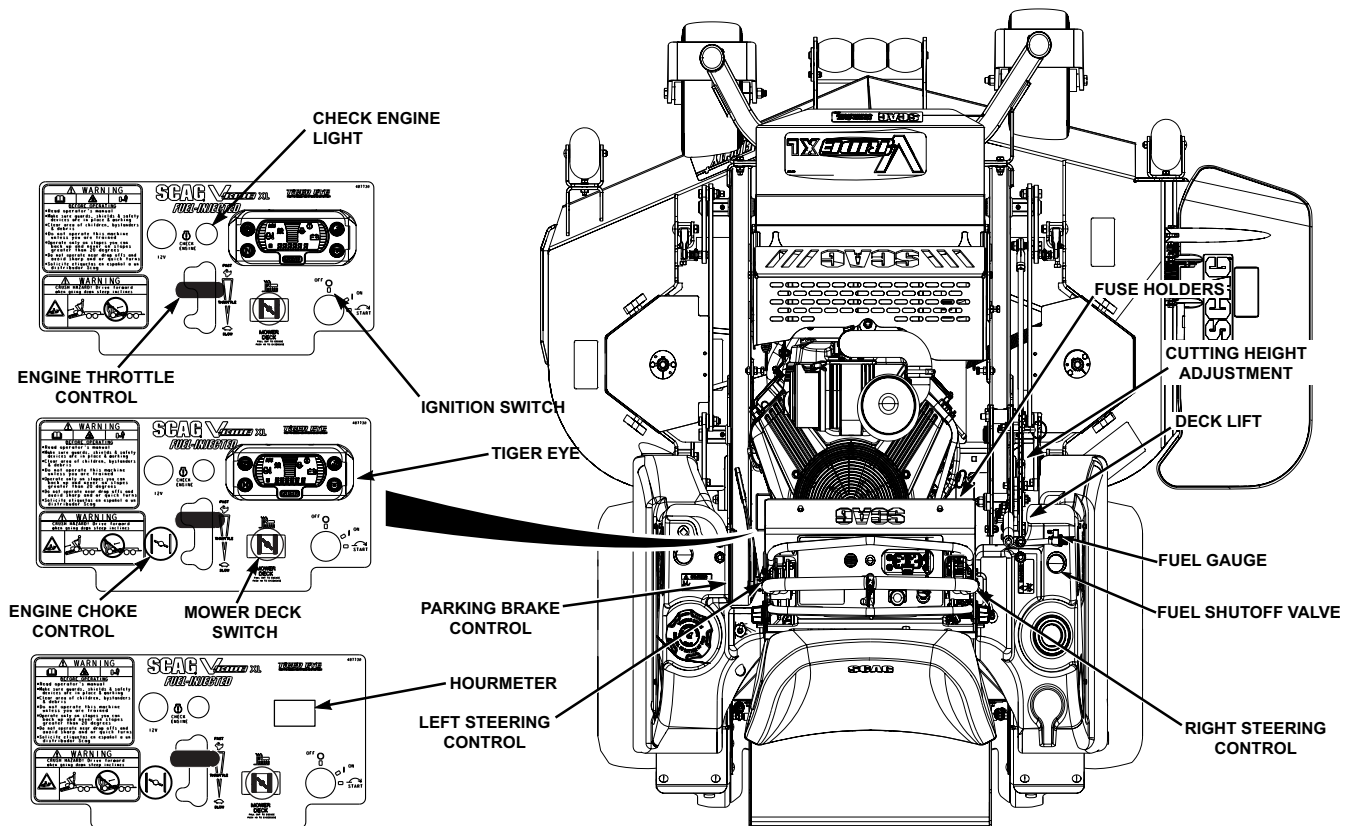
With the key in the on position, before starting the engine, the lights for the Operator Indicator, PTO Indicator, Neutral Indicator and Park Brake Indicator should be illuminated. This indicates there is an operator on the platform, the PTO is off, steering levers are in neutral, and the parking brake is applied. When all the lights are illuminated, the key can be turned to the start position and the mower can be started. See Section 4.3 Safety Interlock System. If any of these indicator lights are not illuminated, the engine will be prevented from starting. If additional information or service is needed, contact your Authorized Scag Power Equipment Dealer.

### 4.1 TIGER EYE INSTRUMENT IDENTIFICATION

1. **Service Air Filter Indicator (Figure 4-1). Optional Accessory.** Indicates the condition of the engine air filter. Icon will display when it is time to change the air filter.
2. **Glow Plug Indicator (Figure 4-1). Used on Diesel Powered Units Only.** Indicator turns on when the key switch is turned to the PREHEAT position. Glow plugs must be preheated for 5 to 10 seconds before starting the engine.
3. **Oil Pressure Indicator (Figure 4-1). Used on Diesel Powered Units Only.** Indicates engine oil pressure. Reference the engine operator's manual for further information.
4. **Service Engine Indicator (Figure 4-1).** Indicates the maintenance reminder for the engine oil change. Has preset maintenance reminder and will start flashing scheduled maintenance 2 hours before preset time and continue flashing until 2 hours after. Automatically resets.
5. **Voltmeter Indicator (Figure 4-1).** Indicates the condition of the charging system. When the engine is running, in normal operating conditions, the bar graph should be in the 12 to 14 volt range.
6. **Operator Indicator (Figure 4-1).** Light will illuminate when the operator is on the platform engaging the operator presence switch.
7. **PTO Indicator (Figure 4-1).** Light will illuminate when the PTO (mower deck) switch is in the OFF position.
8. **Hourmeter Indicator (Figure 4-1).** Indicates the number of hours the engine has been operated. It only operates when the engine is running. Will start flashing with the Service Engine Indicator at scheduled maintenance 2 hours before preset time and continue flashing until 2 hours after. Automatically resets.
9. **Neutral Indicator (Figure 4-1).** Light will illuminate when the steering control levers are in the neutral lock position.
10. **Park Brake Indicator (Figure 4-1).** Light will illuminate when the park brake is in the engaged (ON) position.
11. **Water Temperature Indicator (Figure 4-1). Used on Liquid Cooled Models Only.** Indicates the operating temperature of the engine. If the engine temperature exceeds the maximum preset value, the indicator will flash and the Park Brake, PTO, Seat and Neutral indicator lights will flash in an alternating pattern.



**Figure 4-1. Tiger Eye Advanced Monitoring System**



**Figure 4-2. Controls and Instruments**

## 4.2 CONTROLS IDENTIFICATION

1. **Ignition Switch (Figure 4-2).** For electric start models, the ignition switch is used to start the engine and has three positions; OFF, ON, and START.
2. **Mower Deck Switch (Figure 4-2).** Use to engage and disengage the mower drive system. Pulling up on the switch will engage the deck drive. Pushing down on the switch will disengage the deck drive.
3. **Engine Choke Control (Figure 4-2).** Use to start a cold engine.
4. **Engine Throttle Control (Figure 4-2).** Use to control the engine speed. Pushing the lever forward increases engine speed. Pulling the lever back decreases engine speed. Full back position is the IDLE position. Full forward is the cutting position.
5. **Check Engine Light (Figure 4-2).** Indicates the operation of the engine sensors on the Fuel Injection Engines (EFI). If a problem occurs with a sensor on the engine, the light will flash a code. See your Authorized Scag Power Equipment Dealer for diagnosis and repair.
6. **Left Steering Control (Figure 4-2).** Use to control the mower's left wheel when traveling forward or reverse. See Section 4.5 for further details regarding the mower's travel controls.
7. **Right Steering Control (Figure 4-2).** Use to control the mower's right wheel when traveling forward or reverse. See Section 4.5 for further details regarding the mower's travel controls.
8. **Parking Brake Control (Figure 4-2).** Use to engage and disengage the parking brakes and lock the steering handles in neutral. Pull the lever back to engage the parking brakes. Push the lever forward to disengage the parking brakes.
9. **Deck Lift Lever (Figure 4-2).** Use to raise and lower the cutter deck.
10. **Cutting Height Adjustment (Figure 4-2).** Use to set the cutter deck at the desired cutting height.
11. **Fuel Tank Gauge (Figure 4-2).** Indicates the amount of fuel in the fuel tank.
12. **Fuse Holders (Figure 4-2).** Two 20-amp fuses protect the mower's electrical system. To replace fuses, pull fuse out of the socket and install a new fuse.



### 13. Hourmeter (Figure 4-2) SVR11-32/36A Only.

Indicates the number of hours the engine has been operated. It operates whenever the engine is running. Has preset maintenance reminders for engine and hydraulic system oil changes. Will start flashing scheduled maintenance 2 hours before preset time and continue flashing until 2 hours after. Automatically resets

### 14. Fuel Shutoff Valve (Figure 4-2). Located on top of the fuel tanks. Use to shut off fuel supply to the engine. Rotate the valve counter clockwise to supply fuel from the tank to the engine. Rotate the valve clockwise to shut off the fuel supply to the engine.

### 15. Dump Valve Controls (Figure 4-3). Located on the hydraulic pumps, use to “free-wheel” the mower. Rotating clockwise until they stop allows the unit to move under hydraulic power. The levers must be in this position and torqued to 7-10 lb-ft during operation of the mower. Rotating counter-clockwise allows the mower to be moved by hand (free-wheeling). See Figure 4-3.

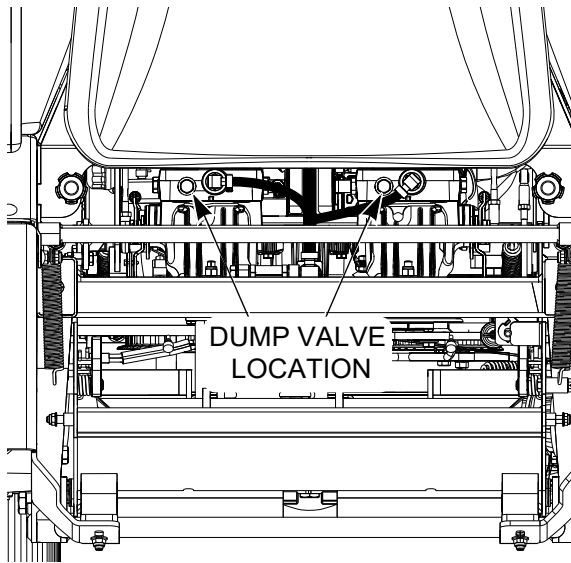


Figure 4-3. Dump Valve Controls

## 4.3 SAFETY INTERLOCK SYSTEM

The mower is equipped with a safety interlock system intended to protect the operator and others from injury. This is accomplished by preventing the engine from starting unless the deck drive is disengaged, the parking brake is engaged, the steering control levers are in the neutral position and the operator is in the operator position. The interlock system shuts off the engine if the operator leaves the operator platform with the steering control levers not in the neutral position and/or the cutter blades engaged and the parking brake not engaged.

## 4.4 TESTING THE SAFETY INTERLOCK SYSTEM

The safety interlock system should be tested each time before using the machine. If the safety interlock system does not operate as described below, contact your local Authorized Scag Power Equipment Dealer immediately to have the safety interlock system repaired.

### SVRXL TIGER EYE EQUIPPED MACHINES:

1. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, and engage the PTO switch to the ON (up) position. Try to start the engine; the engine should not start.
2. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, disengage the parking brake, and move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start.
3. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, engage the PTO switch to the ON (up) position, and step backwards off of the operating platform. The engine should shut off.
4. Stand on the operator platform in the operating position, place the steering control levers in the neutral position, engage the parking brake, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, release the parking brake, and step backwards off of the operating platform. The engine should shut off.

## WARNING

Never operate the mower with the interlock system disconnected or malfunctioning. Do not disengage or bypass any switch; injury to yourself and others or property damage could result.

### 4.5 INITIAL RUN-IN PROCEDURES

#### FIRST DAY OF USE OR APPROXIMATELY 20 HOURS

1. Check all belts for proper alignment and wear at 2, 4 and 8 hours.
2. Change the engine oil and oil filter after the first 20 hours of operation. See Section 7.4.
3. Check oil level in the hydraulic system reservoir. See Section 7.3.
4. Check for loose hardware. Tighten as needed.
5. Check interlock system for proper operation. See Section 4.2.
6. Check tire pressure. Adjust pressure if necessary. See Section 7.10.

### 4.6 STARTING THE ENGINE



## CAUTION

**DO NOT USE STARTING FLUIDS.** Use of starting fluids in the air intake system may be potentially explosive or cause a “runaway” engine condition that could result in engine damage and/or personal injury.

1. Be sure the fuel shutoff valve, located by the fuel tank, is completely open. See Section 7.5.
2. Place the steering control levers in the neutral position and disengage the cutter blades.
3. Engage the parking brake.
4. If the engine is cold, choke the engine as needed.
5. Move the engine throttle control to about half engine speed.
6. Turn the ignition key to the start position and start the engine.
7. Allow engine to warm before operating the mower.

### 4.7 GROUND TRAVEL AND STEERING

#### - IMPORTANT -

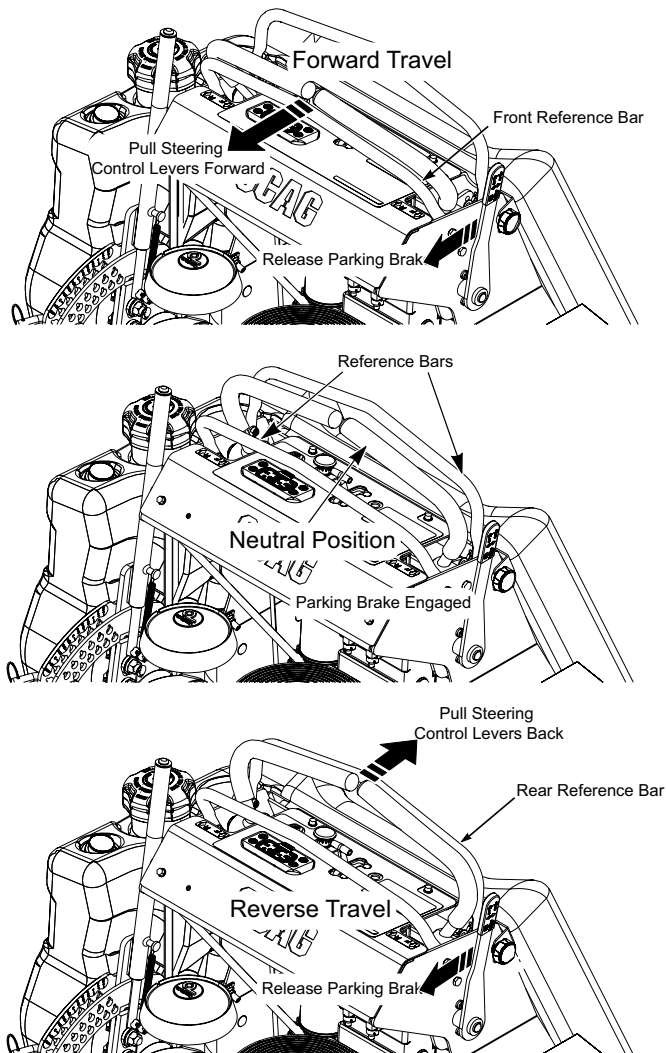
*If you are not familiar with the operation of a machine with lever steering and/or hydrostatic transmissions, the steering and ground speed operations should be learned and practiced in an open area, away from buildings, fences, or obstructions. Practice until you are comfortable with the handling of the machine before attempting to mow. Learn the operation on flat ground before operating on slopes.*

#### - IMPORTANT -

*Start practicing with a slow engine speed and slow forward travel.*

*Learn to feather the steering controls to obtain a smooth operating action.*

*Practice operating the mower until you are comfortable with the controls before proceeding to mow.*



**Figure 4-4. Travel Controls**

### FORWARD TRAVEL

To travel forward with the mower, disengage the parking brake, use the front reference bar as an anchor point for your hands, and slowly pull the levers forward an equal distance. The further the steering control levers are pulled forward, the greater the forward speed will be. To increase the speed, pull the steering control levers forward and to decrease speed, slowly allow the the steering control levers to return toward the neutral position. See Figure 4-4.

To steer the mower to the left while traveling forward, allow the left steering control lever to move back toward the neutral position. The further the steering control is allowed to move back, the quicker the mower will turn left.

To steer the mower to the right while traveling forward, allow the right steering control lever to move back toward the neutral position. The further the steering control is allowed to move back, the quicker the mower will turn right.

To stop the forward travel completely, allow the steering control levers to return to the neutral position. If the mower is to be parked, engage the parking brake.

#### - NOTE -

*Smooth operation of the steering control levers will produce smooth mower operation. While learning the operation of the steering controls, keep the travel speed low.*

#### - IMPORTANT -

*Do not travel forward over a curb. The mower will hang up on the curb. Raise the deck and travel backwards over the curb at a 45 degree angle.*

### REVERSE TRAVEL

#### ⚠ CAUTION

**Disengage power to the mower before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower.**

#### ⚠ CAUTION

**Before backing up, observe the rear for persons and obstructions. Clear the area before backing up. Possible injury or property damage could occur.**

To travel in reverse, use the rear reference bar as an anchor for your hands, and slowly pull both steering control handles back. Keep the travel speed low while traveling in reverse. See Figure 4-4.

## - NOTE -

*The mower may not travel straight in reverse. Slight adjustments may need to be made using the steering controls.*

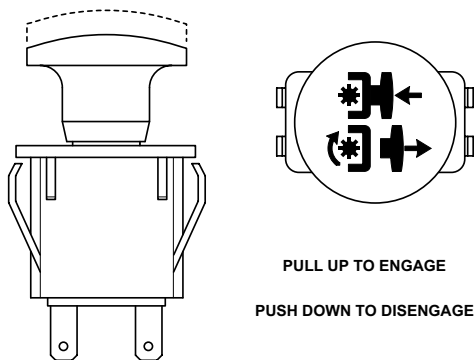
To steer left while traveling in reverse, allow the left steering control lever to move forward. The further the control is allowed to move forward, the quicker the mower will turn left.

To steer right while traveling in reverse, allow the right steering control lever to move forward. The further the control is allowed to move forward, the quicker the mower will turn right.

To stop the reverse travel, allow the steering control levers to return to the neutral position. If the mower is to be parked, engage the parking brake.

## 4.8 ENGAGING THE DECK DRIVE (CUTTER BLADES)

1. Set the throttle at full throttle.
2. Engage the deck drive by pulling up on the yellow switch, located on the instrument panel, to the engage position. See Figure 4-5.



**Figure 4-5. Cutter Engage Switch**

## CAUTION

**Disengage power to the mower before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower.**

## CAUTION

**Before backing up, observe behind the mower for persons and obstructions. Clear the area before backing up. Possible injury or property damage could occur.**

## - NOTE -

*A squealing noise may be heard when engaging or disengaging the deck drive. It is caused by the electric clutch plates meshing as the mower comes up to speed. This is normal.*

3. To disengage the deck drive, push the switch in to the disengage position.
4. Always operate the engine at full throttle to properly maintain cutting speed. If the engine starts to lug down, reduce the forward speed and allow the engine to operate at maximum RPM.

## 4.9 HILLSIDE OPERATION

## WARNING

**DO NOT operate on steep slopes. Under no circumstances should the machine be operated on slopes greater than 20 degrees. See Figure 2-3, Page 10 to determine approximate slope of area to be mowed. ALWAYS FOLLOW OSHA APPROVED OPERATION.**

1. This mower has been designed for good traction and stability under normal mowing conditions. However, caution must be used when traveling on slopes, especially when the grass is wet. Wet grass reduces traction and steering control.
2. Stay at least 2 cutting widths away from drop-offs, ditches, retaining walls, water, avoid any slope exceeding 20-degrees.
3. To prevent tipping or loss of control, do not start or stop suddenly, avoid unnecessary turns and travel at reduced speed. If tires lose traction, disengage blades and proceed slowly off the slope.
4. Avoid sudden starts when mowing uphill. Sudden starts may cause the machine to tip backwards.

5. Loss of traction may occur when traveling down hill. Weight transfers to the front of the machine and may cause the drive wheels to slip causing loss of braking or steering.
6. Never back down a hill.
7. Keep tires properly inflated.

### 4.10 PARKING THE MOWER

1. Park the machine on a flat, level surface only. Do not park the machine on an incline.
2. Place the steering control levers in the neutral position.
3. Disengage the cutter blades.
4. Slow the engine to idle speed.
5. Engage the parking brake.
6. Turn the ignition key to the OFF position and remove the key.

### 4.11 AFTER OPERATION

1. Wash the entire mower after each use. Do not use high pressure spray or direct the spray onto electrical components.

#### **- IMPORTANT -**

*Do not wash a hot or running engine. Cold water will damage the engine. Use compressed air to clean the engine if it is hot.*

2. Keep the entire mower clean to inhibit serious heat damage to the engine or hydraulic oil circuit.
3. Check the drive belts for proper alignment and any signs of wear. Correct and adjust if necessary.

## DANGER

**To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.**

4. After the mower has cooled down, fill the fuel tank with fresh, clean fuel at the end of every day of operation. See Engine Owner's Manual for proper octane requirements.
5. Check the tire pressure. Adjust pressure if necessary. See Section 7.10.

### 4.12 REMOVING CLOGGED MATERIAL

## DANGER

### ROTATING BLADES

**NEVER PUT YOUR HANDS INTO THE DISCHARGE CHUTE FOR ANY REASON!**

**Shut off the engine and remove the key and only then use a stick or similar object to remove material if clogging has occurred.**

1. If the discharge chute becomes clogged, shut off the engine and remove the ignition key. Using a stick or similar item, dislodge the clogged material. Then resume normal mowing.

### 4.13 MOVING MOWER WITH ENGINE STOPPED

To "free-wheel" or move the mower around without the engine running, place the dump valve levers in the FREE-WHEEL position. Disengage the parking brake and move the mower by hand. The dump valve levers must be returned to the DRIVE position and torqued to 7-10 ft/lbs to drive the mower.

### 4.14 RECOMMENDATIONS FOR MOWING

1. Do not mow with dull blades. A dull blade will tear grass, resulting in poor lawn appearance and reduced mowing power.

## WARNING

**DO NOT operate without Discharge Chute, Mulching Kit, Operator Controlled Discharge Chute (OCDC) or entire Grass Catcher properly installed.**

2. The discharge chute must not be removed and must be kept in the lowest position to deflect grass clippings and thrown objects downward. Direct the side discharge away from sidewalks or streets to minimize cleanup of clippings. When mowing close to obstacles, direct the discharge away from the obstacles to reduce the chance of property damage by thrown objects.

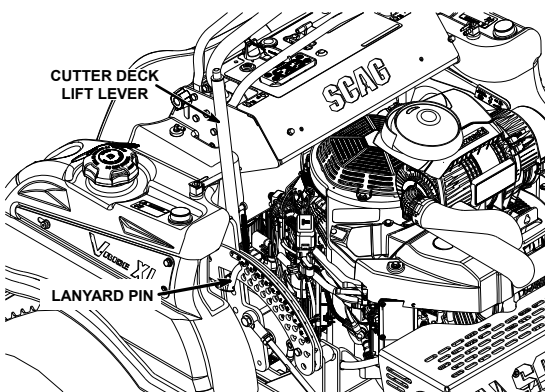
3. Cut grass when it is dry and not too tall. Do not cut grass too short (cut off 1/3 or less of existing grass for best appearance). Mow frequently.
4. Keep mower and discharge chute clean.
5. When mowing wet or tall grass, mow the grass twice. Raise the mower to the highest setting for the first pass and then make a second pass to the desired height.
6. Use a slow travel speed for trimming purposes.
7. Operate the engine at full throttle for best cutting. Mowing with a lower RPM causes the mower to tear the grass. The engine is designed to be operated at full throttle.
8. Use the alternate stripe pattern for best lawn appearance. Vary the direction of the stripe each time the grass is mowed to avoid wear patterns in the grass.

### 4.15 ADJUSTING CUTTING HEIGHT

The mower deck can be adjusted from a height of 2 inches to 6 inches at 1/4-inch intervals. To adjust the cutting height:

## WARNING

**DO NOT** adjust the cutting height with the mower blades rotating. Disengage the power to the cutter blades, put the steering control levers in the neutral position, apply the parking brake and then adjust cutting height.



**Figure 4-6. Adjusting Cutting Height**

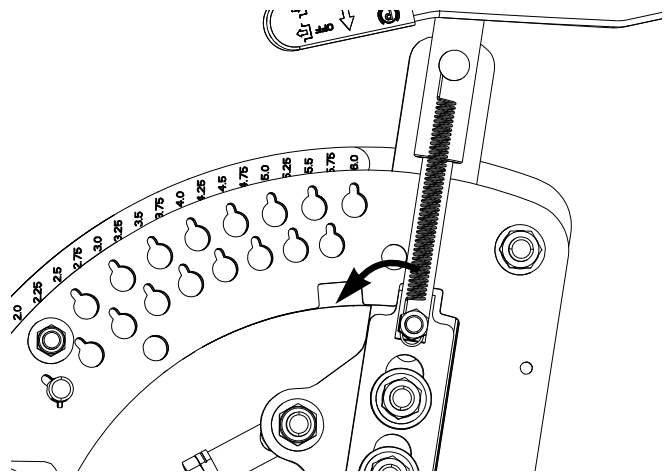
1. Disengage the power to the cutter blades.
2. Pull the cutter deck lift lever all the way backward until it locks in place. See Figure 4-6.
3. Insert the lanyard pin into the cutting height index at the desired cutting height. Pull backward on the cutter deck lift lever, push and hold the lock button. See Figure 4-6. Slowly release the cutter deck lift lever. A deck height decal is located on the cutting height index as an aid in adjusting the deck to the desired height.

### 4.16 ADJUSTING CUTTING HEIGHT RANGE (HIGH TO LOW)

There are two ranges for height of cut (2-5" and 3-6"). To switch between ranges, a limit pin on the deck height bracket needs to be moved, and then the deck drive belt needs to be moved between sheaves on the engine deck:

To lower height from the 3-6" cutting height to the 2"-5" cutting height:

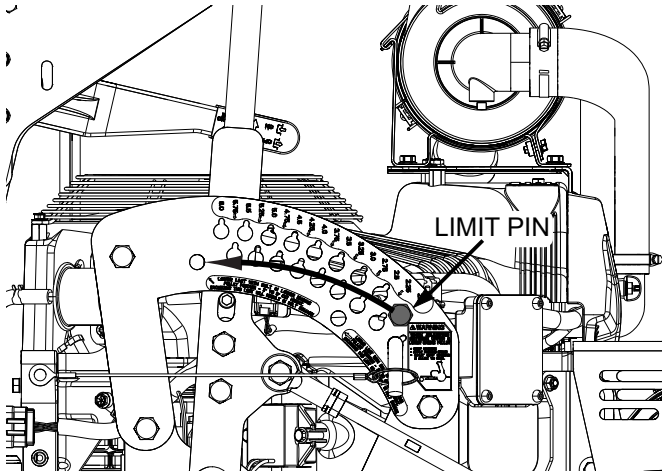
1. Park the machine on a smooth, level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn off the engine, allow to cool, and remove the ignition key
2. Pull the cutter deck lever back to the first latch position See Figure 4.7.



**Figure 4-7. Cutter Deck Lever Latch**

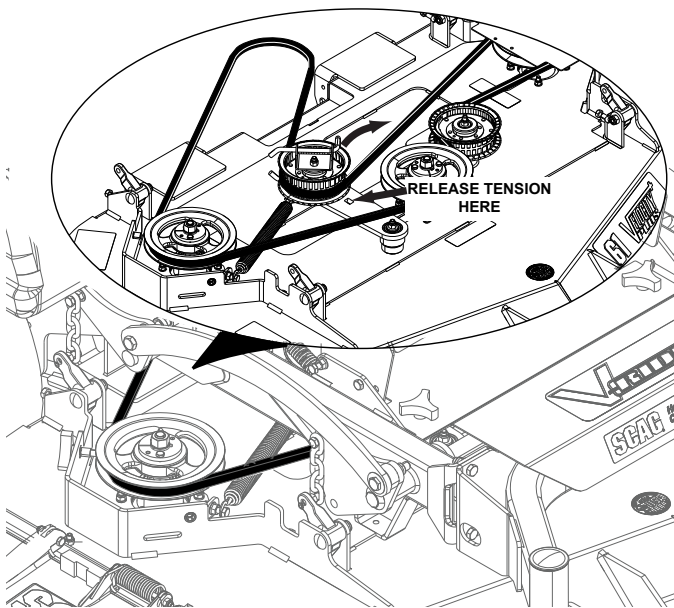
3. Move limit pin from lower position hole in to upper position hole. See Figure 4-8.





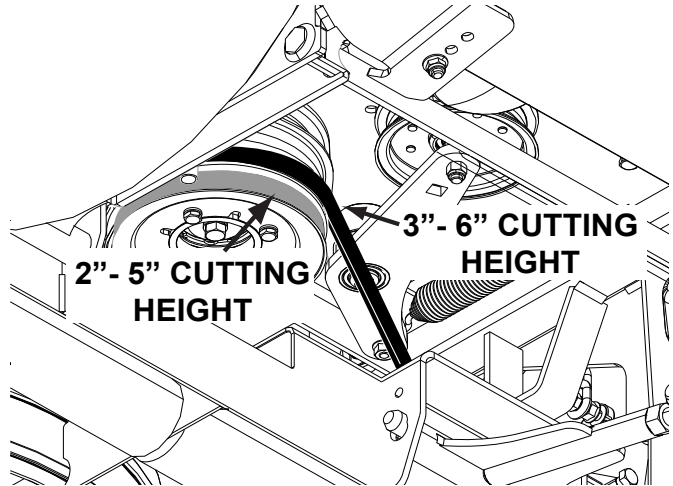
**Figure 4-8. Deck Height Range Adjustment Pin**

4. Remove belt guard from the cutter deck.
5. Release tension in the idler arm. See Figure 4-9.



**Figure 4-9. Deck Drive Belt Tension Release**

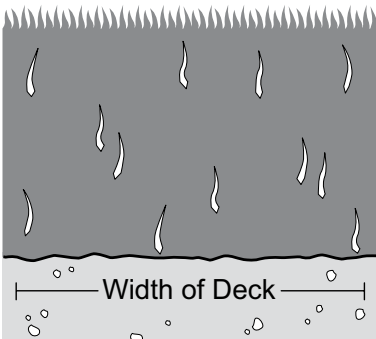
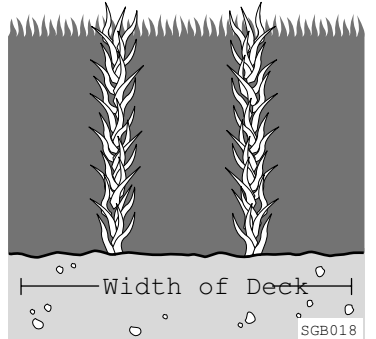
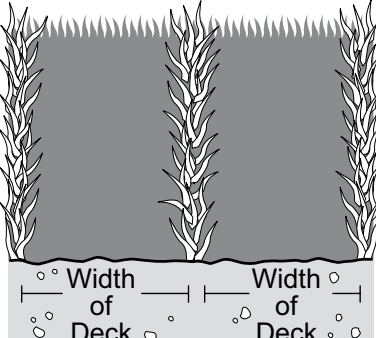
6. Remove the deck drive belt from upper pulley. See Figure 4-10.
7. Reinstall the deck drive belt on the lower pulley. See Figure 4-10.



**Figure 4-10. Deck Drive Belt Pulley**

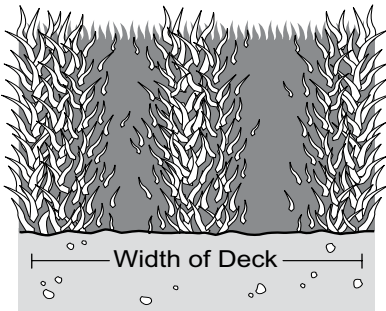
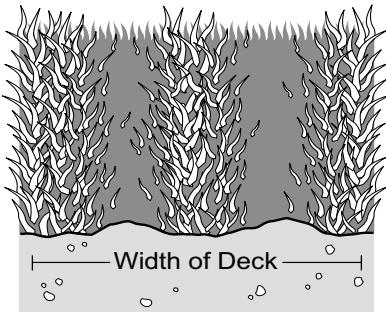
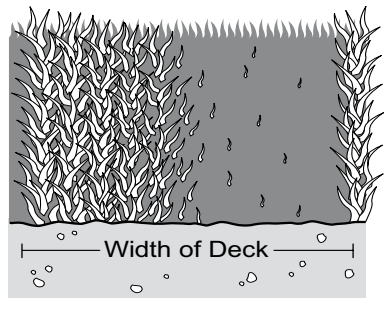
8. Apply tension to the deck drive belt.
9. To adjust cutting height within the selected range see Section 4.15.

## TROUBLESHOOTING CUTTING CONDITIONS

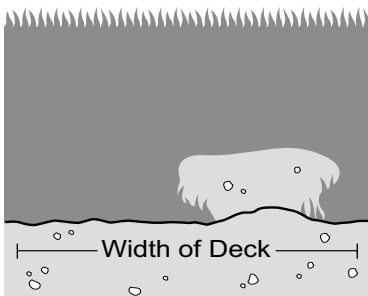
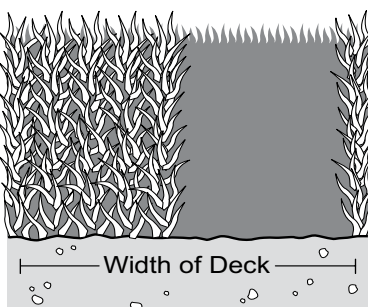
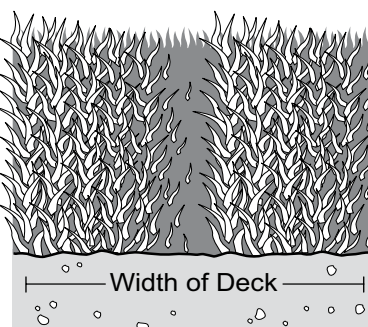
| CONDITION                                                                                                                                             | CAUSE                               | CURE                                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|-------------------------------------|
| <b>STRINGERS - OCCASIONAL BLADES OF UNCUT GRASS</b><br>              | Low engine RPM                      | Run engine at full RPM              |
|                                                                                                                                                       | Ground speed too fast               | Slow speed to adjust for conditions |
|                                                                                                                                                       | Wet grass                           | Cut grass after it has dried out    |
|                                                                                                                                                       | Dull blades, incorrect sharpening   | Sharpen blades                      |
|                                                                                                                                                       | Deck plugged, grass accumulation    | Clean underside of deck             |
|                                                                                                                                                       | Belts slipping                      | Adjust belt tension                 |
| <b>STREAKING - STRIPS OF UNCUT GRASS IN CUTTING PATH</b><br>       | Dull, worn blades                   | Sharpen blades                      |
|                                                                                                                                                       | Incorrect blade sharpening          | Sharpen blades                      |
|                                                                                                                                                       | Low engine RPM                      | Run engine at full RPM              |
|                                                                                                                                                       | Belt slipping                       | Adjust belt tension                 |
|                                                                                                                                                       | Deck plugged, grass accumulation    | Clean underside of deck             |
|                                                                                                                                                       | Ground speed too fast               | Slow speed to adjust for conditions |
|                                                                                                                                                       | Wet grass                           | Cut grass after it has dried out    |
|                                                                                                                                                       | Bent blades                         | Replace blades                      |
| <b>STREAKING - STRIPS OF UNCUT GRASS BETWEEN CUTTING PATHS</b><br> | Not enough overlapping between rows | Increase the overlap of each pass   |



### TROUBLESHOOTING CUTTING CONDITIONS (CONT'D)

| CONDITION                                                                                                                                                                                 | CAUSE                             | CURE                                                                                  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------------------------------------------------------------------------------------|
| <b>UNEVEN CUT ON FLAT GROUND - WAVY HIGH-LOW APPEARANCE, SCALLOPED CUT, OR ROUGH CONTOUR</b><br><br>     | Lift worn from blade              | Replace blade                                                                         |
|                                                                                                                                                                                           | Blade upside down                 | Mount with cutting edge toward ground                                                 |
|                                                                                                                                                                                           | Deck plugged, grass accumulation  | Clean underside of deck                                                               |
|                                                                                                                                                                                           | Too much blade angle (deck pitch) | Adjust pitch and level                                                                |
|                                                                                                                                                                                           | Deck mounted improperly           | See your authorized SCAG dealer                                                       |
|                                                                                                                                                                                           | Bent spindle area                 | See your authorized SCAG dealer                                                       |
|                                                                                                                                                                                           | Dull blade                        | Sharpen blade                                                                         |
| <b>UNEVEN CUT ON UNEVEN GROUND - WAVY APPEARANCE, HIGH-LOW SCALLOPED CUT, OR ROUGH CONTOUR</b><br><br> | Uneven ground                     | May need to reduce ground speed, raise cutting height, and/or change direction of cut |
| <b>SLOPING RIDGE ACROSS WIDTH OF CUTTING PATH</b><br><br>                                              | Tire pressures not equal          | Check and adjust tire pressure                                                        |
|                                                                                                                                                                                           | Wheels uneven                     | Check and adjust tire pressure                                                        |
|                                                                                                                                                                                           | Deck mounted incorrectly          | See your authorized SCAG dealer                                                       |
|                                                                                                                                                                                           | Deck not level side-to-side       | Check for level and correct                                                           |

## TROUBLESHOOTING CUTTING CONDITIONS (CONT'D)

| CONDITION                                                                                                                                                          | CAUSE                         | CURE                                                                                                          |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>SCALPING - BLADES HITTING DIRT OR CUTTING VERY CLOSE TO THE GROUND</b><br><br> | Low tire pressures            | Check and adjust pressures                                                                                    |
|                                                                                                                                                                    | Ground speed too fast         | Slow speed to adjust for conditions                                                                           |
|                                                                                                                                                                    | Cutting too low               | May need to reduce ground speed, raise cutting height, change direction of cut, and/or change pitch and level |
|                                                                                                                                                                    | Rough terrain                 | May need to reduce ground speed, raise cutting height, and/or change direction of cut                         |
|                                                                                                                                                                    | Wet grass                     | Cut grass after it has dried out                                                                              |
| <b>STEP CUT - RIDGE IN CENTER OF CUTTING PATH</b><br><br>                        | Blades not mounted evenly     | Adjust pitch and level                                                                                        |
|                                                                                                                                                                    | Bent blade                    | Replace blade                                                                                                 |
|                                                                                                                                                                    | Internal spindle failure      | See your authorized SCAG dealer                                                                               |
|                                                                                                                                                                    | Mounting of spindle incorrect | See your authorized SCAG dealer                                                                               |
| <b>SLOPE CUT - SLOPING RIDGES ACROSS WIDTH OF CUTTING PATH</b><br><br>          | Bent spindle mounting area    | See your authorized SCAG dealer                                                                               |
|                                                                                                                                                                    | Internal spindle failure      | See your authorized SCAG dealer                                                                               |
|                                                                                                                                                                    | Bent deck housing             | See your authorized SCAG dealer                                                                               |

**NOTES**

## ADJUSTMENTS

### 6.1 PARKING BRAKE ADJUSTMENT

#### WARNING

**DO NOT** operate the mower if the parking brake is not operable. Possible severe injury could result.

The parking brake should be adjusted whenever the parking brake lever is placed in the “ENGAGE” position and the parking brake will allow the mower to move. If the following procedures do not allow you to engage the parking brake properly, contact your Authorized Scag Power Equipment Dealer for further brake adjustments.

1. Park the machine on a flat, level surface. Block the wheels to prevent the machine from moving.

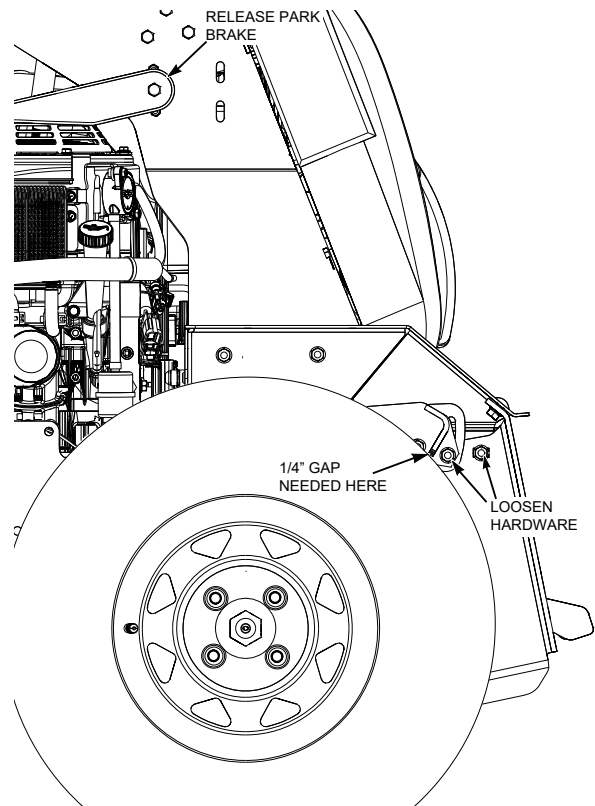
#### CAUTION

**Adjust the brake only enough to hold the machine. Excessive force may cause damage to the machine or brake components.**

2. Release the parking brake lever.
3. Look for a gap (approximately 1/4") between the left side drive tire and the brake weldment. See Figure 6-1. Loosen the hardware securing the brake weldment to the brake actuator shaft weldment. Adjust the brake weldment until there is a 1/4" gap between the tire and brake weldment. Tighten the hardware
4. Repeat this procedure on the right side drive tire.

#### - NOTE -

*If this procedure does not achieve proper brake adjustment, please contact your Authorized Scag Power Equipment Dealer.*



**Figure 6-1. Brake Adjustment**

### 6.2 TRAVEL ADJUSTMENT

Neutral or tracking adjustments will need to be made if:

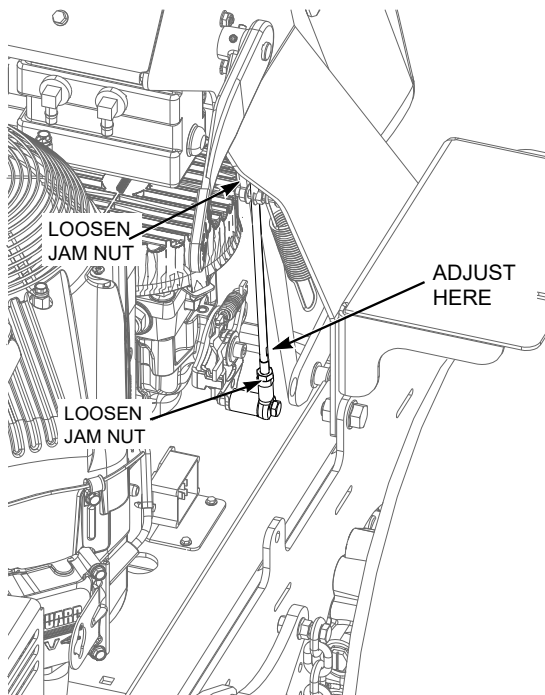
1. The steering control is in the neutral position and the machine creeps forward or backward. (Neutral Adjustment)
2. The steering control is in the full forward position and the mower pulls to one side or the other when traveling in a forward position. (Tracking Adjustment)

#### NEUTRAL ADJUSTMENT

#### -NOTE-

*Neutral has been set by your Authorized Scag Power Equipment Dealer at the time of set up and normally does not need to be adjusted. If, however, you find that the neutral has come out of adjustment, follow the procedure below.*

1. Be sure the dump valves are in the run position and the steering control levers are in the neutral position.
2. With an operator in the operating position, park the machine on a flat level surface, start the engine and disengage the parking brake.
3. Run the engine at full operating speed and check if the machine creeps forward or backwards.
4. Adjust the LH wheel by loosening the jam nuts on the steering control rod and turning the rod until the drive wheel turns in the forward direction. Turn the rod back until the drive wheel stops moving. Turn the rod an additional 1/2 turn. See Figure 6-2.



**Figure 6-2. Tracking Adjustment (Left Side Shown)**

5. Repeat for the RH wheel using the same adjustment procedure listed above.
6. Actuate the steering control levers forward and reverse several times and return them to the neutral position.
7. Check that the drive wheels remained in neutral and readjust if necessary.
8. Check that the steering control levers hit the stop before the pumps reach full stroke. Adjust as needed.

### TRACKING ADJUSTMENT

#### CAUTION

Stop the engine and remove the key from the ignition before making any adjustments. Wait for all moving parts to come to a complete stop before beginning work.

#### CAUTION

The engine and drive unit can get hot during operation causing burn injuries. Allow the engine and drive components to cool before making any adjustments.

#### **-NOTE-**

Before proceeding with this adjustment, be sure that the caster wheels turn freely and that the tire pressure in the drive wheels is correct. If the tire pressure is not correct, the machine will pull to the side with the lower pressure.

1. If at full speed the mower pulls right, it is an indication that the left wheel is turning faster than the right wheel. To adjust this condition, proceed as follows:

A. Stop the machine and place the steering control levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the LH steering control rod. Rotate the control rod to lengthen the rod and tighten the lock nuts. This will cause the control rod to stroke the LH pump less, slowing down the LH wheel. See Figure 6-2.

#### **- NOTE -**

If after making the adjustment as outlined in step 1A, the machine creeps forward or backward, the neutral adjustment must be made as described on page 25 and 26.

2. If at full speed the mower pulls left, it is an indication that the right wheel is turning faster than the left wheel. To adjust this condition, proceed as follows:

A. Stop the machine and place the steering control

levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the RH steering control rod. Rotate the control rod to lengthen the rod and tighten the lock nuts. This will cause the control rod to stroke the RH pump less, slowing down the RH wheel. The same adjustment is used for the RH side as shown in Figure 6-2.

**- NOTE -**

*If after making the adjustment as outlined in step 2A, the machine creeps forward or backward, the neutral adjustment must be made as described on page 25 and 26.*

### 6.3 THROTTLE CONTROL AND CHOKE ADJUSTMENTS

These adjustments must be performed by your Authorized Scag Power Equipment Dealer to ensure proper and efficient running of the engine. Should either need adjustment, contact your Authorized Scag Power Equipment Dealer.

### 6.4 BELT ADJUSTMENTS



## WARNING

**Before removing any guards, shut the engine off and remove the ignition key. Wait for all moving parts to come to a complete stop before beginning work.**

All drive belts and cutter deck belts are spring loaded and self-tensioning. The belts should be checked periodically for proper alignment and wear.



## WARNING

**If the pump drive belt fails, steering control will be lost which could result in serious injury or death. Replace the pump drive belt as needed or every 400 hours / 2 years, whichever occurs first.**

### 6.5 BELT ALIGNMENT

Belt alignment is important for proper performance of your Scag mower. If you experience frequent belt wear or breakage, see your Authorized Scag Power Equipment Dealer for belt adjustment.

### 6.6 CUTTER DECK ADJUSTMENTS

Cutter deck level, pitch and height are set at the factory. However, if these adjustments should ever need to be made, the following procedures will aid in obtaining the proper cutter deck adjustment.

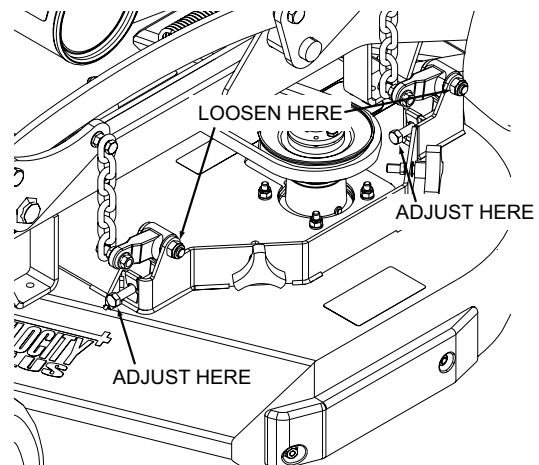
**- NOTE -**

*Before proceeding with the cutter deck adjustments, be sure all tires are properly inflated.*

### CUTTER DECK LEVEL

The cutter deck should be level from side-to-side for proper cutting performance. To check for level, be sure that the mower is on a flat, level surface, the tires are properly inflated and the cutter deck is set at the most common cutting height that you will use. On the RH side of the machine, check the distance from the top of the cutter deck to the floor. Next check the distance from the top of the cutter deck to the floor on the LH side of the machine. Both measurements should be the same. If the two measurements are different, the cutter deck level must be adjusted as follows:

1. If the cutter deck is lower on one side, loosen the elastic stop nuts securing the deck level links on the front and rear of the lower side. See Figure 6-3.



**Figure 6-3. Cutter Deck Level Adjustment**

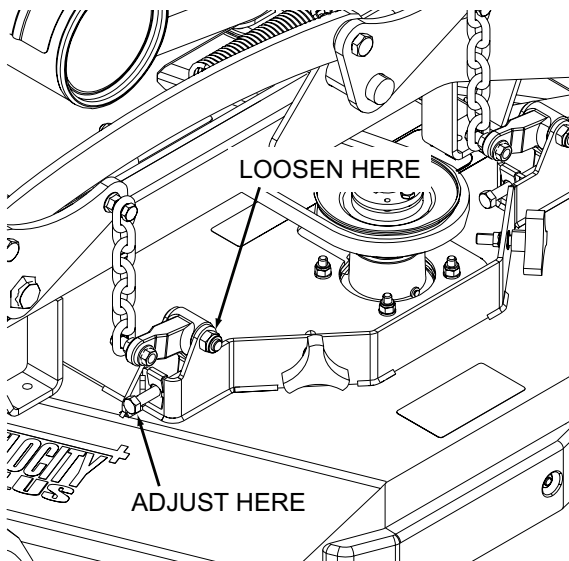
2. Turn the adjustment bolts on the front and rear deck level links clockwise until the cutter deck is level between both sides. See Figure 6-3.
3. Tighten the two (2) elastic stop nuts to secure the cutter deck in the proper position.

### CUTTER DECK PITCH

The pitch of the cutter deck should be equal between the front and rear of the cutter deck for proper cutting performance. To check for proper deck pitch, be sure that the mower is on a flat, level surface and the tires are properly inflated.

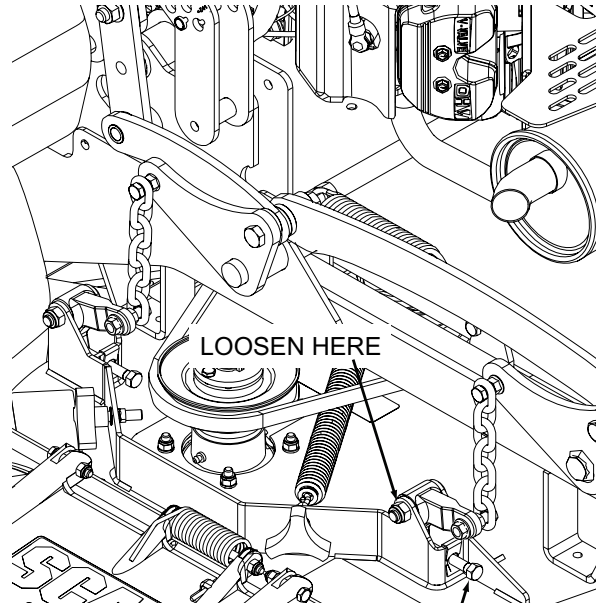
Check the distance from the top of the cutter deck to the floor at the rear RH side of the cutter deck directly behind the cutter deck hanging chains. Next check the distance from the top of the cutter deck to the floor at the front RH side of the cutter deck directly in front of the cutter deck hanging chains. The measurement at the front of the cutter deck should be the same as the rear of the deck. Make these measurements at the LH side of the cutter deck also. If the measurement at the front of the deck is not the same, the cutter deck pitch must be adjusted as follows:

1. Loosen the elastic stop nuts securing the deck level links on the front of the cutter deck on both sides. See Figure 6-4 and 6-5.



**Figure 6-4. Cutter Deck Pitch Adjustment**

2. Turn the adjustment bolts on both sides either clockwise to raise or counter-clockwise to lower the front of the cutter deck until the measurements are equal. Tighten the elastic stop nuts.



**Figure 6-5. Cutter Deck Pitch Adjustment**

#### - NOTE -

*To prevent the cutter deck from teetering, all four (4) cutter deck hanging chains must have tension on them. If all four chains do not have tension on them and the deck teeters, you must re-adjust the cutter deck as outlined in the procedures above. All measurements should be taken from the top edge of the deck as the deck has an uneven bottom edge.*

### CUTTER DECK HEIGHT

The cutter deck height adjustment is made to ensure that the cutter deck is cutting at the height indicated on the cutting height index gauge. To check for proper deck height, be sure that the mower is on a flat, level surface, shut off the engine and remove the ignition key. Make sure the tires are properly inflated.

1. Check the cutter deck cutting height by placing the lanyard pin in the 3" position on the cutting height index. Release the deck from the transport position and allow the deck to move to the 3" cutting height position.
2. Rotate the cutter blade on the left side of the cutter deck. Position the cutter blade so it is facing "front to back" on the machine.



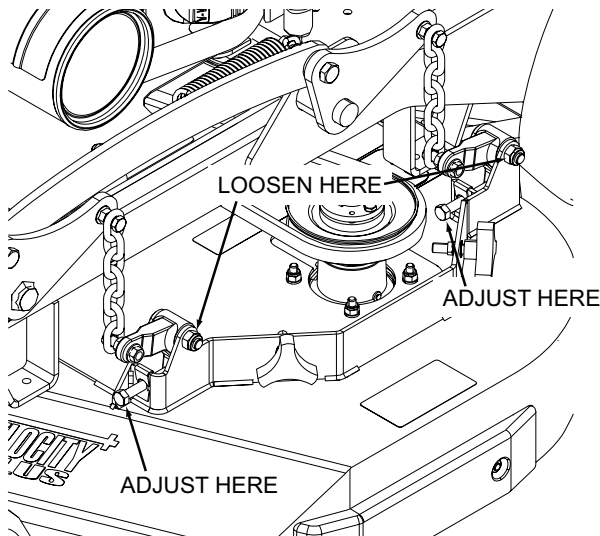
## ⚠ WARNING

**Always wear proper hand and eye protection when working with cutter blades.**

3. Check the measurement from the floor to the cutter blade tip at the front and rear of the left side blade. If the measurement is not at 3", an adjustment must be made using the cutter deck adjustment lever. Adjust as follows:

A. Loosen the elastic stop nuts securing the deck level links on the front and rear of the cutter deck. See Figure 6-6.

B. Turn the adjustment bolts on the front and rear either clockwise to raise or counterclockwise to lower the front of the cutter deck until the measurements are equal. Tighten the elastic stop nuts.

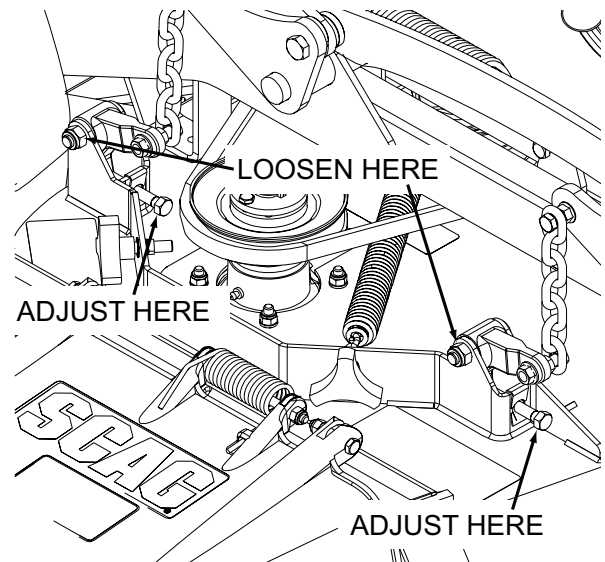


**Figure 6-6. Left Side Cutter Deck Adjustment**

4. Rotate the cutter blade on the right side of the cutter deck. Position the cutter blade so it is facing "front to back" on the machine.
5. Check the measurement from the floor to the cutter blade tip at the front and rear of the right side blade. If the measurement is not at 3", an adjustment must be made using the cutter deck adjustment lever. Adjust as follows:

A. Loosen the elastic stop nuts securing the deck level links on the front and rear of the cutter deck. See Figure 6-7.

B. Turn the adjustment bolts on the front and rear either clockwise to raise or counterclockwise to lower the cutter deck until the measurements are equal. Tighten the elastic stop nuts.



**Figure 6-7. Right Side Cutter Deck Adjustment**

This adjustment will set the cutter deck with no pitch. If a pitch in the cutter deck is desired, Cutter Deck Pitch Adjustment on Page 28.

### CUSTOM-CUT BAFFLE ADJUSTMENT

The Custom-Cut Baffle is designed to deliver optimum airflow and superior cutting performance in any type of grass. The Custom-Cut Baffle can be raised or lowered to precisely tailor the deck's performance for the type of grass being cut. The baffle can be set in seven (7) different positions for optimum performance.

A. 3-1/2" or 3-3/4" Position - See Figure 6-8. For very tall, wiry or tough-to-cut grass.

B. 4" (factory setting), 4-1/4" or 4-1/2" Position - See Figure 6-8. For general purpose cutting. This gives the best mix of cutting performance in all types of grass.

C. 4-3/4" or 5-1/4" Position - See Figure 6-8. Placing the baffle in either the 4-3/4" or 5-1/4" setting will enhance fall cutting (leaf pickup) and reduce cutter deck "blowout".

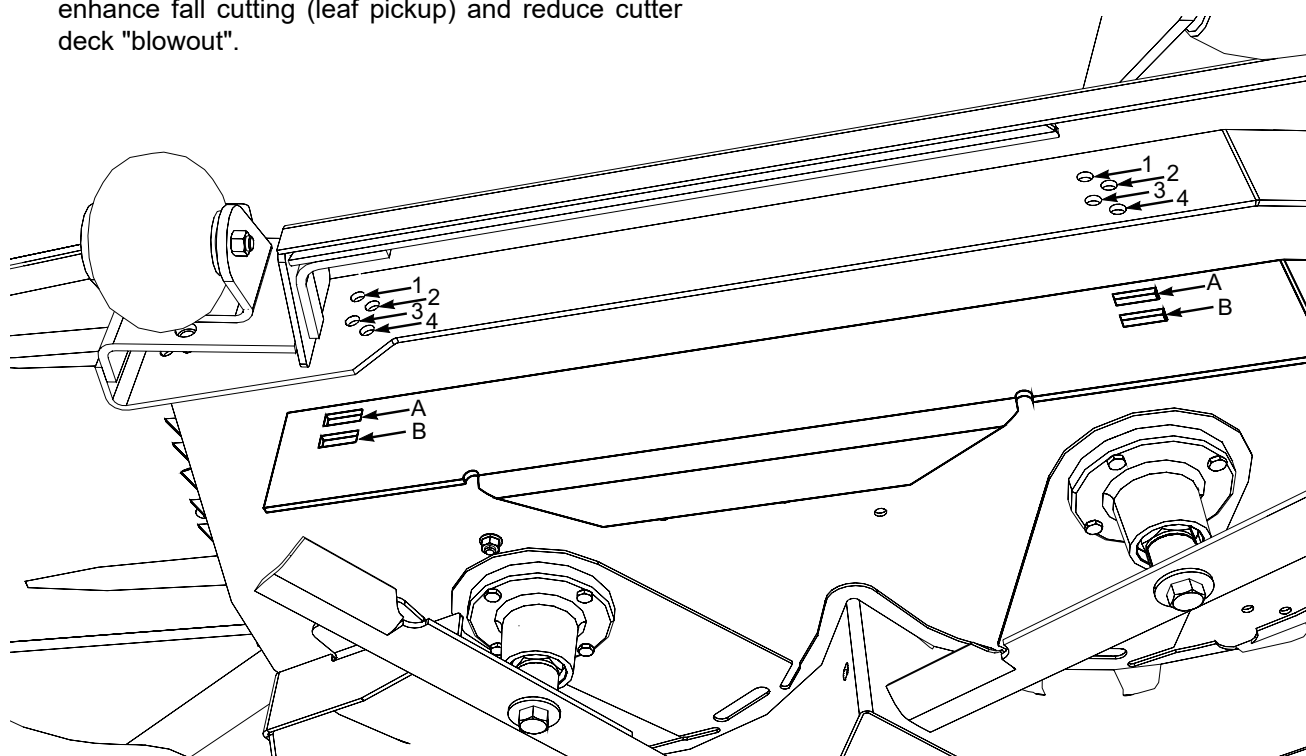
To adjust the Custom-Cut Baffle height:

1. Park the machine on a flat surface, apply the parking brake, shut off the engine and remove the key.
2. Place the cutter deck in the transport position.
3. Remove the hardware securing the Custom-Cut Baffle to the cutter deck.

#### - NOTE -

*Hardware location used in the illustrations are for reference only. Location of hardware may vary depending on cutter deck size.*

4. Move the Custom-Cut Baffle to desired position. See Figures 6-8.
5. Reinstall the mounting hardware. Torque hardware to 39 ft-lbs.



**Custom-Cut Baffle Adjustment**

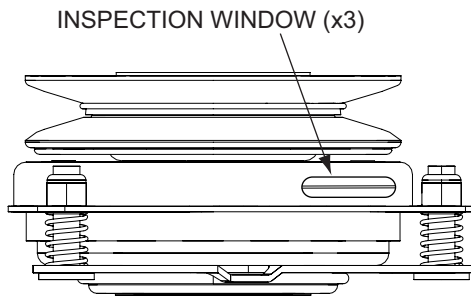
| Mounting Slot Selected |        | Mounting Hardware Location |        |        |  |
|------------------------|--------|----------------------------|--------|--------|--|
| Slot "A"               | Hole 1 | Hole 2                     | Hole 3 | Hole 4 |  |
| Height (inches)        | 3-3/4" | 4-1/4"                     | 4-3/4" | 5-1/4" |  |
|                        |        |                            |        |        |  |
| Slot "B"               |        | Hole 2                     | Hole 3 | Hole 4 |  |
| Height (inches)        |        | 3-1/2"                     | 4"     | 4-1/2" |  |

**Figure 6-8. Custom-Cut Baffle Adjustment**

### 6.7 ELECTRIC CLUTCH ADJUSTMENT

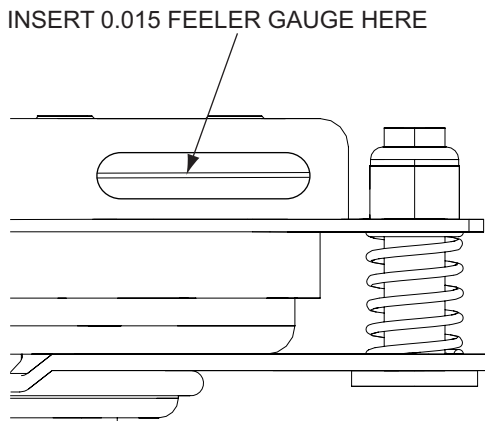
The electric clutch serves two functions in the operation of the mower. In addition to starting and stopping the power flow to the cutter blades, the clutch also acts as a brake to assist in stopping blade rotation when the PTO is switched off or the operator presence circuit is interrupted.

When the clutch is disengaged, the air gap between the armature and rotor must be adjusted to fifteen thousandths of an inch, 0.015, for proper operation. The airgap adjustment is made at three bolts on the clutch. There are three inspection windows, one next to each adjusting bolt. See Figure 6-9.



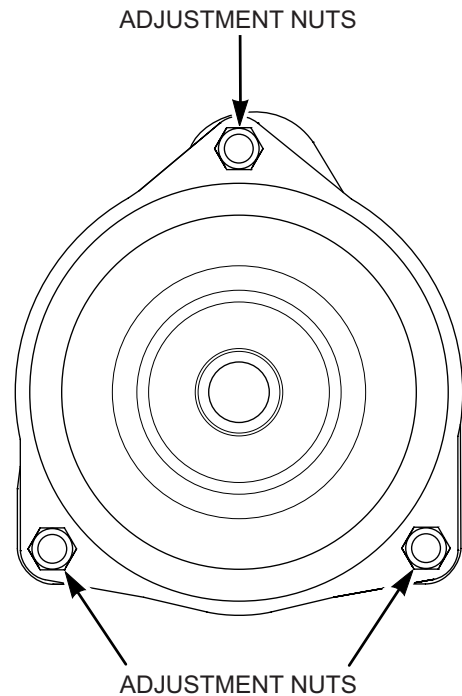
**Figure 6-9. Clutch Air Gap Adjustment**

1. Locate the inspection windows on the clutch.
2. Place a 0.015 feeler gauge in the slot between the rotor and the armature. See Figure 6-10.



**Figure 6-10. Clutch Air Gap Adjustment**

3. Tighten or loosen the adjusting bolt as needed to achieve the 0.015 inch airgap. See Figure 6-11. Perform this operation at all three inspection windows.



**Figure 6-11. Clutch Air Gap Adjustment**

This adjustment should be done every 500 hours of operation or annually, whichever comes first. In cases where the machine is heavily used, airgap settings should be checked more often.

If the air gap is too narrow, the clutch armature may drag when disengaged, resulting in premature failure.

If the air gap is too wide, the clutch may be slow to engage as the magnet must pull the armature in from a greater distance.

### 6.8 OPERATOR CUSHION AND REAR COVER REMOVAL

The operator cushion and rear cover can be easily removed to gain access to the machine for maintenance.

#### **WARNING**

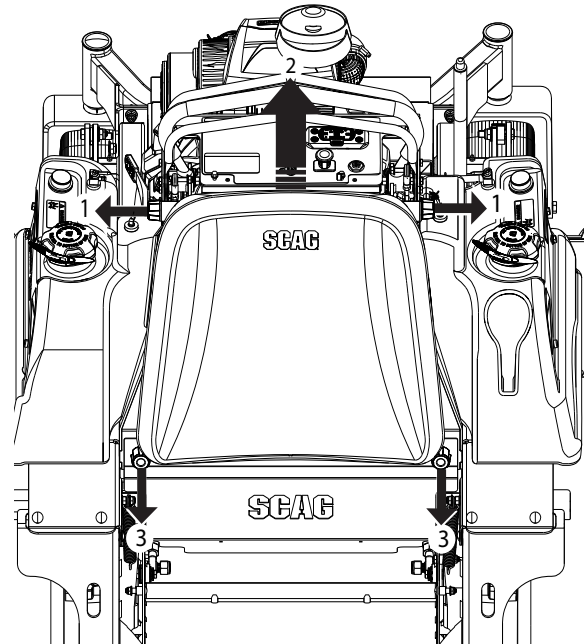
Before removing any guards, shut the engine off and remove the ignition key. Wait for all moving parts to come to a complete stop before beginning work.

To remove the operator cushion and rear cover:

1. Loosen the two (2) wing nuts securing the operator cushion to the machine. See Figure 6-12.
2. Lift upward to remove the operator cushion. See Figure 6-12.
3. Remove the two (2) wing nuts securing the rear cover to the back of the machine and remove the cover. See Figure 6-12.

#### **WARNING**

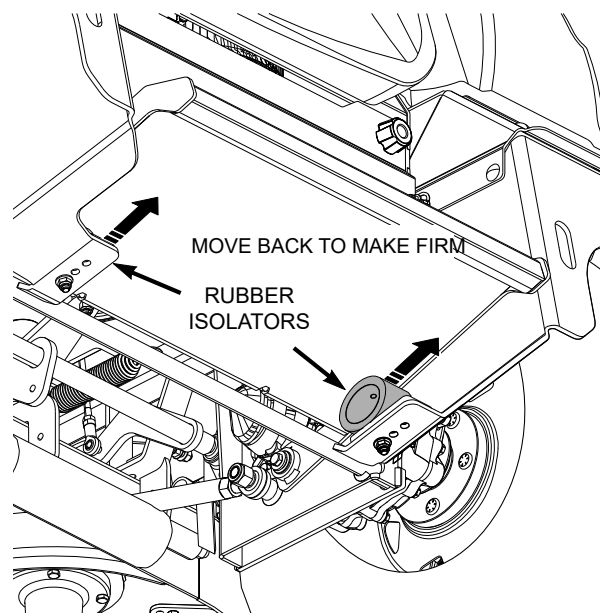
Do not operate the machine without the operator cushion or rear cover installed.



**Figure 6-12. Operator Cushion and Rear Cover Removal**

### 6.9 ADJUSTING THE OPERATOR SUSPENSION PLATFORM

The operator suspension can be adjusted to optimize the operator comfort and ride. Adjust the suspension rate by moving the mounting position of the rubber isolators back to increase (stiffen) or forward to decrease (soften) the ride.



**Figure 6-13. Operator Suspension Platform Adjustment**

## MAINTENANCE

### 7.10 MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS

| HOURS                  |   |    |    |     |     |     | PROCEDURE                                                                           | COMMENTS                                                                 |
|------------------------|---|----|----|-----|-----|-----|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
| BREAK-IN<br>(FIRST 10) | 8 | 20 | 40 | 100 | 200 | 500 |                                                                                     |                                                                          |
| X                      |   |    |    |     |     |     | Check all hardware for tightness                                                    |                                                                          |
| X                      |   |    |    |     |     |     | Check hydraulic oil level                                                           | See paragraph 7.3                                                        |
| X                      |   |    |    |     |     |     | Check belts for proper alignment                                                    | See paragraph 6.5                                                        |
|                        | X |    |    |     |     |     | Check hydraulic hoses for leaks                                                     | Use extreme caution when checking the hydraulic hoses. See paragraph 2.5 |
|                        | X |    |    |     |     |     | Check engine oil level                                                              | See paragraph 7.4                                                        |
|                        | X |    |    |     |     |     | *Clean mower                                                                        |                                                                          |
|                        | X |    |    |     |     |     | Check tire pressure                                                                 | See paragraph 7.10                                                       |
|                        | X |    |    |     |     |     | *Clean air filter element                                                           | See paragraph 7.6                                                        |
|                        | X |    |    |     |     |     | Check condition of blades                                                           | See paragraph 7.9                                                        |
|                        | X |    |    |     |     |     | Apply grease to fittings                                                            | See paragraph 7.2                                                        |
|                        | X |    |    |     |     |     | Check safety interlock system                                                       | See paragraph 4.3                                                        |
|                        |   | X  |    |     |     |     | Change engine oil and filter                                                        | See paragraph 7.4                                                        |
|                        |   |    | X  |     |     |     | Check belts for proper alignment                                                    | See paragraph 6.5                                                        |
|                        |   |    | X  |     |     |     | Inspect pump drive belt. Replace every 400 hours or 2 years, whichever comes first. | See paragraph 6.4 & 7.8                                                  |
|                        |   |    |    | X   |     |     | Check belts for proper alignment                                                    | See paragraph 6.5                                                        |
|                        |   |    |    | X   |     |     | Check condition of fuel lines                                                       |                                                                          |
|                        |   |    |    | X   |     |     | *Clean engine air filter                                                            | See engine operator's manual                                             |
|                        |   |    |    | X   |     |     | Apply grease to fittings                                                            | See paragraph 7.2                                                        |
|                        |   |    |    | X   |     |     | Check all hardware for tightness                                                    |                                                                          |
|                        |   |    |    | X   |     |     | Change engine oil                                                                   | See paragraph 7.4                                                        |
|                        |   |    |    | X   |     |     | *Clean air cleaner element                                                          | See paragraph 7.6                                                        |

\* Perform these maintenance procedures more frequently under extreme dusty or dirty conditions

**MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS (CONT'D)**

| BREAK-IN<br>(FIRST 10) | HOURS |    |     |     |     | PROCEDURE                                         | COMMENTS          |
|------------------------|-------|----|-----|-----|-----|---------------------------------------------------|-------------------|
|                        | 8     | 40 | 100 | 200 | 500 |                                                   |                   |
|                        |       |    |     | X   |     | Check hardware for tightness                      |                   |
|                        |       |    |     | X   |     | Apply grease to fittings                          | See paragraph 7.2 |
|                        |       |    |     | X   |     | Check hydraulic oil level                         | See paragraph 7.3 |
|                        |       |    |     | X   |     | Change engine oil                                 | See paragraph 7.4 |
|                        |       |    |     | X   |     | Change engine oil filter                          | See paragraph 7.4 |
|                        |       |    |     |     | X   | Replace engine fuel filter                        | See paragraph 7.5 |
|                        |       |    |     |     | X   | Apply grease to fittings                          | See paragraph 7.2 |
|                        |       |    |     |     | X   | Drain hydraulic system and replace oil and filter | See paragraph 7.3 |
|                        |       |    |     |     | X   | Adjust electric PTO clutch                        | See paragraph 6.7 |

**7.11 LUBRICATION****GREASE FITTING LUBRICATION CHART**

| LOCATION                    | LUBRICATION INTERVAL  | LUBRICANT      | NO. OF PLACES |
|-----------------------------|-----------------------|----------------|---------------|
| 1 - Caster Wheel Pivot      | 500 Hours / Yearly    | Chassis Grease | 2             |
| 2 - Caster Wheel Bearings   | 100 Hours / Monthly   | Chassis Grease | 2             |
| 3 - Cutter Deck Bell Cranks | 100 Hours / Bi-Weekly | Chassis Grease | 4             |
| 4 - Cutter Deck Spindles    | 40 Hours / Weekly     | Spindle Grease | 2 / 3         |
| 5 - Cutter Deck Pusharms    | 100 Hours / Bi-Weekly | Chassis Grease | 2             |

\*Compatible Greases:                      Scag Premium Chassis Grease p/n 486257  
                                                          Scag Premium Spindle Grease p/n 486258

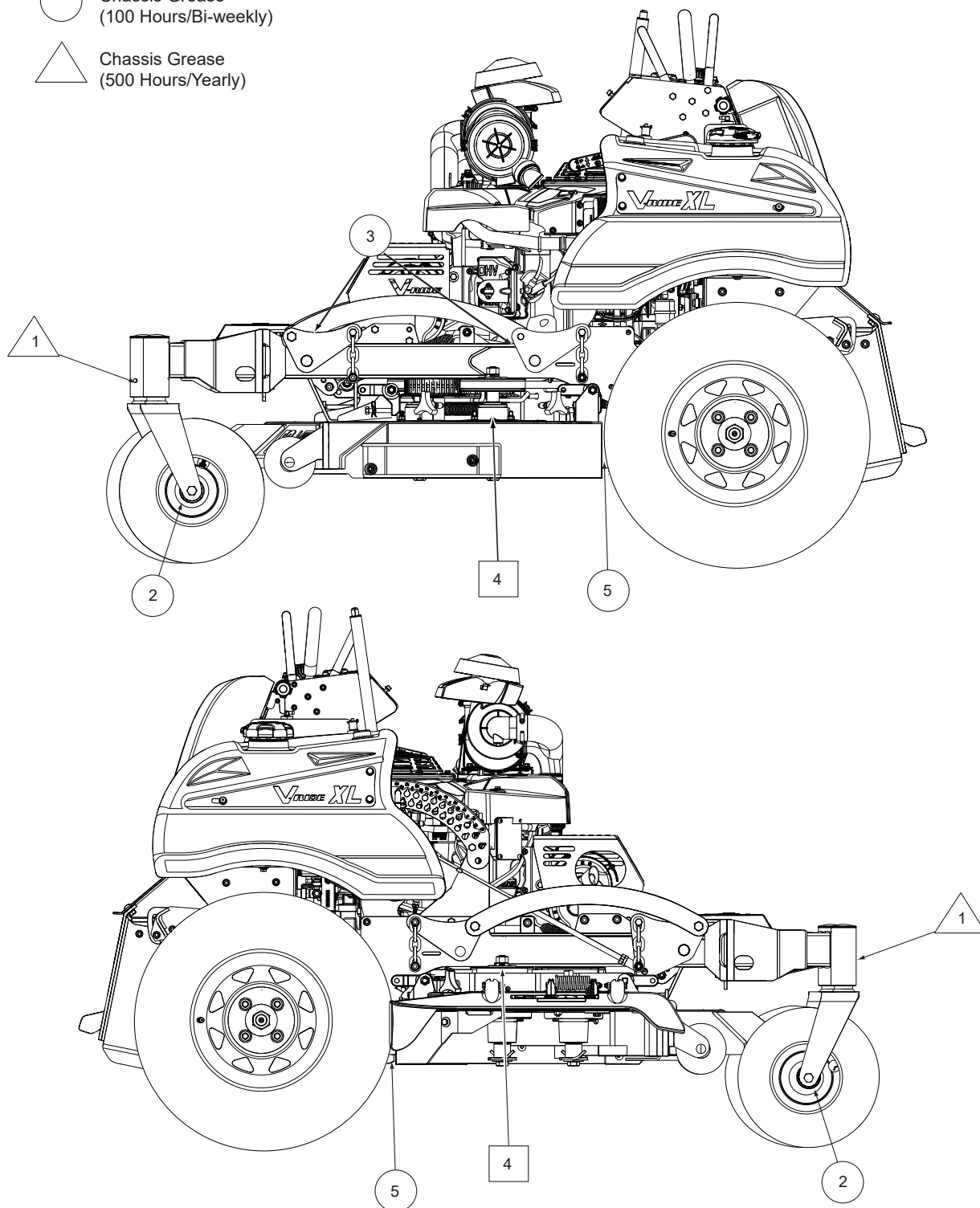
\* PROCEDURE: Remove grease cap, part number 484195. Remove plug, part number 482028-01, and install grease zerk. Apply grease to the fitting until new grease appears at the top of the caster extension. Remove the grease zerk and reinstall the plug. Reinstall the grease cap. Special tool, part number 47007, is recommended for use in the installation of the grease cap.



### GREASE FITTING LUBRICATION

Lubricant Interval

- Spindle Grease  
(40 Hours/Weekly)
- Chassis Grease  
(100 Hours/Bi-weekly)
- Chassis Grease  
(500 Hours/Yearly)



**Figure 7-1. Lubrication Fitting Points**

## 7.12 HYDRAULIC SYSTEM

### A. CHECKING HYDRAULIC OIL LEVEL

The hydraulic oil level should be checked after the first 8 hours of operation. Thereafter, check the oil after every 200 hours of machine operation or monthly, whichever occurs first.

#### - IMPORTANT -

*If the oil level is consistently low, check for leaks and correct immediately.*

1. Remove the operator cushion as outlined in Section 6.8.
2. Wipe dirt and contaminants from around the reservoir cap. Remove the cap from the hydraulic oil reservoir.
3. Visually check the level of hydraulic oil. Hydraulic oil must be at least 3" inches from top of the filler neck. If the level cannot be determined visually, use a clean tape measure to check the level. If the fluid is low, add 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon). DO NOT overfill; (overfilling the oil reservoir may cause oil seepage around the cap area).
4. Clean the fill cap and install it onto the reservoir.

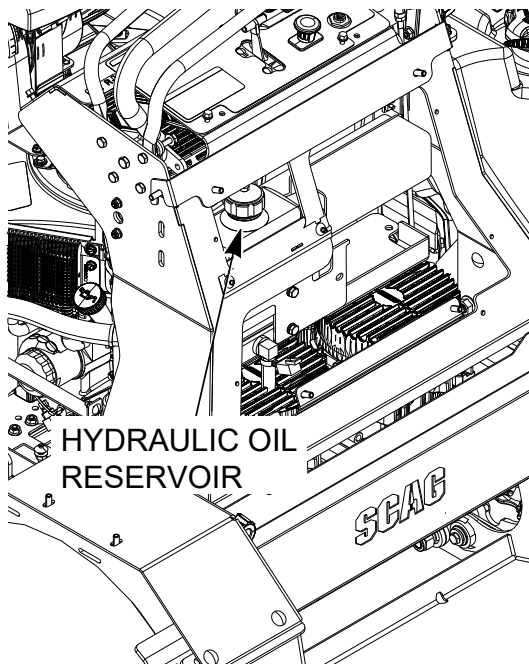


Figure 7-2. Hydraulic Oil Reservoir

### B. CHANGING HYDRAULIC OIL

The hydraulic oil should be changed after every 500 hours or annually, whichever occurs first. The oil should also be changed if the color of the fluid has become black or milky. A black color and/or a rancid odor usually indicates possible overheating of the oil, and a milky color usually indicates water in the hydraulic oil.

#### - IMPORTANT -

*The hydraulic oil should be changed if you notice the presence of water or a rancid odor to the hydraulic oil.*

1. Park the mower on a level surface, stop the engine and remove the ignition key.
2. Remove the operator cushion and rear cover as outlined in Section 6.8.
3. Place a suitable container under the hydraulic oil filter. Remove the fill cap from the reservoir. Remove the drain plug from the remote oil drain hose. See Figure 7-3. Allow the fluid to drain into the container and properly discard it.
4. Re-install the drain plug into the remote draining hose and be sure it is tight.

#### - NOTE -

*Before refilling the hydraulic oil reservoir the hydraulic oil filter should be changed as outlined in Procedure C "Changing Hydraulic Oil Filter Element".*

5. Fill the reservoir to full 3" inches below the filler neck with 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon).
6. Replace the reservoir fill cap. Start the engine and drive forward and backward for two minutes. Check the oil level in the reservoir. If necessary, add oil to the reservoir.

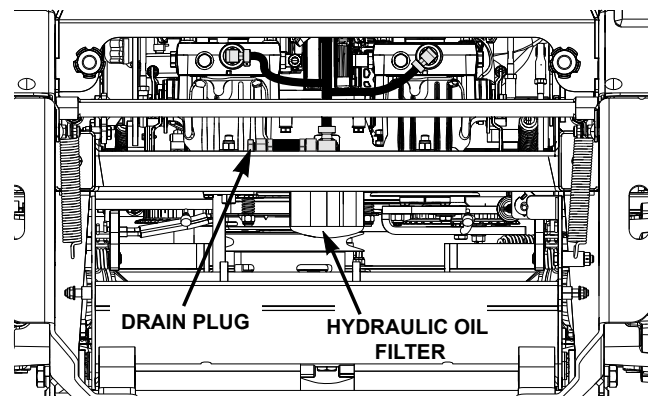


Figure 7-3. Hydraulic Oil Filter

### C. CHANGING HYDRAULIC OIL FILTER ELEMENT

The hydraulic oil filter should be changed after every 500 hours of operation or annually, whichever occurs first.

1. Remove the oil filter element. See Figure 7-3. Properly discard the oil filter element. Fill the new filter with clean oil and install the filter. Hand tighten only.
2. Run the engine at idle speed with the speed control lever in neutral for five minutes.
3. Check the oil level in the hydraulic tank. Hydraulic oil must be at least 3" inches from top of the filler neck. If the level cannot be determined visually, use a clean tape measure to check the level. If the fluid is low, add 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon).

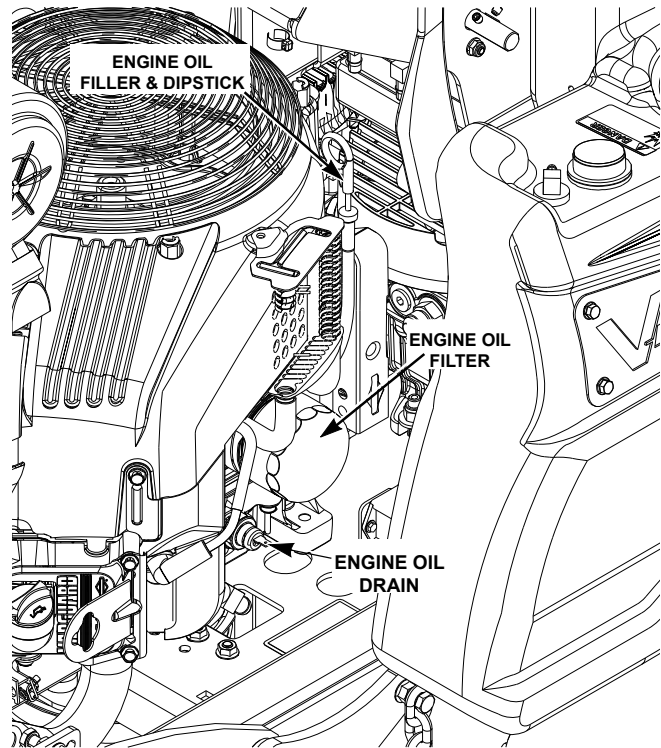
### 7.13 ENGINE OIL

#### A. CHECKING ENGINE CRANKCASE OIL LEVEL

The engine oil level should be checked after every 8 hours of operation or daily as instructed in the Engine Operator's Manual furnished with this mower.

#### B. CHANGING ENGINE CRANKCASE OIL

After the first 20 hours of operation, change the engine crankcase oil and replace the oil filter. Thereafter, change the engine crankcase oil after every 100 hours of operation or monthly, whichever occurs first. Refer to the Engine Operator's Manual furnished with this mower for instructions.



**Figure 7-4. Drain Plug, Dipstick and Oil Filter Location**

### C. CHANGING ENGINE OIL FILTER

After the first 20 hours of operation, replace the engine oil filter. Thereafter, replace the oil filter after every 200 hours of operation or every month, whichever occurs first. Refer to Engine Operator's Manual for instructions.

## DANGER

To avoid injury from burns, allow the mower to cool before changing the oil and removing the filter.

## 7.14 ENGINE FUEL SYSTEM

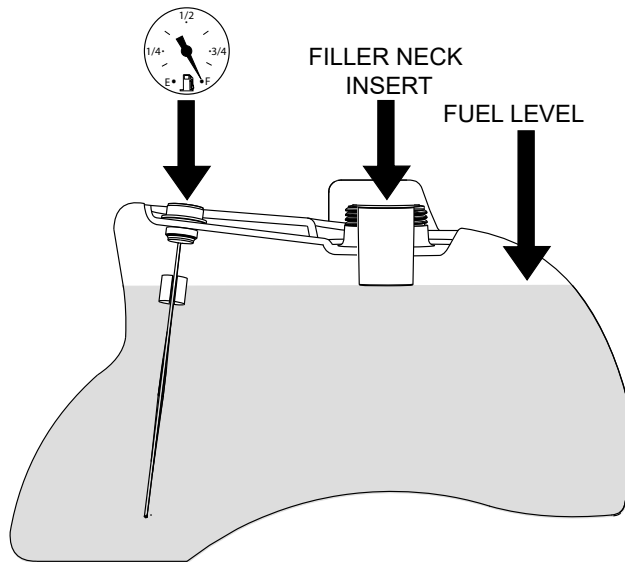
### DANGER

To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.

### A. FILLING THE FUEL TANK

Fill the fuel tank to the bottom of the filler neck insert (approximately 5 gallons for 32" models, 7 gallons for 36" models or 8 gallons for all other models indicating Full (F) on the fuel gauge) at the beginning of each operating day. See Figure 7-5. Do not overfill. Use clean, fresh unleaded gasoline with a minimum octane rating of 87 and a maximum of 10% Ethanol.

DO NOT use E85 Fuel. Using E85 Fuel will cause severe damage to the engine.



**Figure 7-5. C.A.R.B. / EPA Phase 3 Fuel Level**

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

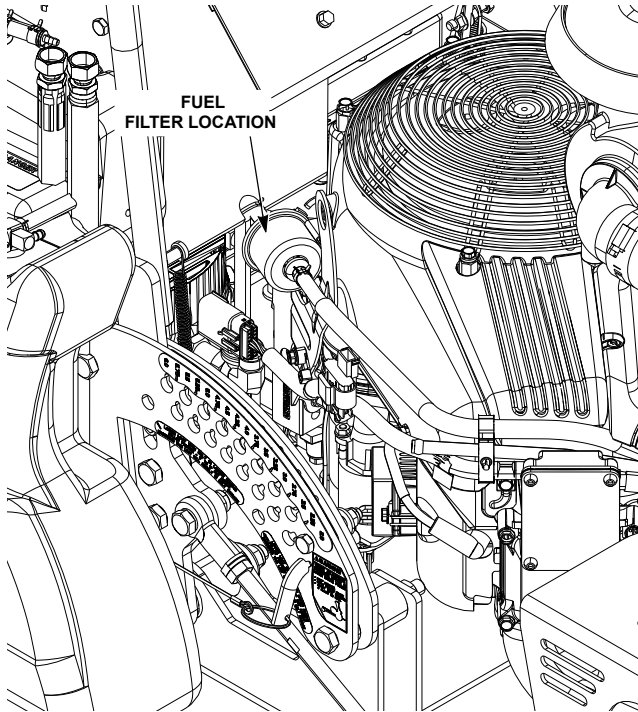
1. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
2. Use only an approved gasoline container.

3. Never remove the gas cap or add fuel with the engine running. Allow the engine to completely cool before fueling.
4. Never fuel the machine indoors or in an enclosed trailer.
5. DO NOT start the engine until any spilled fuel has been cleaned up or has evaporated.
6. Never store the machine or fuel container where there is an open flame, spark or pilot light such as on a water heater or other appliances.
7. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
8. Remove the machine from the truck or trailer and fuel on the ground. If this is not possible, then refuel the machine with a portable container, rather than from a gasoline dispenser nozzle.
9. Keep the nozzle in contact with the rim of fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
10. If fuel is spilled on clothing, change clothing immediately and wash affected skin.
11. Replace gas cap and tighten the fuel cap until it ratchets.

### B. REPLACING IN-LINE FUEL FILTER ELEMENTS

The engine fuel filter should be replaced after every 500 hours of operation or annually, whichever occurs first. See Figure 7-6.

1. Close the shutoff valve. Locate the fuel filter and remove the two clamps securing the fuel filter to the fuel hose. Remove the fuel filter.
2. Install a new fuel filter. Be sure it is installed in the proper direction. Secure to the fuel hose using the two clamps.



**Figure 7-6. Fuel Filter Location**

**- NOTE -**

*Fuel filter location may vary from manufacturer to manufacturer.*

### 7.15 ENGINE AIR CLEANER

#### A. CLEANING AND/OR REPLACING AIR CLEANER ELEMENT

For any air cleaner, the operating environment dictates the air cleaner service periods. Inspect and clean the air cleaner element after every 100 hours of operation or monthly, whichever occurs first and replace the element if required. See Engine Owner's Manual for service information.

**- NOTE -**

*In extremely dusty conditions it may be necessary to check the element once or twice daily to prevent engine damage.*

1. Snap open the two clips securing the air cleaner cover to the air cleaner box. Remove the air cleaner cover, clean the duck bill vent of any dust or debris and set the cover aside.
2. Remove the air cleaner and inspect.

3. Clean or replace the air cleaner as recommended by the engine manufacturer. Replace the air cleaner cover and secure.
4. Replace the air filter cover and be sure to snap the two clips closed.

### 7.16 BATTERY - ELECTRIC START MODELS

#### **WARNING**

Lead-acid batteries produce flammable and explosive gases. To avoid personal injury when checking, testing or charging batteries, **DO NOT** use smoking materials near batteries. Keep arcs, sparks and flames away from batteries. Provide proper ventilation and wear safety glasses.

#### **WARNING**

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to cause cancer and reproductive harm. Wash hands after handling.



## **WARNING**

Electric storage battery fluid contains sulfuric acid which is **POISON** and can cause **SEVERE CHEMICAL BURNS**. Avoid contact of fluid with eyes, skin, or clothing. Use proper protective gear when handling batteries. **DO NOT** tip any battery beyond 45° angle in any direction. If fluid contact does occur, follow first aid suggestions below.

### **BATTERY ELECTROLYTE FIRST AID**

**External Contact — Flush with water.**

**Eyes — Flush with water for at least 15 minutes and get medical attention immediately.**

**Internal — Drink large quantities of water. Follow with Milk Of Magnesia, beaten egg, or vegetable oil. Get medical attention immediately. In case of internal contact, DO NOT give fluids that would induce vomiting.**

## **A. CHARGING THE BATTERY**

Refer to the battery charger's manual for specific instructions.

Under normal conditions the engine's alternator will have no problem keeping a charge on the battery. If the battery has been completely discharged for a long period of time, the alternator may not be able to recharge the battery, and a battery charger will be required.

DO NOT charge a frozen battery. It may explode and cause injury. Let the battery warm before attaching a charger.

Whenever possible, remove the battery from the mower before charging.

## **WARNING**

**BATTERIES PRODUCE EXPLOSIVE GASES. Charge the battery in a well ventilated space so gases produced while charging can dissipate.**

Charging rates between 3 and 50 amperes are satisfactory if excessive gassing or spewing of electrolyte does not occur or the battery does not feel excessively hot (over 125°F). If spewing or gassing occurs or the temperature exceeds 125°F, the charging rate must be reduced or temporarily stopped to permit cooling.

## **B. JUMP STARTING**

1. The booster battery must be a 12 volt type. If a vehicle is used for jump starting, it must have a negative ground system.
2. When connecting the jumper cables, connect the positive cable to the positive battery post, then connect the negative cable to the negative battery post.

## **7.17 DRIVE BELTS**

All drive belts are spring-loaded and self-tensioning, however after the first 2, 4, 8 and 10 hours of operation, the belts should be checked for proper alignment and wear. Thereafter, check the belts after every 40 hours of operation or weekly, whichever occurs first.

### **- NOTE -**

*If you experience frequent belt wear or breakage, see your Authorized Scag Power Equipment Dealer for belt adjustment.*

## **WARNING**

**If the pump drive belt fails, steering control will be lost which could result in serious injury or death. Replace the pump drive belt as needed or every 400 hours / 2 years, whichever occurs first.**

## **7.18 CUTTER BLADES**

### **A. BLADE INSPECTION**

1. Remove the ignition key before servicing the blades.
2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height position to prevent the cutter deck from falling.

### **WARNING**

**Always wear proper hand and eye protection when working with cutter blades.**

3. Check the cutter blades for straightness. If the cutter blades appear bent, they will need to be replaced.
4. Check the cutter blades for wear. If any part of the cutter blade is worn to 1/2 its original thickness, replace the cutter blade.

### **WARNING**

**Do not attempt to straighten a bent blade, and never weld a broken or cracked blade. Always replace it with a new blade to assure safety.**

5. If a blade cutting edge is dull or nicked, it should be sharpened. Remove the blades for sharpening. See "Blade Replacement."

#### **- NOTE -**

*Keep the blades sharp. Cutting with dull blades not only yields a poor mowing job, but slows the cutting speed of the mower and causes extra wear on the engine and the blade drive by pulling hard.*

### **B. BLADE SHARPENING**

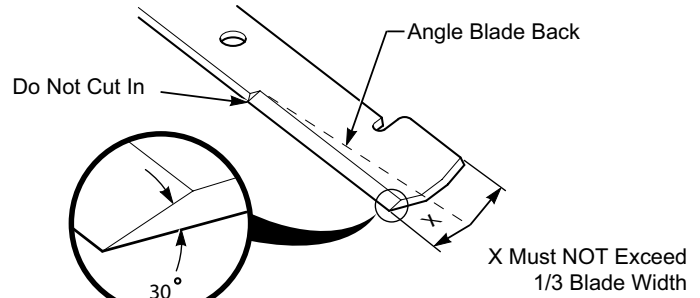
#### **- NOTE -**

*If possible, use a file to sharpen the blade. Using a wheel grinder may burn the blade.*

#### **- NOTE -**

*DO NOT sharpen the blades beyond 1/3 of the width of the blade. See Figure 7-7.*

1. Sharpen the cutting edge at the same bevel as the original. See Figure 7-7. Sharpen only the top of the cutting edge to maintain sharpness.



**Figure 7-7. Blade Sharpening**

2. Check the balance of the blade. If the blades are out of balance, vibration and premature wear can occur. The cutter blades should be balanced to 1-1/2 oz-in. See your Authorized Scag Power Equipment Dealer for blade balancing or special tools, if you choose to balance your own blades.

### **C. BLADE REPLACEMENT**

### **WARNING**

**Always wear proper hand and eye protection when working with cutter blades.**

1. Remove the ignition key before replacing the blades.
2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height position to prevent the cutter deck from falling.
3. Secure the cutter blades to prevent them from rotating, (use the optional Blade Buddy tool, P/N 9212, to assist in securing the cutter blades), remove the nut from the blade attaching bolt. Remove the cutter blade, bolt and spacer from the spindle shaft. See Figure 7-8.

#### **- NOTE -**

*The front of the machine will have to be raised slightly to remove the blade bolt from the cutter spindle.*

## CAUTION

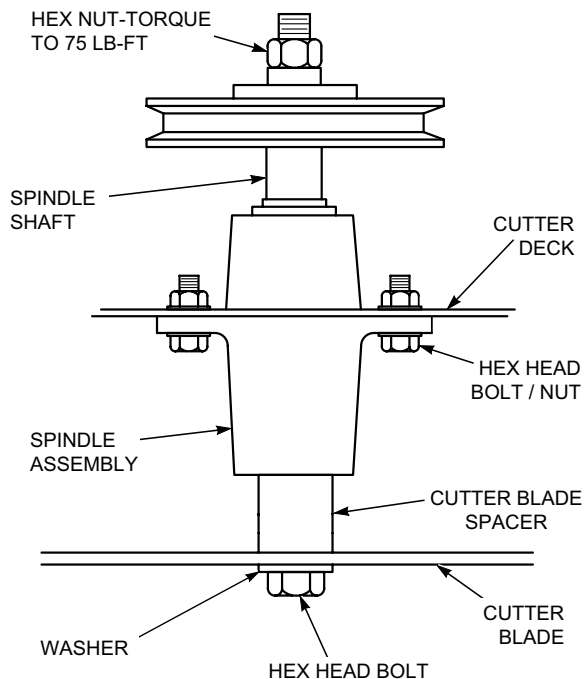
Inspect the cutter blade spacer(s) and washer for wear and/or cupping. Replace the worn parts. Worn spacer(s) and/or washer will not allow proper tightening of the cutter blade and can lead to cutter blade failure, personal injury or property damage.

- To install the new cutter blade, put the flat washer onto the blade bolt and slide the bolt into the hole in the cutter blade.

### - NOTE -

*Be sure that the blade is installed with the lift wing pointing toward the top of the deck.*

- Install the spacer onto the blade bolt and insert the bolt into the cutter spindle shaft.
- Install the hex nut to the blade bolt at the top of the cutter spindle. Secure the blades from rotating and torque to 75 ft/lbs. See Figure 7-8.



**Figure 7-8. Blade Replacement**

## 7.19 TIRES

Check the tire pressures after every 8 hours of operation or daily.

|               |           |
|---------------|-----------|
| Caster Wheels | Flat-Free |
| Drive Wheels  | 12 PSI    |

## 7.20 BODY AND DECK

## CAUTION

**Do not wash any portion of the equipment while it is hot. Do not wash the engine; use compressed air.**

- After each use, wash the mower and cutter deck. Use cold water and automotive cleaners. Do not use pressure cleaners.
- Do not spray electrical components.
- Repair damaged metal surfaces using Scag touch-up paint (P/N 48521 -Aerosol Can & 484540-01 - 0.6fl.oz. Bottle with brush) available from your authorized Scag dealer. Wax the mower with an automotive paint wax for maximum paint protection.



**NOTES**

## ILLUSTRATED PARTS LIST

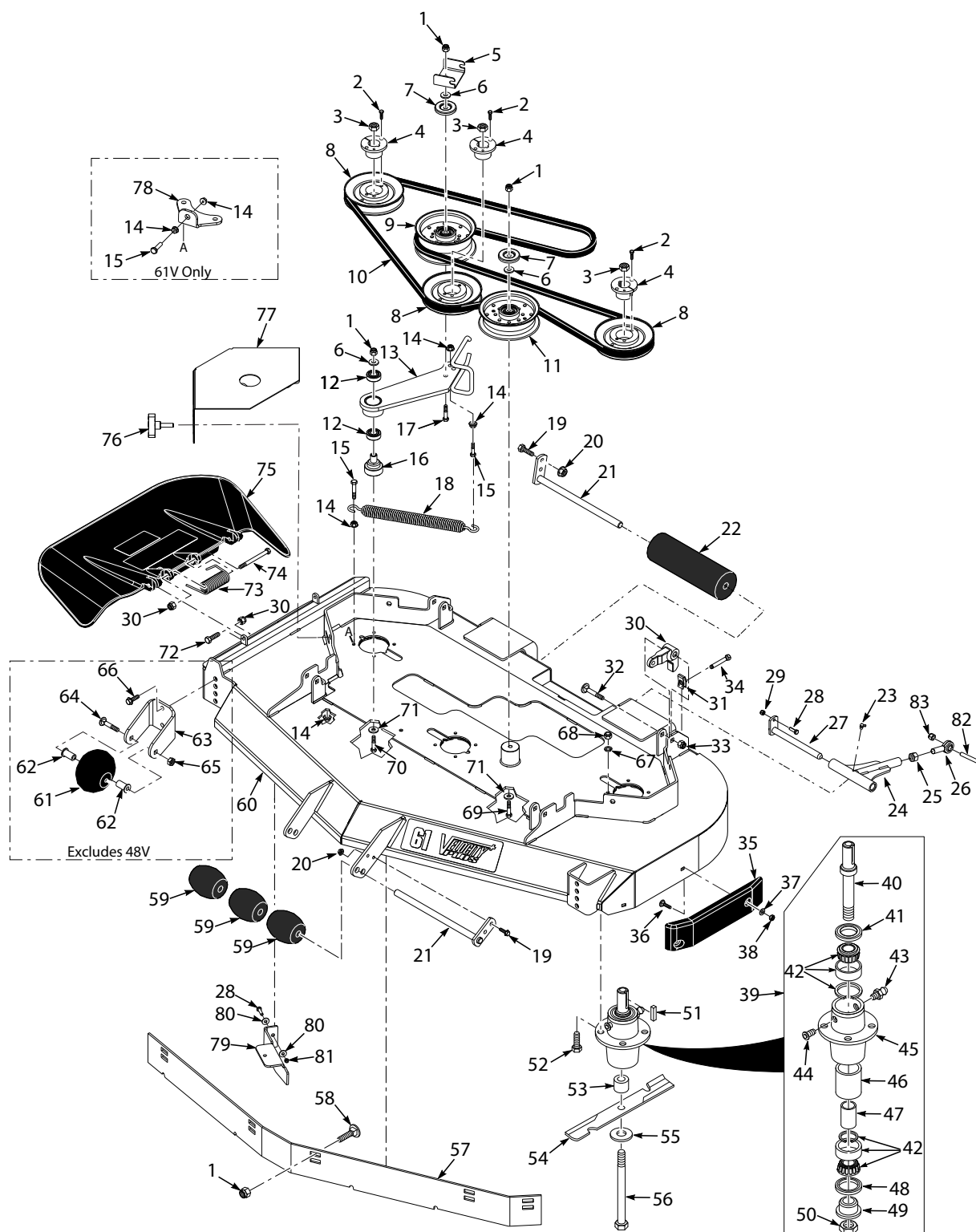
### 8.1 SCAG APPROVED ATTACHMENTS AND ACCESSORIES.

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine.

Scag approved attachments and accessories:

| <u>Accessories</u>                         | <u>P/N</u> |  |
|--------------------------------------------|------------|--|
| <u>Grass Catchers</u>                      |            |  |
| GC-F4 (fabric grass catcher)               | 9075       |  |
| <u>Mulching Accessories</u>                |            |  |
| Mulch Plate (52)                           | 9287       |  |
| Mulch Plate (61)                           | 9288       |  |
| Hurricane Plus Mulch System (52)           | 9284       |  |
| Hurricane Plus Mulch System (61)           | 9285       |  |
| <u>Micellaneous</u>                        |            |  |
| Blade Buddy                                | 9212       |  |
| Chrome Wheel Cover - 12" (48/52/61 models) | 920J       |  |
| LED Light Kit                              | 923R       |  |
| <u>Scag Premium Lubricants</u>             |            |  |
| Chassis Grease                             | 486257     |  |
| Spindle Grease                             | 486258     |  |
| Hydraulic System Oil (1 gal)               | 486254     |  |
| Hydraulic System Oil (1 qt)                | 486255     |  |

### SVRXL - 52V, 61V, 72V CUTTER DECK



## SVRXL - 52V, 61V, 72V CUTTER DECK

| Ref. No. | Part No.  | Description                                 | Ref. No. | Part No.  | Description                                |
|----------|-----------|---------------------------------------------|----------|-----------|--------------------------------------------|
| 1        | 04021-09  | Nut, Elastic Stop 3/8-16                    | 43       | 48114-04  | Grease Fitting                             |
| 2        | 04001-172 | Bolt, Hex Head 1/4-20 x 1" Gr.8             | 44       | 487661    | Relief Fitting, Cutter Spindle             |
| 3        | 04020-09  | Nut, 5/8-11                                 | 45       | 43644     | Spindle Housing                            |
| 4        | 48926     | Tapered Hub                                 | 46       | 43312     | Spacer, Outside                            |
| 5        | 424615    | Bracket, Belt Guide                         | 47       | 43296     | Spacer, Inside                             |
| 6        | 04043-04  | Washer, Flat 3/8-.391 x .938 x .105 HD      | 48       | 481025    | Seal, Cutter Spindle                       |
| 7        | 424367    | Dust Shield                                 | 49       | 43297     | Spindle Bushing                            |
| 8        | 487786    | Pulley, 6.45" Dia. - 52V                    | 50       | 481035    | Nut, 1.06 - 18                             |
|          | 487787    | Pulley, 7.5" Dia - 61V                      | 51       | 04063-08  | Key, 1/4 x 1/4 x 2"                        |
|          | 487788    | Pulley, 8.75" Dia - 72V                     | 52       | 04001-176 | Bolt, Hex Head 5/16-18 x 1-3/4" Gr.8       |
| 9        | 483210    | Pulley, 5" Idler                            | 53       | 43590     | Spacer, Spindle Bottom                     |
| 10       | 487789    | Belt, Cutter Deck - 52V                     | 54       | 482878    | Cutter Blade, 18" (52V)                    |
|          | 487790    | Belt, Cutter Deck - 61V                     |          | 482881    | Cutter Blade, 21" (61V)                    |
|          | 487791    | Belt, Cutter Deck - 72V                     |          | 482882    | Cutter Blade, 21" (72V)                    |
| 11       | 483215    | Pulley, 5" Idler                            | 55       | 04043-06  | Washer, Flat 5/8-.688 x 1.75 x .134 HD     |
| 12       | 48224     | Bearing                                     | 56       | 04001-41  | Bolt, Hex Head 5/8-11 x 9-1/2"             |
| 13       | 463609    | Idler Arm Assy. - 52V (Incl. #12)           | 57       | 424840    | Baffle, Flange - 52V                       |
|          | 463610    | Idler Arm Assy. - 61V (Incl. #12)           |          | 424841    | Baffle, Flange - 61V                       |
|          | 463611    | Idler Arm Assy. - 72V (Incl. #12)           |          | 424917    | Baffle, Flange - 72V                       |
| 14       | 04019-04  | Nut, Serrated Flange 3/8-16                 | 58       | 04003-23  | Bolt, Carriage 3/8-16 x 1"                 |
| 15       | 04001-136 | Bolt, Hex Head 3/8-16 x 1-1/2" Gr.8         | 59       | 482295    | Wheel, Anti-Scalp                          |
| 16       | 43681     | Pivot, Idler                                | 60       | 463601    | Cutter Deck w/Decals - 52V                 |
| 17       | 04001-62  | Bolt, Hex Head 3/8-16 x 3-1/4"              |          | 463602    | Cutter Deck w/Decals - 61V                 |
| 18       | 484020    | Spring                                      |          | 463603    | Cutter Deck w/Decals - 72V                 |
| 19       | 04001-09  | Bolt, Hex Head 5/16-18 x1"                  | 61       | 481632    | Wheel, Anti-Scalp (Incl. #64)              |
| 20       | 04117-01  | Nut, Flange Elastic Stop 5/16-18            | 62       | 487033-01 | Bushing, Bronze                            |
| 21       | 45944     | Shaft Weldment                              | 63       | 427865    | Bracket, Anti-Scalp Wheel                  |
| 22       | 48038     | Guide Roller                                | 64       | 04003-26  | Bolt, Carriage 3/8-16 x 4"                 |
| 23       | 48114-08  | Grease Fitting, 90 Degree                   | 65       | 04021-05  | Nut, Center Lock 3/8-16                    |
| 24       | 463552    | Pusharm Assy, LH                            | 66       | 04017-27  | Bolt, Hex Head Serrated Flange 3/8-16 x 1" |
|          | 463553    | Pusharm Assy, RH                            | 67       | 04030-03  | Washer, Lock 5/16"                         |
| 25       | 04020-16  | Nut, 5/18 - 18                              | 68       | 04021-22  | Nut, Elastic Stop 5/16-18 Gr. 8            |
| 26       | 48763     | Rod End, 5/8 Male RH                        | 69       | 04001-47  | Bolt, Hex Head 3/8-16 x 5"                 |
| 27       | 451240    | Shaft Weldment, Pusharm Mounting            | 70       | 04001-62  | Bolt, Hex Head 3/8-16 x 3-1/4"             |
| 28       | 04001-09  | Bolt, Hex Head 5/16-18 x 1"                 | 71       | 04041-38  | Washer, Flat 3/8-.406 x 2.25 x .1875       |
| 29       | 04021-10  | Nut, Elastic Stop 5/16-18                   | 72       | 04001-12  | Bolt, Hex Head 5/16-18 x 1-3/4"            |
| 30       | 485528    | Lever, Deck Level                           | 73       | 483378    | Spring, Discharge Chute                    |
| 31       | 04110-03  | U-Nut, 3/8-16                               | 74       | 04001-154 | Bolt, Hex Head 5/16-18 x 4-3/4"            |
| 32       | 04003-42  | Bolt, Carriage 7/16-14 x 2-1/4"             | 75       | 461845    | Discharge Chute Assy. - 52V                |
| 30       | 04021-11  | Nut, Elastic Stop 7/16-14                   |          | 461846    | Discharge Chute Assy. - 61V                |
| 34       | 04107-05  | Bolt, Hex Head 3/8-16 x 2-1/2" Special Lock |          | 462132    | Discharge Chute Assy. - 72V                |
| 35       | 483176    | Pad, Wear                                   | 76       | 481625-01 | Knob w/Stud                                |
| 36       | 04003-12  | Bolt, Carriage 5/16-18 x 3/4"               |          | 04110-03  | U-Nut, 3/8-16 (not shown)                  |
| 37       | 04040-04  | Washer, Flat 5/16-.344 x .688 x .065        | 77       | 429689    | Belt Cover, LH, RH- 52V                    |
| 38       | 04021-04  | Nut, Center Lock 5/16-18                    |          | 429658    | Belt Cover - LH, RH - 61V                  |
| 39       | 461663    | Spindle Assembly                            |          | 429681    | Belt Cover, LH - 72V                       |
| 40       | 43589     | Spindle Shaft                               |          | 429692    | Belt Cover, RH - 72V                       |
| 41       | 481024    | Seal, Cutter Spindle                        | 78       | 427399    | Anchor Bracket -                           |
| 42       | 481022    | Bearing, Tapered                            | 79       | 424677    | Turbo Baffle - 52V                         |
|          |           |                                             |          | 424209    | Turbo Baffle - 61V, 72V                    |
|          |           |                                             | 80       | 04040-15  | Washer, Flat 5/16-.375 x .875 x .083       |
|          |           |                                             | 81       | 04021-10  | Nut, Elastic Stop 5/16-18                  |
|          |           |                                             | 82       | 04021-13  | Bolt, Hex Head 3/8 - 16 x 2.5"             |
|          |           |                                             | 83       | 04001-79  | Nut, Elastic Stop 5/8 - 11                 |

This exploded view diagram illustrates the assembly of a Seagull sewing machine. The main body of the machine is shown at the bottom, with various internal components like the motor, gears, and foot assembly visible. Above the main body, numerous numbered parts are shown in their relative positions for assembly. The parts are numbered as follows:

- 1: Long vertical rod
- 2: Small pin/clip
- 3: Vertical support plate
- 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48: Various screws, bolts, pins, and small components.

Key features and labels include:

- 61V Only:** A label indicating the voltage requirement for the motor.
- SEAGULL:** The brand name is visible on the side of the machine body and on a small plate near the bottom right.
- A:** A label pointing to a specific assembly point or component.

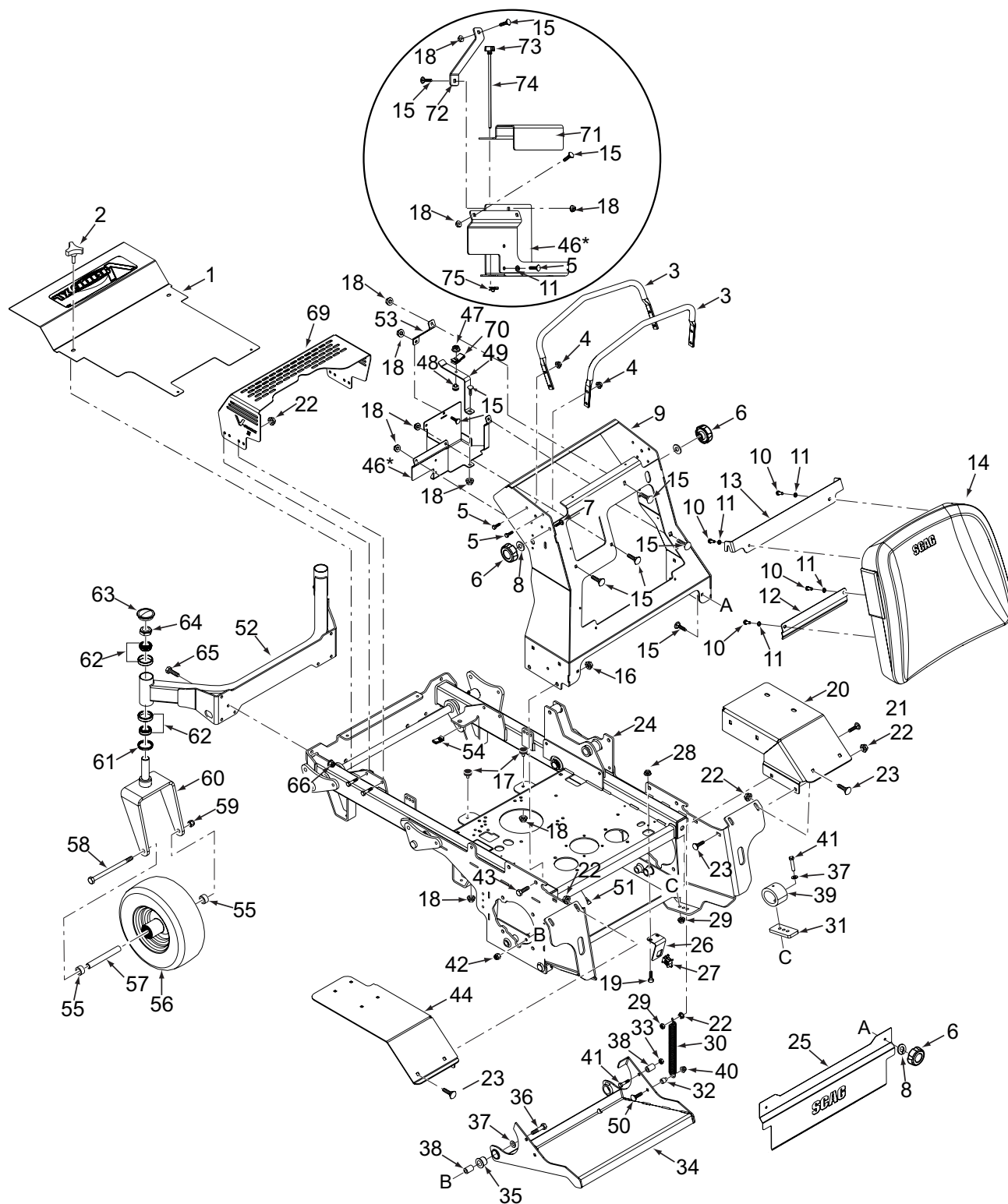
The diagram uses dashed lines to indicate the alignment and assembly path for many of the parts, showing how they fit together to form the complete machine.

## SVRXL CUTTER DECK CONTROLS

| Ref. No. | Part No.  | Description                              |
|----------|-----------|------------------------------------------|
| 1        | 431224    | Rod, Actuator, Deck Latch                |
| 2        | 483453-14 | Bearing, .625 ID                         |
| 3        | 453257    | Handle Weldment, Deck Latch              |
| 4        | 483600    | Spring, Deck Latch                       |
| 5        | 04021-09  | Nut, Elastic Stop 3/8-16                 |
| 6        | 04021-05  | Nut, Center Lock 3/8-16                  |
| 7        | 04019-06  | Nut, Serrated Flange 1/2-13              |
| 8        | 431087    | Bushing, Deck Lift                       |
| 9        | 429732    | Deck Latch, Outer                        |
| 10       | 04015-41  | Capscrew, Socket Head 3/8-16 x 1-3/4"    |
| 11       | 04001-183 | Bolt, Hex Head 1/2-13 x 1-3/4"           |
| 12       | 04001-194 | Bolt, Hex Head 1/2-13 x 4-1/4"           |
| 13       | 43806     | Spacer, Deck Linkage                     |
| 14       | 429582    | Bracket, Deck Height                     |
| 15       | 04041-07  | Flatwasher, 3/8-.391 x .938 x .105       |
| 16       | 431088    | Bushing, Deck Lift                       |
| 17       | 43872     | Sleeve, Pivot                            |
| 18       | 483453-03 | Bearing                                  |
| 19       | 04117-02  | Nut, Elastic Stop, 3/8-16                |
| 20       | 04043-08  | Washer, Flat, 1/2-.562 x 1.375 x .109 HD |
| 21       | 04021-07  | Nut, Elastic Stop 1/2-13                 |
| 22       | 431054    | Spacer, Decklift Pivot                   |
| 23       | 453258    | Arm Weldment, LH                         |
| 24       | 463561    | Deck Lift Pivot Assy. (Incl. #18)        |

| Ref. No. | Part No.  | Description                              |
|----------|-----------|------------------------------------------|
| 25       | 04019-04  | Nut, Serrated Flange 3/8-16              |
| 26       | 04001-19  | Bolt, Hex Head 3/8-16 x 1"               |
| 27       | 04043-08  | Washer, Flat, 1/2-.562 x 1.375 x .109 HD |
| 28       | 04001-52  | Bolt, Hex Head 1/2-13 x 2-1/2"           |
| 29       | 04001-20  | Bolt, Hex Head 3/8-16 x 1-1/2"           |
| 30       | 482628    | Chain Assy. (INCL #25,29)                |
| 31       | 04117-04  | Nut, Flange Elastic Stop 1/2-13          |
| 32       | 429442    | Link, Deck Lift                          |
| 33       | 481598    | Spring, Deck Lift                        |
| 34       | 04021-19  | Nut, Center Lock 1/2-13                  |
| 35       | 487656    | Link, Deck Lift                          |
| 36       | 427201    | Arm Weldment, RH                         |
| 37       | 04001-136 | Bolt, Hex Head 3/8-16 x 1-1/2" Gr.8      |
| 38       | 04001-145 | Bolt, Hex Head 1/2-13 x 3 1/2"           |
| 39       | 04001-87  | Bolt, Hex Head 1/2-13 x 4"               |
| 40       | 04001-72  | Bolt, Hex Head, 1/2-13 x 2"              |
| 41       | 04001-46  | Bolt, Hex Head 3/8-16 2-1/4"             |
| 42       | 43668     | Spacer                                   |
| 43       | 463600    | Lift Assembly, Deck Height               |
| 44       | 485857    | Pin Assy. w/Lanyard                      |
| 45       | 494214    | Belt Cover w/Decals                      |
| 46       | 481625-01 | Knob w/Stud                              |
| 47       | 43508     | Spacer                                   |
| 48       | 485172    | Pin Weight Retention                     |

### SVRXL SHEET METAL COMPONENTS

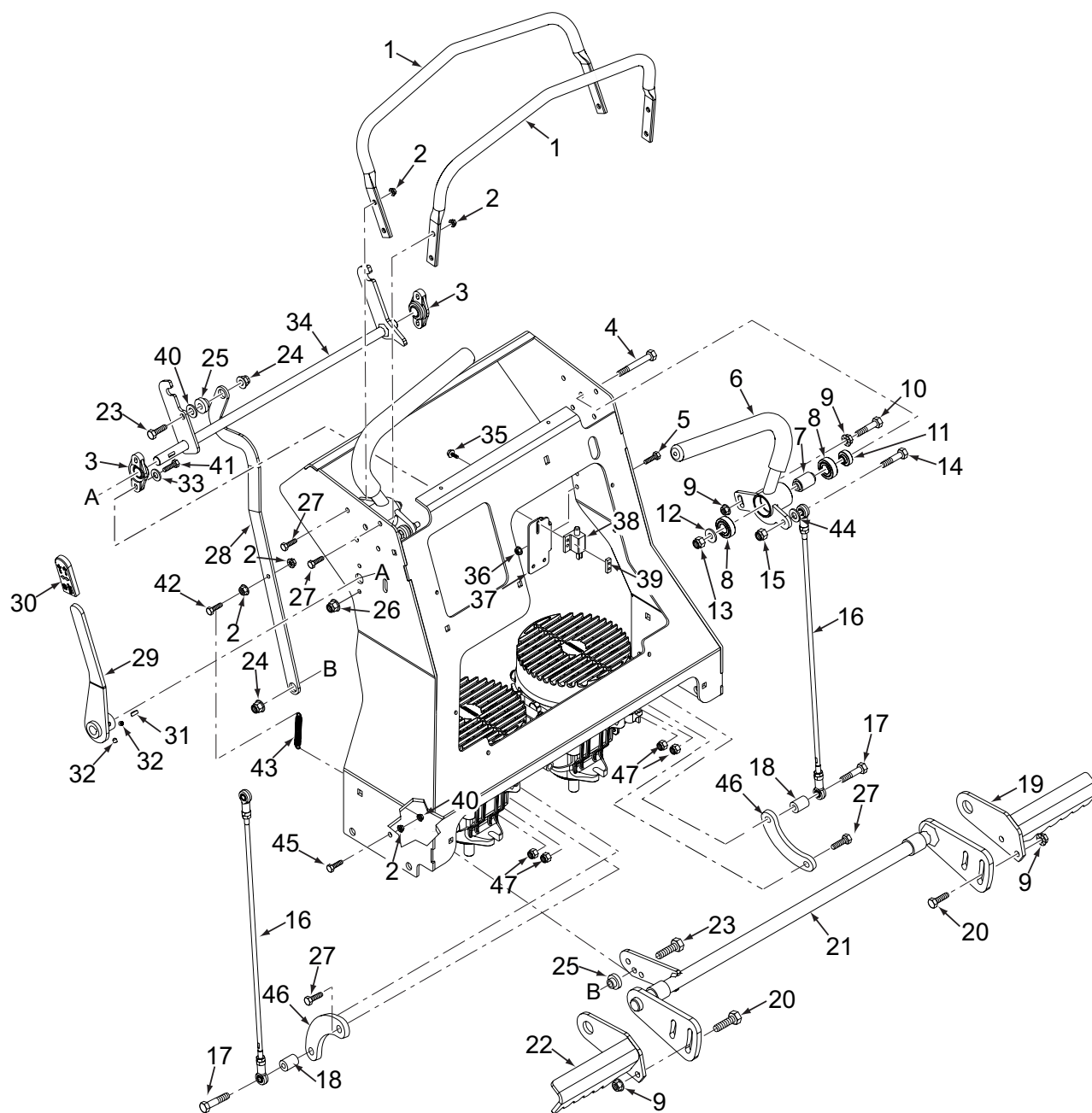




## SVRXL SHEET METAL COMPONENTS

| Ref. No. | Part No.  | Description                                  | Ref. No. | Part No.  | Description                                |
|----------|-----------|----------------------------------------------|----------|-----------|--------------------------------------------|
| 1        | 494214    | Belt Cover w/Decals                          | 41       | 04001-21  | Bolt, Hex Head 3/8-16 x 1-3/4"             |
| 2        | 481625-01 | Knob w/Stud                                  | 42       | 04021-09  | Nut, Elastic Stop 3/8-16                   |
| 3        | 427189    | Reference Bar                                | 43       | 04017-36  | Bolt, Hex Head Serrated Flange 1/2-13 x 1" |
| 4        | 04019-03  | Nut, Serrated Flange 5/16-18                 | 44       | 429602    | Fender, LH                                 |
| 5        | 04001-08  | Bolt, Hex head 5/16-18 x 3/4"                | 45       | 04110-01  | U-Nut 1/4 - 20                             |
| 6        | 481885-06 | Knob, 5/16-18                                | 46       | 429835    | Battery Box, Tray                          |
| 7        | 04003-04  | Bolt, Carriage 5/16-18 x 1"                  | 47       | 04019-03  | Nut, Serrated Flange 5/16-18               |
| 8        | 04024-03  | Nut, Push-On 5/16                            | 48       | 481284    | Bumper, Rubber                             |
| 9        | 453252    | Handlebar Weldment                           | 49       | 429836    | Strap, Battery Box                         |
| 10       | 04001-08  | Bolt, Hex head 5/16-18 x 3/4"                | 50       | 04003-38  | Carriage Bolt 5/16-18 x 1-1/2"             |
| 11       | 04030-03  | Washer, Lock 5/16"                           | 51       | 485846    | Bumper, Plug                               |
| 12       | 427292    | Bracket, Knee Pad - Lower                    | 52       | 453440    | Caster Support Weldment (52)               |
| 13       | 427289    | Bracket, Knee Pad - Upper                    |          | 453441    | Caster Support Weldment (61)               |
| 14       | 463291    | Operator Pad Assy, SVRXL (INCL. 10,11,12,13) |          | 453442    | Caster Support Weldment (72)               |
| 15       | 04003-12  | Bolt, Carriage 5/16-18 x 3/4"                | 53       | 429837    | Support Strap, Battery Box                 |
| 16       | 04112-05  | Nut, Spiral Lock 1/2-13                      | 54       | 04110-04  | U-Nut 3/8-16                               |
| 17       | 481284    | Rubber Bumper                                | 55       | 43584     | Spacer, Caster Wheel                       |
| 18       | 04019-03  | Nut, Serrated Flange 5/16-18                 | 56       | 924C      | Caster Wheel Assy., 13 X 6.5 (61)          |
| 19       | 04001-01  | Bolt, Hex Head 1/4-20 x 3/4"                 | 57       | 43581     | Sleeve, Caster Wheel (52)                  |
| 20       | 429603    | Fender, RH                                   |          | 43583     | Sleeve, Caster Wheel (61)                  |
| 21       | 04003-05  | Bolt, Carriage 3/8-16 x 1-1/2"               | 58       | 04001-134 | Bolt, Hex Head 1/2-13 x 7-1/2" (52)        |
| 22       | 04019-04  | Nut, Serrated Flange 3/8-16                  |          | 04001-167 | Bolt, Hex Head 1/2-13 x 9-1/2" (61)        |
| 23       | 04003-31  | Bolt, Carriage 3/8-16 x 3/4"                 | 59       | 04021-07  | Nut, Elastic Stop 1/2-13                   |
| 24       | 463367    | Mainframe Assy. - SVRXL                      | 60       | 453110    | Yoke Weldment (52, 61, 72)                 |
| 25       | 429654    | Guard, Foot -SVRXL                           | 61       | 481025    | Seal, 2" x 1.625 Bore                      |
| 26       | 428491    | Switch Bracket, OPC Switch                   | 62       | 48668     | Bearing                                    |
| 27       | 48717     | Switch, OPC - SVRXL                          | 63       | 484195    | Cap, Grease                                |
| 28       | 04019-02  | Nut, Serrated Flange 1/4-20                  | 64       | 04021-20  | Nut, Elastic Stop 1" - 14 Jam              |
| 29       | 04117-02  | Nut, Flange Elastic Stop 3/8-16              | 65       | 04001-28  | Bolt, Hex Head 7/16-14 x 1-1/4"            |
| 30       | 48755     | Spring                                       | 66       | 04117-05  | Nut, Flange Elastic Stop 7/16-14           |
| 31       | 428526    | Riser, Bumper                                | 67       | 04110-04  | U-Nut, 3/8-16                              |
| 32       | 43602     | Spacer                                       | 68       | 04003-12  | Bolt, Carriage 5/16-18 x 3/4"              |
| 33       | 04021-05  | Nut, Elastic Stop 3/8-18                     | 69       | 429649    | Heat Shield Muffler                        |
| 34       | 463562    | Footplate Assy, SVRXL (Incl. #35)            | 70       | 48030-11  | Cable Clamp                                |
| 35       | 486834    | Bearing                                      | 71       | 429160    | Battery Cover                              |
| 36       | 04001-45  | Bolt, Hex Head 3/8-16 x 2"                   | 72       | 429643    | Support Strap, Battery Box                 |
| 37       | 04041-07  | Washer, Flat 3/8-.391 x .938 x .105          | 73       | 485698-01 | Wing Knob                                  |
| 38       | 43572     | Spacer                                       | 74       | 04001-221 | Cap Screw, Hex Head 9/16-12 UNC X 2.25     |
| 39       | 486758    | Isolator, Footplate                          | 75       | 04110-01  | U-Nut                                      |
| 40       | 04117-01  | Locknut w/flange Elastic Stop                |          |           |                                            |

### SVRXL STEERING CONTROLS

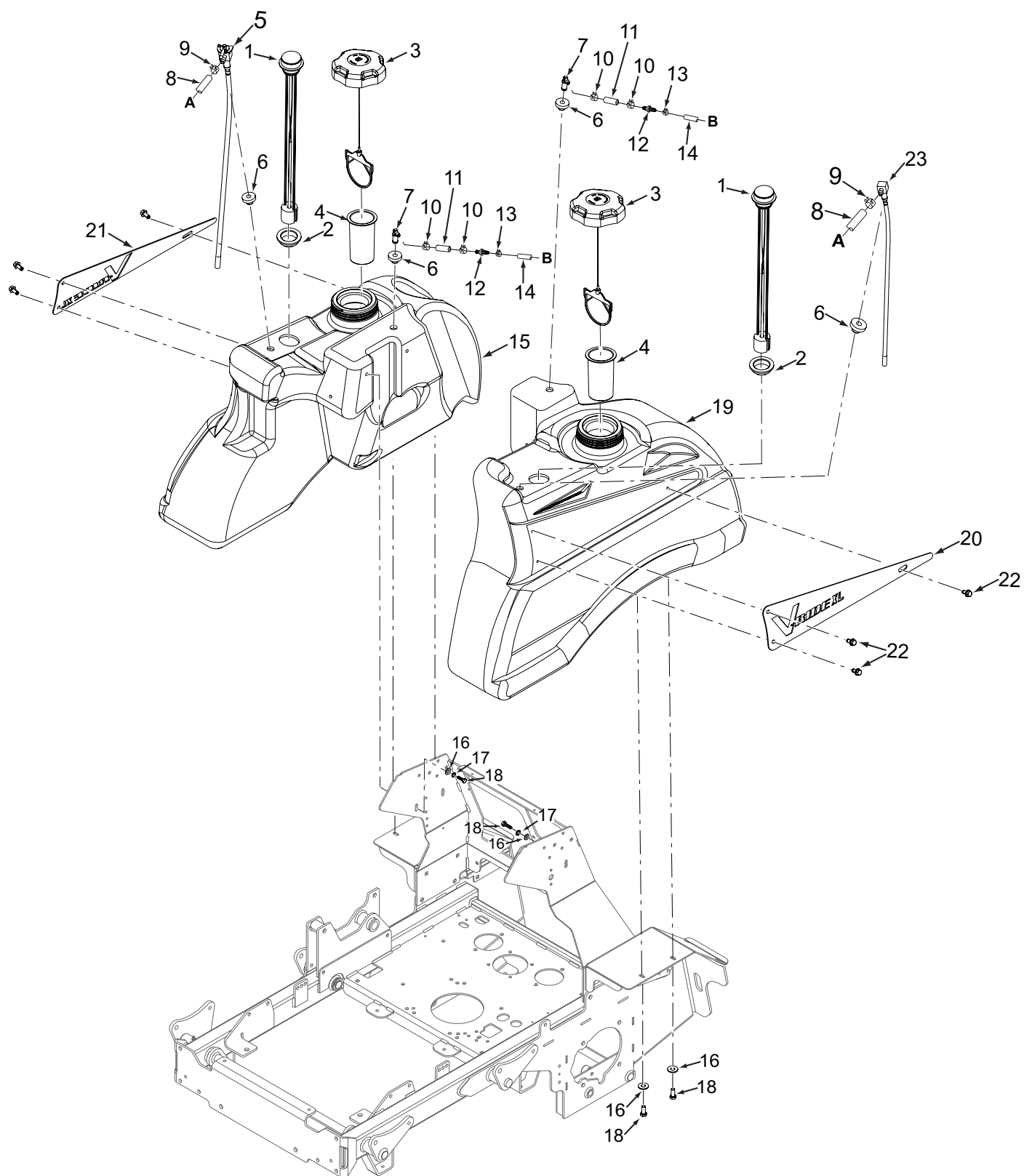


## SVRXL STEERING CONTROLS

| Ref. No. | Part No. | Description                                  | Ref. No. | Part No. | Description                              |
|----------|----------|----------------------------------------------|----------|----------|------------------------------------------|
| 1        | 427189   | Reference Bar                                | 22       | 452841   | Brake Paddle Weldment, LH                |
| 2        | 04019-03 | Nut, Serrated Flange 5/16-18                 | 23       | 04001-32 | Bolt Hex Head 3/8-16 x 1-1/4"            |
| 3        | 483504   | Bearing                                      | 24       | 04117-02 | Nut, Flange Elastic Stop 3/8-16          |
| 4        | 04001-62 | Bolt, Hex Head 3/8-16 x 3-1/4"               | 25       | 48100-30 | Bushing, Oilite                          |
| 5        | 04001-01 | Bolt, Hex Head 1/4-20 x 3/4"                 | 26       | 04117-03 | Nut, Flange Elastic Stop 1/4-20          |
| 6        | 462912   | Handlebar Assy., LH (Incl. # 7, 8)           | 27       | 04001-08 | Bolt, Hex Head 5/16-18 x 3/4"            |
|          | 462913   | Handlebar Assy., RH (Incl. #7, 8)            | 28       | 429754   | Link, Brake Engage                       |
|          | 484092   | Grip, Control Lever                          | 29       | 463265   | Brake Lever Assy. - SVRXL (Incl. #30,32) |
| 7        | 43600    | Spacer, Bearing                              | 30       | 486696   | Grip, Brake Lever                        |
| 8        | 48224    | Bearing                                      | 31       | 04063-05 | Key, 3/16 X 3/16 X 1.50                  |
| 9        | 04019-04 | Nut, Serrated Flange 3/8-16                  | 32       | 04012-15 | Set Screw 1/4-20 x .38 x 1/4"            |
| 10       | 04001-45 | Bolt, Hex Head 3/8-16 x 2"                   | 33       | 04040-03 | Washer, Flat 1/4-.281 x .625 x .065      |
| 11       | 431024   | Spacer, Controls                             | 34       | 452830   | Lock Weldment, Neutral                   |
| 12       | 04043-04 | Washer, Flat 3/8-.391 x .938 x .105 HD       | 35       | 04010-12 | Screw, #10-32 x 3/4" Taptite             |
| 13       | 04021-09 | Nut, Elastic Stop 3/8-16                     | 36       | 04019-02 | Nut, Serrated Flange 1/4-20              |
| 14       | 04001-10 | Bolt, Hex Head 5/16-18 x 1-1/4"              | 37       | 427269   | Bracket, Neutral Switch                  |
| 15       | 04021-10 | Nut, Elastic Stop 5/16-18                    | 38       | 481637   | Switch, Interlock                        |
| 16       | 487784   | Linkage Assy., Steering                      | 39       | 422373   | Plate, Threaded                          |
| 17       | 04001-17 | Screw, Hex Head Socket, 5/16-18 x 1" (32/36) | 40       | 04019-03 | Nut, Serrated Flange 5/16-18             |
| 18       | 43976    | Spacer                                       | 41       | 04001-14 | Bolt, Hex Head, 1/4-20 x 1"              |
| 19       | 452842   | Brake Paddle Weldment, RH                    | 42       | 04001-11 | Bolt, Hex Head, 5/16-18 x 1½"            |
| 20       | 04003-23 | Bolt, Carriage 3/8-16 x 1"                   | 43       | 484038   | Spring, Brake Return                     |
| 21       | 453253   | Bellcrank Weldment, Brake                    | 44       | 04040-04 | Washer, Flat 5/16- .344 x .688 x .065    |
|          |          |                                              | 45       | 04001-11 | Bolt, Hex Head, 5/16-18 x 1½"            |
|          |          |                                              | 46*      | 4200256  | Stiffner, Pumps                          |
|          |          |                                              | 47       | 04117-01 | Nut, Flange Elastic Stop, 5/16-18        |

\*Older model units did not include the reinforcement plate (p/n 4200256), this should be added if the pump is replaced.

### SVRXL FUEL SYSTEM

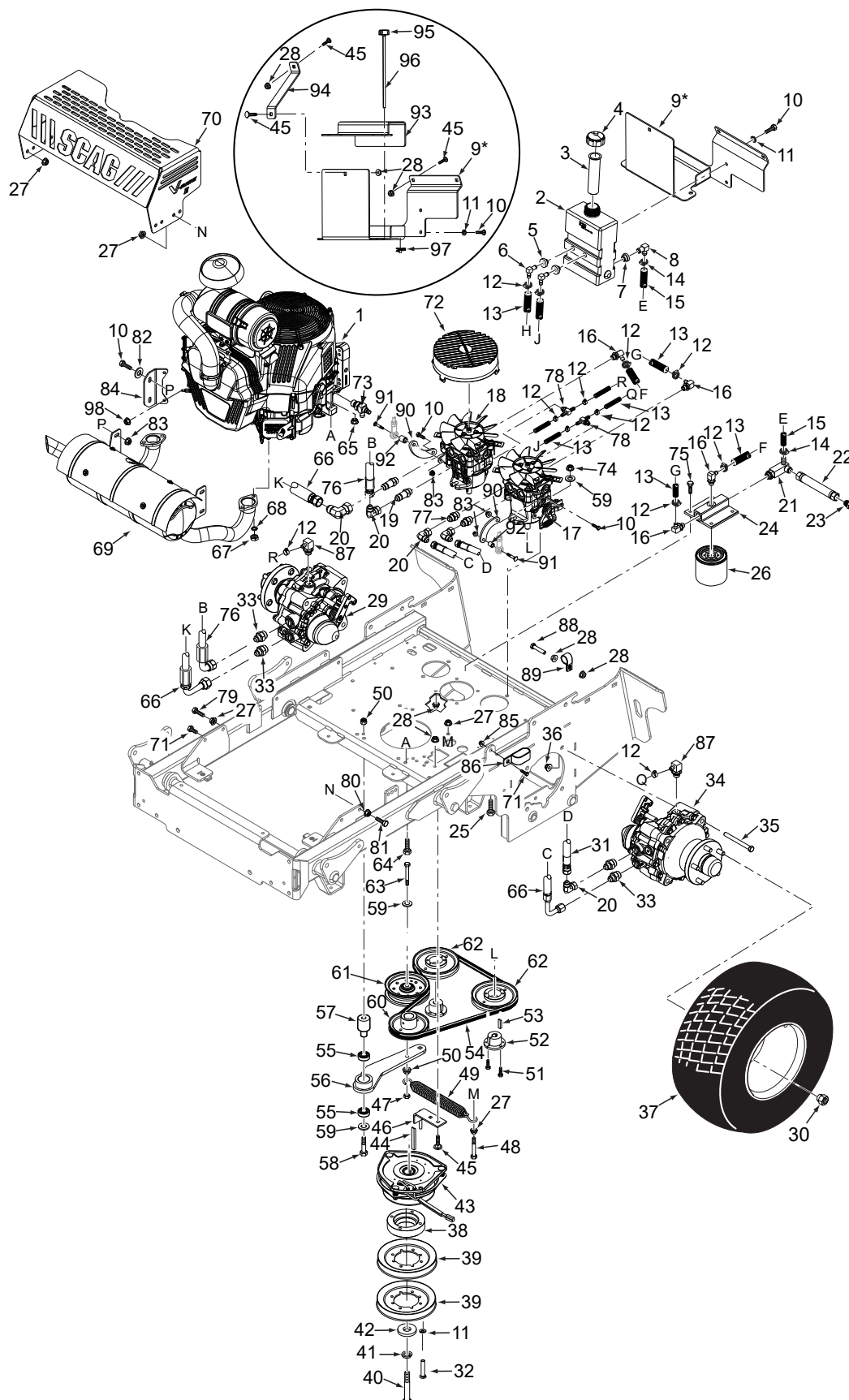


## SVRXL FUEL SYSTEM

| Ref. No. | Part No.  | Description                               |
|----------|-----------|-------------------------------------------|
| 1        | 487689    | Fuel Gauge Assy., 14.6" (32) (Incl. #2)   |
| 2        | 484242    | Seal, Fuel Gauge                          |
| 3        | 484286    | Fuel Cap, Tethered                        |
|          | 484297-01 | Fuel Cap, Tethered - CA models only       |
| 4        | 484279-03 | Tube, Fuel Tank Insert                    |
| 5        | 487802    | Valve, Fuel Shutoff (32)                  |
| 6        | 482571    | Bushing, .56 Viton                        |
| 7        | 486852    | Remote Vent                               |
| 8        | 483617    | Fuel Hose, 1/4" ID (order by inch)        |
| 9        | 48059-01  | Clamp, Fuel Hose                          |
| 10       | 48059-02  | Clamp, Fuel Hose 7/32" ID                 |
| 11       | 484347    | Hose, Vapor Recovery 1/4" (order by inch) |
| 12       | 484343-01 | Mender, 1/4 x 3/16 w/.02 Hole             |

| Ref. No. | Part No.  | Description                                    |
|----------|-----------|------------------------------------------------|
| 13       | 48059-05  | Clamp, Vapor Recovery Hose 3/16"               |
| 14       | 484345-16 | Hose, Vapor Recovery 3/16" (order by inch)     |
| 15       | 463618    | Fuel Tank Assy. RH, (Incl. #1,2,5,6,7, 15, 28) |
| 16       | 04040-15  | Washer, Flat 5/16-.375 x .875 x .083           |
| 17       | 04030-03  | Washer, Lock 5/16"                             |
| 18       | 04001-08  | Bolt, Hex Head 5/16-18 x 3/4"                  |
| 19       | 463617    | Fuel Tank Assy. LH, (Incl. #1,2,5,6,7, 26, 28) |
| 20       | 429564    | Plate, LH Tank                                 |
| 21       | 429565    | Plate, RH Tank                                 |
| 22       | 04139-01  | Hex Head Capscrew, 1/4-20 x 1/2"               |
| 23       | 487691    | Fuel Pickup Line                               |

### SVRXL HYDRAULICS AND ENGINE COMPONENTS



## SVRXL HYDRAULICS AND ENGINE COMPONENTS

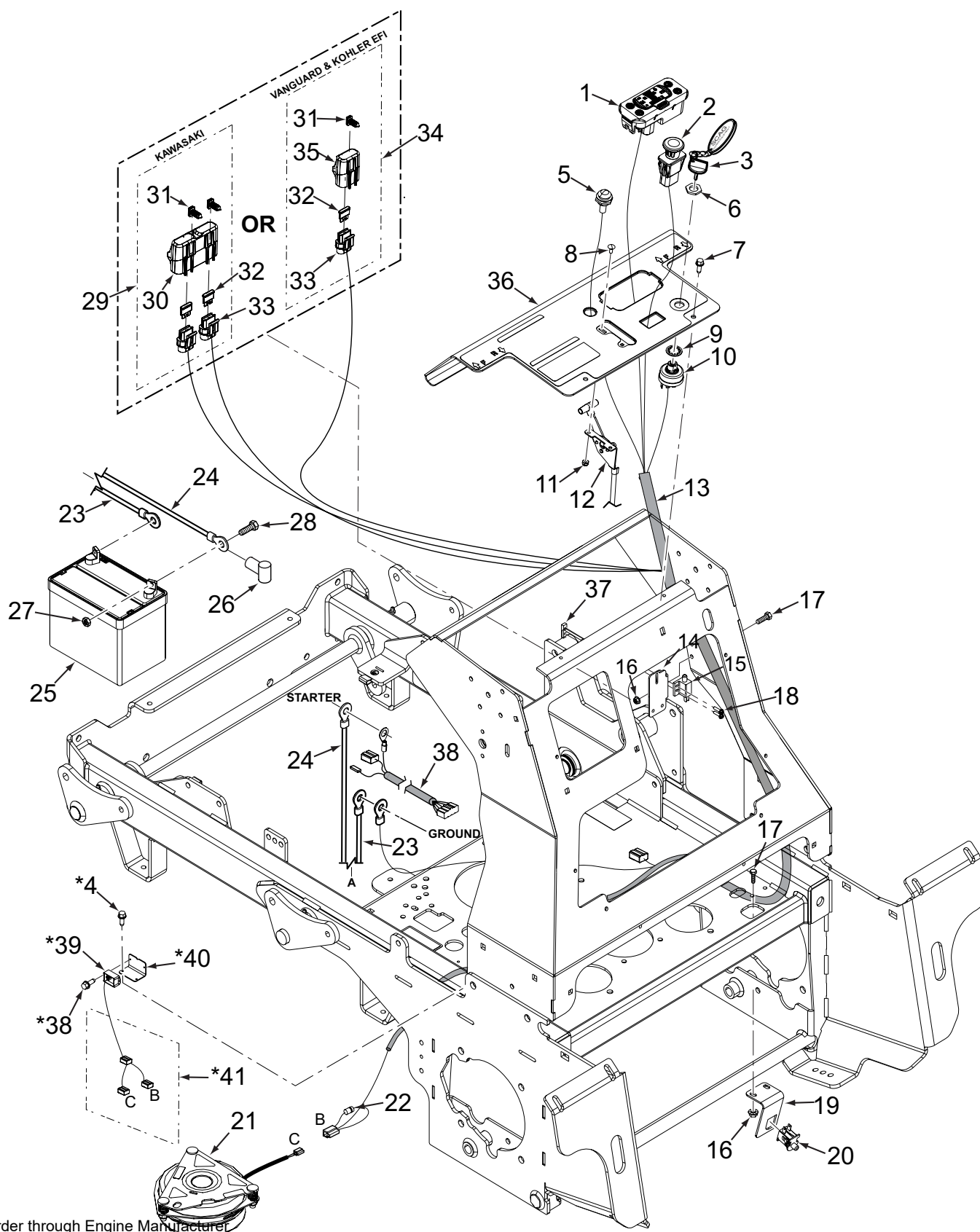
| Ref. No. | Part No.  | Description                                  | Ref. No. | Part No.  | Description                             |
|----------|-----------|----------------------------------------------|----------|-----------|-----------------------------------------|
| 1***     | 487604    | Engine, 40 BV-EFI, Briggs & Stratton         | 49       | 483112    | Spring, Transmission Idler              |
|          | 486726    | Engine, 38 FX-EFI, Kawasaki                  | 50       | 04019-04  | Nut, Serrated Flange 3/8-16             |
|          | 487294    | Engine, 38 CV-EFI, Kohler                    | 51       | 04001-172 | Bolt, Hex Head 1/4-20 x 1" Gr.8         |
| 2        | 462946    | Hydro Tank Assy., SVRXL (Incl. #3,4,5,6,7,8) | 52       | 481884    | Tapered hub, 17MM Bore                  |
| 3        | 481507    | Insert, Filler Neck                          | 53       | 04063-14  | Key, 5 x 5 x 25mm                       |
| 4        | 481164    | Cap, Hydro Tank                              | 54       | 487821    | Belt, Pump Drive                        |
| 5        | 482571    | Bushing, .56 Viton                           | 55       | 48224     | Bearing                                 |
| 6        | 482572    | Fitting, 90 Degree x .38 Hose                | 56       | 453013    | Idler Arm Weldment, Pump Drive          |
| 7        | 482573    | Bushing, .78 Viton                           | 57       | 43683     | Pivot, Idler                            |
| 8        | 482574    | Fitting, 90 Degree x .50 Hose                | 58       | 04001-62  | Bolt, Hex Head 3/8-16 x 3-1/4"          |
| 9*       | 429835    | Tray, Battery Box                            | 59       | 04043-04  | Washer, Flat 3/8-.391 x .938 x .105 HD  |
|          | 429160*   | Battery Box Cover                            | 60       | 483802    | Pulley, 4.75" OD - 1.125 Bore           |
| 10       | 04001-08  | Bolt, Hex Head 5/16-18 x 3/4"                | 61       | 483213    | Pulley, 4-1/2" Idler                    |
| 11       | 04030-03  | Washer, Lock 5/16"                           | 62       | 482649    | Pulley, 5.45" OD - Tapered Bore         |
| 12       | 48136-13  | Clamp, Hose                                  | 63       | 04001-46  | Bolt, Hex Head 3/8-16 2-1/4"            |
| 13       | 48811     | Hose, 3/8" Pushlock (order by inch)          | 64       | 04001-20  | Bolt, Hex Head 3/8-16 x 1 1/2"          |
| 14       | 48136-05  | Clamp, Hose                                  | 65       | 04134-03  | Nut, Top Lock w/ Flange, 3/8-16         |
| 15       | 48351     | Hose, 1/2" Pushlock (order by inch)          | 66       | 485791    | Hose Assy, 30.00                        |
| 16       | 482266-01 | Elbow, 90 Degree - O-Ring                    | 67       | 04025-04  | Nut, N8-1.25                            |
| 17       | 486914    | Pump Assy. LH                                |          | 04130-01  | Lock Nut, M8-1.25 -8H                   |
| 18       | 486915    | Pump Assy. RH                                | 68       | 04033-01  | Washer, Lock M8 Spring                  |
| 19       | 485830    | Union, O-Ring to JIC                         | 69       | 487620    | Muffler, 40 BV-EFI, Briggs & Stratton   |
| 20       | 481203-02 | Elbow, JIC Swivel                            |          | 486814    | Muffler, 38 FX-EFI, Kawasaki            |
| 21       | 485847    | Tee, 3/4 O-Ring                              |          | 487362    | Muffler, 38 CV-EFI, Kohler              |
| 22       | 485870    | Drain, Hose Assembly (Incl. #23)             | 70       | 429649    | Heat Shield Muffler                     |
| 23       | 48771-02  | Plug, JIC 3/4-16 UNF                         | 71       | 04001-19  | Bolt, Hex Head 3/8-16 x 4-3/4"          |
| 24       | 482417    | Filter Head                                  | 72       | 485564    | Fan Cover, Pump                         |
| 25       | 04001-20  | Bolt, Hex Head 3/8-16 x 1 1/2"               | 73       | 483017    | Oil Drain, STT 31BV                     |
| 26       | 48462-01  | Filter                                       |          | 484089    | Oil Drain, M20 THD                      |
| 27       | 04019-04  | Nut, Serrated Flange 3/8-16                  |          | 487401    | Oil Drain, 1/2 NPT                      |
| 28       | 04019-03  | Nut, Serrated Flange 5/16-18                 | 74       | 04021-09  | Nut, Elastic Stop 3/8-16                |
| 29       | 487578    | Wheel Motor, RH                              | 75       | 04001-09  | Bolt, 5/16-18 x 1"                      |
| 30       | 04028-02  | Wheel Nut,                                   | 76       | 485792    | Hose Assy., SVRII - 30.00               |
| 31       | 485792    | Hose Assy., SVRII - 27.50                    | 77       | 48572-04  | Union, 3/4"-16 JIC x 3/4"-16 O-Ring     |
| 32       | 04002-33  | Metric Hex Head Capscrew 1.25 X 15           | 78       | 482277    | Fitting, Tee- O-Ring                    |
| 33       | 48572-04  | Tube, Union 1/2 x 3/4 - 16                   | 79       | 04001-136 | Bolt, Hex Head 3/8-16 x 1-1/2" Gr. 8    |
| 34       | 487577    | Wheel Motor, LH                              | 80       | 04019-04  | Nut, Serrated Flange 3/8-16             |
| 35       | 04063-25  | Key, Woodruff 5/16 x 1" (not shown)          | 81       | 04001-19  | Bolt, Hex Head 3/8-16 x 1"              |
| 36       | 04117-04  | Nut, Flange Elastic Stop, 1/2-13             | 82       | 04040-15  | Washer, Flat 5/16-.375 x .875 x .083    |
| 37       | 487739    | Wheel Assy., 24 x 9.5 - 12 (4-Ply) (52)      | 83       | 04117-01  | Nut, Flange Elastic Stop 5/16-18        |
|          | 487806    | Tire, 24 x 9.5 - 12 (52)                     | 84       | 428248    | Bracket, Muffler Mount                  |
|          | 487793    | Rim w/Stem (52)                              | 85       | 04117-02  | Nut, Flange Elastic Stop 3/8-16         |
|          | 487792    | Wheel Assy., 24 x 12 - 12 (4-Ply) (61)       | 86       | 48030-18  | Clamp, Cable                            |
|          | 485953    | Tire, 24 x 12 -12 (4-Ply) (61)               | 87       | 482266-02 | Elbow, 90Degree - O-Ring                |
|          | 487742    | Rim w/Stem (61)                              | 88       | 04001-11  | Bolt, Hex Head                          |
|          | 487795    | Wheel Assy., 24 x 12 - 12 (4-Ply) (72)       | 89       | 48030-10  | Clamp, Cable .75                        |
|          | 487796    | Rim w/Stem (72)                              | 90**     | 4200256   | Stiffner, Pumps                         |
| 38       | 431082    | Hub, Clutch Pulley                           | 91       | 04001-17  | Bolt, Hex Head, 5/16-18 UNC X 2.00      |
| 39       | 486172    | Pulley, Clutch 7.3                           | 92       | 43749     | Spacer                                  |
| 40       | 04102-08  | Bolt, Hex Head, 7/16-20 X 1.50w/Patch        | 93       | 429160    | Battery Cover                           |
| 41       | 04030-05  | Washer, Lock 3/8"                            | 94       | 429643    | Support Strap, Battery Box              |
| 42       | 04041-28  | Washer, Flat 7/16, .469 x 1.75 x .25         | 95       | 485698-01 | Wing Knob                               |
| 43       | 486913    | Clutch, GT 3.5                               | 96       | 04001-221 | Cap Screw, Hex Head 9/16-12 UNC X 2.25  |
| 44       | 04063-28  | Key, 1/4 x 1/4 x 3-1/2"                      | 97       | 04110-01  | U-Nut                                   |
| 45       | 04003-12  | Bolt, Carriage 5/16-18 x 3/4"                | 98       | 04121-01  | Nut, Metric Hex Head W/Flange, 6-1.0-6H |
| 46       | 453493    | Anti-Rotation Weldment                       |          |           |                                         |
| 47       | 04019-04  | Nut, Serrated Flange 3/8-16                  |          |           |                                         |
| 48       | 04001-54  | Bolt, Hex Head 3/8-16 x 3"                   |          |           |                                         |

\*Model 8B49W, Serial number range Y0300001-Y0300143.

\*\*Older model units did not include the reinforcement plate (p/n 4200256), this should be added if the pump is replaced.

\*\*\* Available through the individual engine manufacturer.

## SVRXL ELECTRICAL SYSTEM



\* Order through Engine Manufacturer



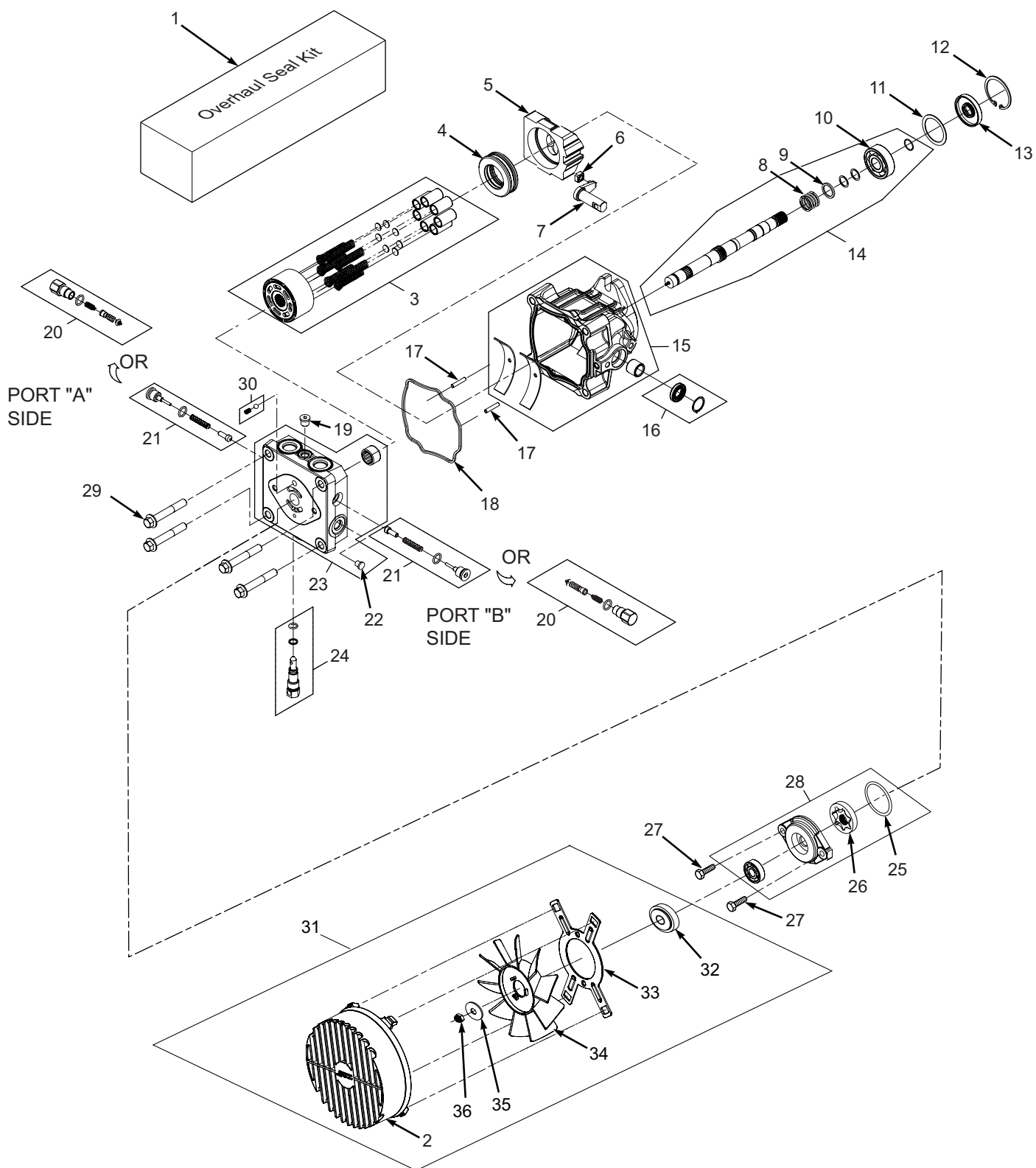
## SVRXL ELECTRICAL SYSTEM

| Ref. No. | Part No.  | Description                                                                              |
|----------|-----------|------------------------------------------------------------------------------------------|
| 1        | 484721    | Tiger Eye, Cluster Gauge                                                                 |
| 2        | 485833    | Switch, PTO                                                                              |
| 3        | 462069    | Key Assy., w/Fob                                                                         |
| 4        | *04011-11 | Screw, #10-32 x .56 Shakeproof                                                           |
| 5        | 481182    | Indicator Light (EFI models only)                                                        |
| 6        | 48017-04  | Nut, Special 5/8-32                                                                      |
| 7        | 04011-14  | Screw, 1/4-20 x 3/4" Taptite                                                             |
| 8        | 04003-43  | Bolt, Carriage #10-24 x 1/2"                                                             |
| 9        | 48017-03  | Washer, Lock 5/8" Internal Tooth                                                         |
| 10       | 48798     | Switch, Key                                                                              |
| 11       | 04021-26  | Nut, Elastic Stop #10-24                                                                 |
| 12       | 486873    | Throttle Control, Briggs & Stratton & Kawasaki                                           |
|          | 483975    | Throttle Contro, Kohler                                                                  |
| 13       | 486827    | Wire Harness, SVRII-E Gov                                                                |
|          | 487036    | Wire Harness, S40BV-EFI                                                                  |
| 14       | 427269    | Bracket, Neutral Switch                                                                  |
| 15       | 481637    | Switch, N/O                                                                              |
| 16       | 04019-02  | Nut, Serrated Flange 1/4-20                                                              |
| 17       | 04001-01  | Bolt, Hex Head 1/4-20 x 3/4"                                                             |
| 18       | 04010-12  | Screw, #10-32 x 3/4" Taptite                                                             |
| 19       | 428491    | MTG Bracket, Operator Presence                                                           |
| 20       | 48717     | Switch                                                                                   |
| 21       | 486913    | Clutch w/Tag GT3.5--FE05 (25FX, 26CV-EFI, 31FX, 38FX-EFI, 37BV-EFI, 38CV-EFI & 40BV-EFI) |
| 22       | 483958    | Diode, 600V - 6A                                                                         |
| 23       | 48029-24  | Battery Cable, 39" Black                                                                 |
| 24       | 48029-30  | Battery Cable, 44" Red w/Braid                                                           |
| 25       | 483665    | Battery, 350 CCA (not available through Scag)                                            |
| 26       | 48126     | Rubber Boot                                                                              |
| 27       | 04020-02  | Nut, 1/4-20                                                                              |
| 28       | 04001-01  | Bolt, Hex Head 1/4-20 x 3/4"                                                             |
| 29       | 483642    | Double Fuse Assy, (Incl. #30, 31, 32, 33)                                                |
| 30       | 483571    | Cover, Sealed Double                                                                     |
| 31       | 482588    | Clip, Wire                                                                               |
| 32       | 48298     | Fuse, 20 Amp                                                                             |
| 33       | 483629    | Fuse Holder                                                                              |
| 34       | 485739    | Single Fuse Assy. (Incl. #31, 33, 35)                                                    |
| 35       | 483643    | Cover, Sealed Single                                                                     |
| 36       | 463619    | Control Panel w/Decal                                                                    |
| 37       | 422373    | Plate, Threaded                                                                          |
| 38       | 486139    | Wire Harness Adapter - Briggs & Stratton 37BV-EFI                                        |
|          | 485678    | Wire Harness Adapter - Kawasaki FX & 24FT                                                |
| 39       | 486321    | Soft Start Module, Clutch                                                                |
| 40       | *428497   | Mounting Bracket, Soft Start Module                                                      |
| 41       | *486325   | Wire Harness, Soft Start                                                                 |
| **       | 485568    | Power Plug, 12V                                                                          |

\* Used on Kawasaki 38FX-EFI, Kohler 28CV-EFI, Briggs & Stratton 37BV-EFI & 40BV-EFI Only

\*\* Not Shown

### BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN



**BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN**

| Ref. No. | Part No.       | Description                                    |
|----------|----------------|------------------------------------------------|
| 1        | HG70740        | Overhaul Seal Kit                              |
| 2        | HG52059        | Fan Cover                                      |
|          | 485879         | Fan Cover w/ Notch (25LP Right Side Pump Only) |
| 3        | HG72158        | Cylinder Block Kit - 16cc                      |
| 4        | HG51462        | Thrust Ball Bearing Assembly                   |
| 5        | HG51436        | Variable Swashplate                            |
| 6        | HG2000015      | Slot Guide                                     |
| 7        | HG2000014      | Trunnion Arm                                   |
| 8        | HG2000025      | Block Spring                                   |
| 9        | HG2000024      | Block Thrust Washer                            |
| 10       | HG2000032      | Shaft Ball Bearing                             |
| 11       | HG2000023      | Spacer                                         |
| 12       | HG2000038      | Retaining Ring                                 |
| 13       | HG51092        | Seal                                           |
| 14       | HG70578        | Kit, Pump Shaft (keyed thru taper)             |
| 15       | HG70738        | Housing Kit                                    |
| 16       | HG70739        | Trunnion Seal Kit                              |
| 17       | HG50641        | Pin                                            |
| 18       | HG51437        | O-Ring                                         |
| 19       | HG9005110-7500 | Straight Thread Plug                           |
| 20       | HG70743        | Shock Valve Kit (.031 Orifice)                 |
| 21       | HG70742        | Shock Valve Kit (.024 Orifice)                 |
| 22       | HG9005200-7500 | Straight Thread Plug                           |
| 23       | HG70736        | End Cap Kit                                    |
| 24       | HG2513030      | Bypass Valve Kit                               |
| 25       | HG9004100-1430 | O-Ring                                         |
| 26       | HG50406        | Gerotor Assembly (.19 cu.in./rev.)             |
| 27       | HG50173        | Socket Head Cap Screw (M8 x 1.25-25mm)         |
| 28       | HG70924        | Charge Pump Kit (.19 STD. Splined)             |
| 29       | HG51457        | Hex Screw, Flanged Head (M10 x 1.50-65mm)      |
| 30       | HG70402        | Charge Relief Kit                              |
| 31       | HG71287        | Fan Kit (incl. items 32, 34, 35, 36)           |
| 32       | HG51348        | Hub                                            |
| 33       | HG52016        | Bracket, Shroud                                |
| 34       | HG52014        | Fan                                            |
| 35       | HG52256        | Washer                                         |
| 36       | HG44809        | Nut                                            |

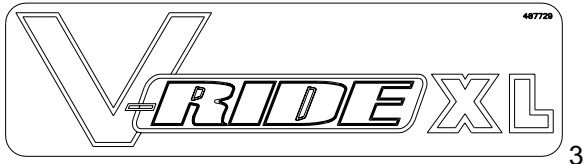
### REPLACEMENT DECALS AND INFORMATION PLATES



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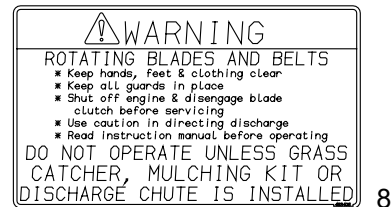
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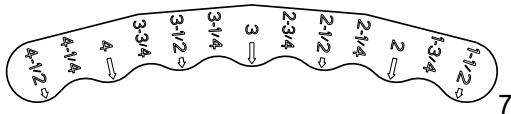
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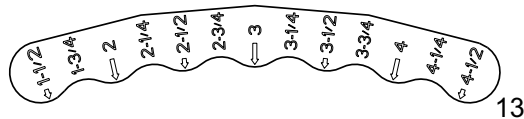
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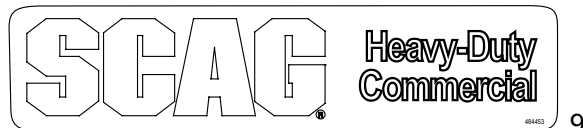
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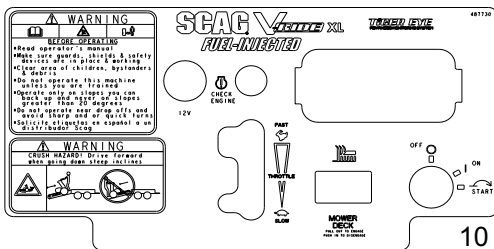
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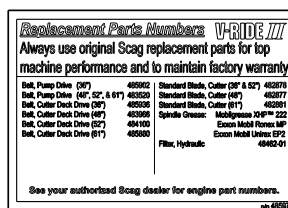
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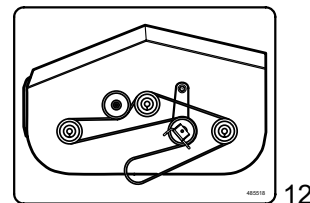
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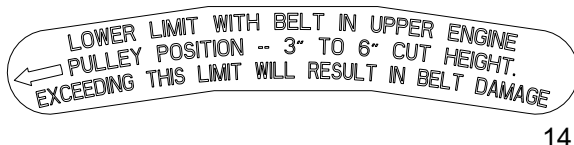
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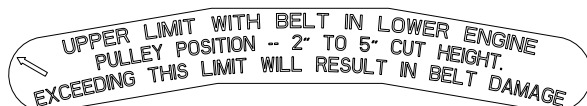
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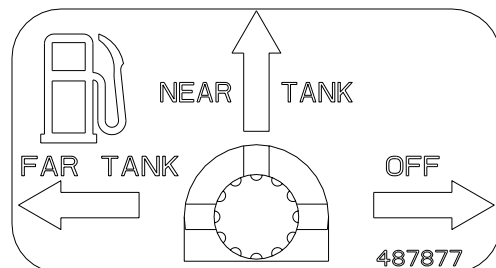
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16

**REPLACEMENT DECALS AND INFORMATION PLATES**

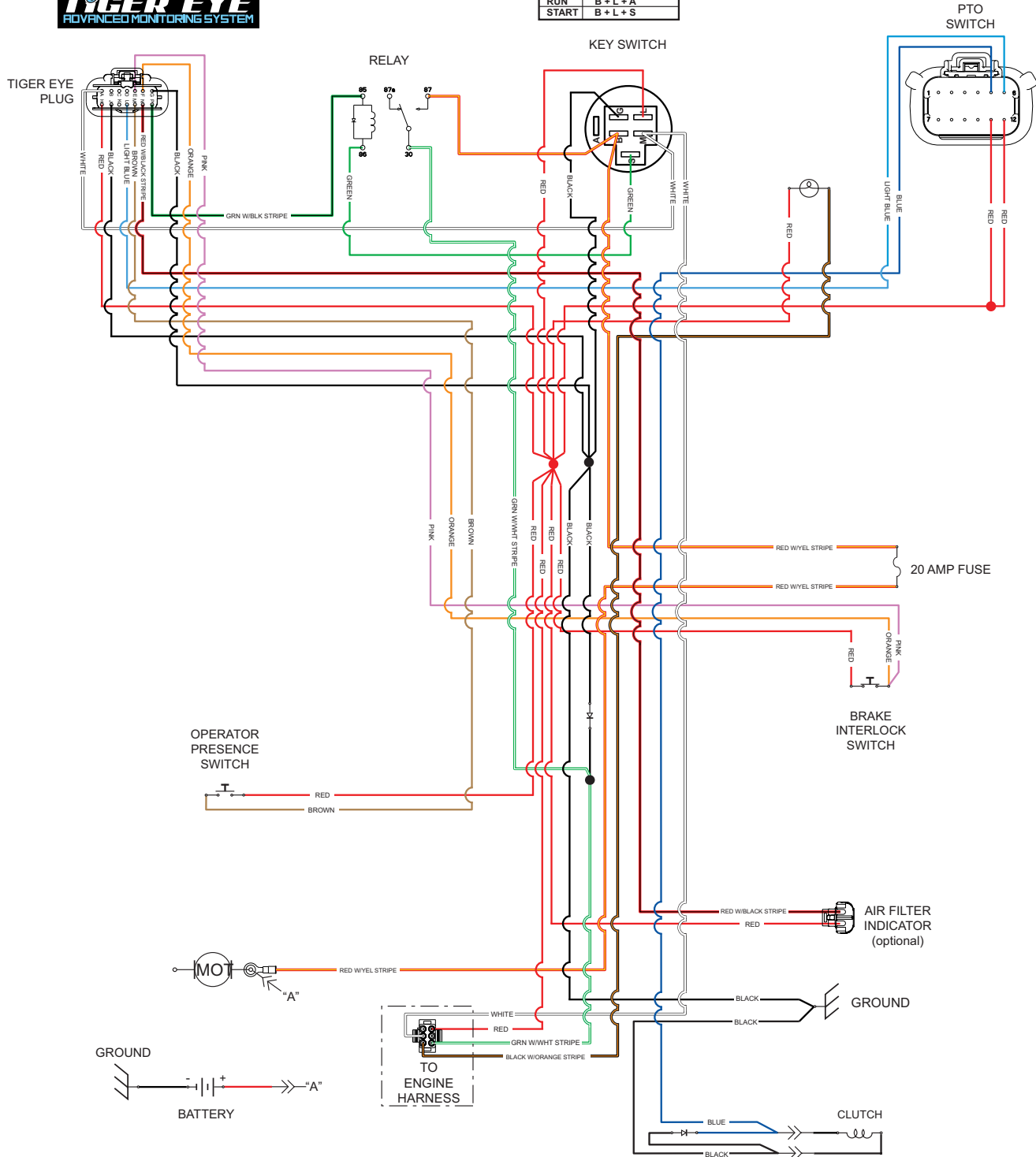
| Ref. No. | Part No. | Description                                            |
|----------|----------|--------------------------------------------------------|
| 1        | 483402   | Decal, Warning - Belt Cover                            |
| 2        | 483405   | Decal, Warning                                         |
| 3        | 487729   | Decal, Belt Cover                                      |
|          | 485871   | Decal, Belt Cover - EFI                                |
| 4        | 483200   | Decal, 52V                                             |
|          | 483201   | Decal, 61V                                             |
| 5        | 483505   | Decal, Spinning Blades                                 |
| 6        | 485403   | Decal, Metalcraft - USA                                |
| 7        | 487699   | Decal, Deck Height - Outer                             |
| 8        | 483406   | Decal, Warning - Knives                                |
| 9        | 484453   | Decal, Scag Heavy Duty Commercial                      |
| 10       | 487730   | Decal, Instrument Panel - SVRXL                        |
| 11       | 486498   | Decal, SVRII Replacement Parts                         |
| 12       | 485517   | Decal, Belt Routing - SVRII-32A/36A                    |
|          | 485518   | Decal, Belt Routing - SVRII-48V, SVRII-52V & SVRII-61V |
| 13       | 487698   | Decal, Deck Height - Inner                             |
| 14       | 487804   | Decal, Upper Engine Belt                               |
| 15       | 487803   | Decal, Lower Engine Belt                               |
| 16       | 487877   | Decal, Fuel Tank Selector                              |

### SVRXL ELECTRICAL SCHEMATIC - ELECTRIC START MODELS (shown with Key Off, PTO Off, Park Brake Applied, OPC Disengaged)

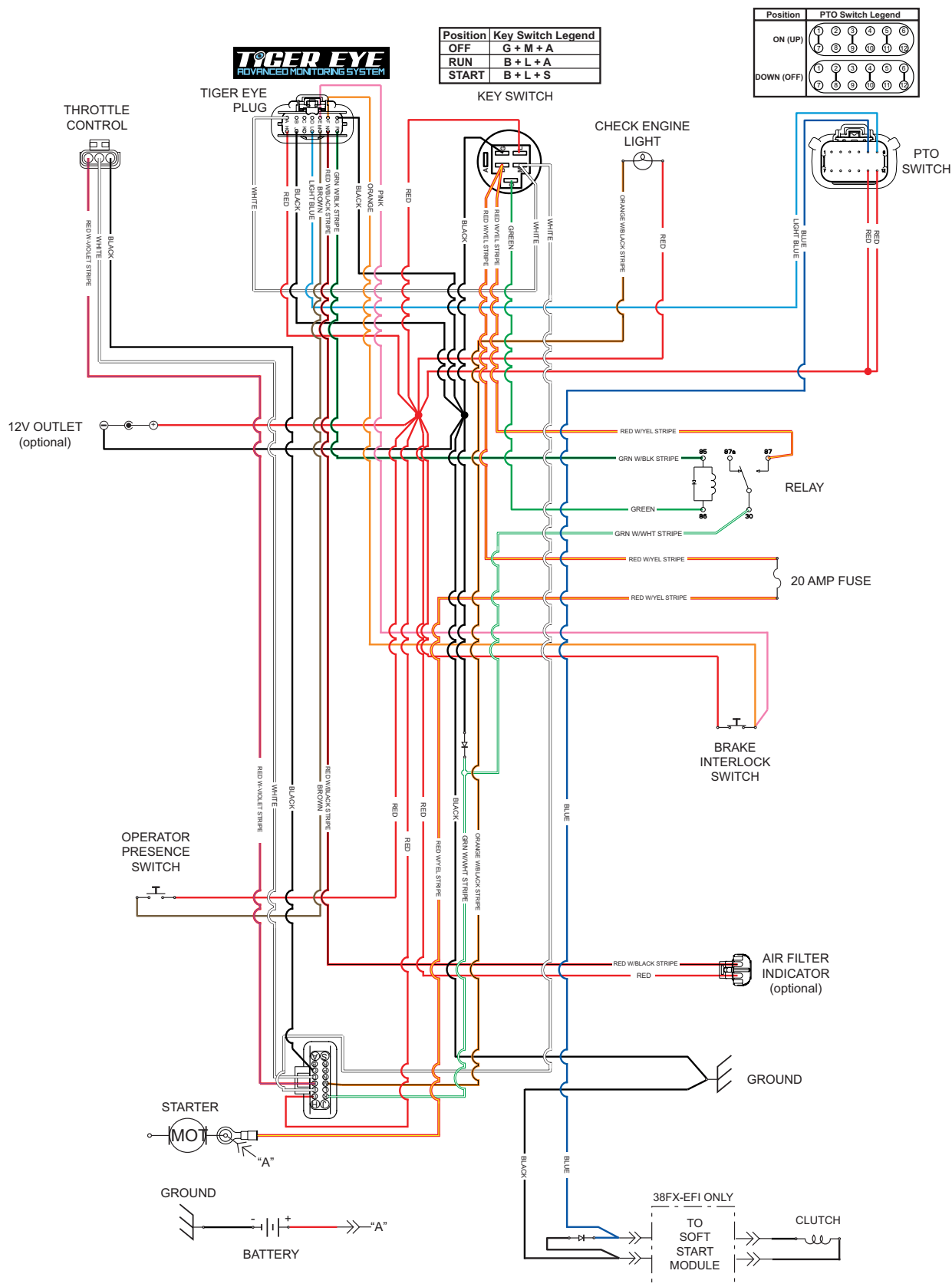


| Position | Key Switch Legend |
|----------|-------------------|
| OFF      | G + M + A         |
| RUN      | B + L + A         |
| START    | B + L + S         |

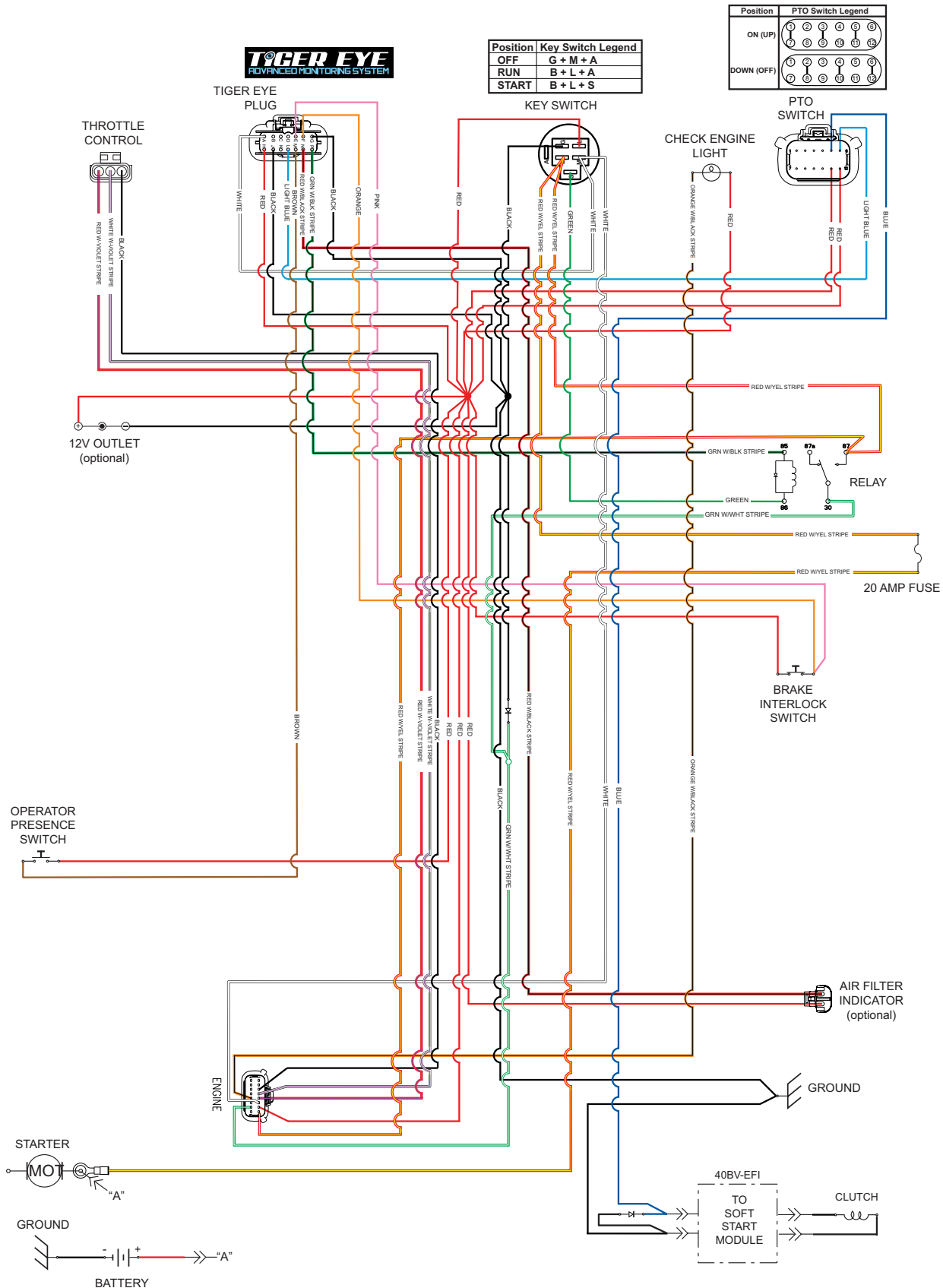
| Position   | PTO Switch Legend |
|------------|-------------------|
| ON (UP)    |                   |
| DOWN (OFF) |                   |



### SVRXL - KAWASAKI 38FX EFI ELECTRICAL SCHEMATIC (shown with Key Off, PTO Off, Park Brake Applied, OPC Disengaged)



### SVRXL - Briggs & Stratton 40BV EFI ELECTRICAL SCHEMATIC (shown with Key Off, PTO Off, Park Brake Applied, OPC Disengaged)







# LIMITED WARRANTY - COMMERCIAL EQUIPMENT

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Any part of the Scag commercial mower manufactured by Scag Power Equipment and found, in the reasonable judgment of Scag, to be defective in materials or workmanship, will be repaired or replaced by an Authorized Scag Service Dealer without charge for parts and labor during the periods specified below. This warranty is limited to the original purchaser provided the product was purchased from an Authorized Scag Power Equipment Dealer and is not transferable. Proof of purchase will be required by the dealer to substantiate any warranty claims. All warranty work must be performed by an Authorized Scag Service Dealer.

This warranty is limited to the following specified periods from the date of the original retail purchase for defects in materials or workmanship:

- Wear items including drive belts, blades, hydraulic hoses and tires are warranted for ninety (90) days.
- Batteries are covered for ninety (90) days.
- Frame and structural components including oil reservoir and oil coolers are warranted for two (2) years (parts and labor) for commercial use or three (3) years / 500 hours (whichever comes first) (parts and labor) for non-commercial use.
- Cutter decks are warranted against cracking for a period of three (3) years. (parts and labor 1st and 2nd year; parts only 3rd year.) The repair or replacement of the cutter deck will be at the option of Scag Power Equipment. We reserve the right to request components for evaluation. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
- Engines and electric starters are covered by the engine manufacturer's warranty period.
- Major drive system components are warranted for two (2) years (parts and labor) for commercial use or three (3) year / 500 hour (whichever comes first) (parts and labor) for non-commercial use by Scag Power Equipment. (commercial and non-commercial warranty excludes fittings, hoses, drive belts). The repair or replacement of the hydraulic pump or hydraulic motor will be at the option of Scag Power Equipment. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
- Electric clutches have a Limited Warranty for two (2) years (parts and labor) for commercial use or three (3) year / 500 hours (whichever comes first) (parts and labor) for non-commercial use.
- Spindle assemblies have a Limited Warranty for three years (parts and labor 1st year and 2nd; parts only 3rd year).
- Any Scag product used for rental purposes is covered by a 90 day warranty.

The Scag mower, including any defective part must be returned to an Authorized Scag Service Dealer within the warranty period. The expense of delivering the mower to the dealer for warranty work and the expense of returning it to the owner after repair will be paid for by the owner. Scag's responsibility is limited to making the required repairs and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any Scag mower. "Non-Commercial" use is defined as a single property owner, where the single property is the residence of the owner of the mower. If the mower is cutting more than the owners single property, it is deemed commercial use and the "non-commercial" warranty does not apply. Scag Power Equipment reserves the right to deny and / or void the non-commercial warranty if it believes it to be in commercial use.

**This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.** The warranty does not apply to any damage to the mower that is the result of improper maintenance, or to any mower or parts that have not been assembled or installed as specified in the Operator's Manual and Assembly Manual. The warranty does not cover any mower that has been altered or modified, changing performance or durability. In addition, the warranty does not extend to repairs made necessary by normal wear, or by the use of parts or accessories which, in the reasonable judgment of Scag, are either incompatible with the Scag mower or adversely affect its operation, performance or durability.

**Scag Power Equipment reserves the right to change or improve the design of any mower without assuming any obligation to modify any mower previously manufactured.** All other implied warranties are limited in duration to the two (2) year for commercial use, three (3) years / 500 hour for non-commercial use or ninety (90) days for mowers used for rental purpose. Accordingly, any such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate two (2) year for commercial use, three (3) years / 500 hour for non-commercial use or ninety day warranty period. Scag's obligation under this warranty is strictly and exclusively limited to the repair or replacement of defective parts and Scag does not assume or authorize anyone to assume for them any other obligation. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Scag assumes no responsibility for incidental, consequential or other damages including, but not limited to, expense for gasoline, expense of delivering the mower to an Authorized Scag Service Dealer and expense of returning it to the owner, mechanic's travel time, telephone or telegram charges, rental of a like product during the time warranty repairs are being performed, travel, loss or damage to personal property, loss of revenue, loss of use of the mower, loss of time or inconvenience. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

