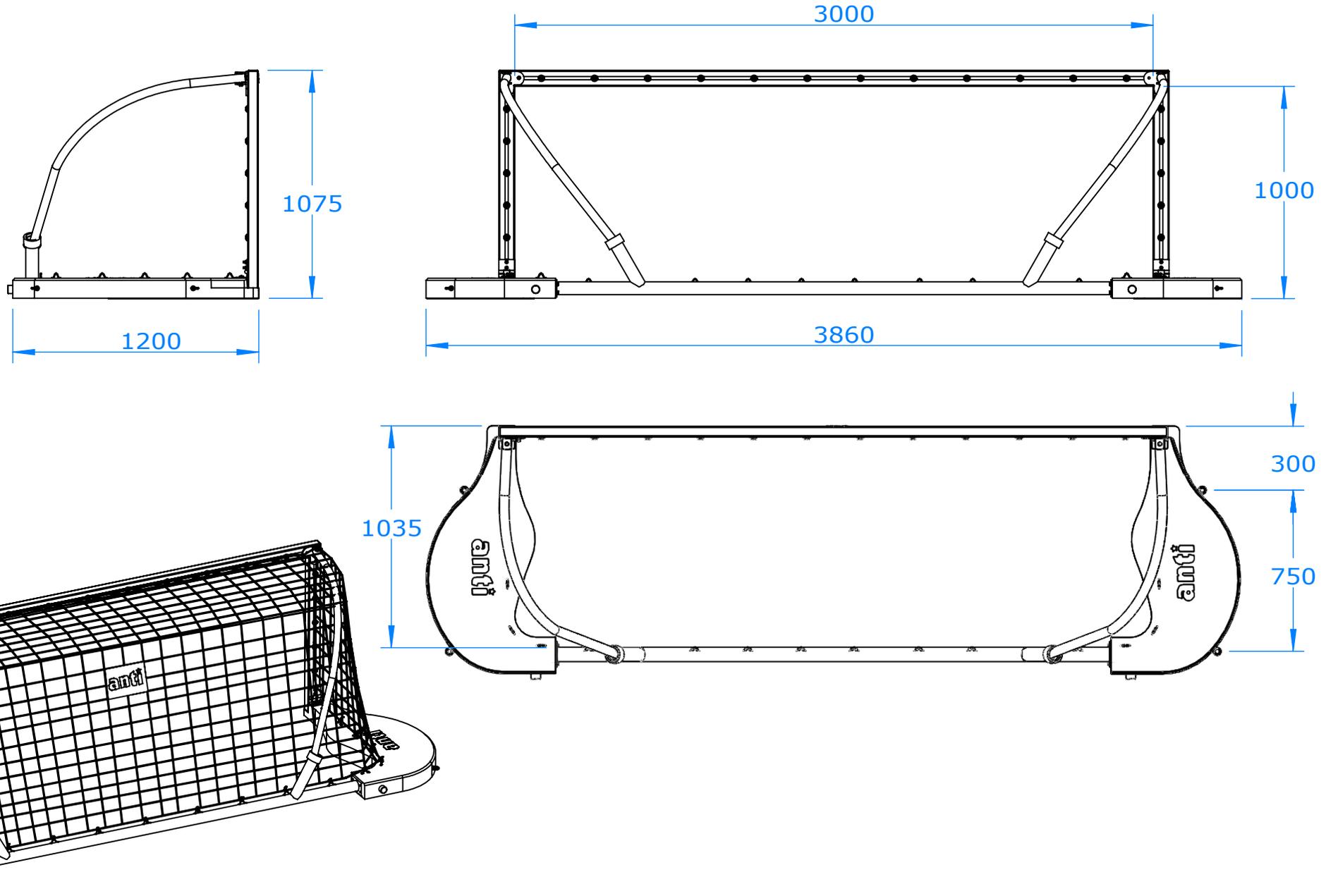


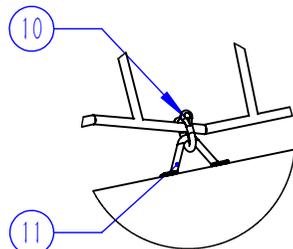
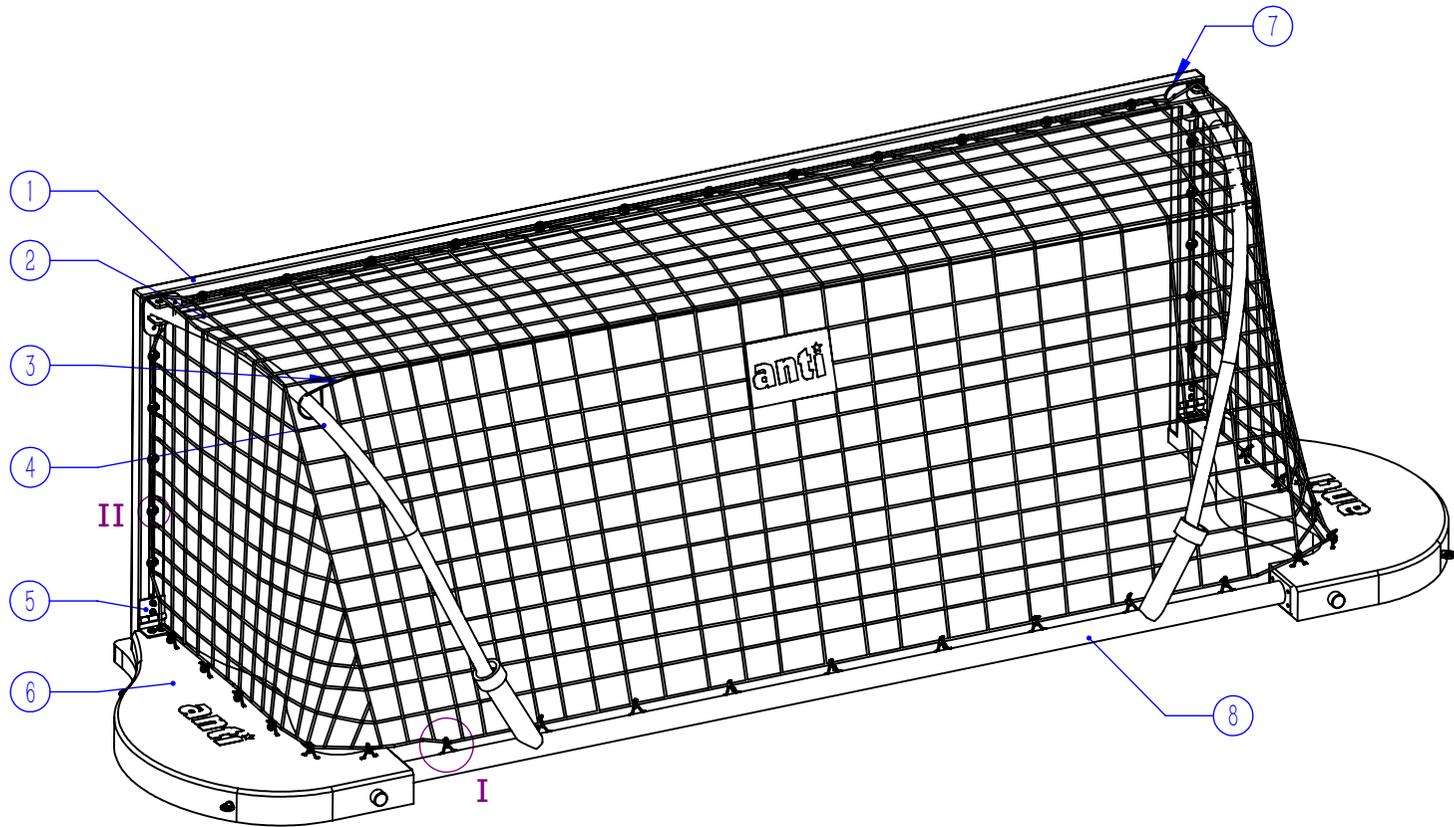
Senior Goal Assembly Instructions



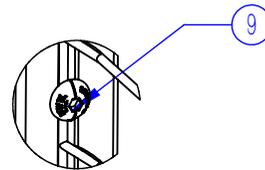
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| | | | | | | | | | | | |
|-------------------------|-------|-------|------|-----------------------|---|--|--|-------------|--|-------------|--|
| Project Name: | | | | Product Name: | | | | Project No. | | Product No. | |
| Senior Folding Goal 750 | | | | Assembly Instructions | | | | 2016/5/24 | | Verify Date | |
| Drawn | Brian | Scale | 1:25 | Patents | 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g. | | | | | | |

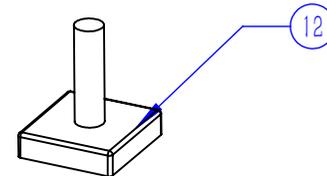
| No | Name | Qty |
|----|-------------------------|-----|
| 1 | Front Frame | 1 |
| 2 | Black Net | 1 |
| 3 | 6mm PP Rope | 1 |
| 4 | PP Bows | 2 |
| 5 | SS316 Hinge | 2 |
| 6 | Small Float | 2 |
| 7 | Aluminium Heart Casting | 2 |
| 8 | Aluminium Back Tube | 1 |
| 9 | Net Clip | 22 |
| 10 | D-Shackle | 26 |
| 11 | SS316 Saddle | 24 |
| 12 | Slide Block | 8 |
| 13 | M8x40 Round Head Bolt | 8 |
| 14 | M8x60 Countersunk Bolt | 2 |
| 15 | M8 Lock Nut | 24 |
| 16 | Washer | 24 |
| 17 | M8 Eye Bolt | 6 |



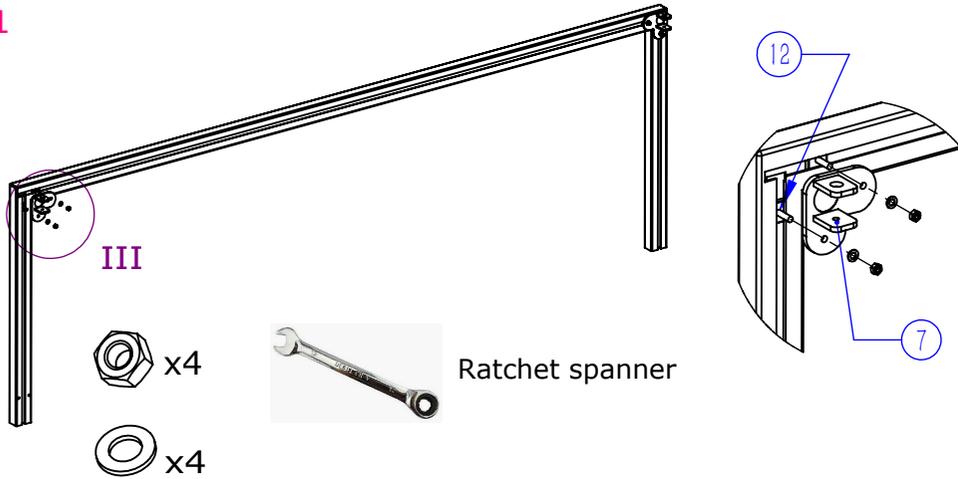
I
1 : 5



II
1 : 5

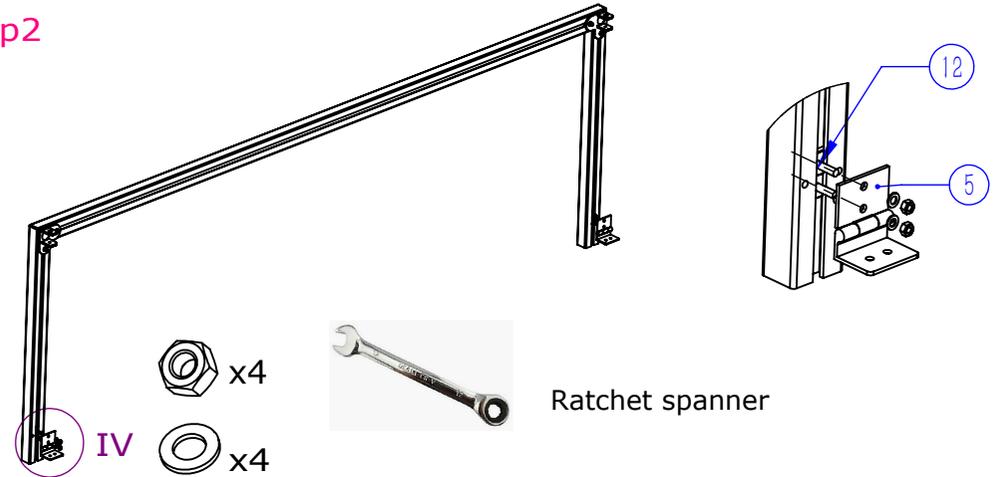


Step1



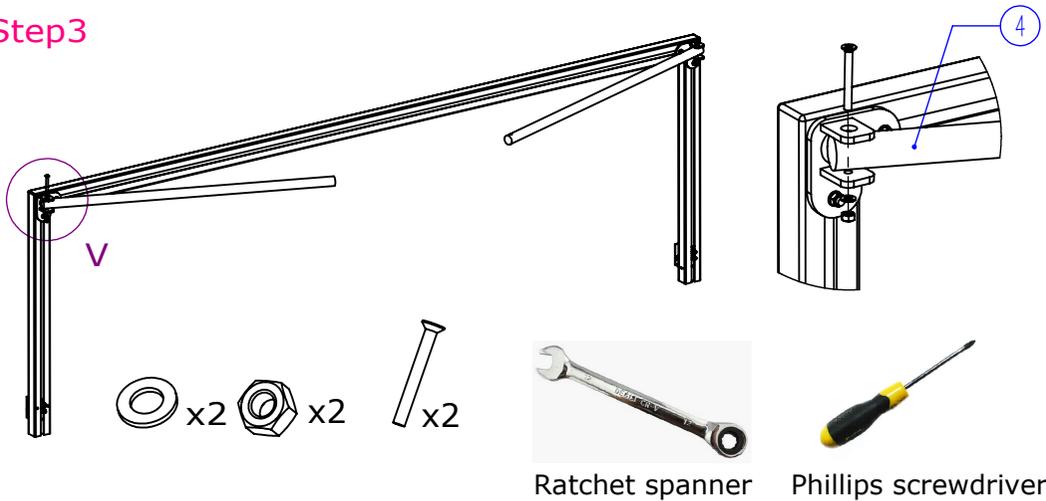
Slide the Slide Blocks (12) as shown above into the top corner of the front frame. Slip the Alu Heart Casting (7) into the slide blocks and connect using the M8 Washer (16) and Lock Nut (15) to fix to the frame.

Step2



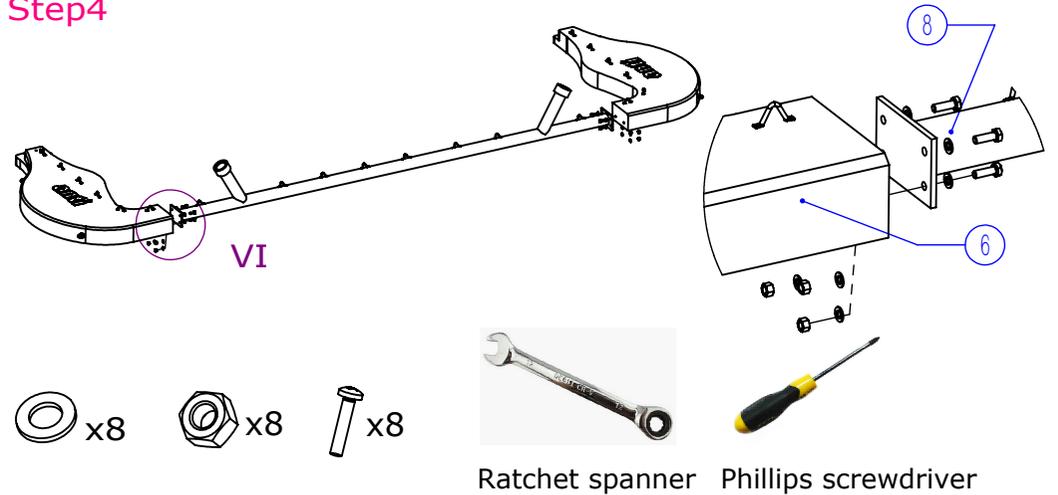
Insert the Latches of the SS Hinge (5) to the holes on the Front Frame (1). Use the Slide Blocks (12), M8 Lock Nuts (16) and Washers (15) to fix the SS Hinge to the Front Frame. Note: Do not over tighten the bolt.

Step3



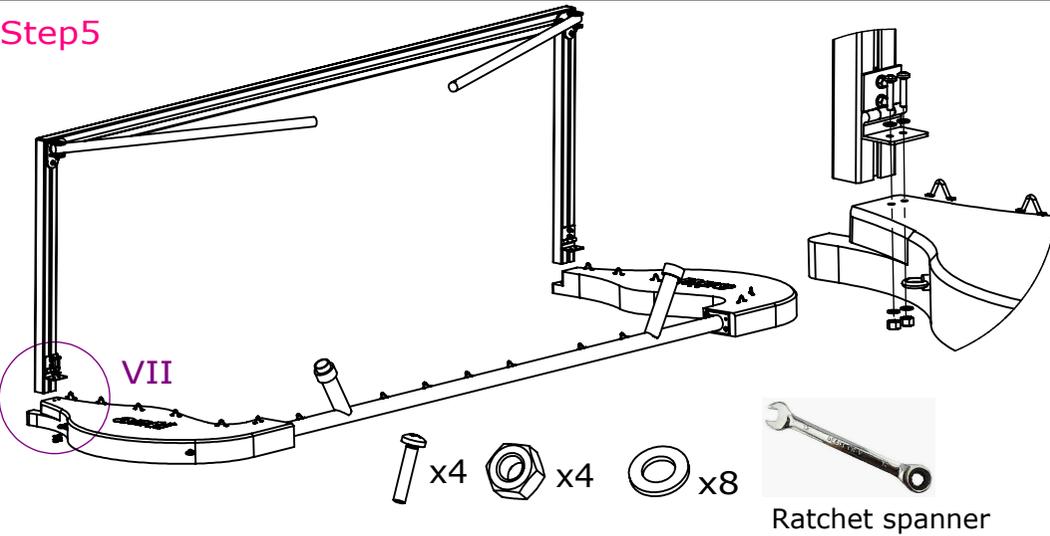
Insert the PP Bows (4) into the Alu Plate of the Heart Casting (7). Use the M8 x 60 Countersunk Bolts (14), Washers (15) and Lock Nuts (16) to fix the PP Bows (4) to the Front Frame.

Step4



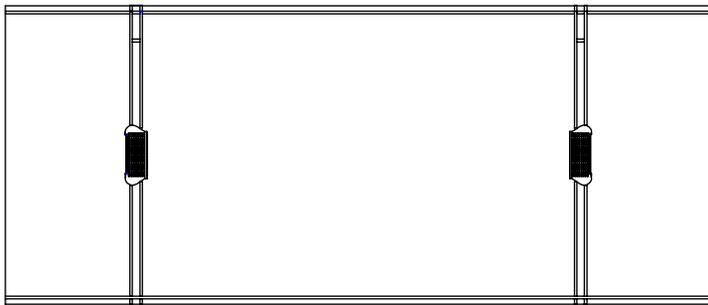
Use the M8 x 40 Round Head Bolts (13), Washers (16) and Lock Nuts (15) to fix the Small GRP Floats (6) to the Back Tube (8).

Step 5



Use the M8 x 40 Round Head Bolts (13), Washers (16) and Lock Nuts (15) to fix the floats to the Front Frame (1).

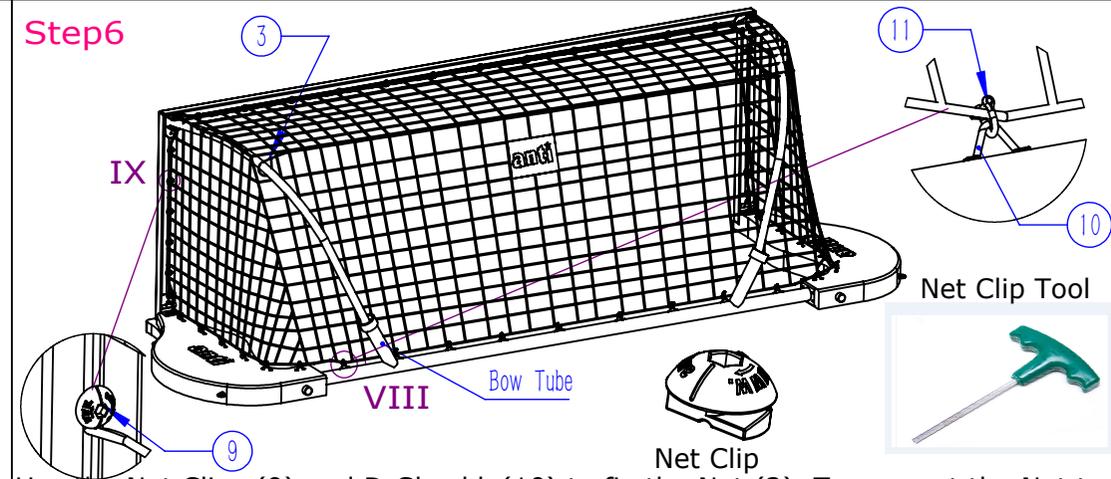
Step 7



Follow the above Steps to assemble the other Senior Goal, then install the two Senior Goals into the Pool.

For information about competition Polo Field Setup please contact us for details.

Step 6



Use the Net Clips (9) and D-Shackle(10) to fix the Net (2). To connect the Net to the Frame with the Net clips, place the Edge of the Net into the Alu Channel and then place the Net Clip into the Alu Channel, and using the Net Clip Tool provided, twist the Net Clip 90 Degrees, so that the Net Clip Wings lock into the Channel firmly. From the Top Corner of the Black Net, count seven squares away from the Top frame and Slip the Bow End (4) through the Black Net in this square (2) as shown in diagram. Slip the Bow End into the Bow Tube (8). Tie the Black PP Rope (3) onto one side of the bow at the point where the Net begins to drop down. Run the Black PP Rope in and out of the Net Squares towards the other Bow. Pull gently and knot the Black PP Rope (3) onto the Bow on the other side.

Necessary Tools



Ratchet spanner



Phillips screwdriver



Net Clip Tool

Necessary personnel : 1 person