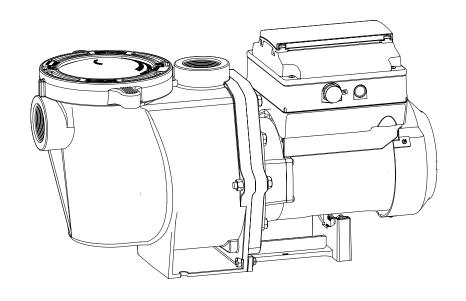


STA-RITE

INTELLIFLO® VS+SVRS INTELLIPRO® VS+SVRS

VARIABLE SPEED PUMP

WITH SAFETY VACUUM RELEASE SYSTEM (SVRS) PROTECTION



INSTALLATION AND USER'S GUIDE



IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS

SAVE THESE INSTRUCTIONS



CUSTOMER SERVICE / TECHNICAL SUPPORT

If you have questions about ordering Pentair Aquatic Systems replacement parts, and pool products, please contact:

Customer Service and Technical Support, USA (8 A.M. to 4:30 P.M. — Eastern/Pacific Times)

Phone: (800) 831-7133 Fax: (800) 284-4151

Web site

i

Visit www.pentairpool.com or www.staritepool.com for

information about Pentair products.*

Sanford, North Carolina (8 A.M. to 4:30 P.M. ET)

Phone: (919) 566-8000 Fax: (919) 566-8920

Moorpark, California (8 A.M. to 4:30 P.M. PT)

Phone: (805) 553-5000 (Ext. 5591)

Fax: (805) 553-5515

TABLE OF CONTENTS

Important Pump Warning and		External Control	14
Safety Instructions	ii	Features	15
Pump Overview	1	Time Out	15
External Control	1	Quick Clean	15
Motor Features	1	Priming	15
Drive Features	1	Priming Features	16
Drive Assembly and Control Panel	2	Setting Priming Features	17
Installation		Disabling Priming with an Automation System	17
Location	3	Thermal Mode	18
Optional Keypad Relocation Kit	3	SVRS Settings	19
Electrical Requirements		SVRS Auto Restart	19
Piping	3	SVRS Ramping Speed	19
Fittings and Valves	4	Connecting to an Automation System	20
Check and Bypass Valves	4	External Control with IntelliComm	20
Electrical Installation	5 5	Communication Center	20
Wiring, Grounding and Bonding	_	Connecting to EasyTouch and IntelliTouch	
Operating the Pump		Control Systems	20
Default Filtration Speed	6	Connecting to SunTouch Control System	22
Priming the Pump	6 7	Maintenance	23
Using the Operator Control Panel Pre-Startup SVRS Test	8	Pump Strainer Basket	23
Stopping and Starting the Pump	8	Cleaning the Pump Strainer Basket	23
Operating the Pump at Preset Speeds	8	Winterizing	23
Adjusting and Saving a Pump Speed	8	Servicing	24
Pump Operating Modes	8	Motor and Drive Care	24
Control Panel: Pump Menu Guide	9	Shaft Seal Replacement	24
Pump Settings	10	Pump Disassembly	24
Set Date and Time	10	Pump Reassembly	25
Set AM/PM or 24-Hour Clock	10	Drive Assembly Removal	25
Set Min/Max Speeds	10	Drive Assembly Installation	26
Pump Address	10	Troubleshooting	27
Set Screen Contrast	11	Alerts and Warnings	27
Set Control Panel Language	11	Troubleshooting Chart	28
Set Temperature Unit	11	Replacement Parts	30
Password Protection	11	Technical Data	
Setting Password	12	Pump Dimensions	31
Setting Speeds 1-8		Electrical Specifications	31
Pump Operating Modes	12	Pump Performance Curves	31
Set Speeds 1-4 in Manual Mode	13	Operator Control Panel Quick Reference Guide	32
Set Speeds 1-4 in Egg-Timer Mode	13		
Set Speeds 1-8 in Schedule Mode	13		

Compatible with IntelliComm® Communication Center and EasyTouch®, IntelliTouch® and SunTouch® Control Systems.

^{*} Translated versions of this manual are available online at / La versión en español de este manual del producto, se puede encontrar en línea a / La version française de ce manuel est disponible à : http://www.pentairpool.com/products/pumps-inground-intelliflo-vs-svrs-variable-speed-pumps-76.htm or http://www.pentairpool.com/products/pumps-inground-intellipro-vs-svrs-variable-speed-pump-78.htm

IMPORTANT PUMP WARNING AND SAFETY INSTRUCTIONS



IMPORTANT NOTICE

Attention Installer: This guide contains important information about the installation, operation and safe use of this product. This information should be given to the owner and/or operator of this equipment after installation or left on or near the pump.

Attention User: This manual contains important information that will help you in operating and maintaining this product. Please retain it for future reference.

Please refer to www.pentairpool.com for all warnings and instructions related to the pump.

READ AND FOLLOW ALL INSTRUCTIONS SAVE THESE INSTRUCTIONS



This is the safety alert symbol. When you see this symbol on your system or in this manual, look for one of the following signal words and be alert to the potential for personal injury.



Warns about hazards that can cause death, serious personal injury, or major property damage if ignored.



Warns about hazards that may cause death, serious personal injury, or major property damage if ignored.



Warns about hazards that may or can cause minor personal injury or property damage if ignored.

NOTE

Indicates special instructions not related to hazards.

Carefully read and follow all safety instructions in this manual and on equipment. Keep safety labels in good condition; replace if missing or damaged.

AWARNING

Before installing this product, read and follow all warning notices and instructions which are included.

Failure to follow safety warnings and instructions can result in severe injury, death, or property damage. Call (800) 831-7133 for additional free copies of these instructions. It is absolutely critical that the suction plumbing be installed in accordance with the latest national and local codes for swimming pools.

These instructions contain information for a variety of pump models and therefore some instructions may not apply to a specific model. All models are intended for use in swimming pool applications. The pump will function correctly only if it is properly sized to the specific application and properly installed.





General Warnings

- Never open the inside of the drive motor enclosure. There is a capacitor bank that holds a 230 VAC charge even when there is no power to the unit.
- The pump is not submersible.
- The pump is capable of high flow rates; use caution when installing and programming to limit pumps performance potential with old or questionable equipment.
- Code requirements for electrical connection differ from country to country, state to state, as well as local municipalities. Install equipment in accordance with the National Electrical Code and all applicable local codes and ordinances.
- Before servicing the pump; switch OFF power to the pump by disconnecting the main circuit to the pump.
- This appliance is not intended for use by persons (including children) of reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

This pump produces high levels of suction, which can pose extreme danger if a person comes in

close proximity to an open pool or spa drain or a loose or broken drain cover or grate. The pump, when installed according to the manufacturer's instructions, is designed to help prevent injuries caused by body entrapment in pools. This pump does not, however, protect against limb entrapments, disembowelments (when a person sits on a broken or uncovered pool drain) or hair entanglements.

The Virginia Graeme Baker (VGB) Pool and Spa Safety Act creates new requirements for owners and operators of commercial swimming pools and spas.

Commercial pools or spas constructed on or after December 19, 2008, shall utilize:

- (A) A multiple main drain system without isolation capability with suction outlet covers that meet ASME/ANSI A112.19.8a Suction Fittings for Use in Swimming Pools, Wading Pools, Spas, and Hot Tubs and either:
- (i) A safety vacuum release system (SVRS) meeting ASME/ANSI A112.19.17 Manufactured Safety Vacuum Release systems (SVRS) for Residential and Commercial Swimming Pool, Spa, Hot Tub, and Wading Pool Suction Systems and/or ASTM F2387 Standard Specification for Manufactured Safety Vacuum Release Systems (SVRS) for Swimming pools, Spas and Hot Tubs or
- (ii) A properly designed and tested suction-limiting vent system or
- (iii) An automatic pump shut-off system.

Commercial pools and spas constructed prior to December 19, 2008, with a single submerged suction outlet shall use a suction outlet cover that meets ASME/ANSI A112.19.8a and either:

- (A) A SVRS meeting ASME/ANSI A112.19.17 and/or ASTM F2387, or
- (B) A properly designed and tested suction-limiting vent system, or
- (C) An automatic pump shut-off system, or
- (D) Disabled submerged outlets, or
- (E) Suction outlets shall be re-configured into return inlets.

For more information about the Act, contact the Consumer Product Safety Commission at 301-504-7908 or visit www.cspc.gov.

IMPORTANT PUMP WARNING AND SAFETY INSTRUCTIONS

A DANGER

This pump is not a substitute for properly installed and secured pool drain covers. An

ANSI/ASME A112.19.8 approved anti-entrapment drain cover must be used for each drain. Pools and spas should utilize two drains per pump. If a drain cover becomes loose, broken or is missing, close the pool or spa immediately and shut off the pump until an approved anti-entrapment drain cover is properly installed with the manufacturer's supplied screws.

ADANGER

The SVRS (Safety Vacuum Release System) feature of this pump is inactive during priming.

The SVRS feature is an integral part of a complete safety system. During priming mode, the pump does not monitor blocked suction or discharge system conditions. Swimmers should not be allowed in the pool during the "inactive" SVRS mode. When "SVRS" text is not displayed on the control panel screen, the SVRS system is disabled.

Entrapment Avoidance Notice:





The covers used on suction outlets should be approved and listed as conforming to the currently published edition of ANSI/ASMEA112.19.8 Standard. These covers should be inspected regularly and replaced if cracked, broken or older than the design lifetime indicated on them by the manufacturer. The

maximum possible flow rate of this pump should be less than or equal to the maximum approved flow rate indicated on the suction outlet cover by the manufacturer. THE USE OF UNAPPROVED COVERS ORALLOWING USE OF THE POOL OR SPAWHEN COVERS ARE MISSING, CRACKED OR BROKEN CAN RESULT IN BODY OR LIMB ENTRAPMENT, HAIR ENTANGLEMENT, EVISCERATION AND DEATH.

RISK OF ELECTRICAL SHOCK. Connect only to a branch circuit protected by a ground-fault circuit interrupter (GFCI). Contact a qualified electrician if you cannot verify that the circuit is protected by a GFCI.

This unit must be connected only to a supply circuit that is protected by a ground-fault circuit-interrupter (GFCI). Such a GFCI should be provided by the installer and should be tested on a routine basis. To test the GFCI, push the test button. The GFCI should interrupt power. Push the reset button. Power should be restored. If the GFCI fails to operate in this manner, the GFCI is defective. If the GFCI interrupts power to the pump without the test button being pushed, a ground current is flowing, indicating the possibility of an electric shock. Do not use this pump. Disconnect the pump and have the problem corrected by a qualified service representative before using.

RISK OF ELECTRICAL SHOCK OR ELECTROCUTION



This pool pump must be installed by a licensed or certified electrician or a qualified pool service person in accordance with the current National Electrical Code and all applicable local codes and ordinances. Improper installation will create an electrical hazard which could result in death or serious injury to pool users, installers, or

others due to electrical shock, and may also cause damage to property.

Always disconnect power to the pool pump at the circuit breaker and remove the RS-485 communication cable from the pump before servicing the pump. Failure to do so could result in death or serious injury to serviceman, pool users or others due to electric shock

A DANGER



Water temperature in excess of 100° Fahrenheit may be hazardous to your health. Prolonged immersion in hot water may induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above normal body temperature of 98.6° F. (37° C.).

A DANGER

The effects of hyperthermia include:

1) Unawareness of impending danger. 2) Failure to perceive heat. 3) Failure to recognize the need to leave the spa. 4) Physical inability to exit the spa. 5) Fetal damage in pregnant women. 6) Unconsciousness resulting in danger of drowning.

AWARNING

- Suction check valves and hydrostatic valves shall not be used with this pump;
- When check valves are installed on the discharge side of the pump a SVRS Check Valve Kit (P/N 350250Z) must be installed.

AWARNING

Never open the inside or the drive motor enclosure. There is a capacitor bank that holds a 230 VAC

charge even when there is no power to the unit.

AWARNING

The pump is capable of 174 GPM or 104 feet of head; use caution when installing and programming

to limit pumps performance potential with old or questionable equipment.

AWARNING

SVRS (Safety Vacuum Release System) feature is DISABLED during priming. When "SVRS" text is

not displayed on the control panel screen, the SVRS feature is disabled.

ADANGER



HAZARDOUS PRESSURE: STAND CLEAR OF PUMP AND FILTER DURING START UP

Circulation systems operate under high pressure. When any part of the circulating system (i.e. locking ring, pump, filter, valves, etc.) is serviced, air can enter the system and become pressurized. Pressurized air can cause the pump housing cover, filter lid and valves to violently separate which can result in severe personal injury or death. Filter

tank lid and strainer cover must be properly secured to prevent violent separation. Stand clear of all circulation system equipment when turning on or starting up pump.

Before servicing equipment, make note of the filter pressure. Be sure that all controls are set to ensure the system cannot inadvertently start during service. Turn off all power to the pump. **IMPORTANT:** Place filter manual air relief valve in the open position and wait for all pressure in the system to be relieved.

Before starting the system, fully open the manual air relief valve and place all system valves in the "open" position to allow water to flow freely from the tank and back to the tank. Stand clear of all equipment and start the pump. IMPORTANT: Do not close filter manual air relief valve until all pressure has been discharged from the valve and a steady stream of water appears. Observe filter pressure gauge and be sure it is not higher than the pre-service condition.

AWARNING

SVRS devices shall only be installed in conjunction with ASME A112.19.8 suction fitting,

or a 12 in. x 12 in. (305 mm x 305 mm) drain grate or larger, or an approved channel drain system at each suction outlet or drain outlet.

IMPORTANT PUMP WARNING AND SAFETY INSTRUCTIONS

All SVRS devices shall be factory set or field adjusted to site-specific hydraulic conditions. Once installed, the system shall be tested by simulating an entrapment event.

A ball, butterfly, or sliding gate valve shall be installed within 2 ft. (0.6m) upstream from the

SVRS (between the SVRS and the protected suction outlet), or a test mat shall be used to cover the suction outlet to simulate an entrapment event. There shall be three simulated entrapment tests conducted to verify proper adjustment and operation of the device.

AWARNING The pump has been designed to specifically operate with Pentair Water Pool and Spa control

systems. Operating the pump with other manufacturers' controllers may cause software failure of the pump, drive or other system components. Such failure can result in severe personal injury (i.e., failure of the SVRS system, electrical shock) or death. If installed properly, an IntelliComm® Communication Center may be used to integrate other manufacturer's controllers.

AWARNING

HAZARDOUS PRESSURE: Stand Clear of Pump and Filter During Startup

Install all electrical controls at equipment pad, such as on/off switches, timers, and control systems, etc. to allow the operation (startup, shutdown, or servicing) of any pump or filter so the user does not place any portion of his/her body over or near

the pump strainer lid, filter lid or valve closures. This installation should allow the user enough space to stand clear of the filter and pump during systems startup, shutdown or servicing of the system filter.

AWARNINGThe presence of a hydrostatic valve in the suction piping has been shown to prolong the

high vacuum present at the drain, even through the drain was protected by an SVRS device.

AWARNING Pumps improperly sized or installed or used in applications other than for which the pump was

intended can result in severe personal injury or death. These risks may include but not be limited to electric shock, fire, flooding, suction entrapment or severe injury or property damage caused by a structural failure of the pump or other system component.

AWARNING

The use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia in hot tubs and spas.

AWARNING Do not permit children to use this product.

AWARNING

For units intended for use in other than single-family dwellings, a clearly labeled emergency switch

shall be provided as part of the installation. The switch shall be readily accessible to the occupants and shall be installed at least 5 feet (1.52m) away, adjacent to, and within sight of, the unit.

AWARNING

A clearly labelled emergency shut-off switch for the pump must be in an easily accessible, obvious

place. Make sure users know where it is located and how to use it in case of emergency.

AWARNING

When setting up pool water turnovers or flow rates the operator must consider local codes governing

turnover as well as disinfectant feed ratios.

ACAUTION

Install the pump a minimum of five (5) feet from the inside wall of the pool and spa. Canadian

installations require a minimum of three (3) meters from pool water.

ACAUTION

A No. 8 AWG or larger conductor must be wired to the motor bonding lug.

ACAUTION

This pump is for use with permanently installed pools and may also be used with hot tubs and

spas if so marked. Do not use with storable pools. A permanently installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storable pool is constructed so that it may be readily disassembled for storage and reassembled to its original integrity and has a maximum dimension of 18 feet (5.49m) and a maximum wall height of 42 inches (1.07m).

ACAUTION

For hot tubs and spa pumps, do not install within an outer enclosure or beneath the skirt of a hot tub or

spa unless so marked.

A CAUTION

Pump is capable of generating systems pressures up to 50 psi. Installers must ensure that all system

components are rated to withstand at least 50 psi. Over pressurizing the system can result in catastrophic component failure or property damage.

Two Speed Pump Controls Notice (Title 20 Compliance)

Please read the following important Safety Instructions (See page 16 for pump speed setup). When using two-speed pumps manufactured on or after January 1, 2008, the pump's default circulation speed MUST be set to the LOWEST SPEED, with a high speed override capability being for a temporary period not to exceed one normal cycle, or two hours, whichever is less.

SAVE THESE INSTRUCTIONS

Warning Page P/N 352559 Rev. B 6/16

PUMP OVERVIEW

IntelliFlo outperforms all conventional pumps in its class. Advanced energy conservation features ensure that your êi´[â´-| \]ç]`àb -] |{à[â´-\å â´ {àâ@ à&êä-à\äçÉ

This pump is intended to be used as part of a complete pool safety system. It complies with the ASME/ANSI A112.19.17-DËEË ÚÙUÚ] "â\æâ[æ c^-ä^ æàê\à] ^| c &â] " ^à { | b { b |] " stop on a suction blockage event. This pump was tested with a single functioning suction outlet.

This pump is designed to release body entrapment. It may mitigate evisceration (prolapse) or limb entrapment. It does not prevent hair or mechanical entrapment.

Û^à | {à[â*|[b |] à \] | [à *^â* âii] | ä*-| \ â \æ [à*|[h e*-\å] are clean and unobstructed whenever the pump is started. If SVRS auto restart is enabled and an SVRS event occurs, the pump is allowed to restart automatically after the preset time period.

When the pump restarts after a high vacuum event it will slowly ramp up to speed. If the pump senses a blockage it will shut down.

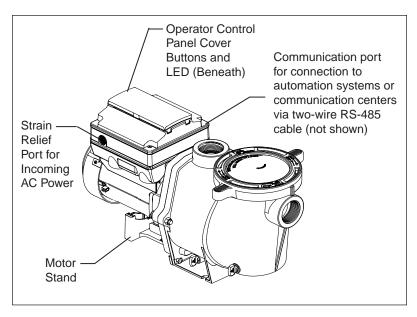
- The pump can operate from 1100 RPM to 3450 RPM with four preset speeds of 1100, 1500, 2350 and 3110 RPM
- The pump can be adjusted from the control panel to run at any speed between 1100 RPM to 3450 RPM for different applications
- Pump control panel alarm LED and error messages warn the user against under and over voltage, high temperature, over current, suction blockage and other à•à\"] ~[||å^ |]à[Eæàê\àæ b-\-b|b â\æ bâ~-b|b speed presets
- Communicates with EasyTouch, IntelliTouch or SunTouch control systems or an IntelliComm communication center via a two-wire RS-485 cable connection
- Programmable priming mode with automatic detection of prime for easy start-up
- Compatibià c-^^ b |] ăiàâ\-\å]ç] à b] D êi à[] D â\æ *à action spas
- UL/CUL/NSF

IntelliTouch®, EasyTouch®, SunTouch® Control Systems and IntelliComm® Communication Centers can remotely control the IntelliFlo VS+SVRS pump. The pump's communications address and other functions are accessible from the pump's control panel.

- RS-485 communication cable included
- IntelliTouch systems control 8 IntelliFlo pumps using 8 speeds per pump.
- EasyTouch systems control 2 IntelliFlo pumps using 8 speeds per pump.
- SunTouch systems control one IntelliFlo pump using 8 speeds.
- IntelliComm systems control one IntelliFlo pump using the 4 External Control programs.
- Ò-å^ Óåêä-à\äç Termanent Magnet Synchronous Motor (PMSM)
- · Superior speed control
- Operates at lower temperatures due to high àlêä-à\äç
- Designed to withstand outdoor environment
- · Totally Enclosed Fan Cooled (TEFC) Motor
- 56 Square Flange
- Low noise
- Active Power Factor Correction
- UL 60730 Compliant
- Rotatable Keypad
- Easy Overhead Wiring
- High Dr.•à Š{à[â-|\âi Ólêä-à\äç

The IntelliFlo® VS+SVRS pump drive is designed $| \{ [|a|abb^* b|b|b] | [|aabb^* abbb^* abbb^$

The control panel can be mounted on the pump in four different directions in order to provide the user the best access. The control panel can also be mounted in a more convenient location with the help of the keypad relocation kit (see on the next page).



Variable Speed Drive Assembly

INSTALLATION

Š\iç â } ¦ âi-êàæ {i¦ b ´-\å {[[lià]]-|\âi]^| ¦iæ -\] `âii `^à ll\`àii-Ôi|® VS+SVRS Variable Speed Pump. Refer to on pages ii - iv for additional installation and safety information.

ACAUTION

Do not install this pump within an outer enclosure or beneath the skirt of a hot tub or spa unless marked accordingly.

Ensure that the pump is mechanically secured to the equipment pad.

Install the pump as close to the pool or spa as possible. Û| [àæ¦äà &[-ã~|\ā|]] â\æ-b {[|•à à&êa-à\äquilagourle]^|[\u00fc] direct suction piping returns.

- 2. Install a minimum of 5 feet (1.52 meters) from the inside wall of the pool and spa. Canadian installations require a minimum of 9.8 feet (3 meters) from pool water level.
- 3. Install the pump a minimum of 3 feet (.9 meters) from the heater outlet.
- 4. Do not install the pump more than 10 feet (3.1 meters) above the water level.
- 5. Install the pump in a well ventilated location protected from excessive moisture (i.e., rain gutter downspouts, sprinklers, etc.)
- 6. Install the pump with a rear clearance of at least 3 inches (76.2 mm) so that the motor can be removed easily for maintenance and repair. See

In special cases when the user lacks easy or convenient access to the IntelliFlo VS+SVRS Variable Speed Pump, a Keypad Relocation Kit (P/N 356904Z [Almond] or 356905Z [Black]) may be purchased from your local pool equipment supplier. This kit allows the user to remove the keypad from the top of the drive and mount the keypad in a fixed location with better access.

For installation instructions refer to the provided with the kit.

Install all equipment in accordance with the National Electrical Code and all applicable local codes and ordinances.

A means for disconnection must be incorporated in the ê `àæ c-[-\å -\ âää|[æâ\äà c--\^ ^\à c-[-\å [|iià]É

- 1. For improved pool plumbing, it is recommended to use a larger pipe size. When installing the inlet and outlet e laaia a laaia a laaia l
- 2. Piping on the suction side of the pump should be the same or larger than the return line diameter.
- 3. Plumbing on the suction side of the pump should be as short as possible.

A 2 inch pipe requires a 10 inch (254 mm) straight run in front of the suction inlet of the pump). This will help the pump prime faster and last longer.

DO NOT install 90° elbows directly into the pump inlet or outlet.

GÉ V^à\ ê[] j'ā['-\å '^à {|b{D ä|\ê[b '^â' '^à]|ä'-|\ pressure does not exceed 25 Inches of Mercury (inHg) or 12.2 PSI. Run the pump at the highest speed with the provided suction pressure gauge installed in the front drain plug port on the pump strainer housing. The suction pressure must be lower than 25 inHg or SVRS event detection will not function properly.

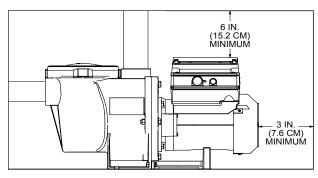


Figure 1: Pump Rear and Overhead Clearance

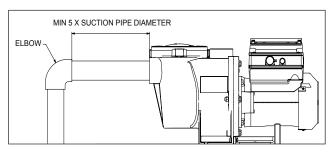


Figure 2: Recommended Piping

- 1. Do not install 90° elbows directly into pump inlet.
- 2. Flooded suction systems should have gate valves installed on suction and discharge pipes for maintenance, however, ^\analign \| \analign \analign \analign \analign \| \ana

1. A Hartford loop can be installed in the system plumbing. A Hartford loop is a small section of plumbing that is built above the highest point of the system's waterline. This loop causes the water head to equalize and prevents the water from $\#[\hat{a}-\hat{a}] \wedge \hat{a} = \hat{a} = \hat{a} + \hat{a} = \hat{a} + \hat{a} = \hat{a} = \hat{a} = \hat{a} + \hat{a} = \hat$

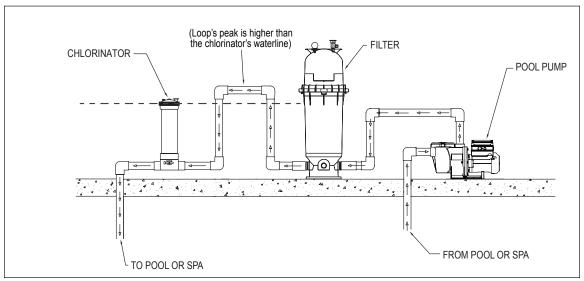


Figure 3: Example of a Hartford Loop Installation

If a check or bypass valve must be installed, the minimum speed will need to be set higher than the speed at which the
valve opens. This will prevent the pump from passing through the speed range that activates the valve. See page 10,
for instructions on setting the pump's minimum speed.

AWARNING



NQVNXÚ [à-\] "âia" "^à æ[-•à i-æ |\" | "^à êàiæ c-[-\å ä | b {â["bà\" c^à\ iàâ•-\å "^à { | b { | \ | | {à[•-]àææ | [-\å]à[•-ä-\åÉ This will prevent foreign matter (i.e. rainwater, dust, etc.) from accumulating in the drive.

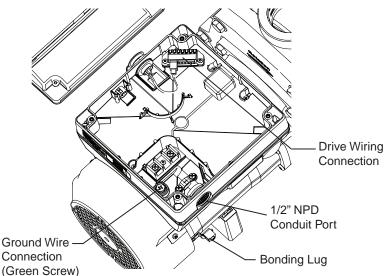
When connecting the pump to an automation system (IntelliTouch®, EasyTouch®, SunTouch® Control Systems and IntelliComm® Communication Center), continuous power must be supplied to the pump by connecting it directly to the circuit breaker. When using an automation system, be sure that no other lights or appliances are on the same circuit.

 Be sure all electrical breakers and switches are turned off before wiring motor.

AWARNING

- 2. Be sure that the supply voltage meets the requirements listed on the motor nameplate. If these requirements are not met, permanent motor damage may occur.
- 3. For wiring sizes and general guidelines for proper electrical \\] \angle \an
- 4. Use strain relief and be sure all electrical connections are clean and tight.
- 5. Cut the wires to the appropriate length so they do not overlap or touch when connected.
- 6. Reinstall the keypad after wiring the pump by plugging the cover back into the drive wiring connection and reseating the keypad in the desired orientation with the four (4) corner screws.

Ensure that the keypad cable is not pinched between the drive and keypad during re-seating.



Field Wiring Compartment

- Permanently ground the motor using the green ground screw, as shown below. Use the correct wire size and ~ç{à]{àä-êàæ ~ç Sã~|\âi Óiàä [-äâi O|æàĒ Ñà] | [à ~^à ground wire is connected to an electrical service ground.
- 2. The pump should be permanently connected to either a circuit breaker, 2-pole timer or 2-pole relay.

If AC power is supplied by a GFCI circuit breaker, the pump should be wired on its own independent circuit

- Bond the motor to the structure in accordance with the National Electrical Code. Use a solid copper bonding conductor not smaller than 8 AWG. For Canadian installations, a 6 AWG or larger solid copper bonding conductor is required. Run a wire from the external bonding screw or lug to the bonding structure.
- 2. Connect the wire from the accessible bonding lug on the motor to all metal parts of the swimming pool, spa, or hot tub structure and to all electrical equipment, metal conduit, and metal piping within 5 feet (1.52 meters) of the inside walls of the swimming pool, spa, or hot tub. Run a wire from the external bonding screw or lug to the bonding structure.

When the pump is started and stopped by removing power with a relay or timer, a two-pole device should be used to apply and remove power to both POWER LINE TERMINALS.

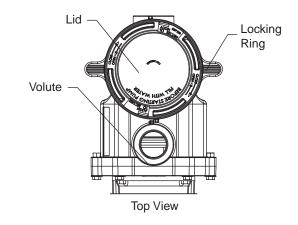
OPERATING THE PUMP



T[-bà ~à {| b { ~â¼|[à] ~â[~\å ~^à {| b { &|[~^à ê[] ~ ~bàÉ Uàb|•à ~^à &æ â\æ ê¾ ~^à ~â]@à ~c~~ câ à[ÉÛ^à {| b { ~â @a & c~~ câ ă[~â¼|[à ~\~~â¾] ~â[~ | { |[â¾ à[servicing.

Follow the steps below to prime the pump for start up:

- 1. Press to stop the pump. Disconnect the pump main power supply and communication cable.
- 2. Close all valves in suction and discharge pipes. Relieve all pressure from the system.
- 3. Remove the pump lid and locking ring.
- 4. Fill the pump strainer pot with water.
- 5. Reassemble the pump lid and locking ring onto the strainer basket. The pump is now ready to prime.
- 6. Open all valves in suction and discharge pipes.
- 7. Open ^à êi à[â-[[ài-ài •âi•à â\æ] â\æ äiàâ[| l ^^à êi à[É
- 8. Connect power to the pump. Be sure green power light is on.
- 9. Press to start the pump. The pump will enter into priming mode (if enabled) and speed up to the maximum speed set in the pump menu settings.



The default priming setting is ENABLED. The pump also allows you to set the following from the operator control panel:

Priming speed Priming range (1-10) Priming delay





Use the operator control panel to start and stop the IntelliFlo® VS+SVRS Variable Speed Pump, program, set, and change speeds (RPM), and access pump features and settings.

Press to select Speed 1 (1100 RPM). LED on indicates Speed 1 is active.

Press to select Speed 2 (1500 RPM). LED on indicates Speed 2 is active.

Press to select Speed 3 (2350 RPM). LED on indicates Speed 3 is active.

Press to select Speed 4 (3110 RPM). LED on indicates Speed 4 is active.

Goes one step back in menu; exits without saving current setting.

Saves current menu item setting. When a parameter has been adjusted the "Save?" icon will be displayed.

Accesses the menu items when and if the pump is stopped.

Press to select the currently displayed option on the screen.

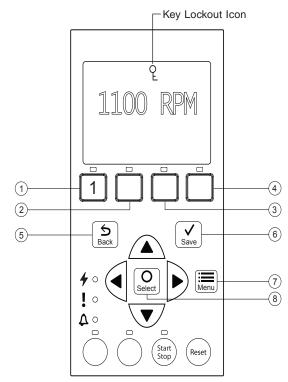
- Move one level up in the menu or increase a digit when editing a setting.
- Move one level down in the menu or decrease a digit when editing a setting.
- Move cursor left one digit when editing a setting.
- Move cursor right one digit when editing a setting.
- Pump increases to a higher RPM (for vacuuming, cleaning, adding chemicals, etc.). LED light is on when active.
 - Allow the pump to remain in a stopped state for a set period of time before resuming normal operation. LED is on when active.
 - To start or stop the pump. When LED is on, the pump is running or in a mode to start automatically.

 Reset alarm or alert.
 - Green light when pump is powered on.

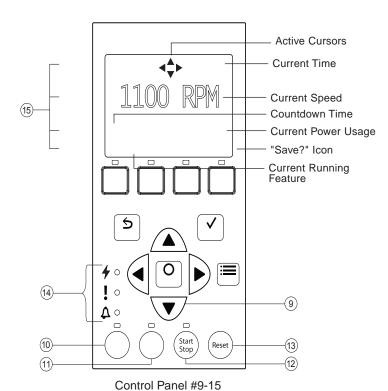
On if warning condition is present.

Λ Red LED on if alarm condition occurs.

- Key icon indicates password protection mode is active. If password protect is not enabled, no key icon is displayed. Also shows current time of day. Active cursors display when arrow key input is available.
- Displays current pump speed (RPM).
- Countdown time and watts
- Current pump status and current feature. "Save?"
 will display on this line when a parameter adjustment
 can be saved.



Control Panel #1-8



Always close the keypad cover after using

the keypad.

Using screwdrivers or pens to program the

After installation, and before anyone is allowed to use the pool, the SVRS function must be tested. To perform a proper SVRS test the pump must be fully primed and running at the maximum $\hat{e}_{i}[\hat{a}_{i}]$ $\hat{a}_{i} \hat{a}_{i} \hat{a}_{i}$

There are two ways to ensure the pump's SVRS protection is operating properly:

- Use an SVRS test mat to block the suction outlet or outlets and simulate an entrapment event. If functioning properly, the pump will stop and the drive will display an SVRS alarm.
 - If using this method, refer to the instructions included with the test mat for correct SVRS test procedures.
- Use a gate or ball valve installed in the suction line between the pool drains or suction outlets and the inlet of the pump.
 With the pump operating normally, close the suction line gate or ball valve. If functioning properly, the pump will stop and the drive will display an SVRS alarm.

After resetting the SVRS alarm, manually restart the pump or wait for the set SVRS Auto Restart period to complete.

- 1. Be sure the pump is powered on and the green power LED is on.
- Select one of the speed buttons, then press the button (LED on) to start the pump. The pump will go into priming mode if priming feature is enabled.
- 1. Press to stop the pump.

V^à\]à[•-ä-\å à} |-{ bà\` Āêĭ`à[]D ^àâ`à[]D ä^i|[-\â`|[] à ăÉBD disconnect the communication cable, and switch OFF circuit breaker to remove power from the pump.

The pump can automatically restart if the communication cable is connected.

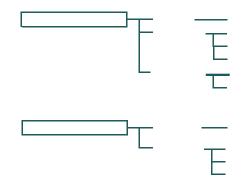
The pump is programmed with four default speeds of 1100, 1500, 2350 and 3110 RPM. Speed buttons 1-4 are for each of the preset speeds as shown below.

- 1. Be sure the pump is powered on and the green power LED is on.
- 2. Press the button (1-4) corresponding to the desired preset speed and release quickly. The LED above the button will turn on.
- 3. Press . The pump will change to the selected preset speed.

- While the pump is running, press the or arrow to adjust to desired speed setting.
- 2. Press and hold down a button (1-4) for three (3) seconds to save speed to the button or press to save the speed.

The IntelliFlo® VS+SVRS Variable Speed Pump can be programmed in three different modes:

since there are no buttons on the control panel for Speeds 5-8. The default setting for Speeds 5-8 is "Disabled".



Speed Menu Tree Options

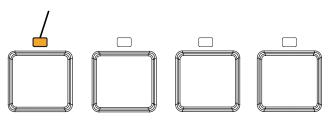
Assigns a speed to one of the four Speed buttons on the control panel. This mode can only be used for speeds 1-4. Speeds 1 and 2 are Manual by default.

To operate in Manual mode, press one of the four speed buttons and then press the button. The pump will run the assigned speed for that speed button.

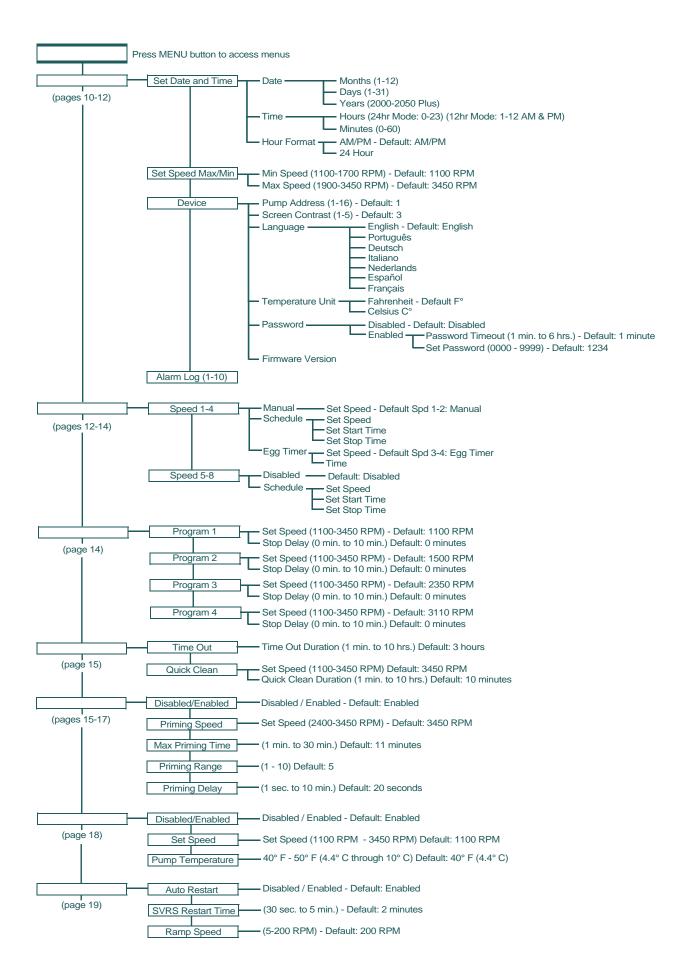
Speeds 1-4 can be programmed to run at a certain speed and for a duration of time once a speed button is pressed.

Speeds 3 and 4 are Egg Timers by default. This prevents the pump from running at a speed higher than half of the bâ*-b¦b]{ààæ-\æàê\-`àiçÉ @ç|¦æà]-[à â æ-&à[à\` bà*^|æ of operation, speeds 3 and 4 can be changed to Manual mode in the control menu.

To operate in Egg Timer mode, press a speed button and then press . The pump will run that speed for the set amount of time and then turn off.



T[|å[âb]{ààæ] ÈEÍ] ã[ã[à a] a 3 a 3 a 3 a a 24 hour period. Speeds programmed in Schedule mode will override any manually selected speed once the next schedule command commences.





The time controls all scheduled times, functions, and programmed cycles and stores the correct time for up to 96 hours after power is turned off. Reset if the power is off longer than 96 hours.

- 1. Check that the green power LED is on.
- 2. Press
- 3. Press to select "Settings".
- 4. Use the or arrows to scroll to "Date and Time" and press .
- 5. Press again and use or arrows to set the date.
- 6. Press to save user input and return to "Date and Time."
- 7. Use the or arrows to scroll to "Time" and press
- 8. Use the or arrows to scroll to set the time.

To set AM/PM or a 24 hour clock see the next section "Set AM/PM or 24 Hour Clock."

- 9. Press to save. To cancel any changes, press to exit without saving.
- 10. Press to exit.

To change the time from a 12 hour clock (AM/PM) to a 24 hour clock:

- 1. Press
- 2. Press to select "Settings".
- 3. Use the or arrows to scroll to "Date and Time" and press .
- Use the or arrows to scroll to "AM/PM" and press
- 5. Use the or arrows to scroll to choose between 24 hr. and AM/PM.
- 6. Press to save. To cancel any changes, press to exit without saving.
- 7. Press to exit.

The minimum pump speed can be set from 1100 RPM to 1700 RPM. The default setting is 1100 RPM.

- 1. Check that the green power LED is on.
- Press
- 3. Press to select "Settings".
- 4. Use the or arrows to scroll to "Min/Max".
- 5. Use the or arrows to scroll to "Set Min Spd".

- 7. Press the or arrows to change the minimum speed setting from 1100 to 1700 RPM.
- 8. Press to save. To cancel, press to exit edit mode without saving.
- 9. Press to exit.

The maximum speed can be set from 1900 RPM to 3450 RPM (default is 3450). Use this setting to set the maximum running speed of the IntelliFlo® VS+SVRS Variable Speed Pump.

- 1. Check that the green power LED is on.
- 2. Press
- 3. Press to select "Settings".
- 4. Use the or arrows to scroll to "Min/Max".
- 5. Use the or arrows to scroll to "Set Max Spd".
- 7. Press or arrows to change the maximum speed setting from 1900 to 3450 RPM.
- 8. Press to save. Press to exit. To cancel, press the to exit without saving.

Maximum Speed will limit Priming Speed, except in one case. If the Maximum Speed is set below the lowest available Priming Speed (2400 RPM) then the pump will exceed the Maximum Speed while the priming feature is running. This prevents the pump from having trouble priming if the Maximum Speed is set this low. If this is a problem, priming can be disabled in the Priming Menu (see "Priming" section on page 15).

The default pump address is #1 and only needs to be changed when there is more than one pump on an automation system. Change the address to allow the automation system to send a command to the correct pump.

Use this setting if your pump is connected via the RS-485 COM port to an IntelliTouch®, EasyTouch®, SunTouch® Control System or IntelliComm® Communication Center. For EasyTouch, SunTouch or IntelliComm systems, the pump only communicates with address #1. The pump address can be set from 1-16. The IntelliTouch system can communicate to only four (1-4) pumps.

IntelliFlo VS+SVRS pumps cannot be connected in series with other pumps.

- 1. Be sure the green power LED is on and the pump is stopped.
- 2. Press
- Press to select "Settings".
- 4. Use the or arrows to scroll to "Device" and press .



- 5. Use the or arrows to scroll to "Pump Address" and press .
- 6. Press or arrows to change the address number from 1-16.
- 7. Press to save. To cancel any changes, press to exit without saving.
- 8. Press to exit.

The default setting for the LCD screen is 3. Screen contrast levels can be adjusted from 1 to 5 units for low or high lighting conditions.

Changes to the contrast setting do not update instantaneously. Changes to this setting must be saved before the contrast level changes.

- 1. Check that the green power LED is on.
- 2. Press
- 3. Press to select "Settings".
- 4. Use the or arrow to scroll to "Device" and press .
- 5. Use the or arrow to scroll to "Contrast Level."
- 6. Press . Screen will show current contrast setting number. Use or to change number.
- 7. Press to save. To cancel any changes, press to exit without saving.
- 8. Press the button to exit.

To access the language menu:

1. Check that the green power LED is on.

- 2. Press and press to select "Settings".
- 3. Use the or arrows and scroll to "Device" and press .
- 4. Use the or arrows to scroll to "Select Language and press .
- 5. Use the or arrows to choose the desired language.
- 6. Press to select the control panel language. To cancel any changes, press to exit without saving.
- 7. Press to exit.

The default setting is Fahrenheit (°F). The pump can be set to either Celsius (°C) or Fahrenheit (°F).

- 1. Check that the green power LED is on.
- 2. Press
- Press to select "Settings".
- 4. Use the or arrows to scroll to "Device" menu item. Press .
- 5. Use or arrows to scroll to "Temperature Units" and press .
- 6. Use or arrows to choose Celsius (°C) or Fahrenheit (°F).
- 7. Press to save. To cancel any changes, press to exit without saving.
- 8. Press to exit.

The default setting for password protection is disabled. When this feature is enabled, the IntelliFlo® VS+SVRS Variable Speed Pump display will prompt for the password before allowing access to the control panel and buttons.

The entered password is any combination of four (4) digits.

The pump can always be stopped by pressing even when password protection is enabled.

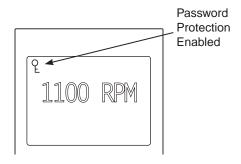
If the pump has been stopped, the pump cannot be turned back on with while running in manual mode.

Pressing when the pump is off will return it back to the Running Cycles Mode and run at the next scheduled run time. If the present time is within the scheduled run time, the pump will run the scheduled speed.

All functions including programming are disabled in Password Protection Mode.

Screen will read "Enter Password" if any button other than the button is pressed

Key icon displayed in the upper left side of the screen when Password Protection is on.





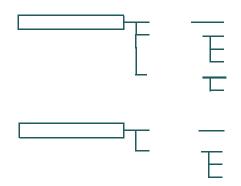
- 1. Check that the green power LED is on.
- 2. Press . Press to select "Settings".
- 3. Use the or arrow to scroll to "Device".
- 4. Press
- 5. Press or arrow to scroll to "Password". The default setting is "Disabled".
- 6. Press
- 7. Press or arrow to change the setting to "Enabled". Press to save.
- 8. Press the arrow. "Password Timeout" will be displayed. The factory default time is 1 minute. This means the IntelliFlo® VS+SVRS Variable Speed Pump will go into Password Protection mode 1 minute after the last control panel key is pressed.
- Press to change time setting from 1 minute to 6 hours and press to save.
- 10. Press the arrow and then press on "Enter Password" to change the setting.
- 11. Press the or arrows to move cursor and press the or arrow to change the password number to desired setting.
- 12. Press to save. To cancel any changes, press to exit without saving.
- 1. Press any button (besides the speed button) to prompt the screen for a password.
- 2. To enter password, use the and arrows to move the cursor and the and arrow button to scroll through the digit then press "| ä|\ê[bÉ



The pump can be programmed in three different modes:

. Speeds 1-4 can be

programmed in all three modes. Speeds 5-8 can only be programmed in Schedule mode since there are no buttons on the control panel for Speeds 5-8. The default setting for Speeds 5-8 is "Disabled".



Speed Menu Tree Options

Assigns a speed to one of the four Speed buttons on the control panel. This mode can only be used for speeds 1-4. Speeds 1 and 2 are Manual by default.

To operate in Manual mode, press one of the four speed buttons and then press the button. The pump will run the assigned speed for that speed button.

Speeds 1-4 can be programmed to run at a certain speed and for a duration of time once a speed button is pressed.

Speeds 3 and 4 are Egg Timers by default. If you desire a different method of operation, speeds 3 and 4 can be changed to Manual mode in the control menu.

To operate in Egg Timer mode, press a speed button and then press . The pump will run that speed for the set amount of time and then turn off.

T[|å[âb]{ààæ] ÈEÍ] ă[â\æ] | { â â } { àä-êä bà during a 24 hour period. Speeds programmed in Schedule mode will override any manually selected speed once the next schedule command commences...



Press .

- 2. Use or arrows to scroll to "Speed 1-8", then press .
- 3. Use or â[[|c] ~| ê\æ ~^à]{ààæ ĀÈEFB ç| | c-]^ to program, then press .
- 4. Speeds 1-2 default setting is Manual. Speeds 3-4 default setting is Egg Timer. To set a speed in Manual mode, press the arrow ("Set Speed" will display) and press to change. Use the or arrow to adjust speed.
- Press to save the new speed setting.

- 1. Press .
- Use or arrows to scroll to "Speed 1-8", the press
- 3. Use or $\hat{a}[[|c|] \hat{e} \times \hat{a}] \{\hat{a}\hat{a}\hat{a} \hat{A}\hat{E}EFB c | l$ wish to program, then press .
- 4. Use the or arrows to scroll to "Egg-Timer", then press .
- To set a speed in Egg-Timer mode, press the arrow ("Set Speed" will display) and press to change. Use the or arrow to adjust speed.
- 6. Press to save the new speed setting.
- 7. Now press the arrow ("Set Time" will display) and press to change. Use the or arrows to adjust the time.
- Press to save the new time setting.







Egg Timer Menu Screen

In Schedule mode, Speeds 1-8 can be programmed to run a certain speed at a certain time of day. To run a scheduled speed, press

The screen will display "Running Schedules" when it is ready to run a scheduled speed. If is pressed while a scheduled speed is running, the IntelliFlo® VS+SVRS pump will stop running the scheduled speed. The pump will not continue to run the scheduled speed until the button is pressed again.

- 1. Press .
- 2. Use or arrows to scroll to "Speed 1-8", then press .
- 3. Use or arrows and press for the speed you wish to set and schedule.
- 4. Press (display will be highlighted) and scroll to "Schedule".
- 5. Press
- Press arrow ("Set Speed" will display) and press to change. Use the or arrow to adjust speed.
- 7. Press to save the new speed.
- 8. Press the arrow again, "Set Start Time" will display. Press the cursor will highlight the minute column.
- Use the or arrow to change the time and the or arrow to move cursor from minutes to hours.
- 10. Press to save the new start time setting.
- 11. Press arrow "Set Stop Time" will display. Press . Repeat Steps 8-9 to set stop time.
- 12. Press to save the new stop time setting.
- 13. Press .

The pump will prime and begin to run the programmed $|\ddot{a} \approx \ddot{\dot{a}} = 1$ $|\ddot{a} \approx \ddot{\dot{a}} = 1$ $|\ddot{a} \approx \ddot{\dot{a}} = 1$

When running in Schedule or Egg Timer mode, the countdown time (T 00:01) showing the hours and minutes remaining is displayed.



A speed cannot be programmed with the same start and stop times. To run a speed without stopping, set the Start time one minute after the stop time.

A single speed will run non stop if programmed with a Start Time of 8:00 AM and a Stop time of 7:59 AM.





The pump will not run the scheduled speeds until the button is pressed (LED on) to place the pump in Schedule mode.

When two speeds are scheduled during the same run time the pump will run the higher RPM Speed regardless of Speed # in use.

The most recent command, Manual or Schedule, takes priority regardless of speed number RPM.



This function is for programming speeds that will run when the IntelliComm® Communication Center sends it a command. For example, Terminal 3 and 4 in the IntelliComm system will correspond to External Control Program #1. (5 and 6 to Ext Ctrl #2).

The Stop Delay feature allows the user to program the pump to run a Program Speed after the External Control has been deactivated. This feature can be used to provide a cooling down period for the pump after a trigger signal from an installed heater has been deactivated. Each individual Program Speed can have a Stop Delay of 1 to 10 minutes programmed.

Use the External Control feature to program the IntelliComm system power center.

- 1. Check that the green power LED is on.
- 2. Press the button.
- 3. Use or arrow to scroll to "Ext. Ctrl.".
- 4. Press . "Program 1" is displayed.
- 5. Press . "1100 RPM' is displayed.
- 6. Press . The "RPM" number will highlight.
- 7. Press or arrow to change the RPM setting.
- 8. Press to save the setting.

To cancel any changes, press the button to exit without saving.

- 9. If you do not wish to program a Stop Delay, continue to step 13. If you do wish to program a Stop delay press or arrow to scroll to "Stop Delay".
- 10. Press to set Stop Delay.
- 11. Press or arrows to change the Stop Delay setting. Stop Delay can be set from 0 minutes (disabled) to 10 minutes.
- 12. Press to save the setting.

To cancel any changes, press the button to exit without saving.

- 13. Press to return to set Program 2.
- 14. Use or arrow to scroll to "Program 2".
- 15. Repeat Steps 5 through 13 to set Program 2, 3, and 4.



The Time Out feature is displayed in hours and minutes (Hrs:Mins).

- 1. Check that the green power LED is on.
- 2. Press
- 3. Use or arrows to scroll to "Features", then press .
- 4. Press to choose "Timeout".
- 5. Then press again to choose "Timeout Duration".
- 6. Press to change the time. The cursor will highlight the minutes column.
- 7. Press the arrow to move cursor to the hours column. Time out can be set from 1 minute to 10 hours.
- 8. Press to save the setting.

To cancel any changes, press to exit without saving.

Press to exit the menu.

This feature can be used to increase the pump speed for vacuuming, cleaning, adding chemicals, after a storm for extra skimming capability.

Press the button (LED on) and then to start. When the Quick Clean cycle is over, the pump will resume regular schedules if programmed and return to "Schedule" mode.

- 1. Check that the green power LED is on and the pump is stopped.
- 2. Press
- 3. Use or arrows to scroll to "Features", then press .
- 4. Press the arrow and press for "Quick Clean".
- 5. Press to choose "Set Speed".
- 6. Press ~ | ^-å^i-å^~ `UTR; ê[] ~ Å| \à]B column and change the speed.
- 7. Use or arrows to change the speed.
- 8. Press to save the speed.
- 9. Press the arrow again, and press for "Time Duration".

- 10. Press to change the time. The cursor will highlight the minutes column.
- 11. Use or arrows to change the time from 1 minute to 10 hours.
- 12. Press to save the time.
- 13. Press to exit the menu.





The default setting for Priming is ENABLED. This setting allows the pump to automatically detect if it is primed for startup.

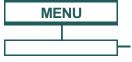
The priming feature increases the pump speed to 1800 RPM $\hat{a} \in \{\hat{a} \mid \hat{a}\} = \{\hat{a} \mid \hat{a}$

M ~^à[à -]] ~ & -\] | & & a { | b { ^â] @ à ` â } determined by the Priming Range setting, the pump will try to prime at the "Priming Speed" for the amount of time set in the "Maximum Priming Time" menu. Once the pump achieves prime, it will resume normal operation after the preset priming delay.

It is possible to set Maximum Speed" too low for the pump to properly prime. Maximum Speed will limit Priming Speed, except in one case. If the Maximum Speed is set below the lowest available Priming Speed (2400 RPM) then the pump will exceed the Maximum Speed while the priming feature is running. This prevents the pump from having trouble priming if the Maximum Speed is set this low. If this is a problem, priming can be disabled in the Priming Menu.



Display during priming





PRIMING DELAY

Allows IntelliFlo® VS+SVRS Variable Speed Pump to automatically detect if pump if is primed for startup. The pump will speed up to 1800 RPM and pause for three (3) seconds - if there is enough water in the basket, the pump will go out of priming mode and run the commanded speed.

Priming range can be set from 1-10. The smaller the range, the more water the pump has to be moving to detect that it is primed. At larger ranges, the pump will detect that it is fully primed while moving less water. If the range is set too high, then the pump may exit Priming mode before it has fully primed. The range will automatically adjust with the priming set $\left| \left\{ \hat{a} \right\} \right| = \left| \hat{a} \right| = \left| \hat{$

Priming delay can be set from 1 second to 10 minutes.

If the pump does not have enough water after the automatic priming mode, the pump will increase to the Priming Speed (under "Setting Priming Feature" on page 17) and run for 20 seconds (or for the time set).

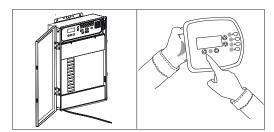
You may need to increase the priming delay to allow the system to stabilize before the pump starts running speeds. If pump continues to show a priming error, increasing the priming delay time might correct this issue.



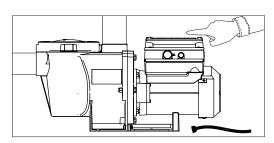
Priming features are only accessible if priming is "Enabled".

- 1. Press
- 2. Use arrow to scroll to "Priming" and press
- 3. The factory default is set to priming "Enabled". To disable, press
- 4. Press if you have changed the setting this will save the selection.
- 5. Press the arrow the screen will read "Max Priming Time".
- 6. To change from factory default, press The cursor will highlight.
- 7. Use the or arrows to change the time from 1 minute to 30 minutes.
- 8. Press to save.
- 9. Press the arrow the screen will read "Priming Range". Default is "5".
- 10. Press to change the priming range. The cursor will highlight the number.
- 11. Use the or arrows to change from 1 to 10. Increasing the number allows the drive to detect prime c-^^ ià]] câ ă[ë| cÉ
- 12. Press to save.
- 13. Press the arrow the screen will read "Priming Delay". Default is 20 seconds.
- 14. Press to change the priming delay time.
- 15. Use the or arrows to change from 1 second to 10 minutes.

Increasing the time causes the pump to stay in the priming mode longer.



1. Disable priming on automation control system.



3. Disable priming on pump.

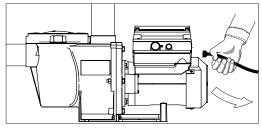
- 16. Press to save the setting.
- 17. Press to exit.

When the IntelliFlo® VS+SVRS Variable Speed Pump is connected to an automation control system, (IntelliTouch®, EasyTouch® or SunTouch® Control Systems),

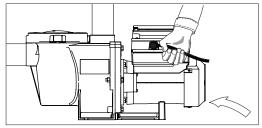
If priming is enabled on start up, the pump responds to its internal settings responding to commands from an automation control system.

If the pump is connected to an automation control system and priming is not desired,

- Disable the priming feature on the automation control system at the load center or using an IntelliTouch or EasyTouch system remote. (Refer to the automation control system user's guide for additional information).
- 2. Temporarily disconnect the RS-485 communication cable.
- 3. Open the lid to the control panel to disable priming on the pump. Press , use the buttons to scroll and select "Priming", then select "Disabled" (the factory default is set to "Enabled"). Press to exit the menu.
- 4. Once priming is disabled, reinstall the RS-485 communication cable.



2. Disconnect the RS-485 communication cable.



4. Reinstall the RS-485 communication cable.



The sensor for Thermal Mode is in the drive, on top of the motor. This feature allows you to set a speed (1100 RPM - 3450 RPM) that runs when the IntelliFlo® VS+SVRS Variable Speed Pump goes into Thermal Mode. The temperature level that you wish Thermal Mode to start can also be set.

This feature is for protection of the pump. Do not depend on the Thermal Mode feature for freeze protection of the pool. Certain situations could cause the pump to sense a different temperature than actual air temperature.

Your automation systems air temperature sensor should be used to sense actual temperature. For example, if the pump is located indoors, the temperature of the room does not indicate the outdoor temperature. The pump does not sense the water temperature.

- Check that the green power LED is on.
- 2. Press
- 3. Use the arrow to scroll to "Thermal Mode" and press .
- 4. The factory default for Thermal Mode is "Enabled". To disable Thermal Mode, press to highlight "Enabled".
- 5. Press the arrow "Disabled" is displayed.
- Press to save.



Setting the Thermal Mode Pump Speed

Thermal Mode features are only accessible if Thermal Mode is "Enabled".

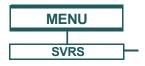
- 1. With "Thermal Mode" displayed on the screen, press the arrow "Set Speed" is displayed. The factory default is 1100 RPM.
- 2. Press to change the speed. The cursor will ^a^i-å^``^à ê[]` ä|i|b \ Ä|\à]ßÉ
- 3. Use the or arrows to set speed (1100 3450 RPM).
- Press to save the speed.
- 5. Press the arrow to Pump Temperature (the temperature the pump will activate Thermal Mode, default is 40° F/4.4° C).
- Press to save the temperature setting.
 To cancel any changes, press to exit without saving.
- 8. Press to exit.



Setting the Thermal Mode Pump Temperature



Thermal Mode Menu Options





The SVRS Auto Restart means that after the IntelliFlo® VS+SVRS Pump shuts down due to blockage alarm, it will restart automatically after two (2) minutes. The default setting is two (2) minutes. When the setting is enabled ~ äâ\ ´à]à` &[| b \in E]àä|\æ] ~ | ê•à ÅGB b-\|`à] |[~| "Manual Restart". Manual Restart does not disable this feature, it requires you to manually reset the pump after a blockage alert. Check your local codes and ordinances before changing this feature.

If SVRS Auto Restart is enabled:
After a SVRS alarm the pump will attempt to soft prime after the amount of time set in the SVRS Restart Time.
During the soft prime the pump starts at the Minimum RPM setting of the pump and slowly ramps up to the desired speed setting. If it senses a blockage it will shut off and soft prime again. It will do this ten (10) times before attempting a full prime at which time the SVRS will be off and a blockage will go undetected.

Disabling this setting does not mean that the SVRS suction blockage feature is being disabled. When this setting is "Disabled" it means that when the pump shuts down for a blockage alarm it will not automatically restart. The pump will have to be manually restarted by pressing the button, and the button.

The rate that the pump changes speeds can be reduced to increase the resistance to SVRS Alarm tripping on false event detection. When the pump is changing speed from one to another, it will take small steps that are called "Ramp Speed" to get there.

If there are things that change in the plumbing system as the pump speed increases, such as bypass and check valves, this value can be decreased to help avoid detecting the valve opening as an event and triggering alarm while the pump changes speeds.

- 1. Check that the green power LED is on.
- 2. Press
- 3. Use the arrow to scroll to "SVRS" and press
- 5. Press the button. "Enabled Auto Restart" is displayed.

While in the SVRS menu, press the arrow to display "CVPS Postert Time." This is the dispetion.

- display "SVRS Restart Time." This is the duration of time, in minutes and seconds, that "SVRS Auto Restart" is set to.
- 2. Press the button to enter edit mode. The cursor will appear in the time column.
- 3. Press or arrow to change the auto restart time from 30 seconds to 5 minutes.
- 4. Press the button to save the setting. To cancel any changes, press the button to exit edit mode without saving.

1. While in the SVRS menu, press the arrow to scroll to "Ramp Speed". This is the ramp speed that the SVRS Auto Restart will reach during the initial

- restart.

 2. Press the button to enter edit mode. The cursor will appear in the RPM column.
- 3. Press or arrow to set the ramp speed from 5 to 200 RPM.
- 4. Press the button to save the setting. To cancel any changes, press the button to exit edit mode without saving.
- 5. Press to exit.

CONNECTING TO AN AUTOMATION SYSTEM

Use the RS-485 communications cable to remotely control the IntelliFlo® VS+SVRS Variable Speed Pump from an IntelliComm communication center. The IntelliComm system provides four (4) pairs of input terminal connections. These inputs are actuated by either 15 - 240 VAC or 15 - 100 VDC. Use the device inputs, to control the programmed pump speeds.

For the pump to accept commands from the IntelliComm system, the pump must be in the "Running Schedules" mode (LED above Start/Stop button is on). If more than one input is active, the highest number will be communicated to the pump. The IntelliComm system will always communicate to pump using ADDRESS #1.

If programs 1 and 2 are activated, program 2 will run, regardless of the assigned speed (RPM). The higher program number will always take priority.

External Control is for programming speeds that will run when the IntelliComm communication center controller sends it a command.

For example, Terminal 3 and 4 in IntelliComm system will correspond to External Control Program #1. (5 and 6 to Ext Ctrl #2). Use the External Control feature to program the IntelliComm communication center.

The pump can be controlled by an EasyTouch or IntelliTouch system via the RS-485 communication cable. The EasyTouch and/or IntelliTouch control system starts, stops and controls the speed of the pump.

EasyTouch and/or IntelliTouch systems rewrite the pump memory when a command is given. This can take several seconds and can cause a delay until the pump physically responds.

The pump control panel is disabled when communicating with an EasyTouch and/or IntelliTouch system.

The default pump address is "1" (only address for EasyTouch system).

1-2	Power Supply	100 - 240 VAC	100 mA	1 Input	50/60 Hz
3-4	Program 1	15 -240 VAC or 15 - 100 VDC	1 mA	1 Input	50/60 Hz
5-6	Program 2	15 -240 VAC or 15 - 100 VDC	1 mA	1 Input	50/60 Hz
7-8	Program 3	15 -240 VAC or 15 - 100 VDC	1 mA	1 Input	50/60 Hz
9-10	Program 4	15 -240 VAC or 15 - 100 VDC	1 mA	1 Input	50/60 Hz
11 12	RS-485 + Data: Yellow - Data: Green	-5 to +5 VDC	5 mA	1 Output	N/A
<u></u>	Ground				



IntelliComm Communication Center

R

1. Switch the main power off to the load center.

R

- 2. Unlatch the two enclosure door spring latches, and open the door.
- 3. Remove the two retaining screws securing the high voltage cover panel, and remove it from the enclosure.
- 4. Loosen the two access screws securing the control panel.
- 5. Lower down the hinged control panel to access the EasyTouch or IntelliTouch control system circuit board.
- Route the communication cable into the plastic grommet (located on the lower left side of the load center), up through the low voltage raceway to the EasyTouch or IntelliTouch system circuit board.
- Strip back the cable conductors 6 mm (1/4"). Insert the two wires into the COM port screw terminals on the EasyTouch and/or IntelliTouch system circuit board. Secure the wires with the screws.
- 8. Connect the GREEN (#2) and YELLOW (#3) wires to the COM port screw terminals (#2 and #3). Be sure to match the color coding of the wires; YELLOW to YELLOW and GREEN to GREEN. The Red wire is not connected. Secure the wires with the screws.

Control Panel
Access Screw

Retaining Screws
(for High Voltage
Cover Panel)

High Voltage
Cover Panel

Grommet (to Low
Voltage Raceway)

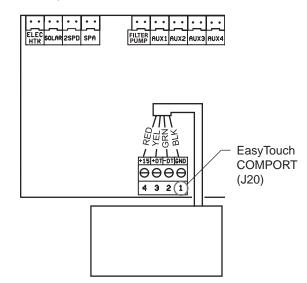
EasyTouch and/or IntelliTouch Control System
Load Center

Connect the GREEN (#2) and

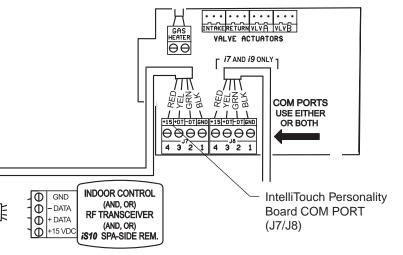
YELLOW (#3) wires to the COM port (J20) screw terminals (#2 and #3). Be sure to match the color coding of the wires; YELLOW to YELLOW and GREEN to GREEN. The Red wire is not connected. Secure the wires with the screws.

Multiple wires may be inserted into a single screw terminal.

- Close the control panel into its original position and secure it with the two screws.
- 10. Install the high voltage cover panel and secure it with the two retaining screws.
- 11. Close the load center front door. Fasten the spring latch.
- 12. Switch the power on to the load center.



EasyTouch Control System Circuit Board



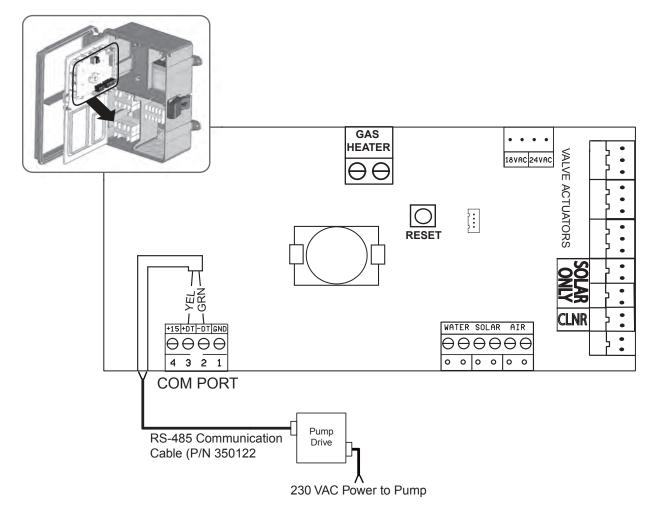
IntelliTouch Control System Circuit Board

The IntelliFlo® VS+SVRS Variable Speed Pump can be controlled by a SunTouch system via the RS-485 communication cable.

- 1. Unlatch the front door of the SunTouch system power center and open the door.
- 2. Loosen the retaining screw on front panel. Open the hinged front panel to access the electronics compartment.
- Route the two conductor cables up through the power center grommet opening located on the left side, and up through the low voltage raceway to the motherboard.



- Strip back the cable conductors 6 mm (1/4"). Insert the wires into the screw terminals (provided). Secure the wires with the screws. Be sure to match the color coding of the wires;
 - YELLOW to YELLOW and GREEN to GREEN.
- 5. Insert the connector on the COMPORT (J11) screw terminal on the SunTouch system circuit board.
- 6. Close the control panel and secure it with the retaining screw.
- 7. Close the front door. Fasten the spring latch.



MAINTENANCE



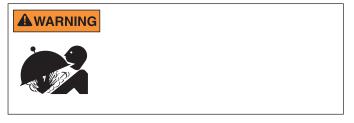


The strainer basket (or 'strainer pot'), is located in front of the pump housing. The strainer basket must be kept clean and free of debris. Inspect basket through the lid on the top of the housing. Be sure to visually inspect the strainer basket $\|\hat{a}\|_{\hat{a}}^2 \| \hat{a}\|_{\hat{a}}^2 \| \hat{a}\|_{\hat{a}$

- 1. Press button on the pump and turn off the pump at the circuit breaker. Disconnect communication cable from pump.
- 2. Relieve pressure in the system.
- 3. Turn the lid and clamp counter-clockwise and remove from the pump.
- Remove debris and rinse out the basket. Replace the basket if it is cracked.
- 5. Put the basket back into the housing. Be sure to align the notch in the bottom of the basket with the rib in the bottom of the volute.
- 6. Fill the pump pot and volute up to the inlet port with water.
- 7. Clean the lid and clamp, O-ring, and sealing surface of the pump pot.

It is important to keep the lid O-ring clean and well lubricated.

- 8. Reinstall the lid by placing the clamp and lid on the pot. Be sure the lid O-ring is properly placed.
 - Seat the clamp and lid on the pump then turn clockwise until the locking ring handles are perpendicular to the inlet.
- 9. Turn the power "ON" at the circuit breaker. Reconnect communication cable from pump.
- 11. Wait until all pressure is relieved. Start the pump.
- 12. Ñiààæ â-[&[| b ~^à êi à[| \ ~i â] `àâæç] `[àâb | & cater ä | bà] | | ` | & ~^à êi à[â-[|ài-à& •âi•àE Oi|]à ~^à bâ\ lâi air relief valve.



To protect the pump electronics from freeze damage, the pump will switch on to generate internal heat as the temperature drops below freezing if Thermal Mode is enabled.

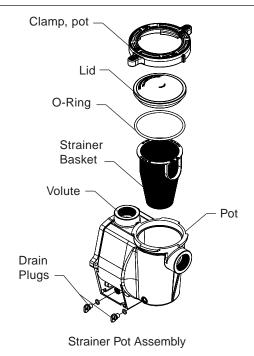
In mild climate areas, when temporary freezing conditions b \hat{a} | \hat{a}

You are responsible for determining when freezing conditions may occur. If freezing conditions are expected, take the following steps to reduce the risk of freeze damage.

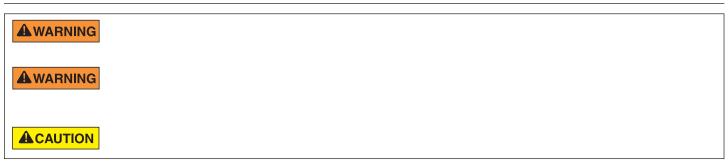
To prevent freeze damage, follow the procedures below:

- 1. Shut off electrical power for the pump at the circuit breaker.
- 2. Drain the water out of the pump housing by removing the two thumb-twist drain plugs from the housing. Store the plugs in the pump basket.
- 3. Cover the motor to protect it from severe rain, snow and ice.

The motor may be covered during a storm, winter storage, etc., but never when operating or expecting operation. Never wrap motor with plastic or other air tight materials during winter storage.



SERVICING



- 1. Shade the motor from the sun.
- 2. Any enclosure must be well ventilated to prevent overheating.
- 3. Provide ample cross ventilation.
- 4. Provide a minimum clearance of three (3) inches behind the motor fan for proper circulation.
- 1. Protect from any foreign matter.
- 2. Do not store (or spill) chemicals on or near the motor.
- Avoid sweeping or stirring up dust near the motor while it is operating.
- If a motor has been damaged by dirt it may void the motor warranty.
- Protect from continuous splashing or continuous sprayed water.
- 2. Protect from e [àbà càâ ^à[] la â ë | æ \åE
- If motor internals have become wet let it dry before operating. Do not allow the pump to operate if it has been ë | | æàæÉ
- 4. If a motor has been damaged by water it may void the motor warranty.
- 5. Be sure to close the keypad cover after every use.

The Shaft Seal consists primarily of two parts, a rotating ceramic seal housed in the impeller and a stationary spring seal in the sealplate. The pump requires little or no service other than reasonable care, however, a shaft seal may occasionally become damaged and must be replaced.

The polished and lapped faces of the seal could be damaged if not handled with care.

Tools required:

3/32 inch Allen head wrench Two (2) 9/16 inch open end wrenches 1/4 inch Allen head wrench\

 No. 2 Phillips head screwdriver Adjustable wrench To remove and repair the motor subassembly, follow the steps below:

- 1. Turn off the pump circuit breaker at the main panel.
- 2. Disconnect the RS-485 communication cable from the pump (if connected to pump).
- 3. Drain the pump by removing the drain plugs. No tools are required.
- 4. Remove the four (4) Phillips head screws from the outer corners of the keypad.
- 5. Disconnect the keypad from the drive and set it to the side in a safe place.
- 6. Remove the three (3) Phillips head screws, located inside the drive, that anchor the drive to the motor.
- 7. Remove the drive by lifting upwards to separate it from the motor.
- 8. Use the 9/16 inch wrenches to remove the six (6) bolts that hold the housing (strainer pot/volute) to the rear subassembly.
- Gently pull the two pump halves apart, removing the rear subassembly.
- 10. Use a 3/32 inch Allen head wrench to loosen the two (2) holding screws located on the diffuser.
- 11. Hold the impeller securely in place and remove the impeller lock screw by using a Phillips head screwdriver. The screw is a left-handed thread and loosens in a clockwise direction.



- 12. Use a 1/4 inch Allen head wrench to hold the motor shaft. The motor shaft has a hex-shaped socket on the end which is accessible through the center of the fan cover.
- 13. To unscrew the impeller from the shaft, twist the impeller counterclockwise.
- 14. Remove the four (4) bolts from the seal plate to the motor, using a 9/16 inch wrench.
- 15. Place the seal plate fâäà æ|c\ |\ â ëâ`] | [&âäà â\æ tap out the carbon spring seat.
- 16. Clean the seal plate, seal bore, and the motor shaft.

- When installing the replacement shaft seal, use silicone sealant on the metal portion before pressing into the seal plate as shown. Use extreme care when applying sealant. Be sure no sealant contacts the seal plate surface or the ceramic seal. Allow sealant to cure overnight before reassembling.
- Before installing the rotating portion of the seal into the impeller, be sure the impeller is clean. Use a light density soap and water to lubricate the inside of the seal. Press the seal into the impeller with your thumbs and wipe off the ceramic and carbon faces with a clean cloth.
- 3. Remount the seal plate to the motor.
- 4. Screw in the impeller lock screw (counterclockwise to tighten).
- 5. Remount the diffuser onto the seal plate. Be sure the plastic pins and holding screw inserts are aligned.

Ensure that the seal plate o-ring is clean and free of debris.

- 6. Grease the diffuser o-ring and seal plate gasket prior to reassembly.
- 7. Assemble the motor subassembly to the pump housing by using the two (2) through bolts for proper alignment. Do not tighten the through bolts until all six (6) bolts â[à -\ {iâaà â\æ ê\åà[~a^`à\àæÉ

Ensure that the seal plate gasket is properly seated inside of the pump assembly. The seal gasket can be pinched between the seal plate and the pump housing while tightening these six (6) screws, preventing a proper seal and producing a slow leak when the pump is restarted.

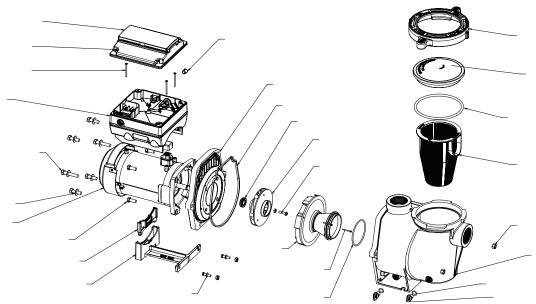
- 8. Reinstall the drive onto the top of the motor.
- 9. Fill the IntelliFlo® VS+SVRS Variable Speed Pump with water.

- 10. Reinstall the pump lid and plastic clamp. See "Cleaning the Pump Strainer Basket" on page 23 for details
- 11. Reconnect the RS-485 communication cable to the pump.
- 12. Turn on the pump circuit breaker at the main panel.
- 13. Prime the pump; refer to "Priming the Pump" on page 6.



- 1. Be sure all electrical breakers and switches are turned off before removing the control panel.
- 2. Disconnect the RS-485 communication cable from the pump.
- 3. Remove the four (4) Phillips head screws from the outer corners of the keypad.
- 4. Unplug the keypad from the drive and set it to the side in a safe place.
- 5. Remove the three (3) Phillips head screws, located inside the drive, that anchor the drive to the motor.
- 6. Lift up the drive assembly and remove it from the motor adapter located on top of the motor assembly.

Be careful not to remove the gasket between the drive and motor, it is critical in keeping moisture out of the drive and motor. Replace the gasket if damaged. Do not reassemble with a damaged or missing gasket.

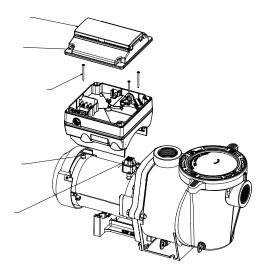


Pump Illustrated Parts View

ACAUTION

- 1. Be sure all electrical breakers and switches are turned off before installing the drive.
- Be sure that the gasket between the drive and motor is in place. It is critical in keeping moisture out of the drive and motor. Replace the gasket if damaged. Do not reassemble with a damaged or missing gasket.
- 3. Verify that the three (3) orange motor post caps are in position before placing the drive on the motor assembly.
- 4. Align the drive assembly with the motor adapter and seat the drive on the motor assembly.
- 5. Secure and tighten the drive assembly with the three (3) Phillips head screws.
- 6. Plug the keypad back into the drive.
- Place the keypad in the desired orientation on the drive and reattach the four (4) screws in the corners of the drive.

Ensure that the keypad cable is not being pinched between the drive and keypad.



Drive Assembly and Removal



TROUBLESHOOTING



The IntelliFlo® VS+SVRS Variable Speed Pump displays all alarms and warnings on the control panel display. When an alarm or warning condition exists, the corresponding light will be lit on the display.

All control panel buttons are disabled until the alarm or warning is acknowledged with the button. Pressing the button will clear the alarm once the fault condition has been resolved.

The pump will not start if the impeller is rotating.

The incoming supply voltage is less than required. The drive faults to protect itself from over current. The drive contains capacitors that keep it powered up long enough to save the current run parameters. If power is restored during this process, approximately 20 seconds, the drive will not restart until completed.

M ^à {¦b{-] \| `æàê\àæ â] {[-bàæ c-ˇ^-\ ˇ^à `R⡠T[-b-\å Û-bà; -ˇ c-¾]ˇ|{ â\æ åà\à[âˇà â 'T[-b-\å N¾â[b; ¾|[ÈË b-\¦ˇà]D then attempt to prime again. The "Max Priming Time" is set by the user on the priming menu as discussed on page 15. If the pump äâ\\| ˇ{[-bà c-ˇ^-\ ê•à ãˇàb{ˇ] -ˇ c-¾ åà\à[âˇà â {à[bâ\à\ ã¾a[b ˇ^⡠b +] ˇ ´à bâ\¦â¾ç [à]àˇÉ

If the drive temperature gets above 54.4° C (130° F) the pump will slowly reduce speed until the over temperature condition clears.

When active, the motor will run at the preset RPM until the drive internal temperature increases above the minimum. The pump's internal thermal protection is disabled when connected to an automation system. Thermal protection is provided by selecting YES at the ON WITH FREEZE portion of the circuit function menu in the IntelliTouch® Control System. To re-enable the internal thermal protection, the power to the drive must be cycled off then back on.

Indicated that the drive is overloaded or the motor has an electrical problem. The drive will restart 20 seconds after the over current condition clears.

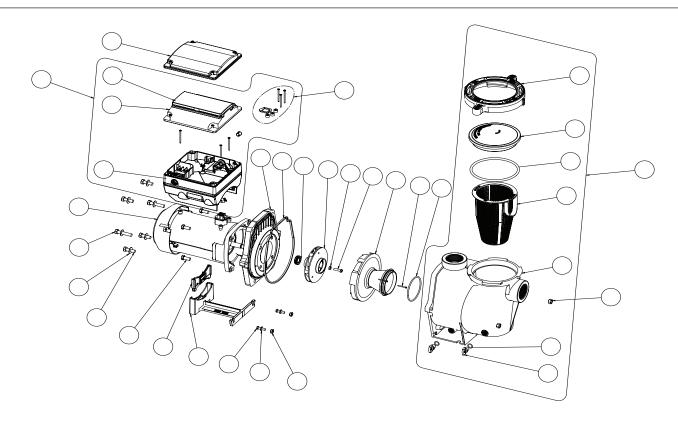
Indicates excessive supply voltage or an external water source is causing the pump and motor to rotate thereby generating an excessive voltage on the drives internal DC buss. The drive will restart 20 seconds after the over voltage condition clears.

Indicates that the self-monitoring motor control software has encountered an error. Clear the alarm and restart the pump. If this alarm persists, contact Pentair Technical Service at 1-800-831-7133.

This Alarm indicates that the motor drive software has detected an event consistent with an Entrapment event. The pump was immediately turned off once the event was detected, and may restart according to settings in the SVRS Settings section on page 19.

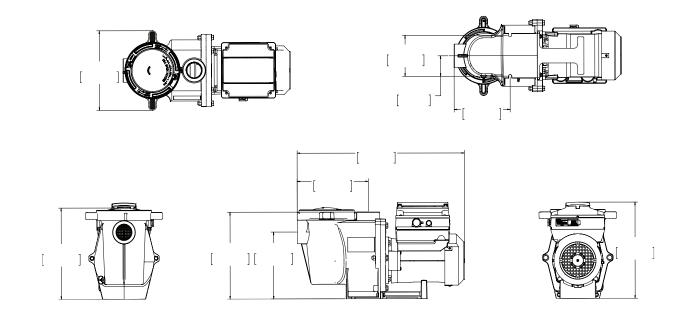
INITELLIEL OB VIC. CVDC	I INTELLIDO PARA CARRA C		
INTELLIFLO® VS+SVRS and INTELLIPRO® VS+SVRS Variable Speed Pump Installation and User's Guide			

REPLACEMENT PARTS



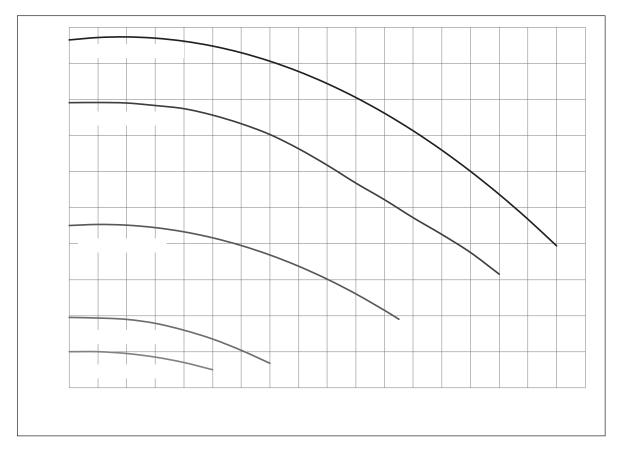
(-) Not Shown

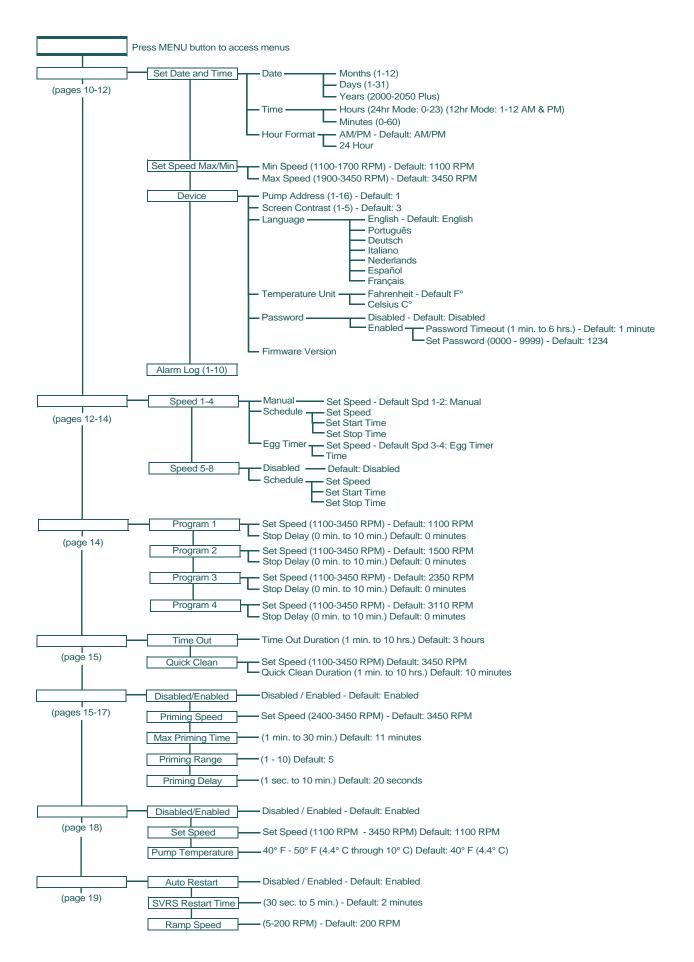
TECHNICAL DATA



Circuit Protection: Two-pole 20 AMP device at the Electrical Panel.

Input: 230 VAC, 50/60 Hz, 3200 Watts Maximum, 1 phase









1620 HAWKINS AVE., SANFORD, NC 27330 • (919) 566-8000 10951 WEST LOS ANGELES AVE., MOORPARK, CA 93021 • (805) 553-5000 WWW.PENTAIRPOOL.COM

All Pentair trademarks and logos are owned by Pentair or one of its global affiliates. Pentair Aquatic Systems®, IntelliPlo®, IntelliPro®, IntelliPcomm®, EasyTouch®, IntelliTouch®, SunTouch® and Eco Select® are trademarks and/or registered trademarks of Pentair Water Pool and Spa, Inc. and/or its affiliated companies in the United States and/or other countries. Unless expressly noted, names and brands of third parties that may be used in this document are not used to indicate an affiliation or endorsement between the owners of these names and brands and Pentair Water Pool and Spa, Inc. Those names and brands may be the trademarks or registered trademarks of those third parties. Because we are continuously improving our products and services, Pentair reserves the right to change specifications without prior notice. Pentair is an equal opportunity employer.

© 2016 Pentair Water Pool and Spa, Inc. All rights reserved. This document is subject to change without notice.



P/N 356916 REV. A 4/27/16