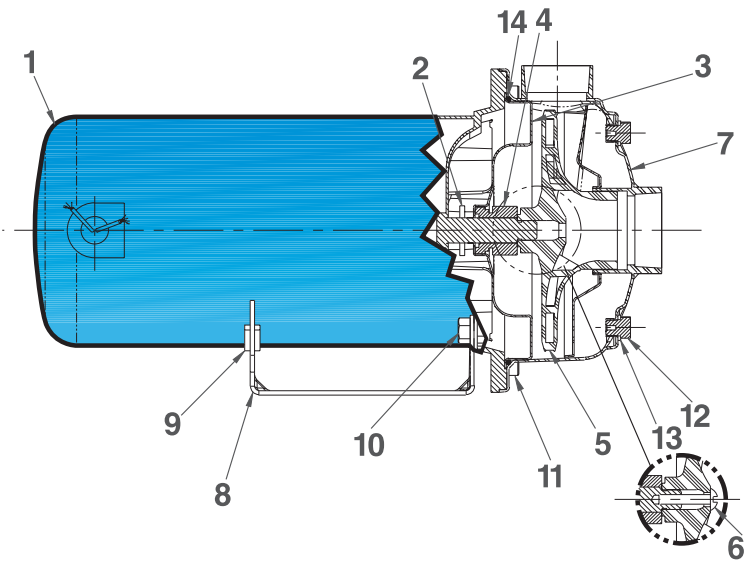


304 S.S. / 304 S.S. IMPELLER DURABLE LONGLIFE CONSTRUCTION

Materials of Construction						
Item No.	Description		Material			
1	Motor					
2	Water Slinger		Neoprene			
3	Seal Plate		AISI 304 S.S.			
5	Impeller		AISI 304 S.S.			
6	Impeller Locking Screw		18-8 S.S. (3 Phase Only)			
7	Casing		AISI 304 S.S.			
8	Base		Powder Painted Steel			
9	Isolator		Natural Rubber			
10	Socket Head Capscrew		AISI 304 S.S.			
11	Socket Head Capscrew		18-8 S.S.			
12	Vent/Drain Plug (Top & Bottom)		AISI 304 S.S.			
13	Gasket (Top & Bottom)		Teflon®			
14	O-Ring		Viton			
4	Mechanical Seal					
	Seal Option	Crane Type	Rotary	Stationary	Elastomer	Metal Parts
	2	2100	Carbon	Ceramic	Viton	18-8 S.S.
	3	2100	Carbon	Silicon-Carbide	Viton	18-8 S.S.
	4	2100	Silicon-Carbide	Silicon-Carbide	Viton	18-8 S.S.



Materials of Construction						
Item No.	Description			Material		
1	Motor					
2	Water Slinger			Neoprene		
3	Seal Plate			AISI 304 S.S.		
5	Impeller			Noryl®/AISI 316 S.S.		
6	Impeller Locking Screw			18-8 S.S. (3 Phase Only)		
7	Casing			AISI 304 S.S.		
8	Base			Powder Painted Steel		
9	Isolator			Natural Rubber		
10	Socket Head Capscrew			AISI 304 S.S.		
11	Socket Head Capscrew			18-8 S.S.		
12	Vent/Drain Plug (Top & Bottom)			AISI 304 S.S.		
13	Gasket (Top & Bottom)			Teflon		
14	O-Ring			Buna-N		
4	Mechanical Seal					
	Seal Option	Crane Type	Rotary	Stationary	Elastomer	Metal Parts
	1	6	Carbon	Ceramic	Buna-N	18-8 S.S.
	2	2100	Carbon	Ceramic	Viton	18-8 S.S.
	3	2100	Carbon	Silicon-Carbide	Viton	18-8 S.S.
	4	2100	Silicon-Carbide	Silicon-Carbide	Viton	18-8 S.S.

SSCX SERIES CENTRIFUGAL PUMPS

CHEMICAL COMPATIBILITY						
Chemical Name	Concentration	Temperature Degree F°	Noryl®	304 SS	Buna	Viton
Acetic Acid	10%	78	A	A	B	A
	10%	185	A	A	B	B
	90%	78	A	A	D	B
	90%	185	A	A	D	D
Ammonia		78	A	A	D	A
	10%	78	A	A	A	A
Ammonium Hydroxide		185	A	A	A	A
	10%	78	A	A	A	A
Ammonium Phosphate	Sat.	78	A	A	A	A
	Sat.	185	A	A	A	A
Antifreeze		78	A	A	A	A
		185	A	A	A	A
Cascade	10%	78	A	A	A	A
	10%	185	A	A	A	A
Chlorox		78	A	A	B	A
		185	A	A	B	A
Corn Oil		78	A	A	A	A
		185	A	A	A	A
Ethylene Glycol		78	A	A	A	A
		78	A	A	D	A
Isopropyl Alcohol		185	B	A	D	A
		78	A	A	D	A
Kerosene		78	A	A	D	A
		185	A	A	D	A
Lestoil	2%	78	A	A		
		78	A	A	A	A
Linseed Oil		78	A	A	A	A
		78	A	A	B	D
Methyl Alcohol		78	B	A	A	A
		185	B	A	A	A
White Mineral Oil		78	A	A	D	A
		185	A	A	D	B
Nitric Acid		78	A	A	D	A
		185	A	A	D	B
Oleic Acid		78	A	A	D	B
		78	A	A	D	A
Phosphoric Acid	60%	78	A	A	D	A
	Sat.	185	A	A	A	A
Potassium Bicarbonate	Sat.	78	A	A	A	A
	Sat.	185	A	A	A	A
Potassium Hydroxide	50%	78	A	A	B	B
	50%	185	A	A	B	B
Silicon		78	A	A	A	A
		185	A	A	A	A
Sodium Bicarbonate	Sat.	78	A	A	A	A
	Sat.	185	A		A	A
Sodium Chloride	Sat.	78	A	A	A	A
	Sat.1	85	A	B	A	A
Sodium Hydroxide	10%	78	A	A	B	A
	50%	78	A	B	D	A
Transmission Fluid	98%	78	A	A	D	A
		78	A	A	A	A
Water		185	A	A	A	A
		78	A	A	A	A
		212	B	A	B	B

A-No Effect - Excellent B-Minor Effect - Good C-Moderate to Severe Effect D-Not Recommended



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304 S.S. / 304 S.S. IMPELLER

The graph displays the performance of SS1XS pumps. The y-axis represents Total Dynamic Head in Feet (25 to 150), and the x-axis represents Capacity in U.S. Gallons Per Minute (0 to 70). Five pump models are shown, each with a series of curves for different flow rates. The curves generally show that total dynamic head decreases as capacity increases, and higher flow rates result in lower total dynamic head for a given capacity.

Pump Model	Flow Rate (%)	Capacity (GPM)	Total Dynamic Head (Feet)
SS1XS-2½	32%	15	125
	37%	25	120
	40%	30	115
SS1XS-2	42%	30	115
	44%	35	110
	46%	40	105
SS1XS-1½	48%	20	100
	50%	25	95
	52%	30	90
SS1XS-1	52%	30	85
	52%	40	80
	52%	50	75
SS1XS-¾	52%	30	75
	52%	40	70
	52%	50	65

304 S.S. / NORYL IMPELLER

The chart displays the performance characteristics of two pump models, SS1-1/4XN-2 and SS1XN-1/2, across a range of capacities. The y-axis represents the Total Dynamic Head in Feet, ranging from 0 to 150. The x-axis represents the Capacity in U.S. Gallons Per Minute, ranging from 0 to 125. Efficiency curves are plotted for various capacities, ranging from 35% to 52%.

Performance Data Points (Estimated from Chart):

Capacity (GPM)	SS1-1/4XN-2 T.D.H. (Feet)	SS1XN-1/2 T.D.H. (Feet)
25	125	75
50	105	55
75	85	40
100	65	30

Model Number	HP	Voltage/ Phase	Enclosure	Mech. Seal (std.)	Suction Size	Discharge Size	Impeller Diameter	Motor Amps. (max.)	Lbs/Kg
SS1XS-3/4	3/4	115/230-1	ODP	2*	1-1/4"	1"	4-1/4"	14.8/7.4	25/12
		208-230/460-3						3.6/1.8	23/11
		115/230-1	TEFC	4*				14.2/7.1	37/17
		208-230/460-3						3.6/6.8	32/15
SS1XS-1	1	115/230-1	ODP	2*	1-1/4"	1"	4-9/16"	19.2/9.6	27/13
		208-230/460-3						4.7/2.35	28/14
		115/230-1	TEFC	4*				18.0/9.0	40/18
		208-230/460-3						4.8/2.4	35/16
SS1XS-1-1/2	1-1/2	115/230-1	ODP	2*	1-1/4"	1"	5"	24.0/12.0	32/15
		208-230/460-3						6.8/3.4	28/14
		115/230-1	TEFC	4*				11.7	50/23
		208-230/460-3						6.0/3.0	37/17
SS1XS-2	2	115/230-1	ODP	2*	1-1/4"	1"	5-1/2"	26.0/13.0	36/16
		208-230/460-3						8.5/4.25	31/14
		230-1	TEFC	4*				11.7	52/24
		230/460-3						7.0/3.5	46/21
SS1XS-2-1/2	2-1/2	230-1	ODP	2*	1-1/4"	1"	5-3/4"	26.0/13.0	37/17
		208-230/460-3						8.5/4.25	33/15
		230-1	TEFC	4*				11.7	55/25
		230/460-3						7.0/3.5	46/21

Model Number	HP	Voltage/ Phase	Enclosure	Mech. Seal (std.)	Suction Size	Discharge Size	Impeller Diameter	Motor Amps. (max.)	Lbs/Kg
SS1XN-1/2	1/2	115/230-1	ODP	1*	1-1/4"	1"	4-3/4"	8.8/4.4	22/10
		208-230/460-3						2.3/1.15	26/12
		115/230-1	TEFC	1*				8.2/4.1	32/15
		208-230/460-3						2.2/1.1	29/13
SS1XN-3/4	3/4	115/230-1	ODP	1*	1-1/4"	1"	5"	12.4/6.2	25/12
		208-230/460-3						3.1/1.55	27/13
		115/230-1	TEFC	1*				11.6/5.8	37/17
		208-230/460-3						2.9/1.45	32/15
SS1XN-1	1	115/230-1	ODP	1*	1-1/4"	1"	5-1/4"	14.8/7.4	27/13
		208-230/460-3						3.6/1.8	28/13
		115/230-1	TEFC	1*				14.2/7.1	40/18
		208-230/460-3						3.6/1.8	35/16
SS1XN-1-1/2	1-1/2	115/230-1	ODP	1*	1-1/4"	1"	5-5/16"	19.2/9.6	32/15
		208-230/460-3						4.7/2.35	28/13
		115/230-1	TEFC	1*				18.0/9.0	50/23
		208-230/460-3						4.8/2.4	37/17
SS1-1/4XN-2	2	115/230-1	ODP	1*	1-1/2"	1-1/4"	5-7/8"	24.0/12.0	36/16
		208-230/460-3						6.8/3.4	31/14
		230-1	TEFC	1*				10.4	52/24
		230/460-3						6.0/3.0	46/21
SS1-1/4XN-2-1/2	2-1/2	230-1	ODP	1*	1-1/2"	1-1/4"	6-1/8"	24.0/12.0	37/17
		230/460-3						8.5/4.25	33/15
		230-1	TEFC	1*				11.7	55/25
		230/460-3						7.3/3.65	46/21