

Visscher



**INSTRUCTION
MANUAL**

ENGLISH

DUKE / BAKER 80" EXTENSION
11X14

Important

Before you begin

- These instructions must be followed step by step. Deviation from the instructions may void the product's warranty. See Warranty Sheet for further details.
- Read all instructions thoroughly before starting assembly.
- Use the component list as a checklist for product parts.
- Unwrap parts only as needed to keep component dealer code label intact for reference.

Site preparation

- Assemble the structure on a firm, level surface. Protect the product from damage as some pieces may be fragile.

Assistance

- If you require assistance, or need to order replacement parts, contact your Visscher Dealer.
- For additional information call the number below. Please have the serial number ready to ensure quick service.



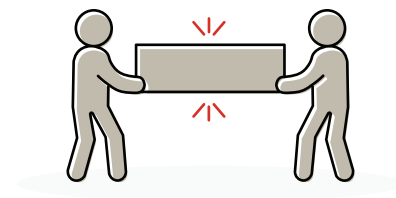
TOLL FREE 1 (877) 795-7423



Product may be subject to building code requirements. It is the consumer's responsibility to inform themselves of any restrictions prior to purchase.

Two person project

Product can be heavy.
Use care when lifting.



Estimated assembly
time: 8 hours.

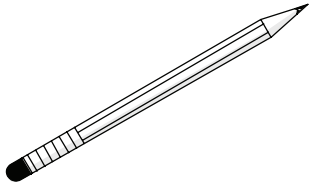


If you have purchased a 80" Extension Kit, please disregard the 0400 Duke - Baker manual and use this manual to install the complete structure.

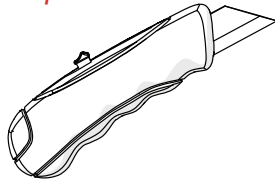
Tools

Some tools are required, others are suggested:

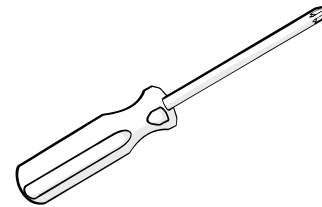
☐ PENCIL



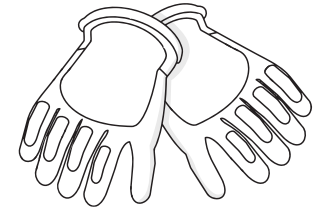
☐ KNIFE
Required



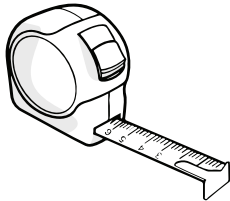
☐ PHILLIPS SCREW DRIVER



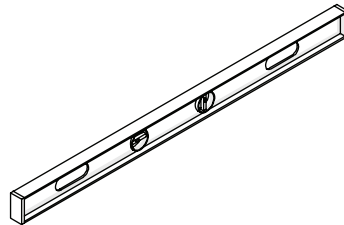
☐ PROTECTIVE GLOVES



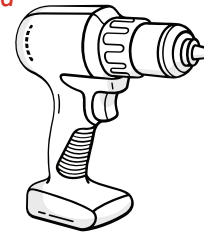
☐ TAPE MEASURE



☐ BUBBLE LEVEL TOOL
Required



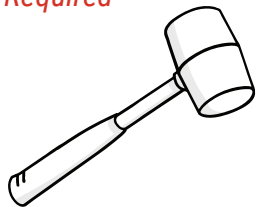
☐ POWER DRILL
Required



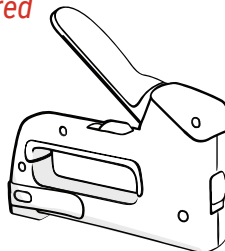
☐ LADDER (8FT / 2.5M)
Required



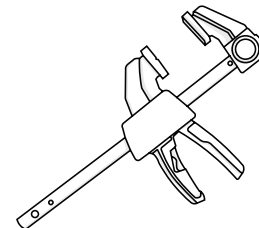
☐ RUBBER Mallet
Required



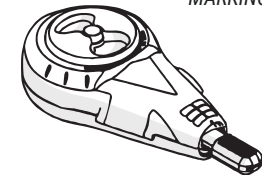
☐ STAPLER
Required



☐ TRIGGER CLAMP (X2)



☐ CHALK LINE MARKER
Required
OR A FLOOR MARKING TAPE

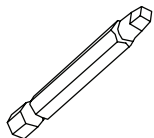


Hardware

Hardware can be found in 0400 - Baker/Duke and 0480 - 80" Extension packages.

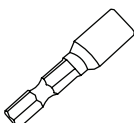
☐ ROBERTSON BIT

1X



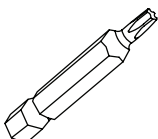
☐ 3/8" HEX HEAD BIT

1X



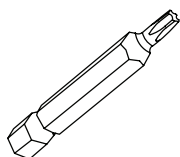
☐ TORX T25 BIT

1X



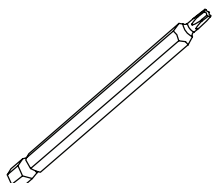
☐ TORX T30 BIT

1X



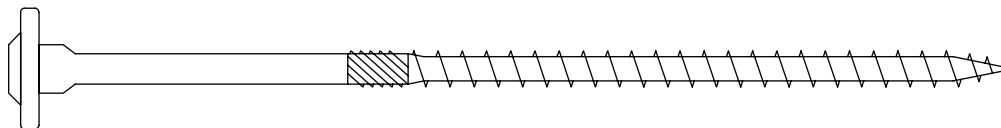
☐ TORX T30 BIT 6"

1X



W

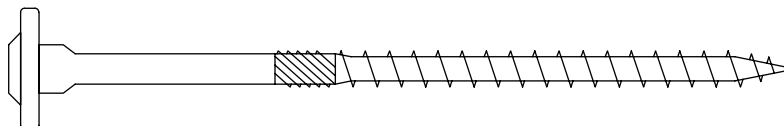
107X



5-1/8" X 5/16" RSS (T30 TORX)

V

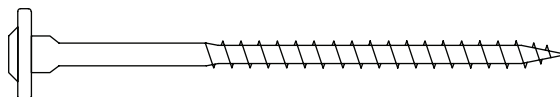
128X



4" X 5/16" RSS (T30 TORX)

U

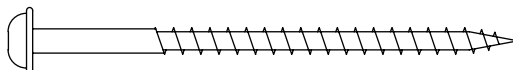
12X



2 3/4" #10 RSS (T25 TORX)

F

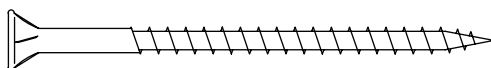
86X



2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

B

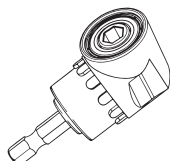
460X



2 1/2" #8 FLAT HEAD (#2 ROBERTSON)

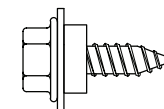
☐ BIT ADAPTER 105°

1X



H

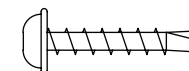
280X



3/4" #14 HEX

D

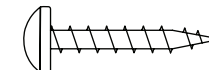
6X



1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

G

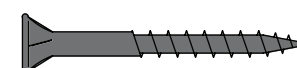
49X



1" #8 PAN HEAD
(#2 ROBERTSON)

A

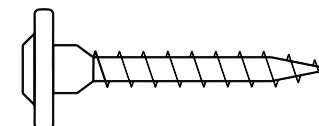
3X



1 1/2" #8 FLAT HEAD - BL
(#2 ROBERTSON)

Y

23X



1 1/2" X 1/4" RSS (T25 TORX)

MEASUREMENTS ARE APPROXIMATE

0480 Duke - Baker 80" Extension Instructions V1.0 EN

Components

Components can be found in 0400 - Baker/Duke and 0480 - 80" Extension packages.

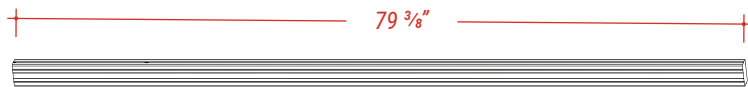
Panels



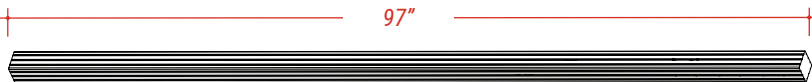
☐ 1X 4026 Long Threshold



☐ 2X 4027 Short Threshold



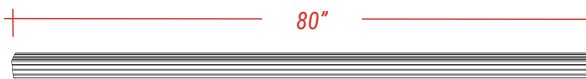
☐ 3X 4010 Narrow Post



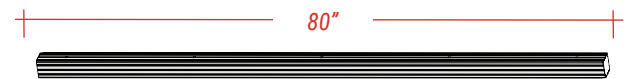
☐ 4X 4110 Front Post



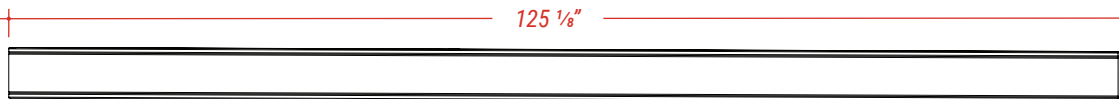
☐ 4X 4111 Back Post



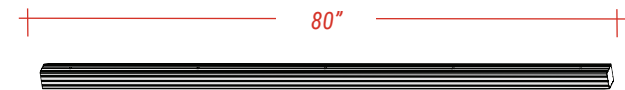
☐ 7X 5125 Side Post



☐ 4X 4087 Side Post (One Pre-drilled side)



☐ 4X 4109 Side Beam



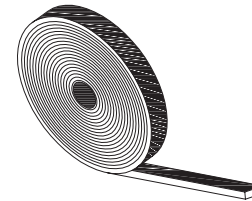
☐ 4X 4007 Side Post (Two Pre-drilled sides)



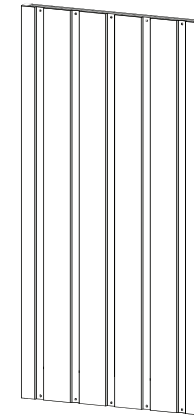
☐ 2X 4107 Beam



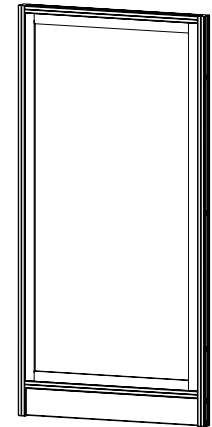
☐ 4X 4148 Extension Beam



☐ 4X 1880 Foam Gasket



☐ 7X 3544 Shear Panel



☐ 4X 3506 Full Glass Window Panel

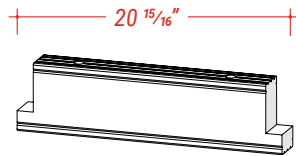
MEASUREMENTS ARE APPROXIMATE

0480 Duke - Baker 80" Extension Instructions V1.0 EN

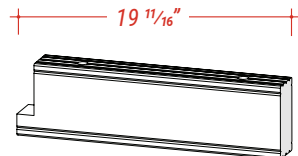
Components

Components can be found in 0400 - Baker/Duke and 0480 - 80" Extension packages.

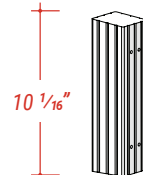
Roofing Structure & Upper Windows



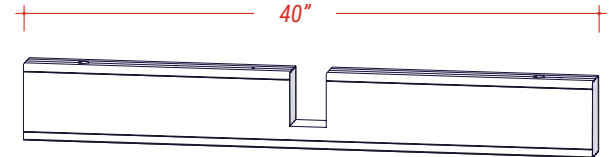
☐ 6X 4114 Back Filler (Mid)



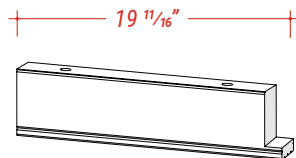
☐ 2X 4113 Back Filler (End)



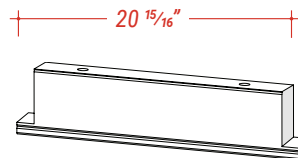
☐ 4X 4112 Upright (Pre-drilled)



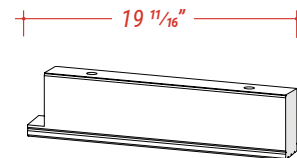
☐ 2X 4127 Back Filler (Extension)



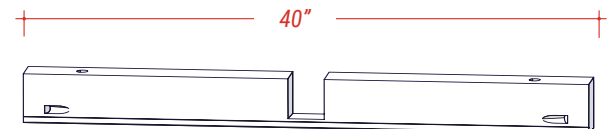
☐ 1X 4115 Front Filler (Left)



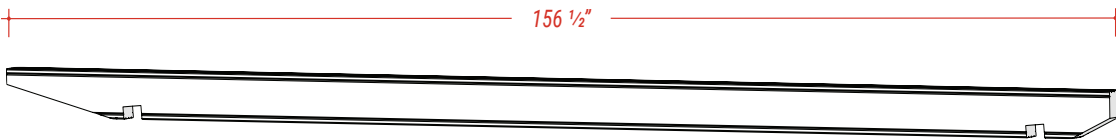
☐ 6X 4116 Front Filler (Mid)



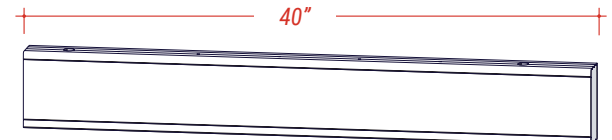
☐ 1X 4117 Front Filler (Right)



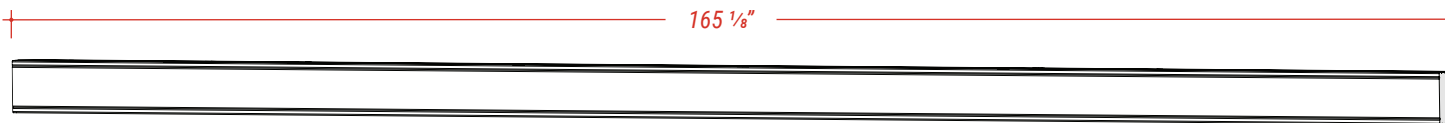
☐ 2X 4126 Front Filler (Extension)



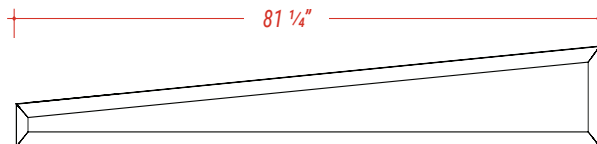
☐ 13X 4106 Rafter



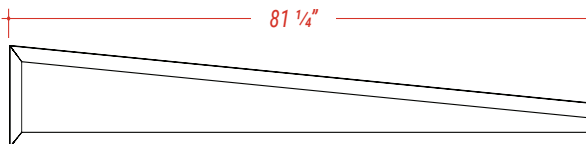
☐ 4X 4149 Extension Beam (Pre-drilled)



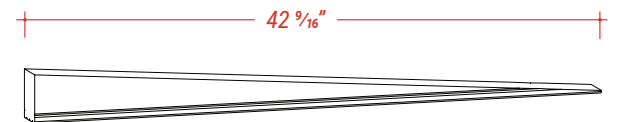
☐ 2X 4108 Upper Beam (Pre-drilled)



☐ 1X 4219 Sloped Window (Left)



☐ 1X 4218 Sloped Window (Right)



☐ 2X 4118 Gusset

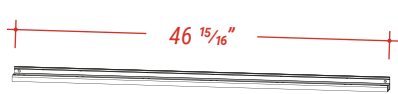
MEASUREMENTS ARE APPROXIMATE

0480 Duke - Baker 80" Extension Instructions V1.0 EN

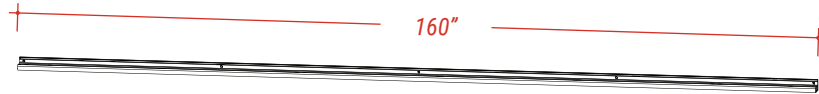
Components

Components can be found in 0400 - Baker/Duke packages.

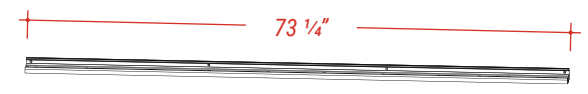
Door Systems



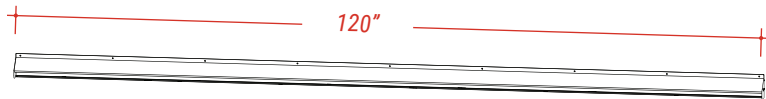
3X 2602 Short Bottom Track



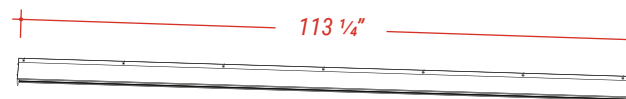
1X 2594 Three-Door Bottom Track



2X 2601 Two-Door Bottom Track



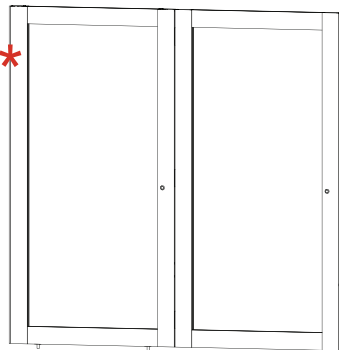
1X 2593 Long Top Track



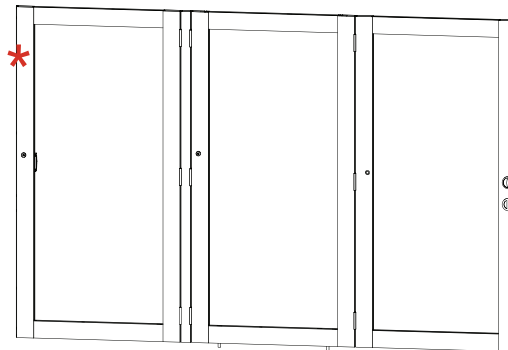
2X 2600 Short Top Track



2X 2603 Spacer



2X 2570 Two-Door System

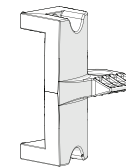


1X 2560 Three-Door System

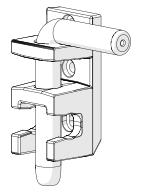


1X 4006 Strike Post

3X 2605 Handle



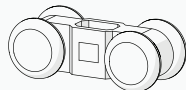
4X 2604 Pin and Keeper



* The small parts and tools for the Door System can be found in the packaging, located on the upper left corner of the door.



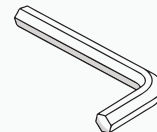
1X 2577 Strike Plate



6X 2606 Roller



1X 2569 3 Keys Set



1X 8149 Hey Key for M6 Bolts



1X 8150 Wrench 3" (Roller Bolt shank)



1X 8151 Wrench 5" (Roller Bolt nut)

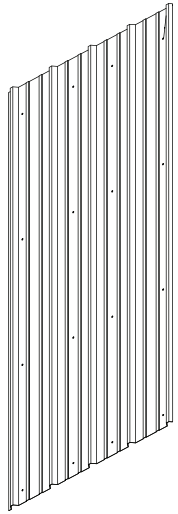
MEASUREMENTS ARE APPROXIMATE

0480 Duke - Baker 80" Extension Instructions V1.0 EN

Components

Components can be found in 0400 - Baker/Duke and 0480 - 80" Extension packages.

Roofing



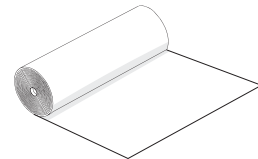
14X 2493 Roof Sheet



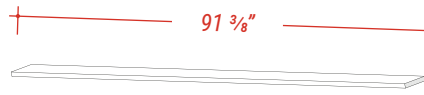
2X 3516 Partial Roof Sheet



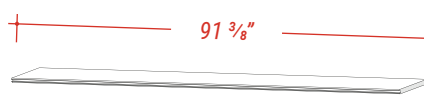
18X 1834 Foam Closure



2X 4191 Tar Paper



2X 2507 Starter 91 3/8"



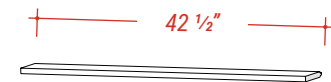
44X 2500 Ceiling Board 91 3/8"



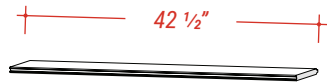
1X 2512 Starter 50"



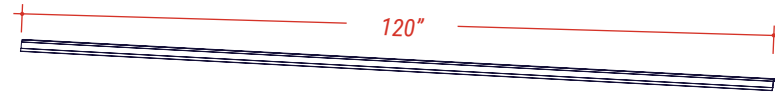
22X 2511 Ceiling Board 50"



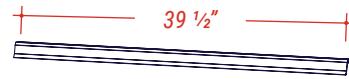
1X 2508 Starter 42 1/2"



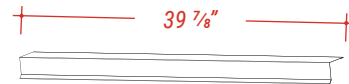
22X 2509 Ceiling Board 42 1/2"



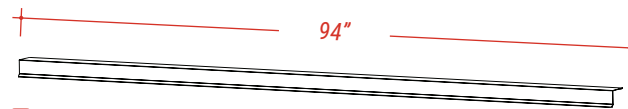
1X 6035 Drip Edge Support 120"



1X 3282 Drip Edge Support 39 1/2"



2X 2672 Overside Flashing 39 7/8"



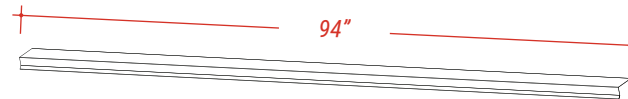
2X 2707 Overside Flashing 94"



3X 2671 Overside Flashing 120"



1X 6034 Underside Flashing 120"



2X 2673 Underside Flashing 94"

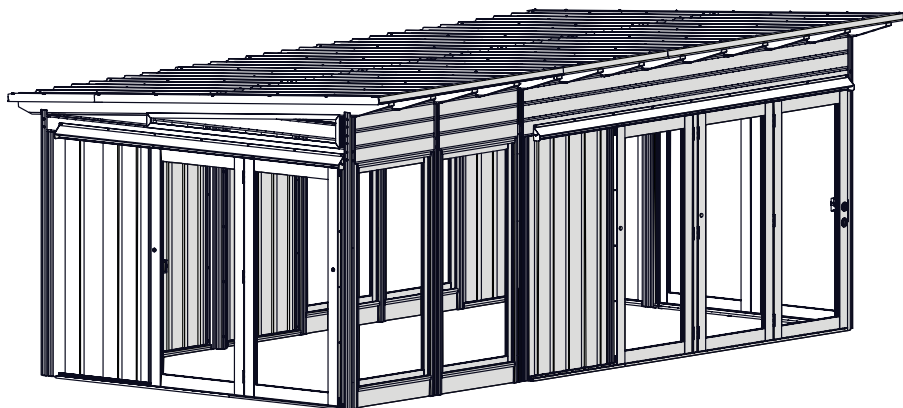
MEASUREMENTS ARE APPROXIMATE

0480 Duke - Baker 80" Extension Instructions V1.0 EN

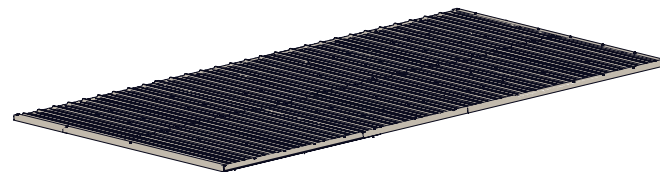
Phases

Follow the sequence of phases, as shown:

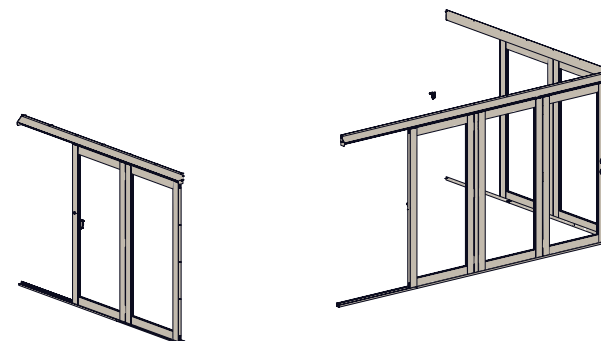
- A** Panels
- B** Roofing Structure & Upper Windows
- C** Doors System
- D** Roofing



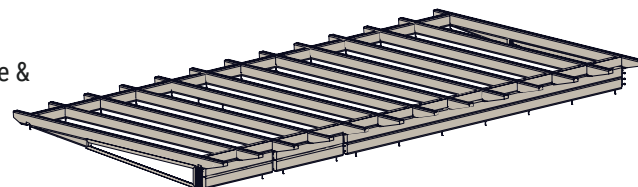
D Roofing



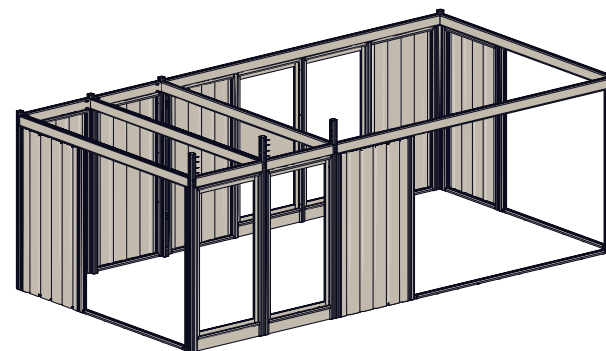
C Doors System



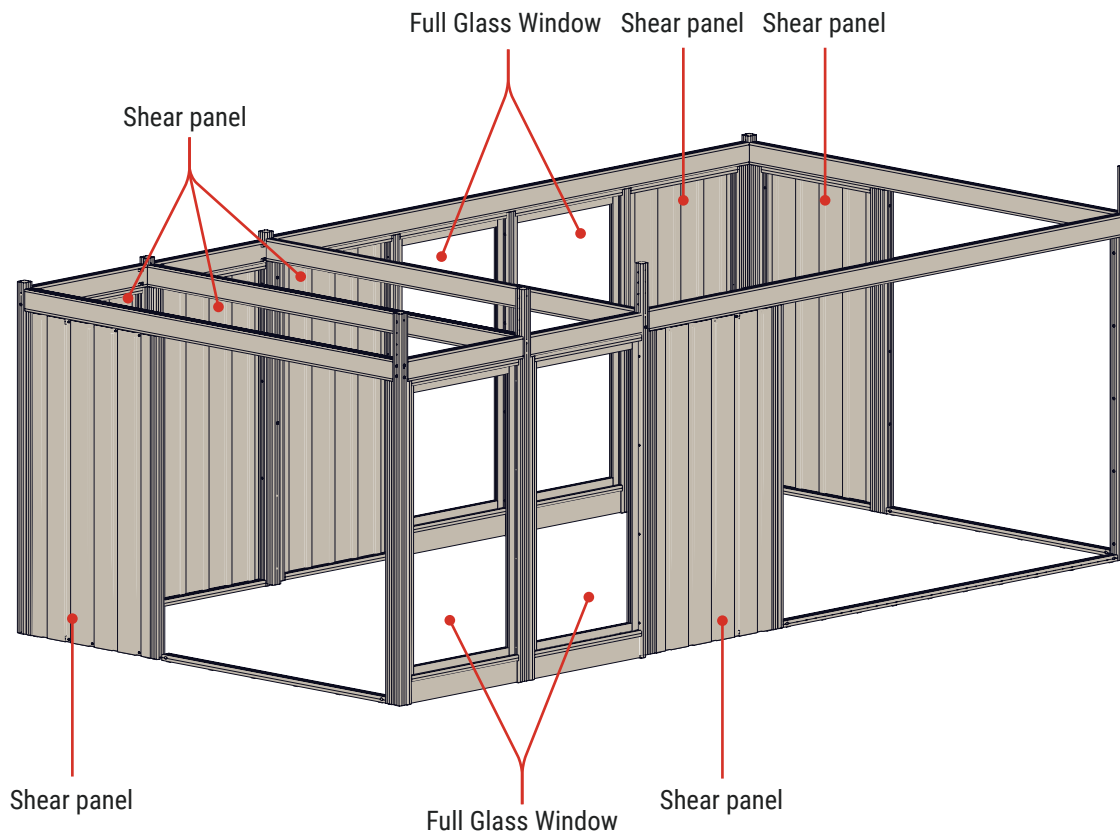
B Roofing Structure & Upper Windows



A Panels



Phase A



A Panels

Panel location **can be modified** to fit your needs.

Each side **must have** at least one Shear Panel.

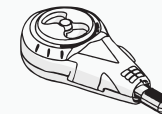
Door direction can be reversed.
See Door Flipping Instructions if you wish to change the orientation of the Doors.

CAUTION: Do not over sink Panel Screws.

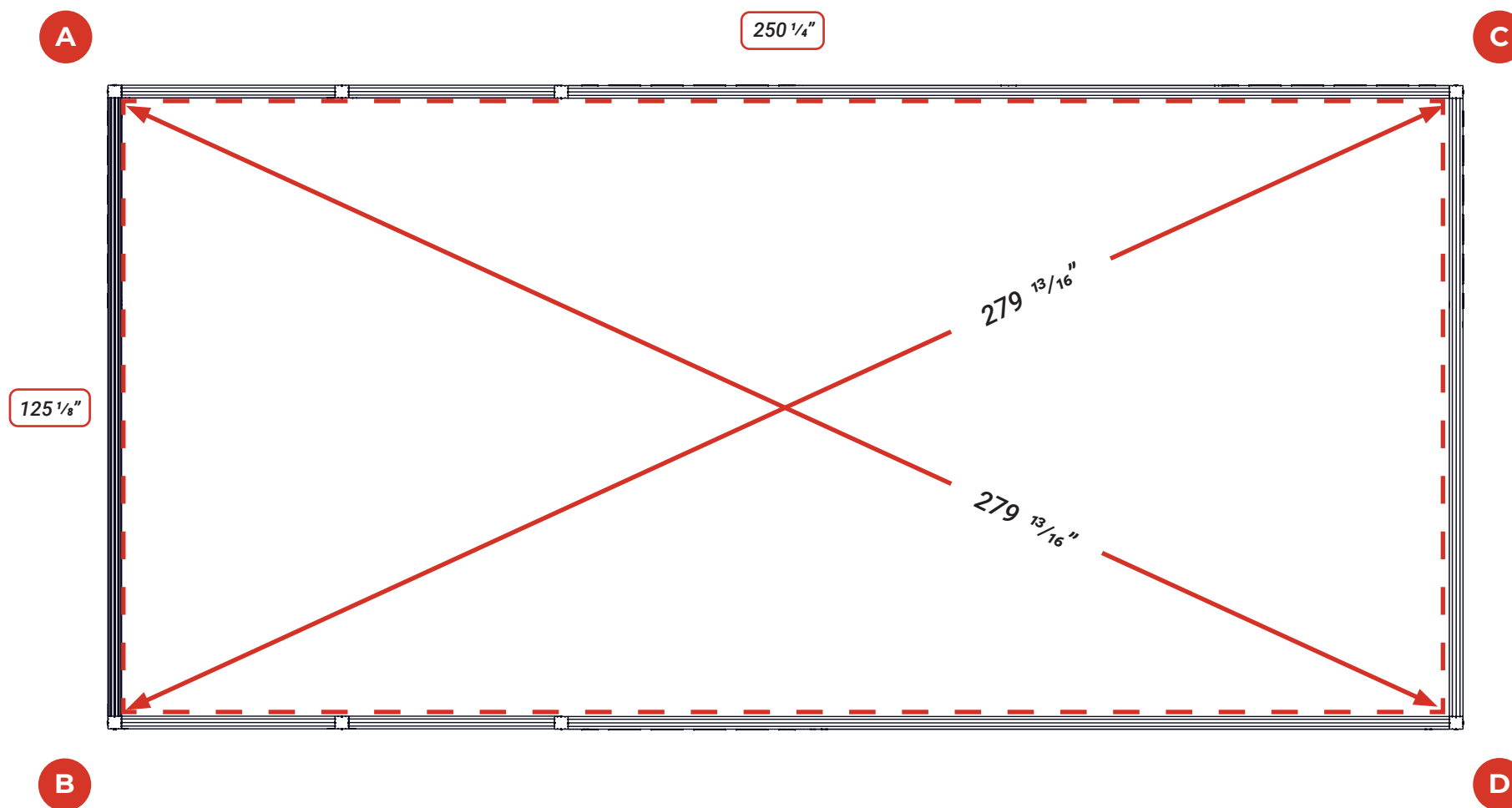
Step 1

1) Using Chalk tool (or a Floor Marking Tape), trace the inside edges of all four corners onto the ground at the exact location you wish your gazebo to be placed.

These markings will be helpful in placing your corner posts and panels in the steps to come.

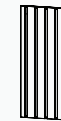


Chalk Line Marker



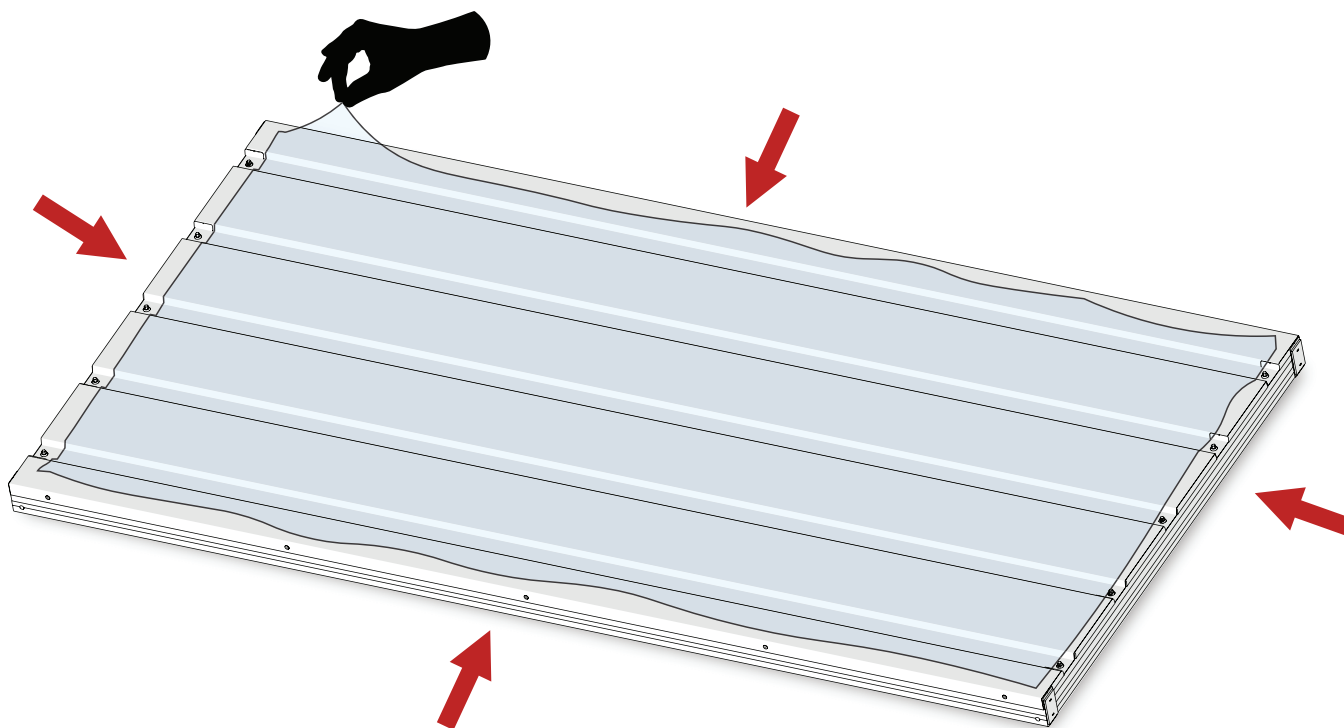
Step 2

1) Remove the protective plastic before assembling the Shear Panels (DC 3544).
The film on the panel is meant to reduce any chance of scratches or scuffs. It is not meant to be left on and will be extremely difficult to remove if left in the sun.



3544 Shear Panel

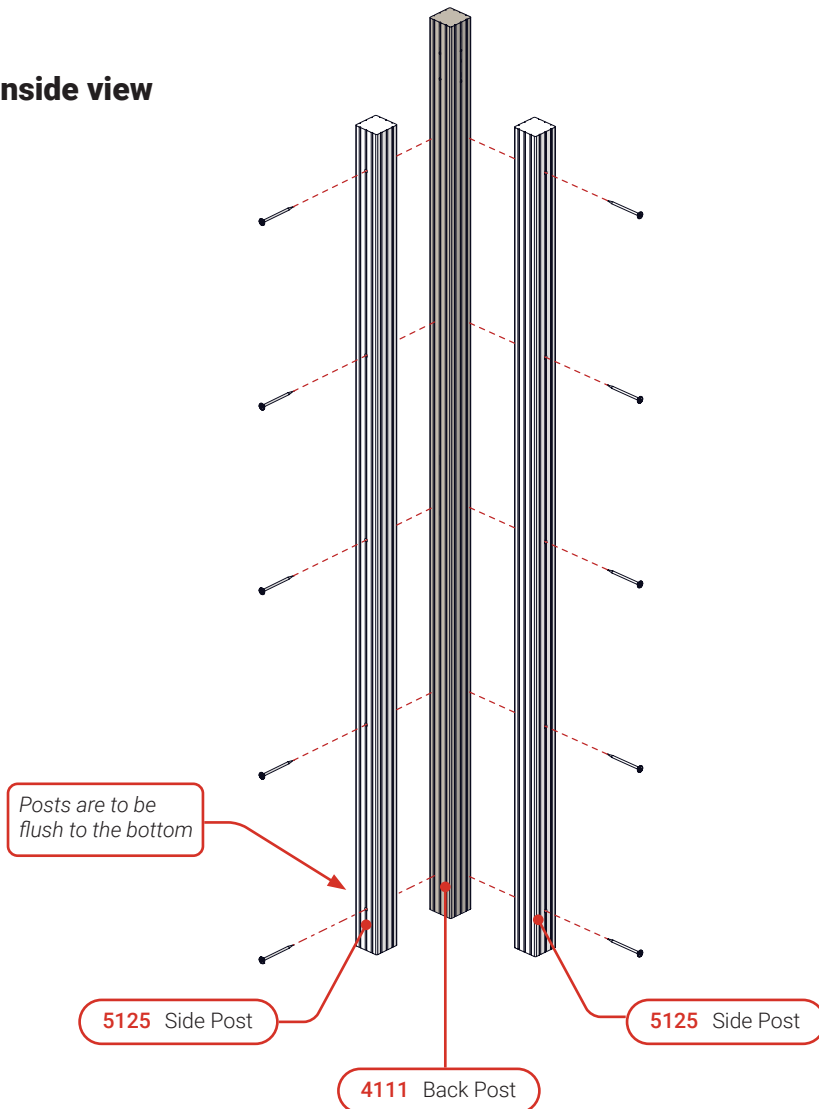
7X



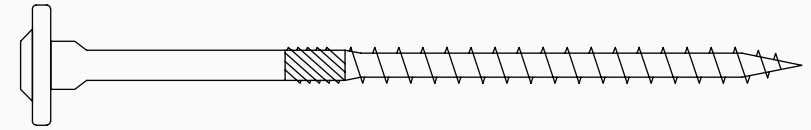
Step 3

1) Assemble one Back Right Post Assemblies (DC 4111 and DC 5125). Posts are to be flush to the bottom. Pre-drilled pilot holes must be oriented as shown in the diagram. Reserve the Back Post Assembly for the next steps.

Inside view



10X



4" X 5/16" RSS (T30 TORX)



4111 Back Post

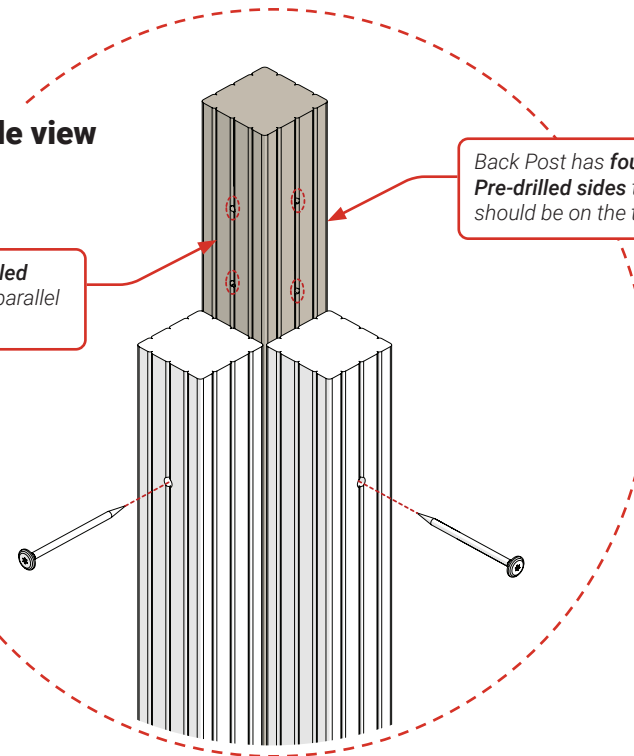


5125 Side Post

Inside view

Narrow Pre-drilled holes must be parallel with back wall

Back Post has **four** Pre-drilled sides that should be on the top



Step 4

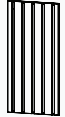
1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544) connecting to Back Post Assembly. *Make sure the Back Post is facing the outside corner, as shown.*



knife

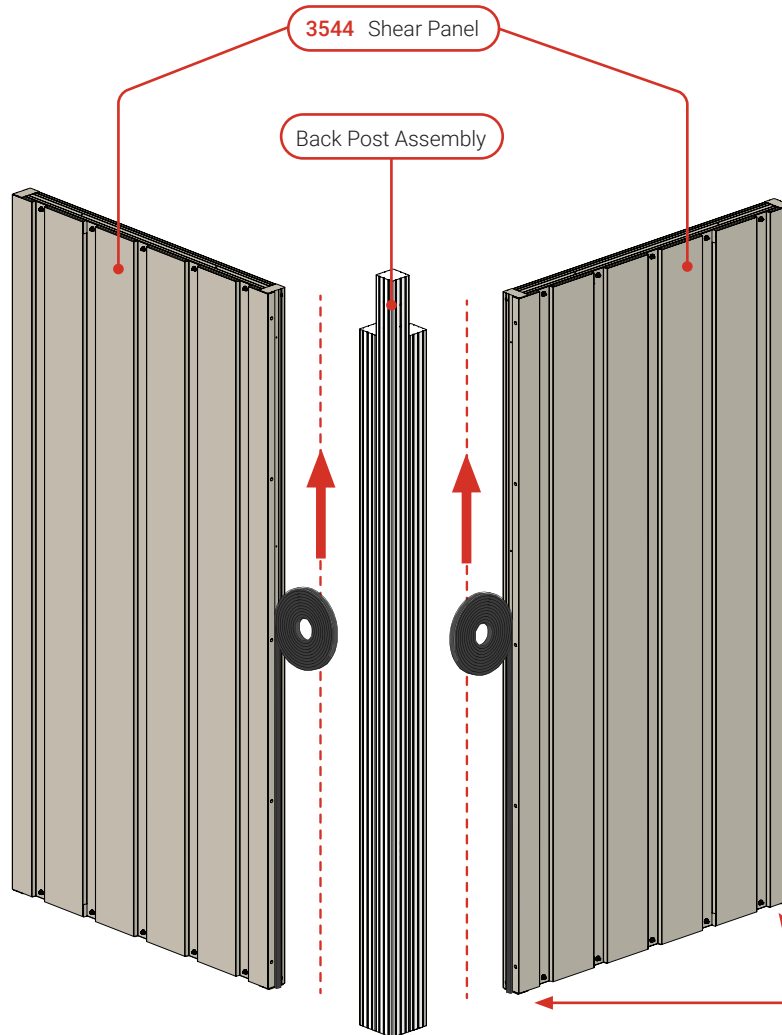


1880 Foam Gasket



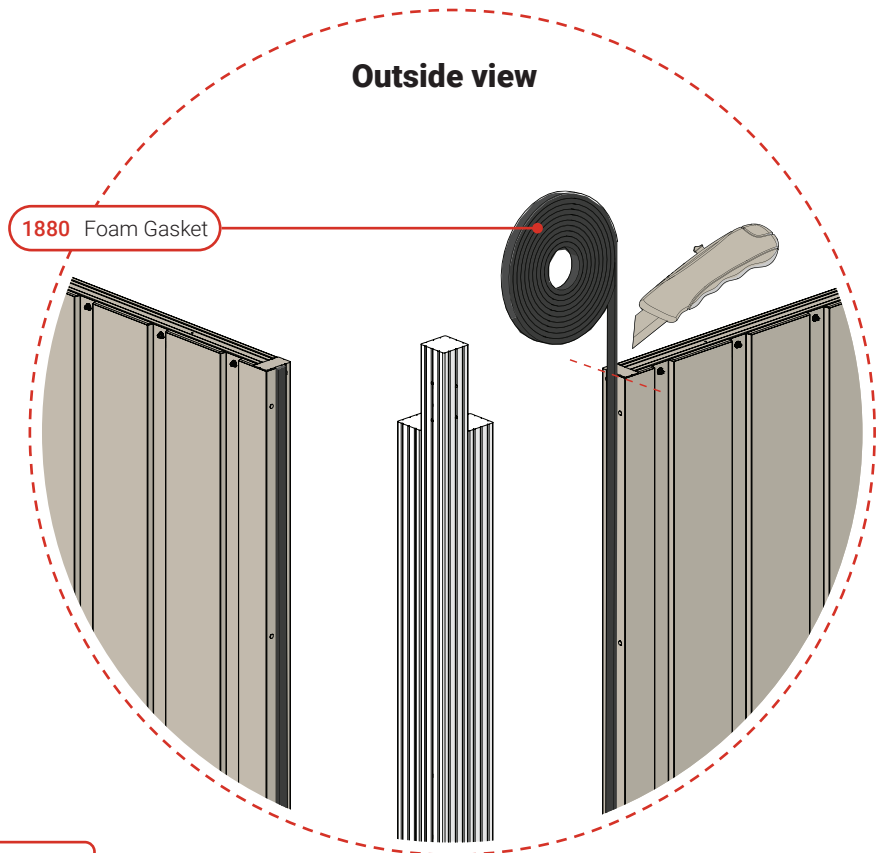
3544 Shear Panel

Outside view



Ensure Plastic Shim
is at the bottom

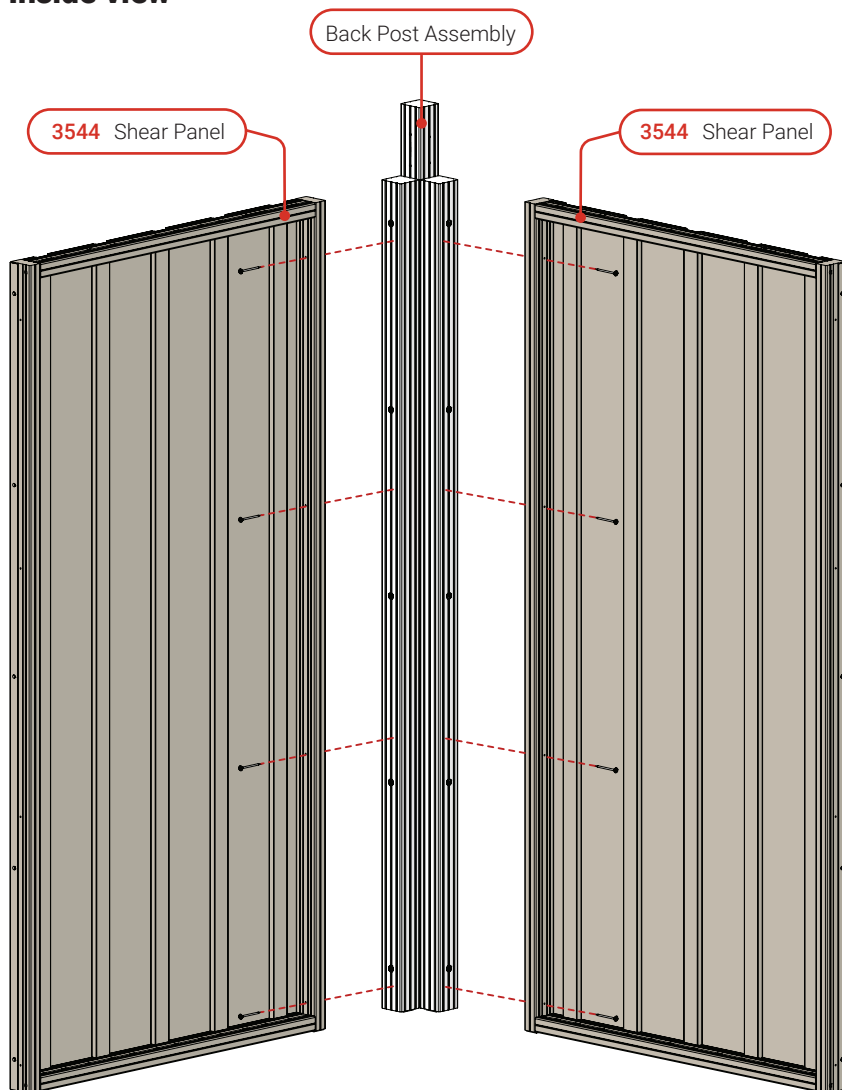
Outside view



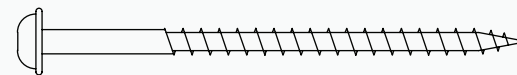
Step 5

1) Fasten the Panels (DC 3544) to the Back post Assembly.
Wall Panels are to be flush at bottom.

Inside view



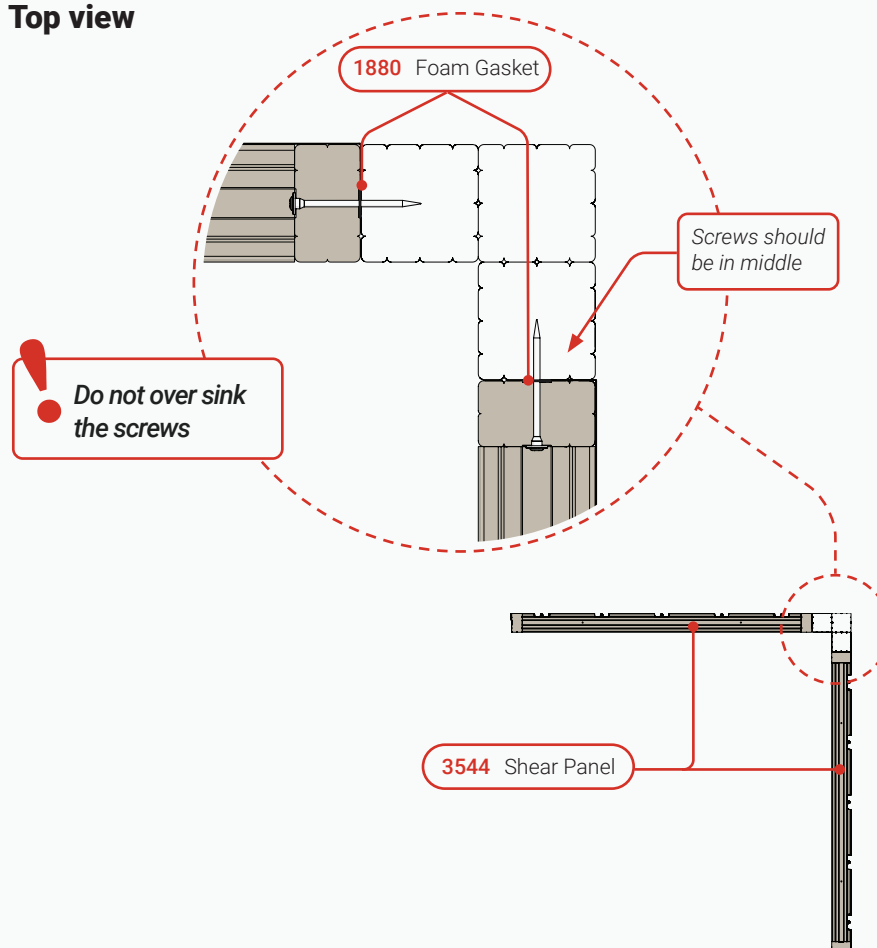
F



8X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)

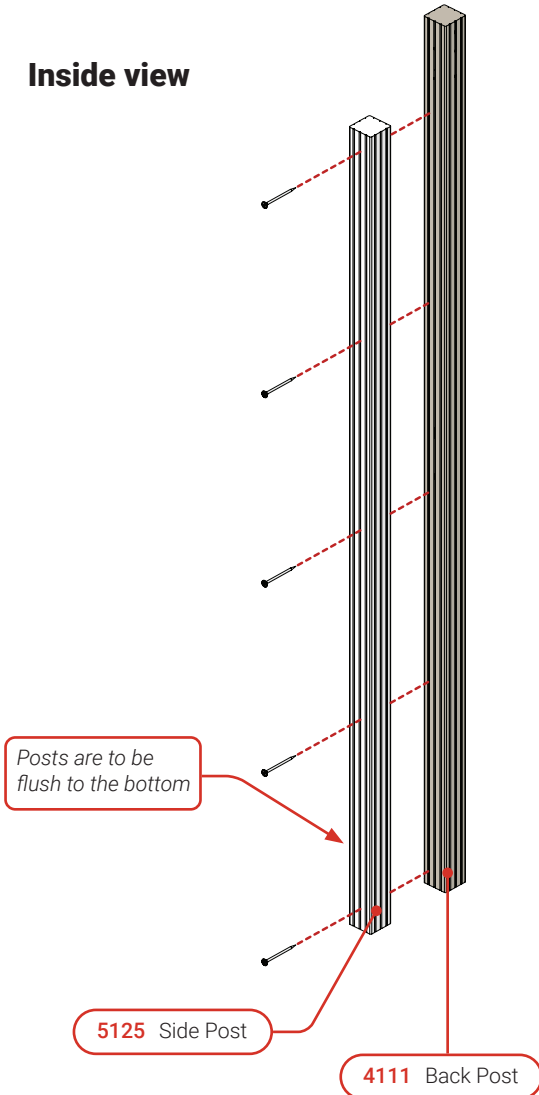
Top view



Step 6

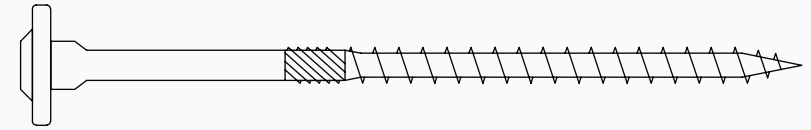
1) Assemble the Left Back Post Assembly (DC 4111 and DC 5125).
Posts are to be flush to the bottom. Pre-drilled pilot holes must be oriented as shown in the diagram.

Inside view



V

5X



4" X 5/16" RSS (T30 TORX)

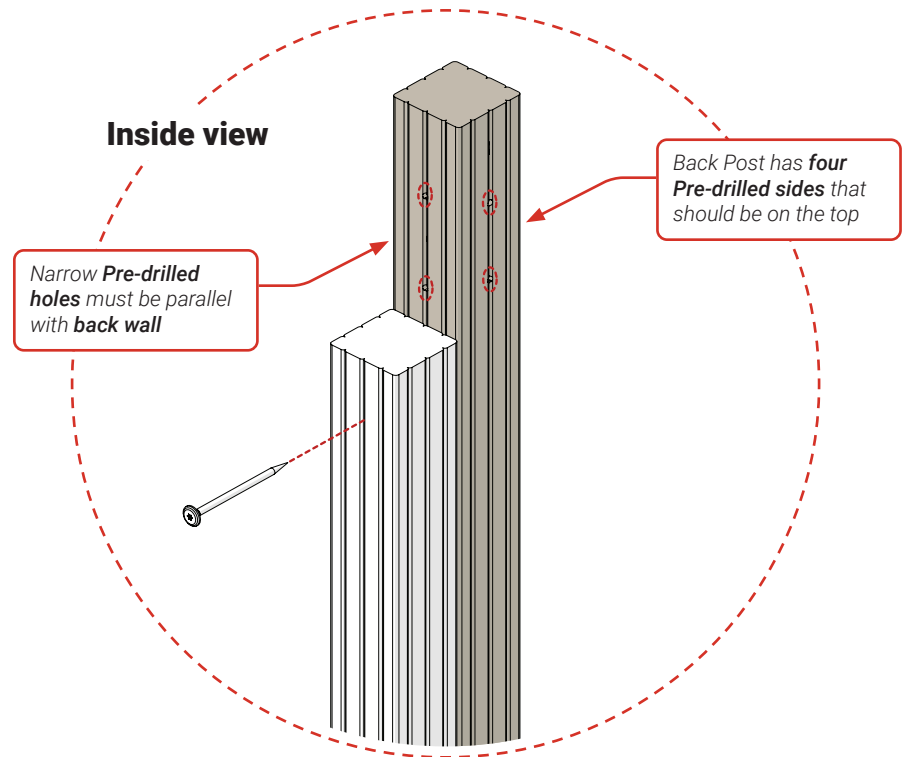


4111 Back Post



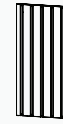
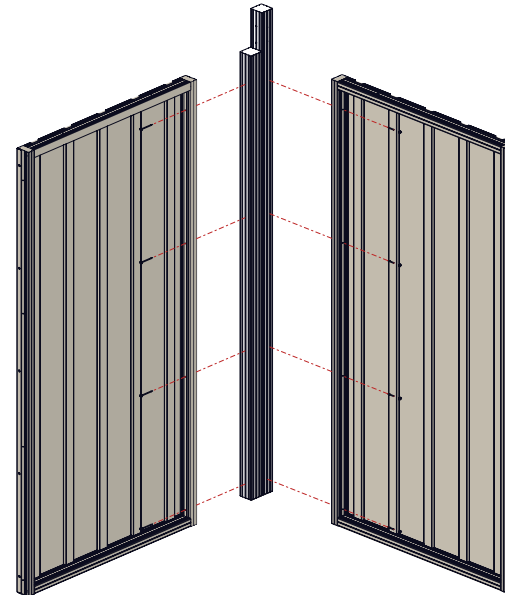
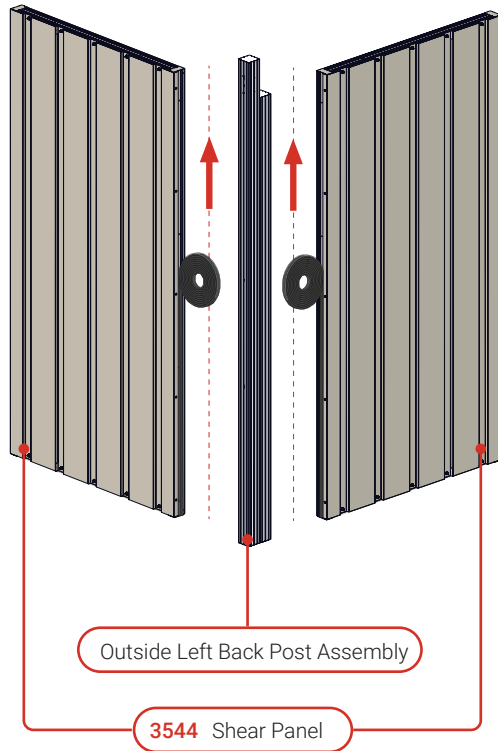
5125 Side Post

Inside view

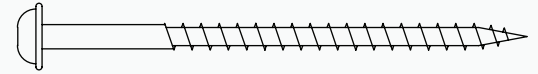


Step 7

- 1) Repeat Steps 4 and 5 for the left side of the structure.
- 2) Arrange two sets of panels (DC 3544) and Back Post Assemblies.



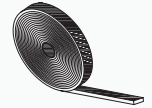
3544 Shear Panel



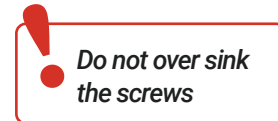
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



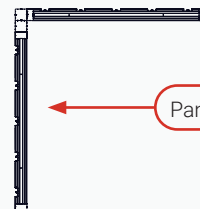
knife



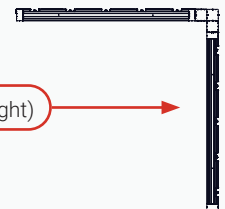
1880 Foam Gasket



Top view



Panels Assembly (Left)

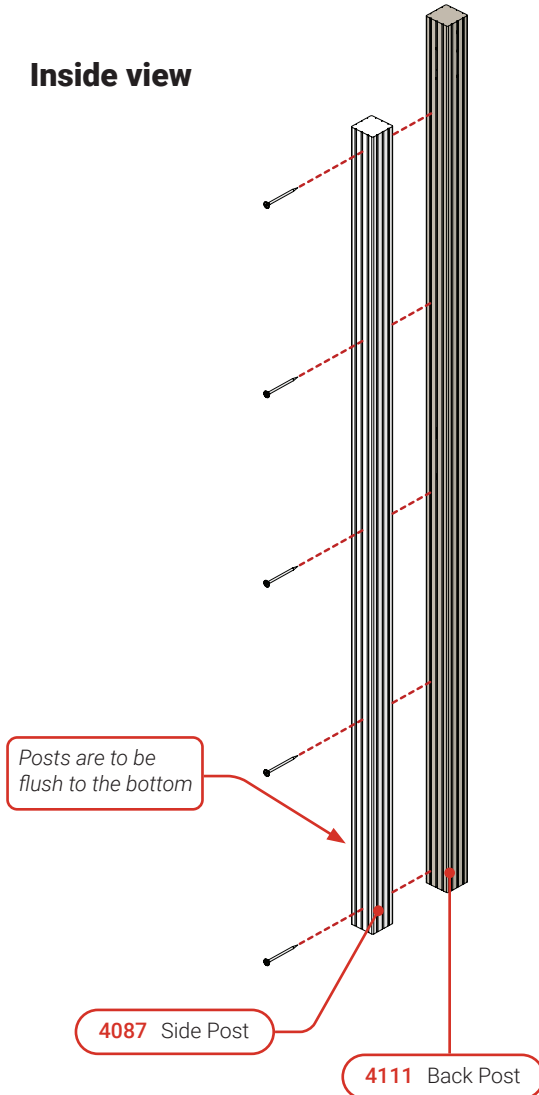


Panels Assembly (Right)

Step 8

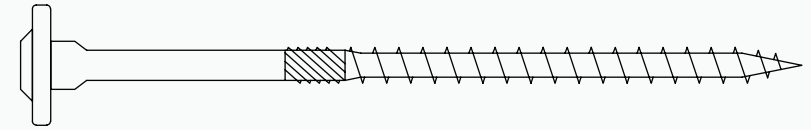
1) Assemble the Inside Left Back Post Assembly (DC 4111 and DC 5125).
Posts are to be flush to the bottom. Pre-drilled pilot holes must be oriented as shown in the diagram.

Inside view



V

5X



4" X 5/16" RSS (T30 TORX)

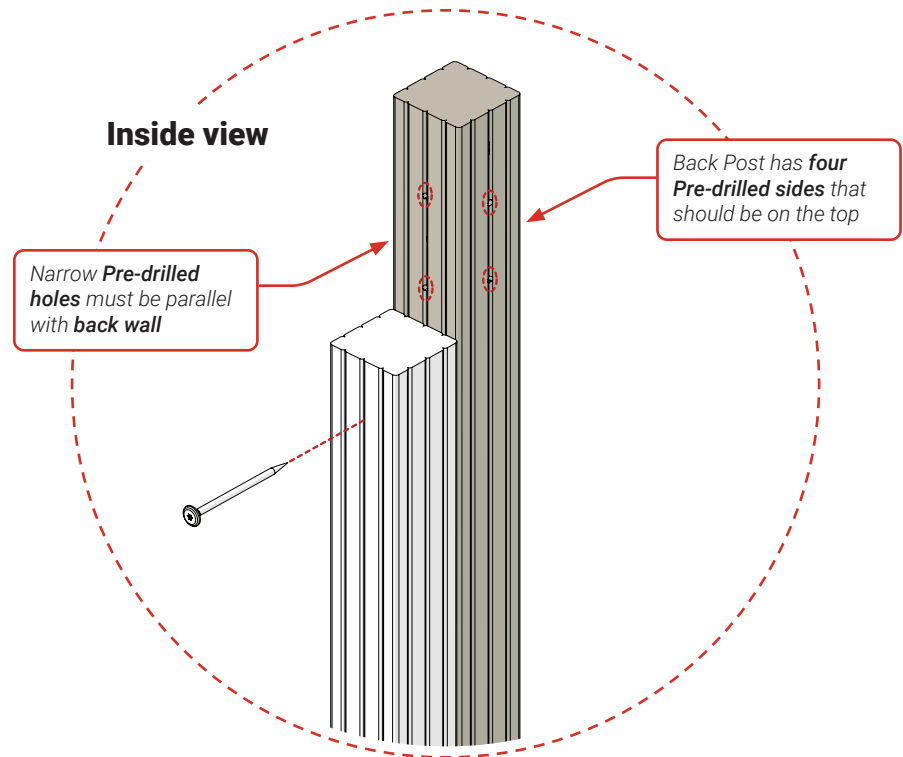


4111 Back Post



4087 Side Post

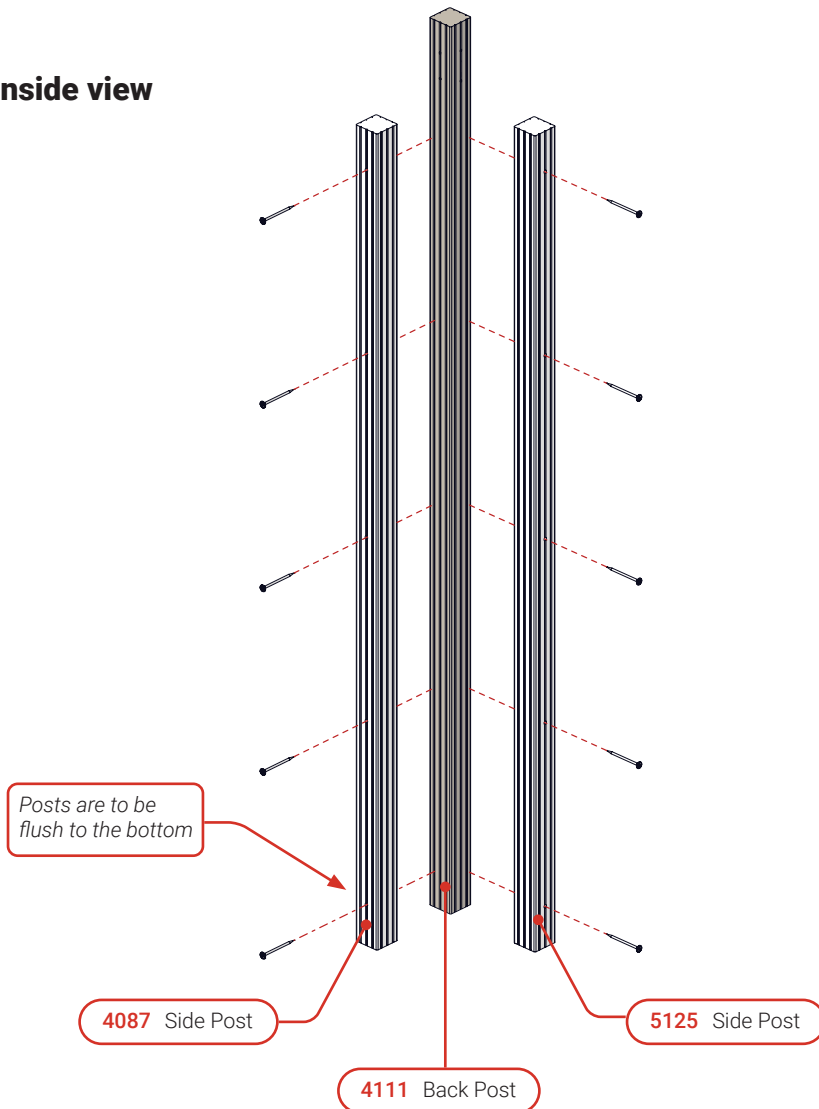
Inside view



Step 9

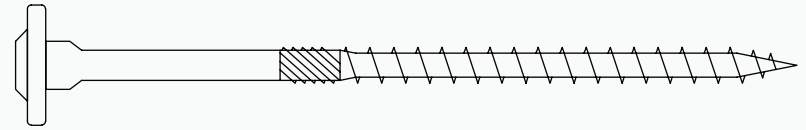
1) Assemble one Mid Back Post Assembly (DC 4111, DC 4087 and DC 5125). Posts are to be flush to the bottom. Pre-drilled pilot holes must be oriented as shown in the diagram. Reserve the Back Post Assembly for the next steps.

Inside view



10X

4" X 5/16" RSS (T30 TORX)



4087 Side Post (Pre-drilled)



4111 Back Post

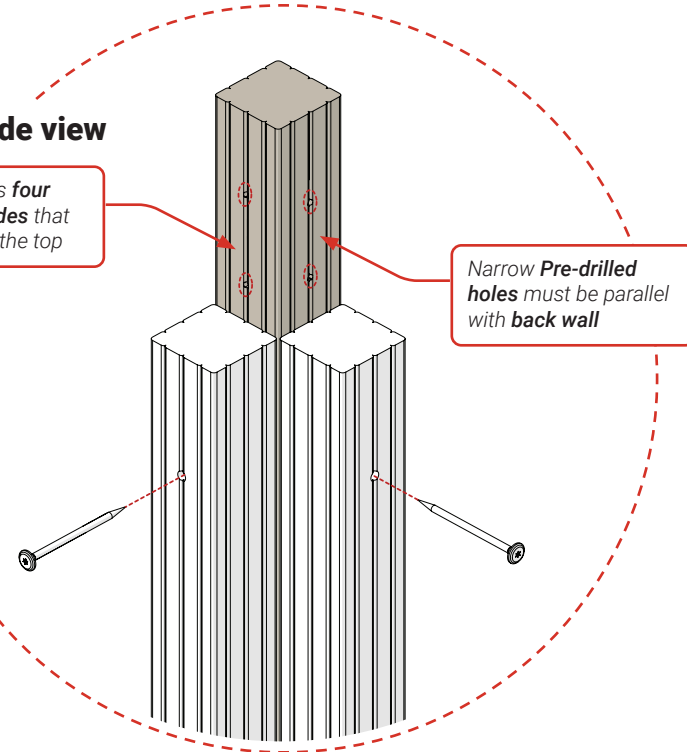


5125 Side Post

Inside view

Back Post has **four Pre-drilled sides** that should be on the top

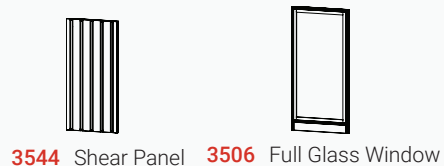
Narrow **Pre-drilled holes** must be parallel with **back wall**



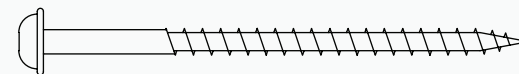
Step 10

1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3506 and DC 3544).

2) Fasten the Panels together. Wall Panels are to be flush at top and bottom. If necessary, use Trigger Clamps to assist wall assembly.



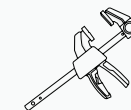
28X



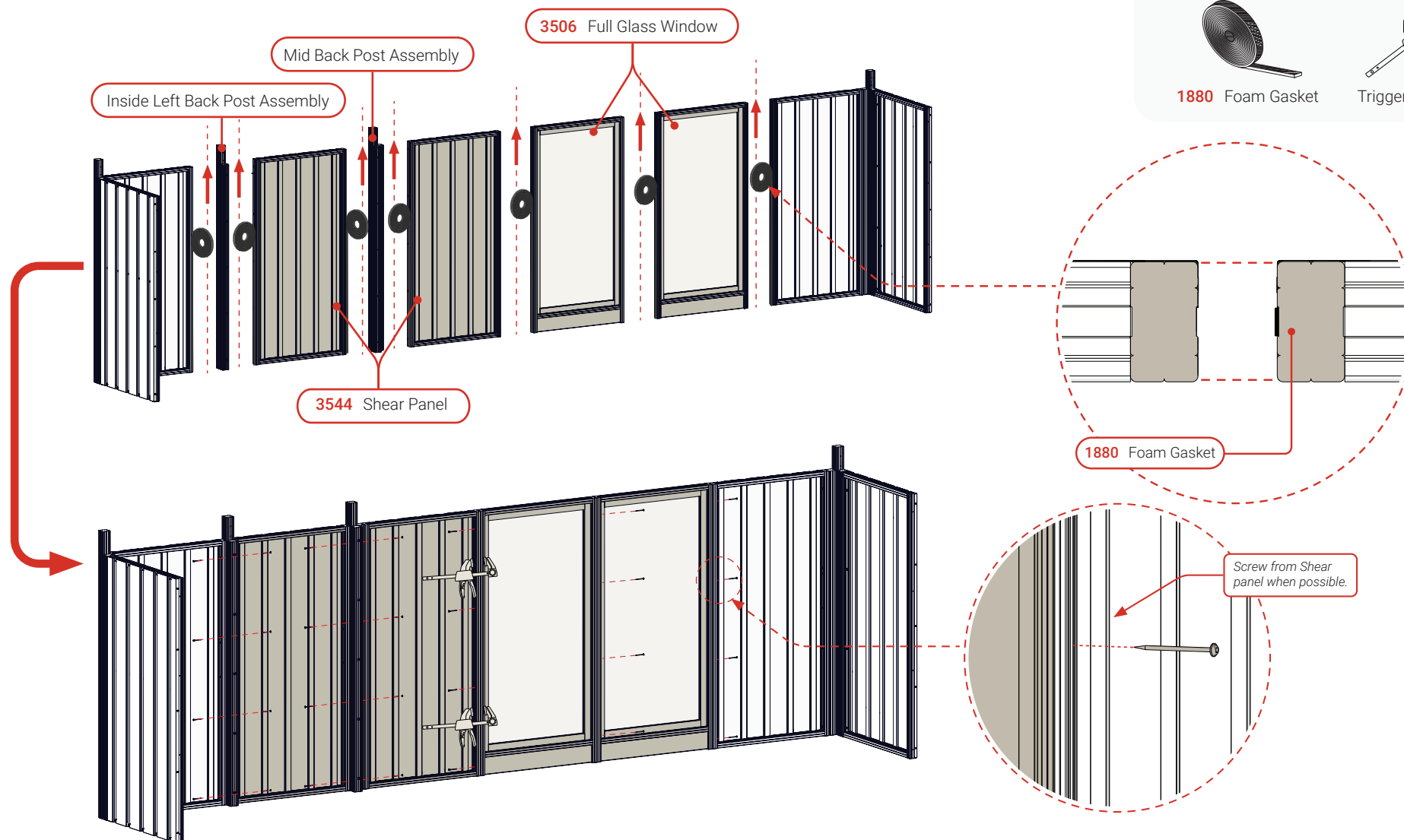
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



1880 Foam Gasket



Trigger clamp

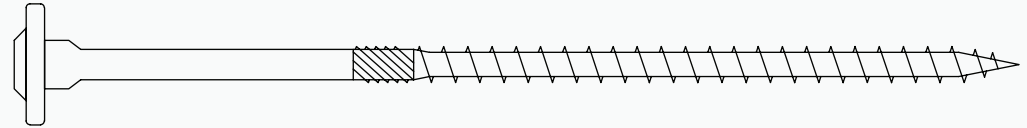


Step 11

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544).
- 2) Fit the Side Post (DC 5125) to Shear Panel edges, then Narrow Post (DC 4010) to Side Post edge. *Posts to sit tight to floor.*
- 3) Fasten Posts to Shear Panels, as shown. *Do the same for both sides of the structure. If necessary, use Trigger Clamps to assist Posts assembly.*



10X



5-1/8" X 5/16" RSS (T30 TORX)



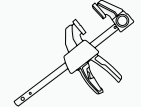
4010 Narrow Post



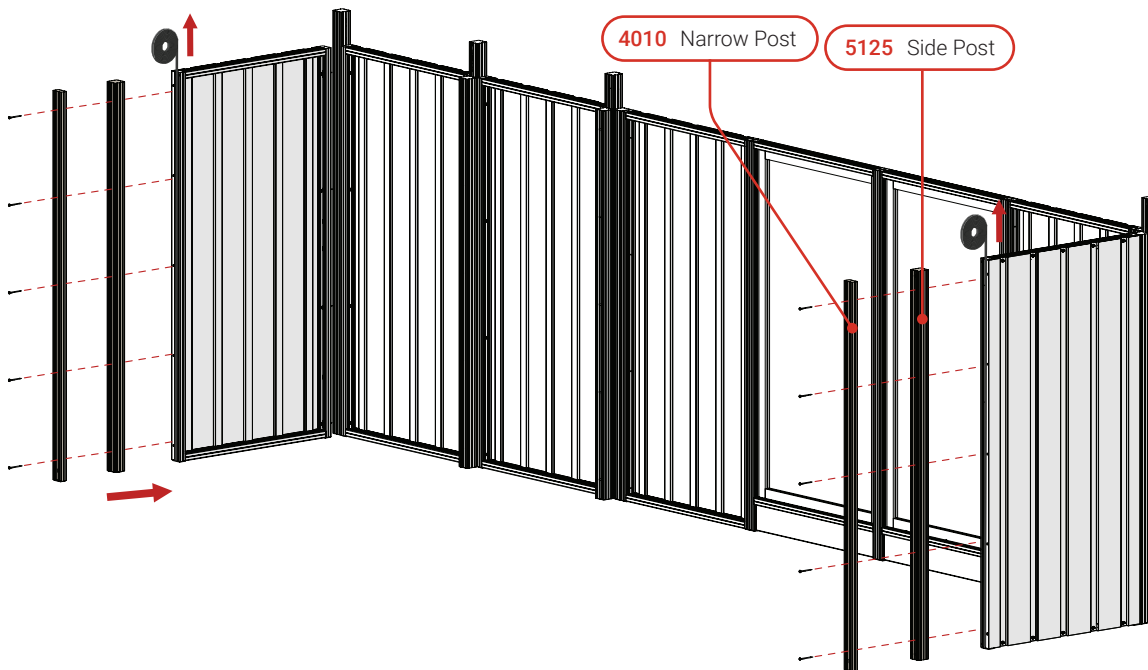
5125 Side Post



1880 Foam Gasket

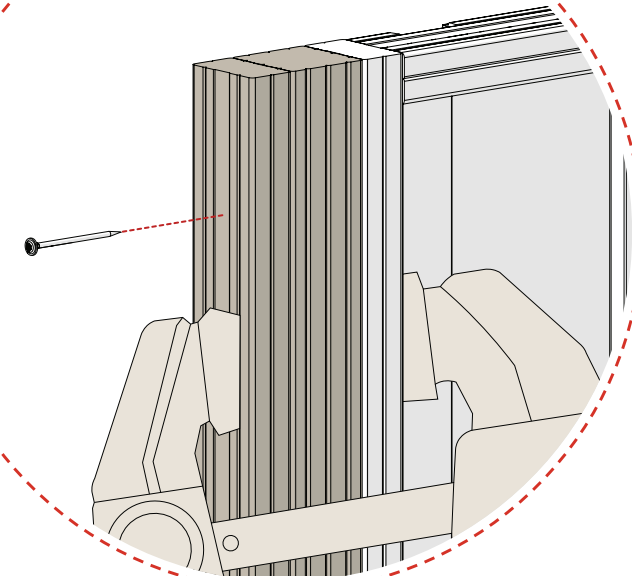


Trigger clamp



Posts to sit tight to floor

Inside view

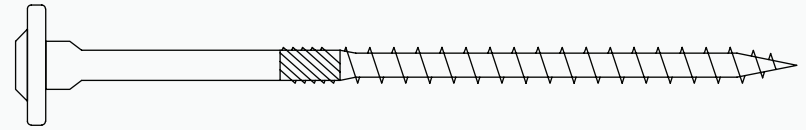


Step 12

1) Assemble two Front Post Assemblies (DC 4110 and DC 4007), as shown.
All the Posts of the Assembly are to be flush to the bottom. Front Post (DC 4110) has 6 pre-drilled holes that must face each other. The 2 pre-drilled holes side must face the back of the structure.



15X



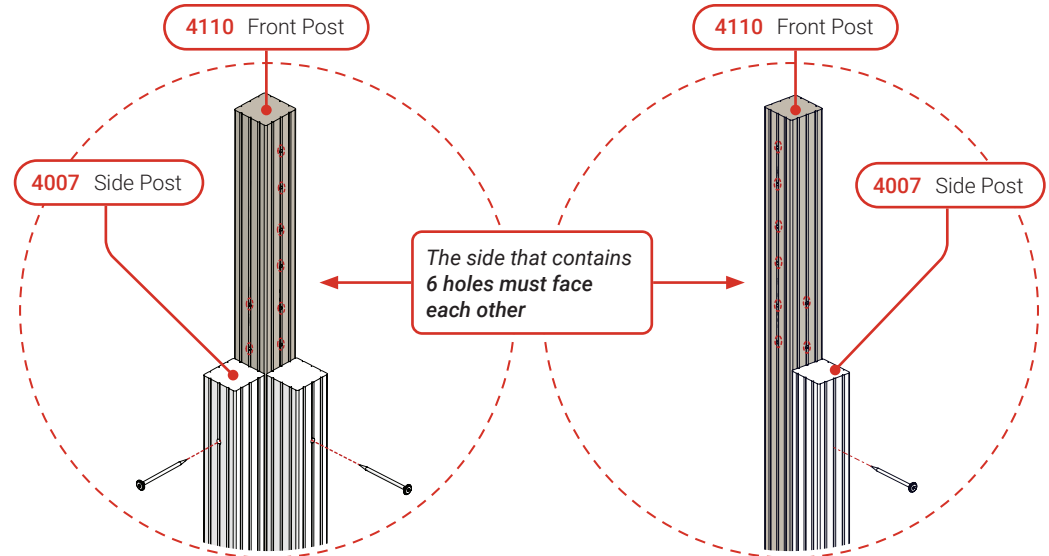
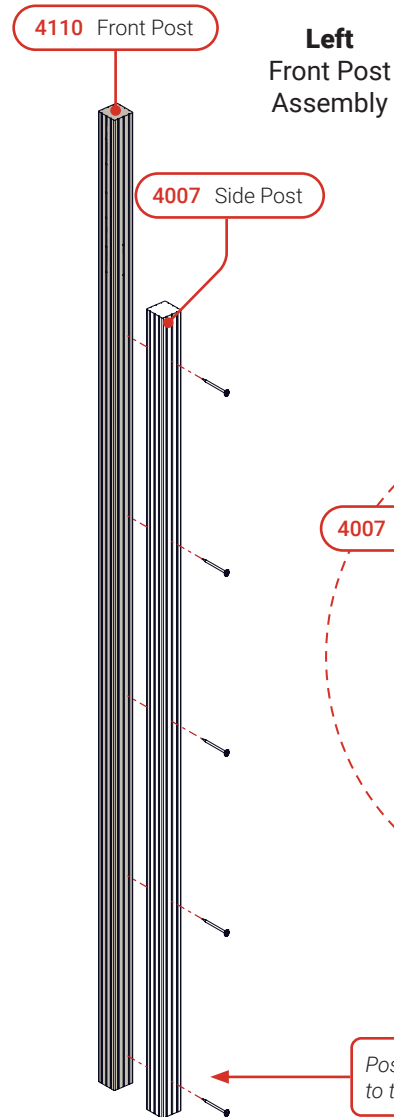
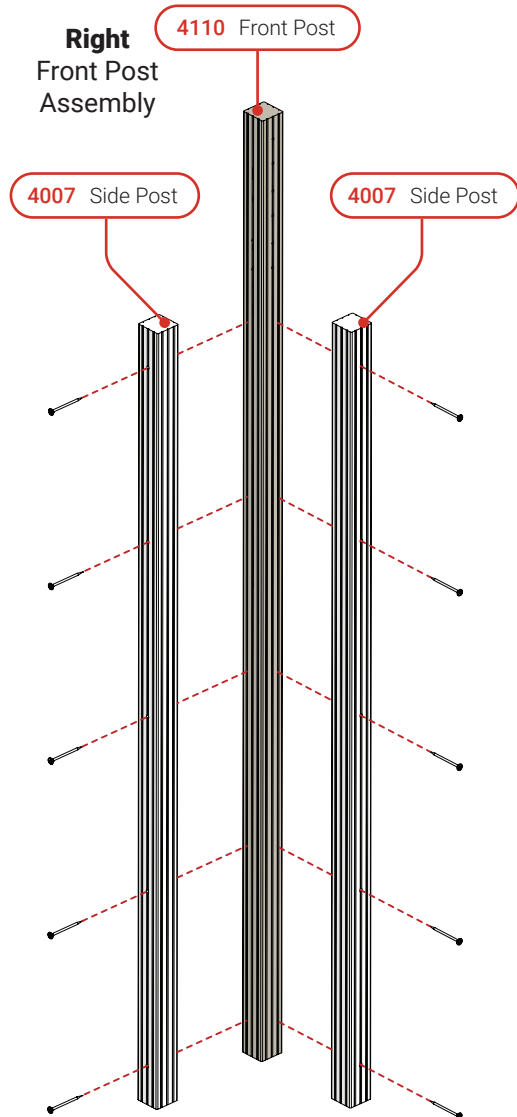
4" X 5/16" RSS (T30 TORX)



4110 Front Post



4007 Side Post



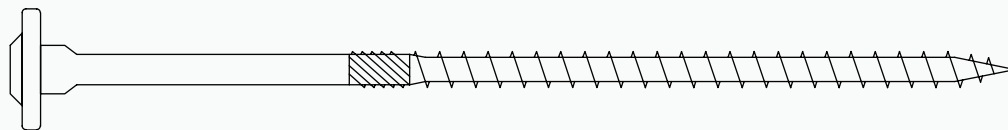
Posts are to be flush to the bottom

Step 13

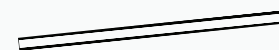
- 1) Assemble the Side Beams (DC 4109) to Front Post Assemblies.
- 2) Fasten the Side Beams through the two pre-drilled holes, as shown.



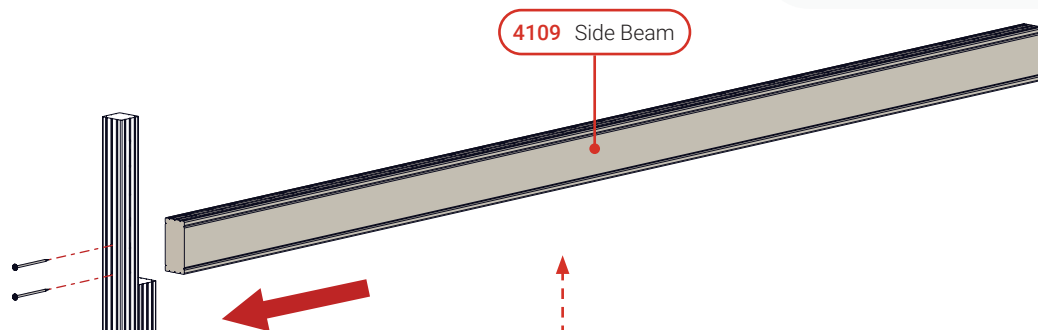
4X



5-1/8" X 5/16" RSS (T30 TORX)



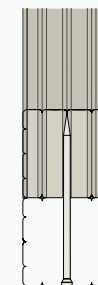
4109 Side Beam



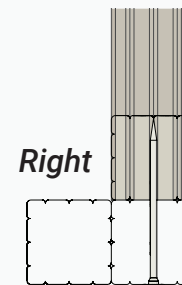
4109 Side Beam

Front Left Post Assembly

Top view



Left



Right

Left
Front Post
Assembly

The side that contains
6 holes must face
each other

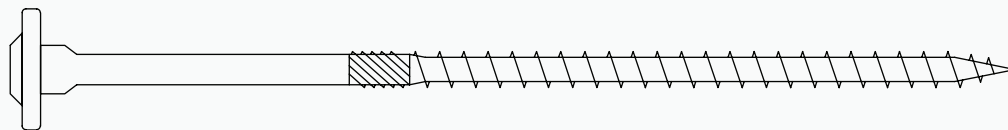
Right
Front Post
Assembly

Step 14

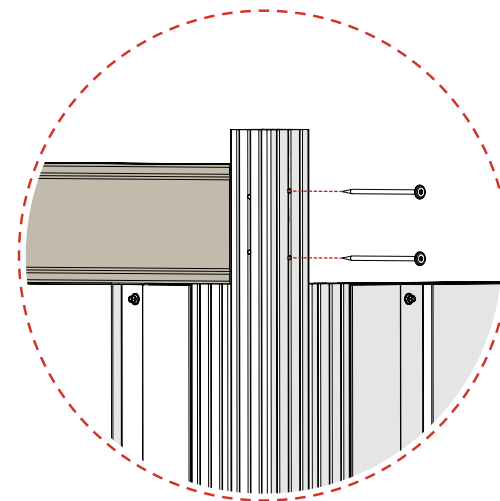
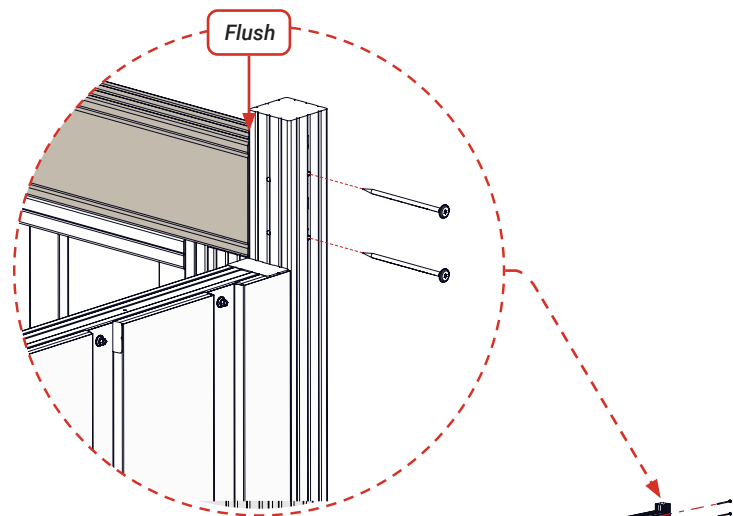
- 1) Carefully place the Side Beam Assemblies on both sides.
- 2) Fasten the Side Beam Assembly to Back Posts through the two pre-drilled holes, as shown.



4X



5-1/8" X 5/16" RSS (T30 TORX)



Left Side Beam Assembly

Right Side Beam Assembly

Step 15

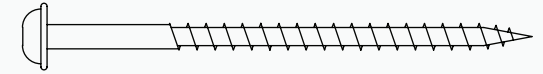
- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3506).
- 2) Fasten the Shear Panel to the structure from the inside, as shown.



3506 Full Glass Window



4X



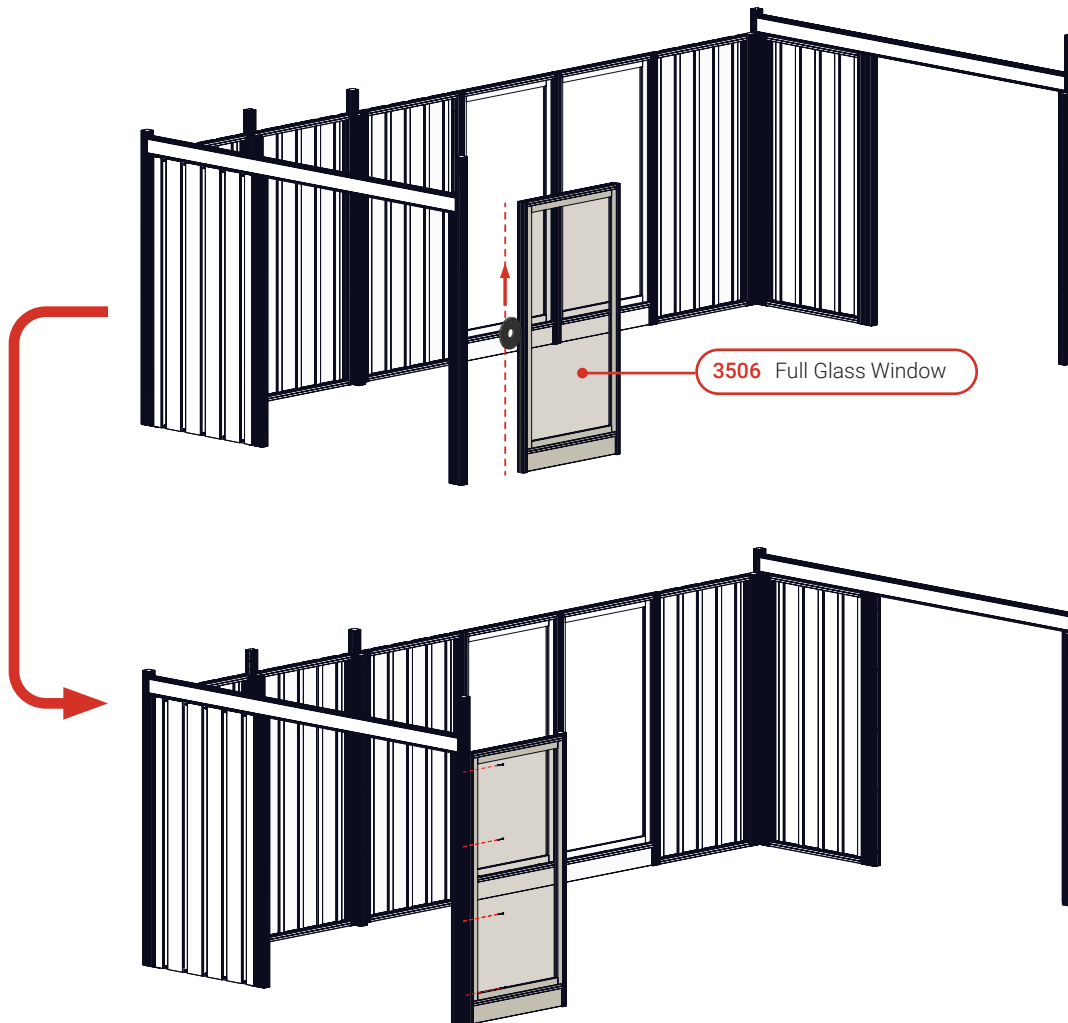
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



knife



1880 Foam Gasket



3506 Full Glass Window

Fastened from
inside

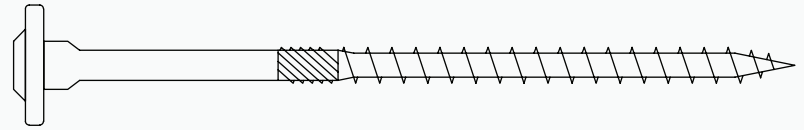
Step 16

1) Assemble two Front Post Assemblies (DC 4110, DC 4007 and DC 4087), as shown. All the Posts of the Assembly are to be flush to the bottom. Front Post (DC 4110) has 6 pre-drilled holes that must face each other. The 2 pre-drilled holes side must face the back of the structure.



15X

4" X 5/16" RSS (T30 TORX)



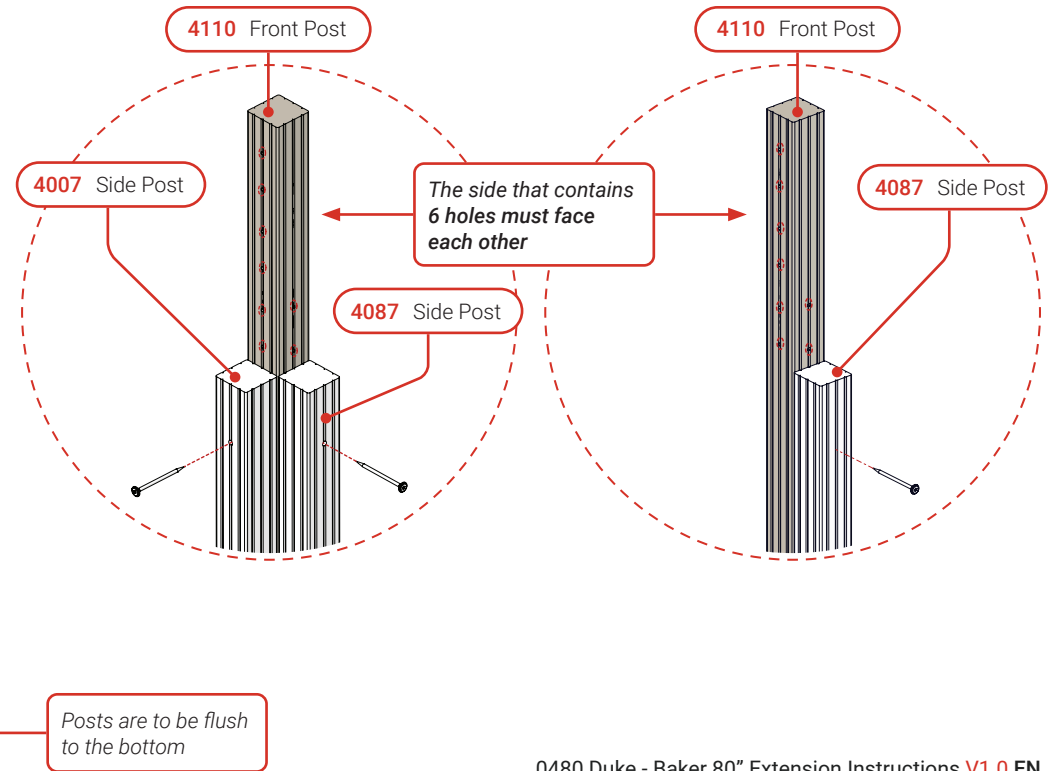
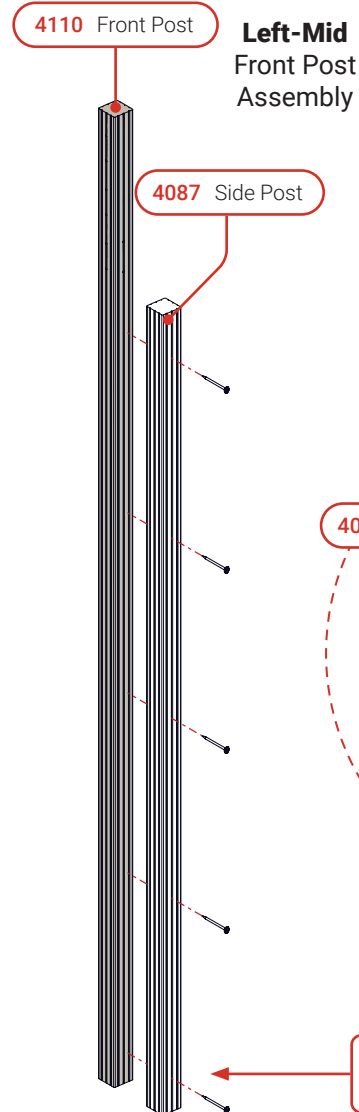
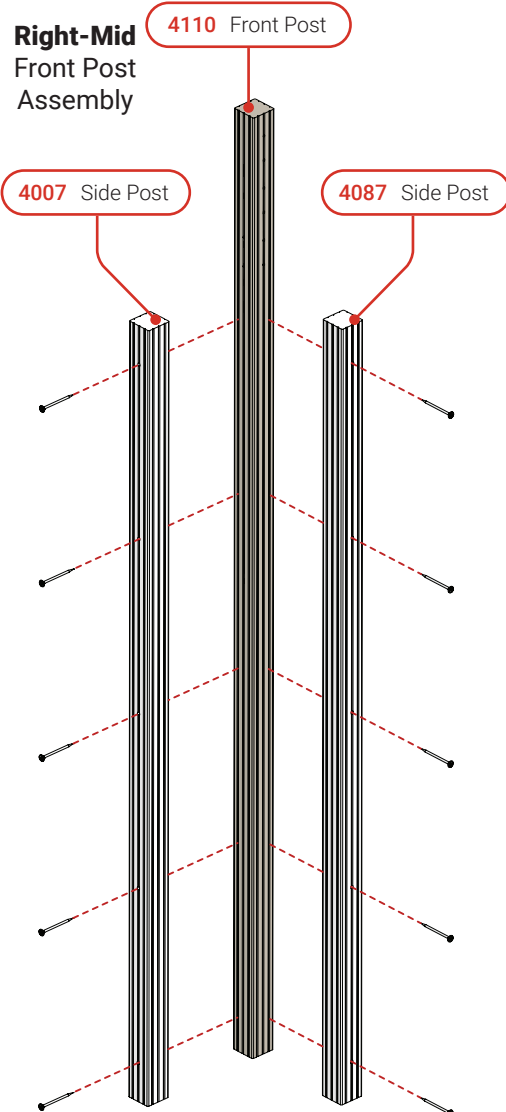
4087 Side Post (Pre-drilled)



4110 Front Post



4007 Side Post (Two Pre-drilled sides)

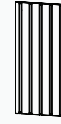


Step 17

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edges (DC 3544 and DC 3506).
- 2) Fasten the Shear Panel, Full Glass Window and Post assemblies to the structure from the inside, as shown.



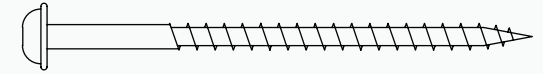
3506 Full Glass Window



3544 Shear Panel



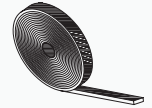
16X



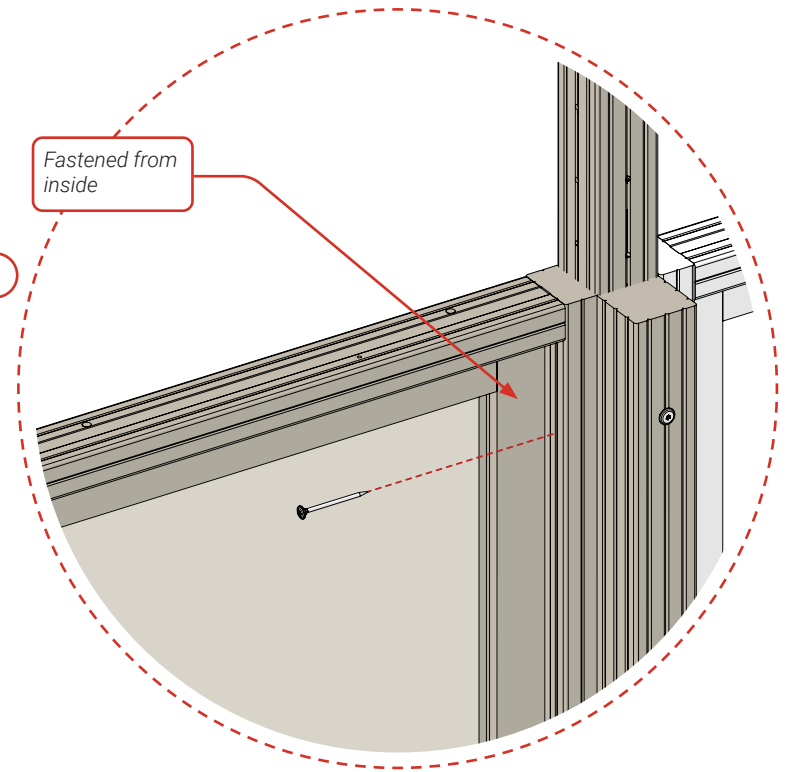
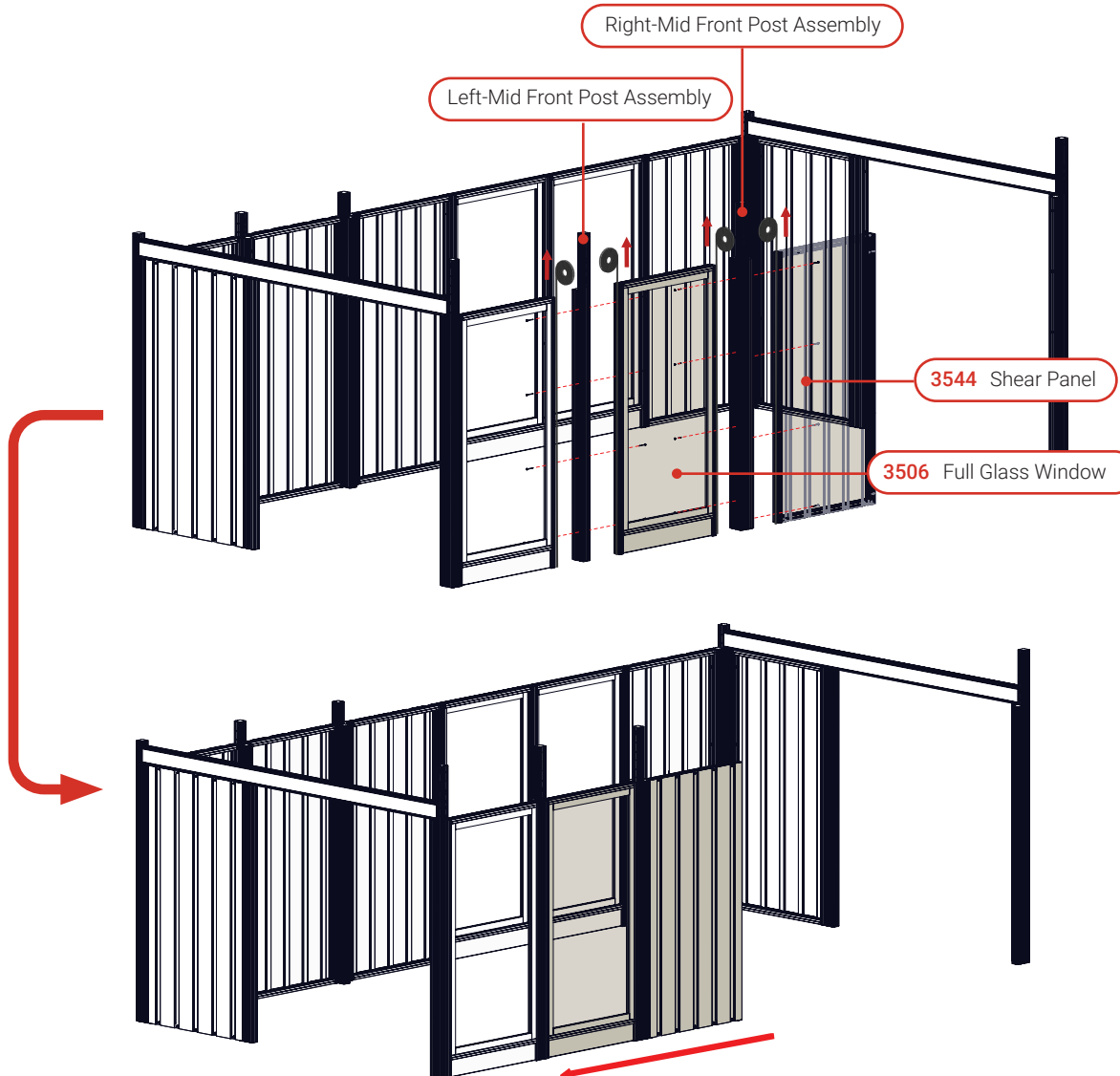
2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



knife



1880 Foam Gasket

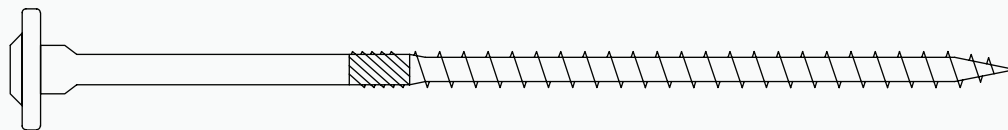


Step 18

- 1) Use Foam Gasket (DC 1880) and adhere to Panel edge (DC 3544).
- 2) Fit the Side Post (DC 5125) and fasten to Shear Panel edge, then Narrow Post (DC 4010) to Side Post edge. Posts to sit tight to floor. If necessary, use Trigger Clamps to assist Posts assembly.

W

5X



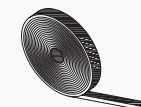
5-1/8" X 5/16" RSS (T30 TORX)



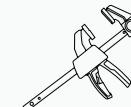
4010 Narrow Post



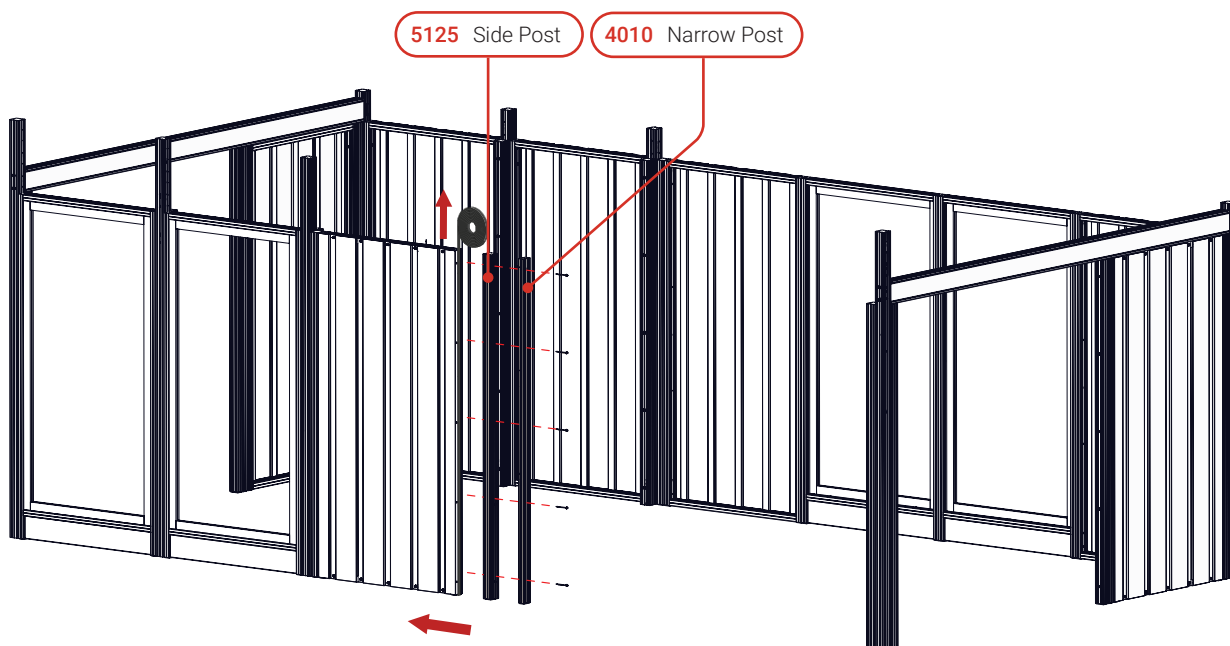
5125 Side Post



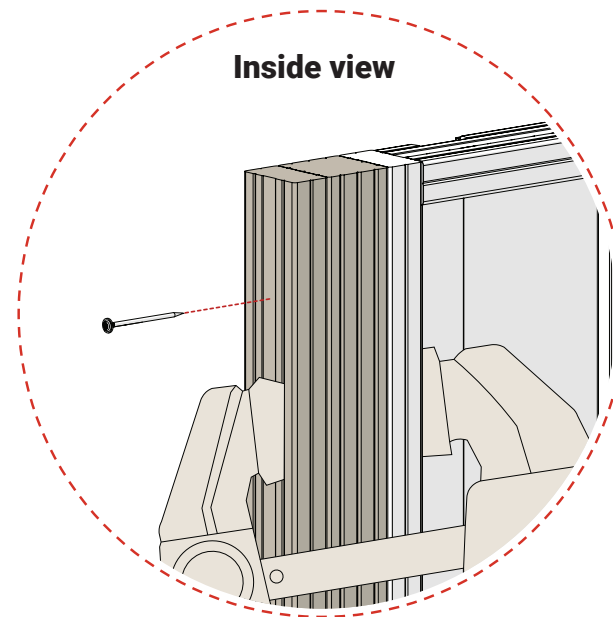
1880 Foam Gasket



Trigger clamp



Inside view

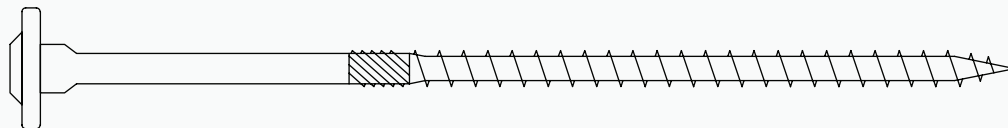


Step 19

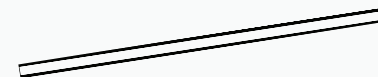
- 1) Place the Beam (DC 4107) between Front Posts.
- 2) Fasten the Beam through the Front Posts Pre-drilled holes in both sides, as shown.

W

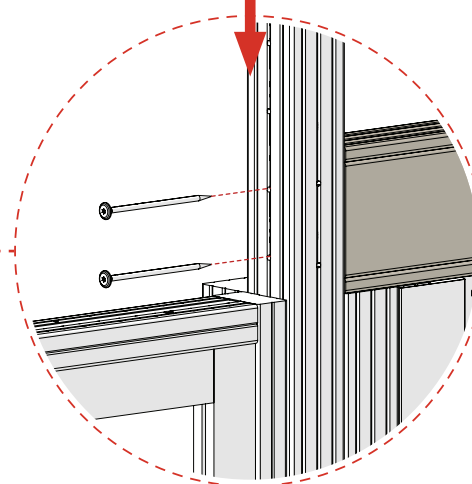
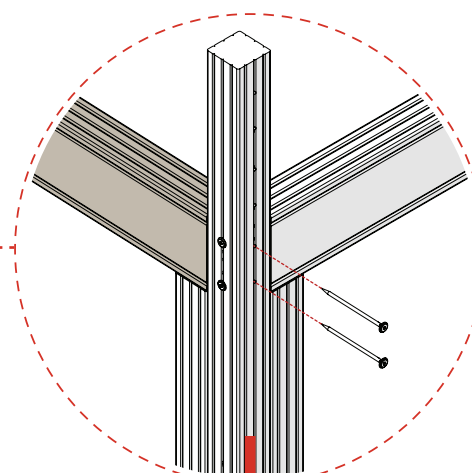
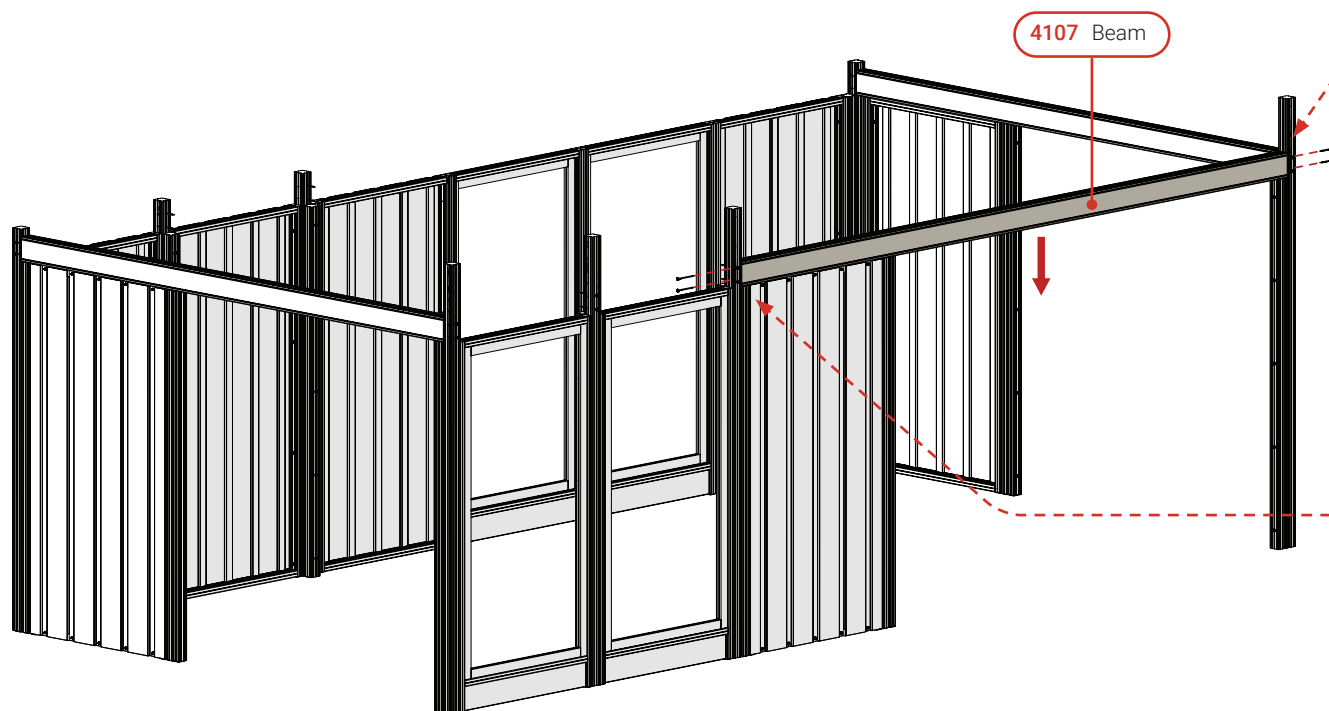
4X



5-1/8" X 5/16" RSS (T30 TORX)



4107 Beam



Step 20

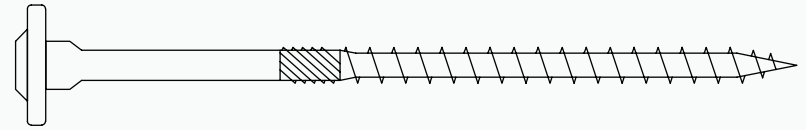
- 1) Place the Extension Beams (DC 4148) between Front Posts.
- 2) Fasten the Extension Beams through the Mid Front Posts from the inside, using the Screw V.
- 3) Fasten the Left Extension Beam through Left Front Post pre-drilled holes, using the Screw W.



4148 Extension Beam

V

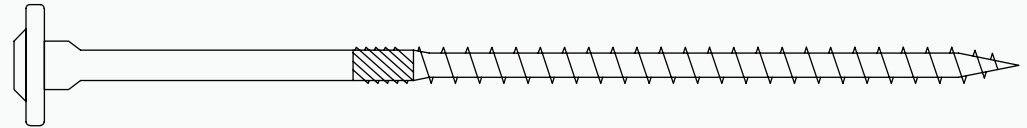
6X



4" X 5/16" RSS (T30 TORX)

W

2X



5-1/8" X 5/16" RSS (T30 TORX)

Inside view

Use **Screw V** to fasten the Extension Beam to the Mid Front Posts.

4148 Extension Beam

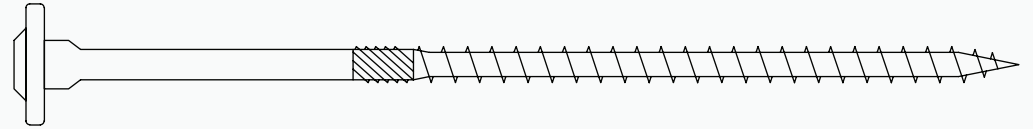
Use **Screw W** to fasten the Extension Beam through the Left Front Post.

Step 21

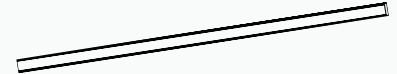
- 1) Place the Beam (DC 4107) between Back Posts.
- 2) Fasten the Beam through the Back Posts Pre-drilled holes in both sides, as shown.

W

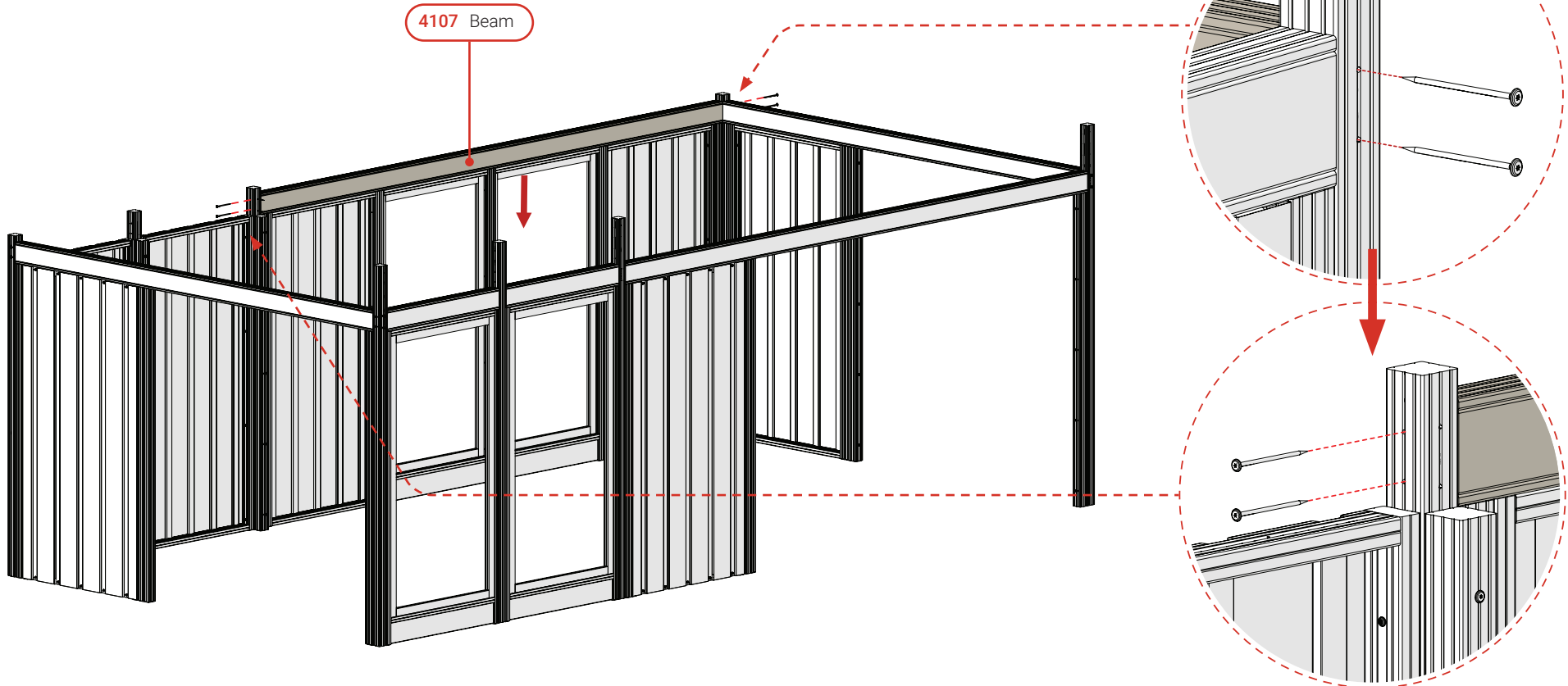
4X



5-1/8" X 5/16" RSS (T30 TORX)



4107 Beam



Step 22

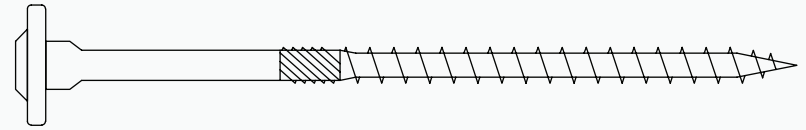
- 1) Place the Extension Beams (DC 4148) between Back Posts.
- 2) Fasten the Extension Beams through the Mid Back Posts from the inside, using the Screw V.
- 3) Fasten the Left Extension Beam through Left Back Post pre-drilled holes, using the Screw W.



4148 Extension Beam



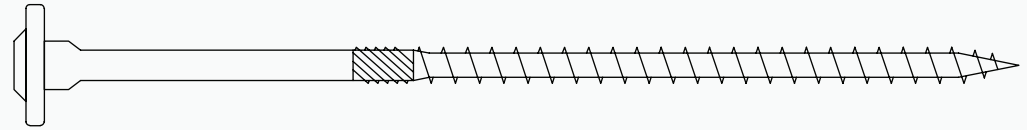
6X



4" X 5/16" RSS (T30 TORX)



2X



5-1/8" X 5/16" RSS (T30 TORX)

Inside view

Use **Screw V** to fasten the Extension Beam to the Mid Back Posts.

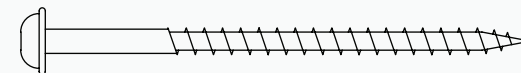
4148 Extension Beam

Use **Screw W** to fasten the Extension Beam through the Left Back Post.

Step 23

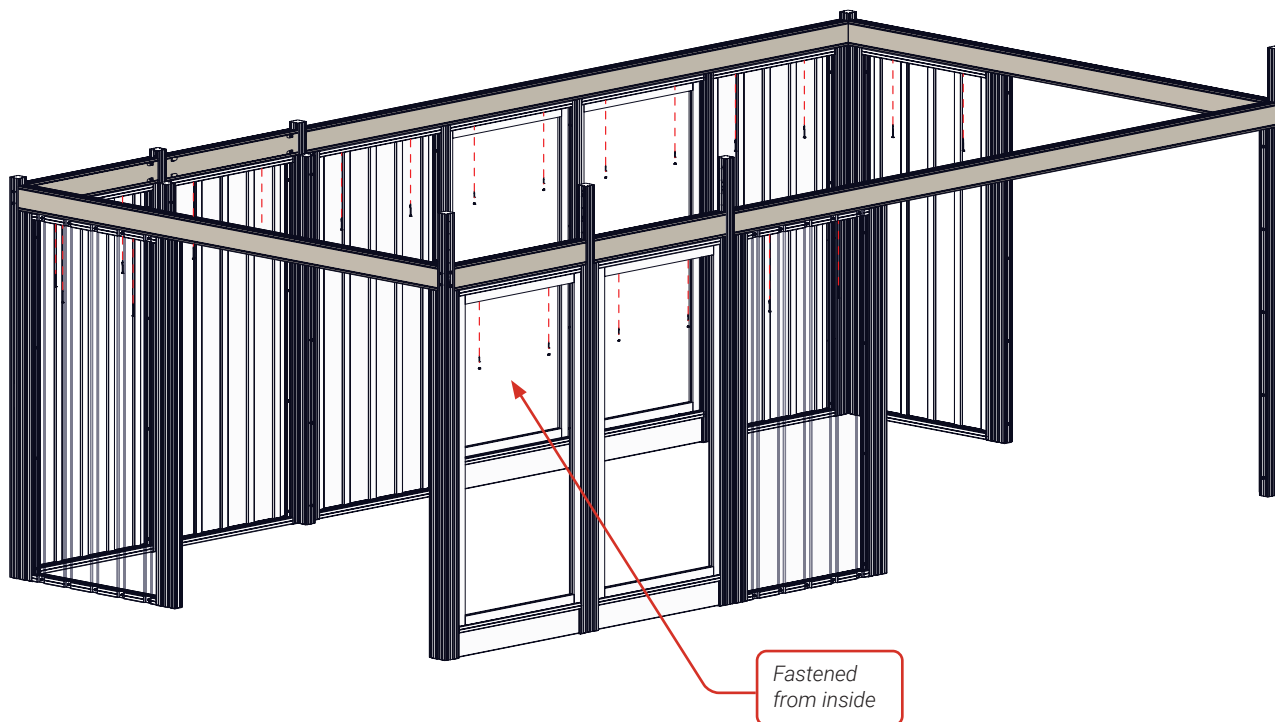
1) Fasten the Beams to Full Glass Windows and Shear Panels from inside.
Use two screws per Panel.

F

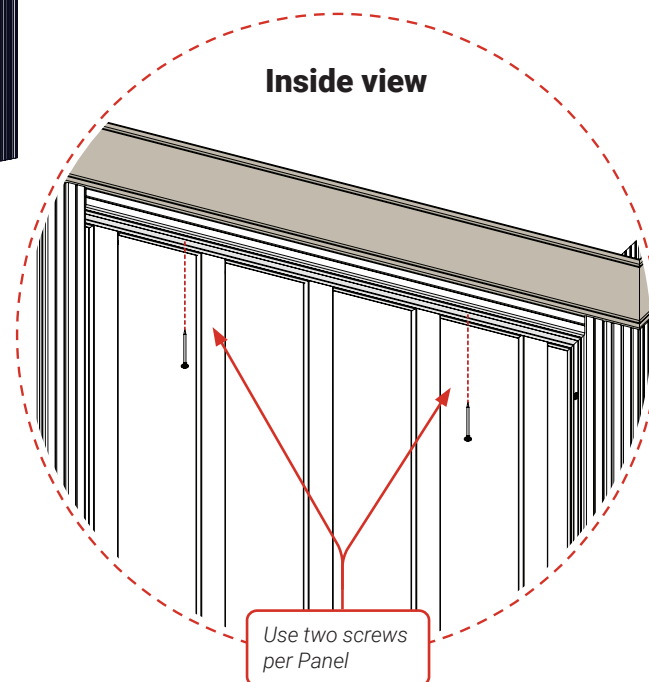


22X

2 1/2" #8 WASHER HEAD (#2 ROBERTSON)



*Fastened
from inside*



Inside view

*Use two screws
per Panel*

Step 24

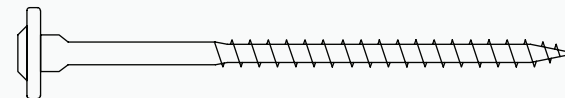
- 1) Fit the three Threshold Pieces (DC 4026 and DC 4027) between Posts and flat on the floor.
- 2) Fasten Thresholds to the Posts, as shown.

4026 Long Threshold

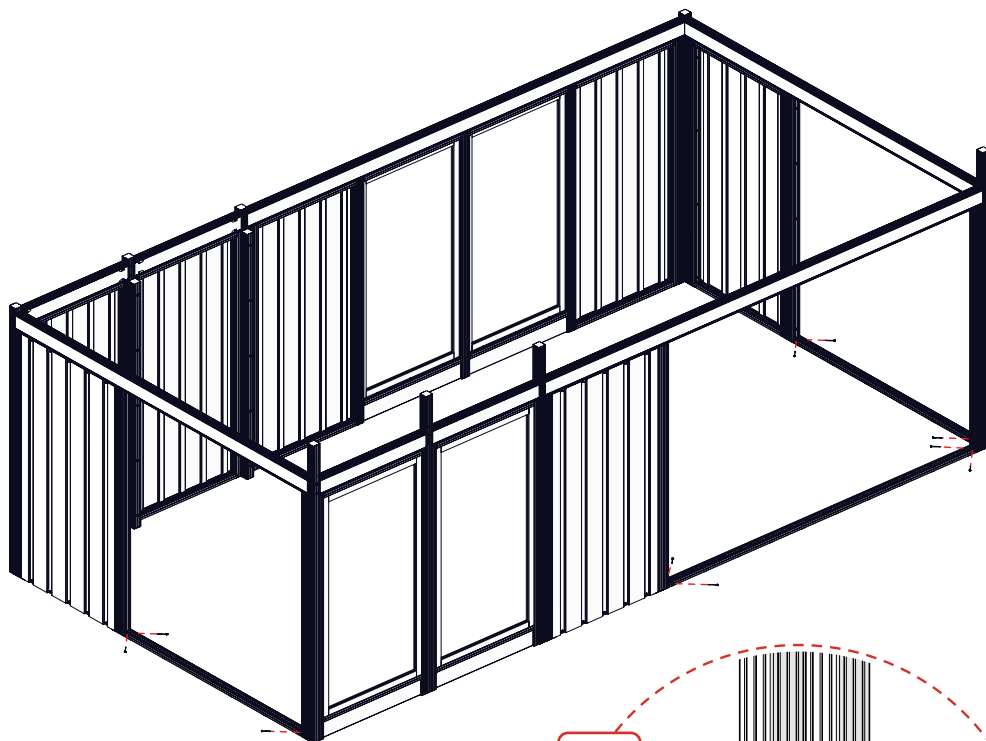
4027 Short Threshold



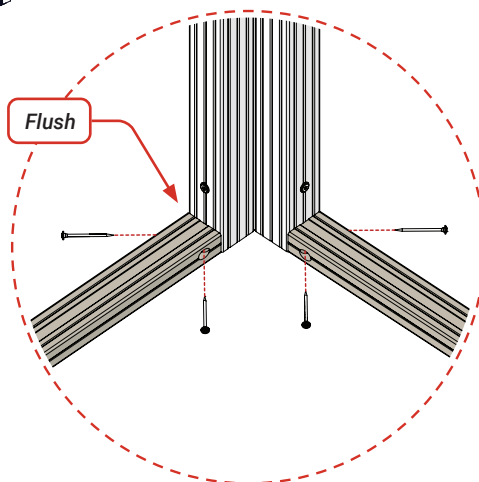
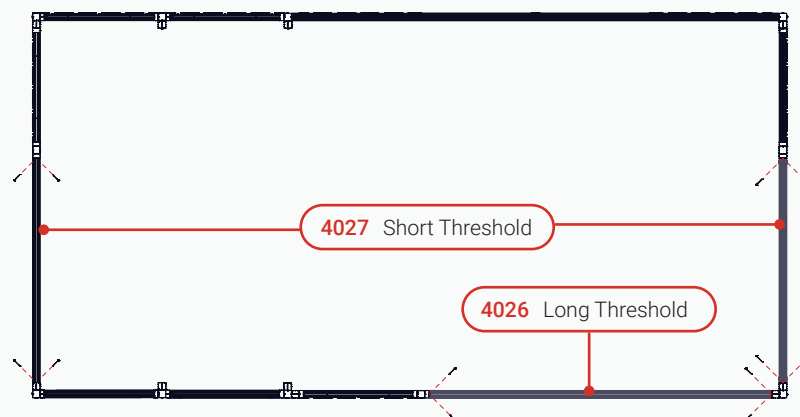
12X



2 3/4" #10 RSS (T25 TORX)

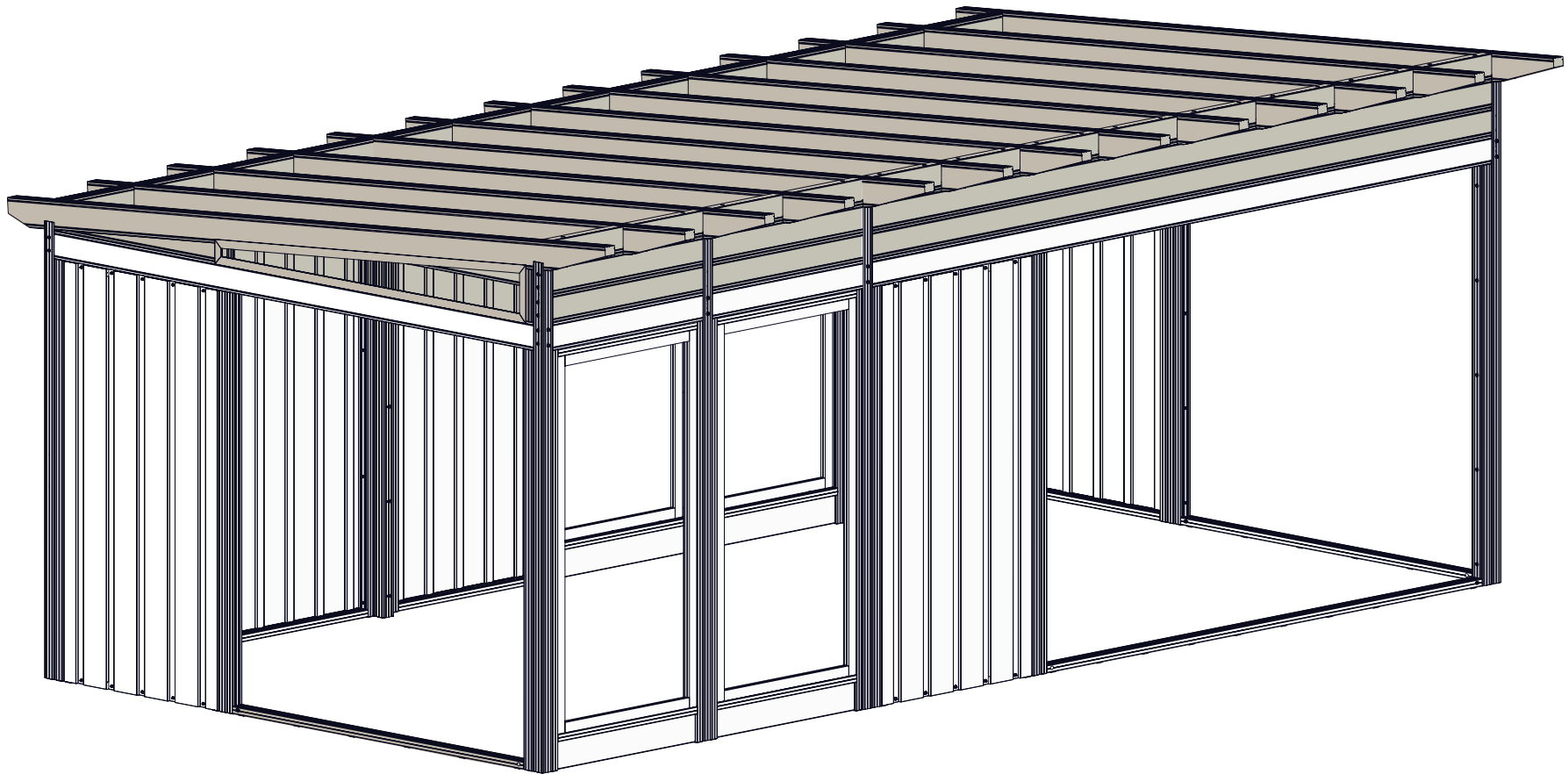


Top view



Phase B

B Roofing Structure & Upper Windows

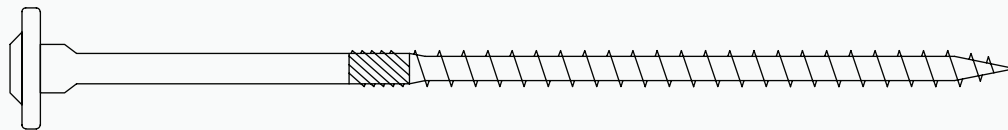


Step 25

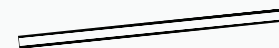
1) Place the Side Beam (DC 4109) and fasten through the Mid Back Post and Mid Front Post Pre-drilled holes, as shown.



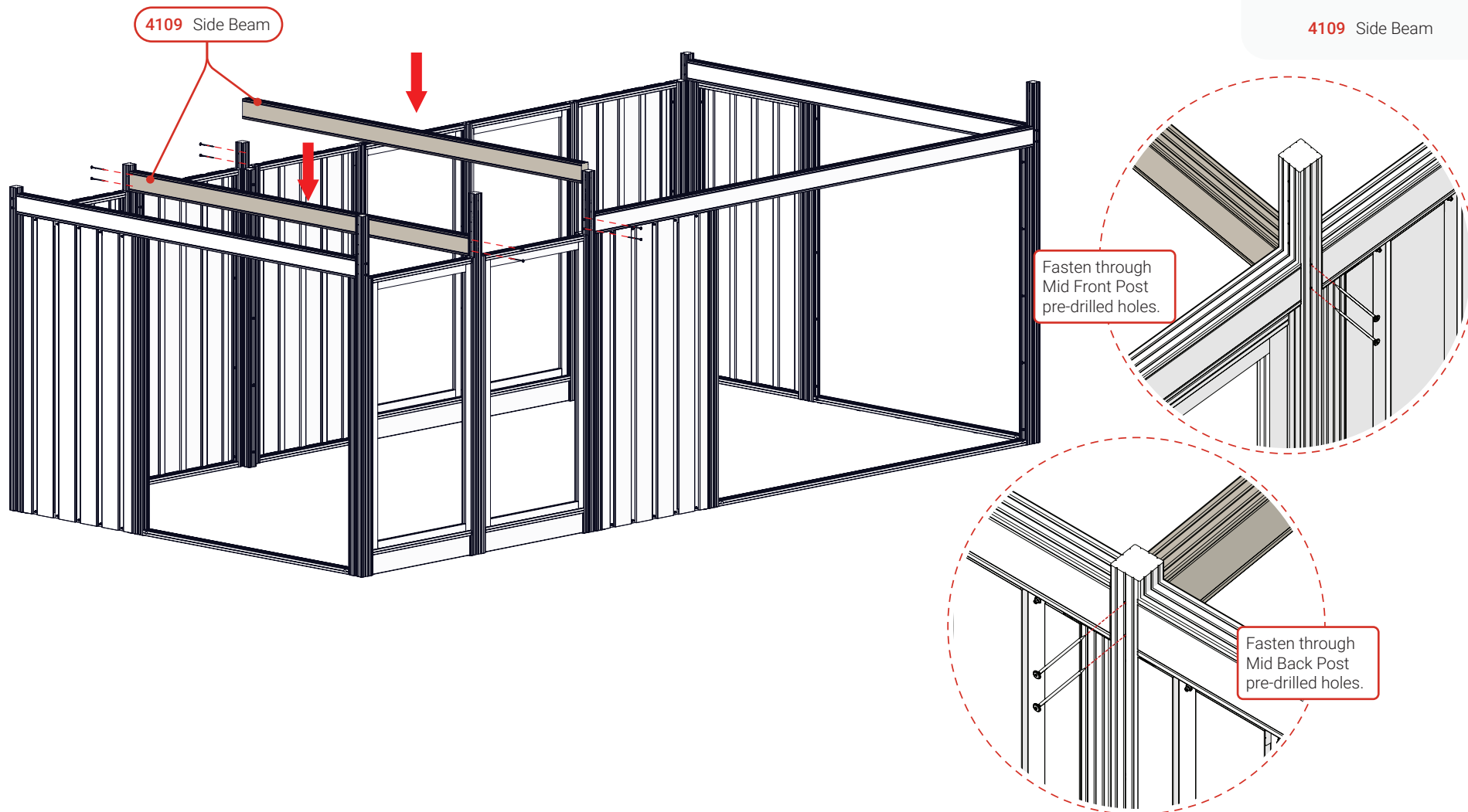
8X



5-1/8" X 5/16" RSS (T30 TORX)



4109 Side Beam

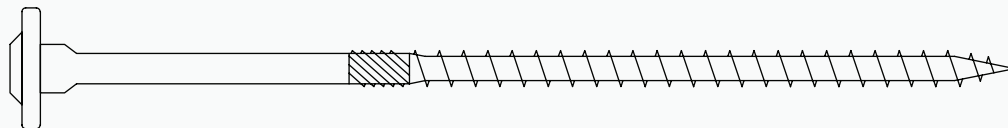


Step 26

- 1) Place the first Upper Beam (DC 4108) between Posts as shown.
- 2) Fasten through the pre-drilled holes following the order shown on Detail Views. Use the Torx T30 6" Bit to reach full depth.

W

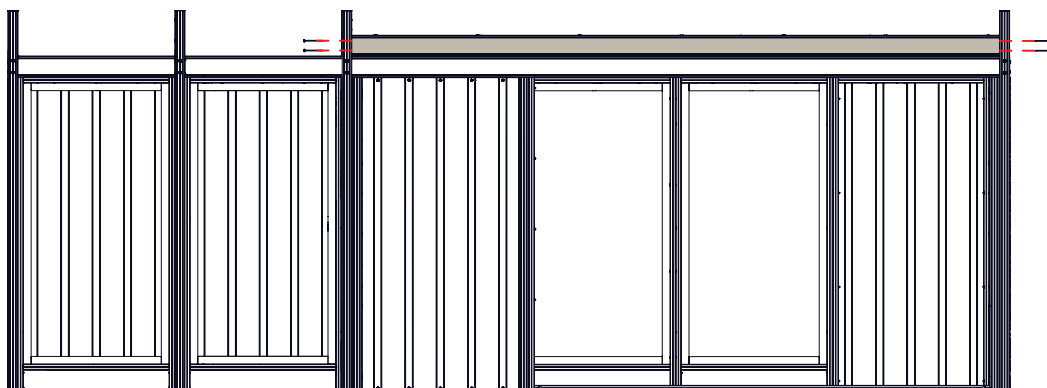
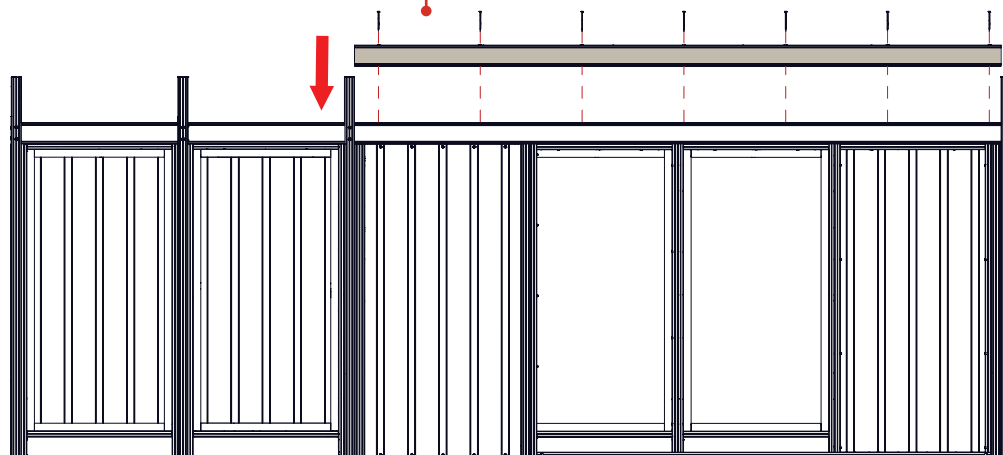
11X



5-1/8" X 5/16" RSS (T30 TORX)

Front view

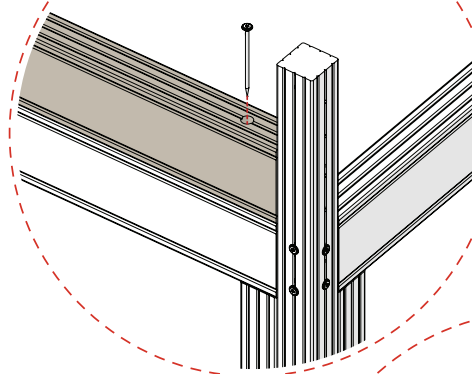
4108 Upper Beam



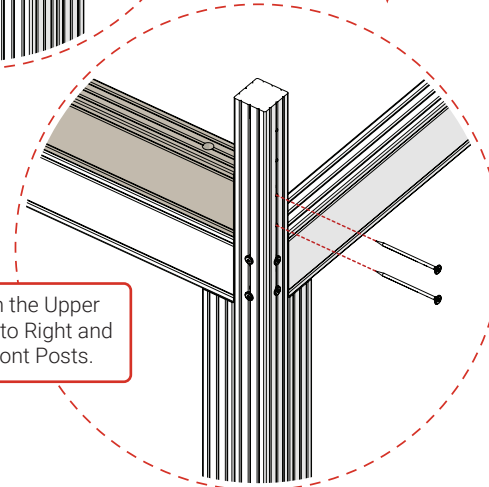
4108 Upper Beam (Pre-drilled)

Torx T30 Bit 6"

Screw down through the pre-drilled holes.



Fasten the Upper Beam to Right and Mid Front Posts.

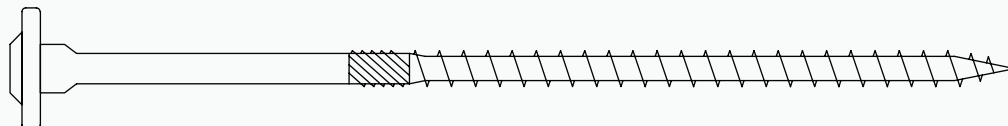


Step 27

- 1) Place the first Upper Extension Beam (DC 4149) between Posts as shown.
- 2) Fasten through the pre-drilled holes following the order shown on Detail Views. Use the Torx T30 6" Bit to reach full depth.

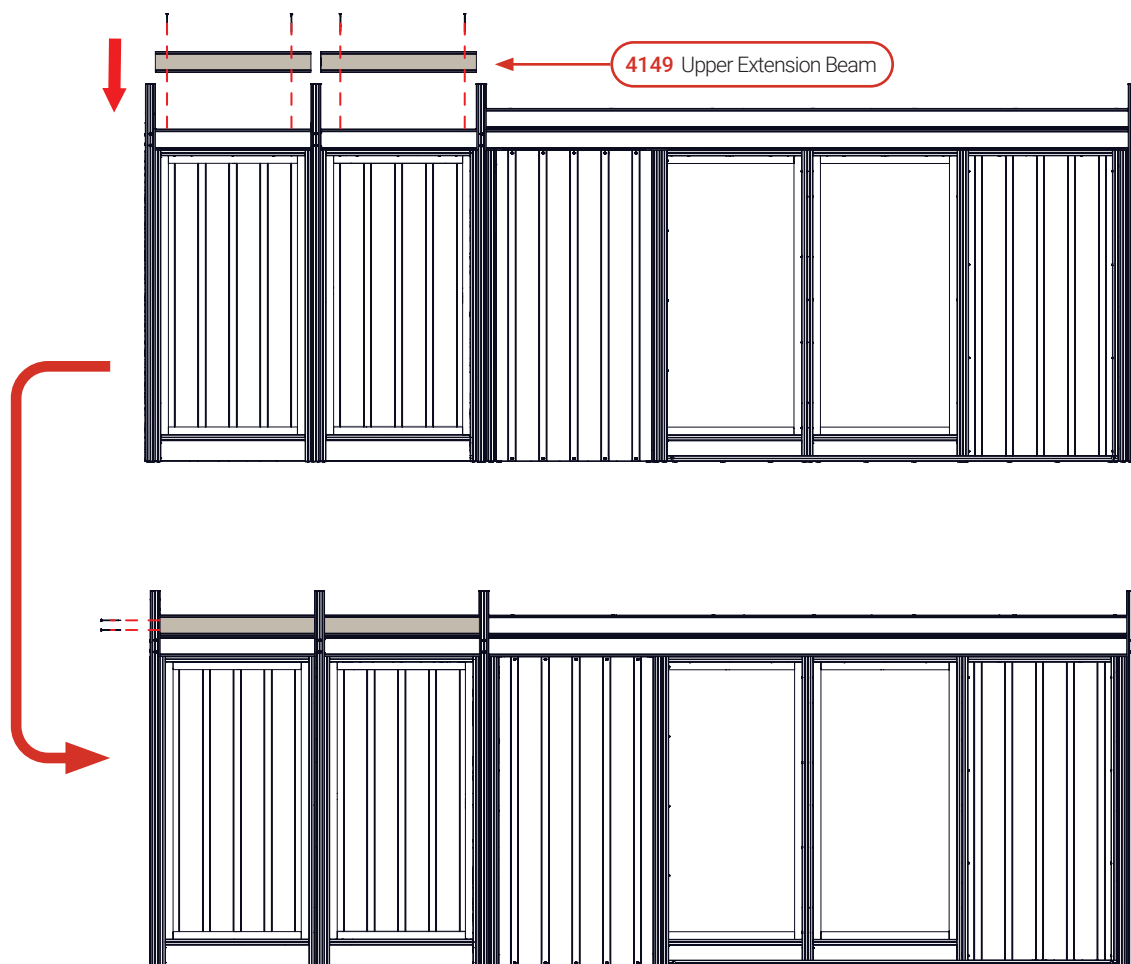
W

6X



5-1/8" X 5/16" RSS (T30 TORX)

Front view

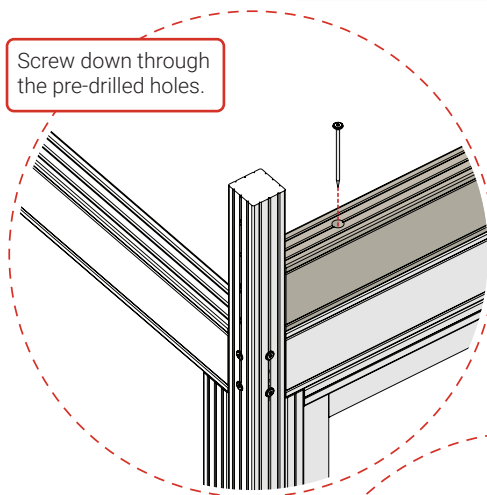


4149 Upper Extension Beam
(Pre-drilled)

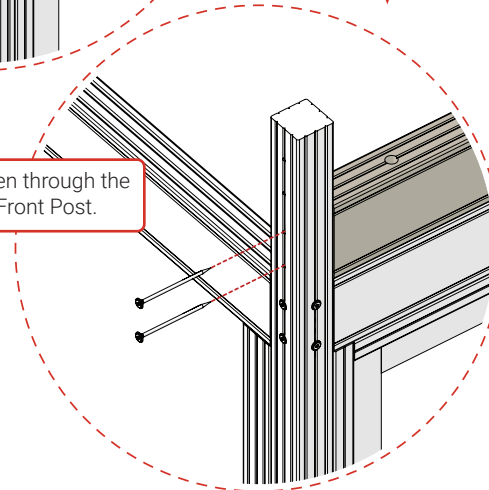


Torx T30 Bit 6"

Screw down through
the pre-drilled holes.



Fasten through the
Left Front Post.

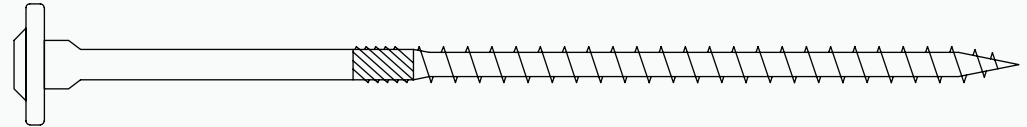


Step 28

- 1) Flip the second Upper Beam (DC 4108) and Place between Posts as shown. *Flip horizontally the second Upper Beam to change the holes positions.*
- 2) Fasten through the pre-drilled holes following the order shown on Detail Views. Use the Torx T30 6" Bit to reach full depth.

W

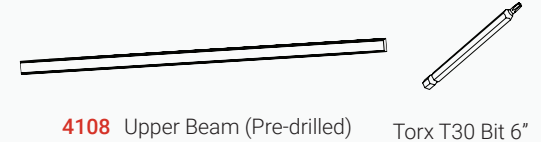
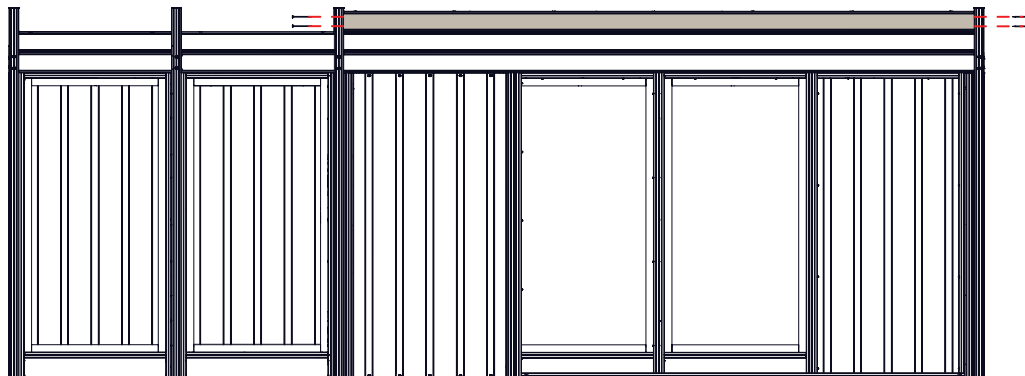
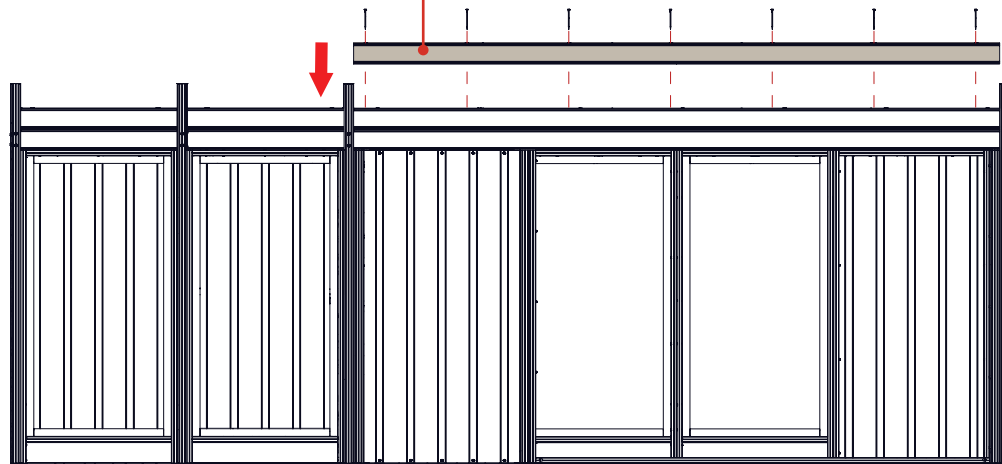
11X



5-1/8" X 5/16" RSS (T30 TORX)

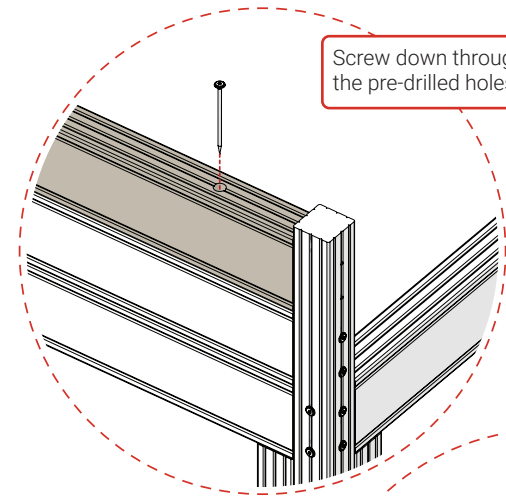
Front view

4108 Upper Beam

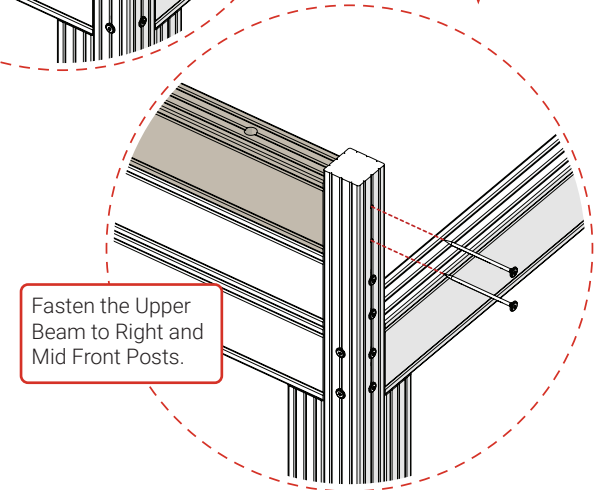


4108 Upper Beam (Pre-drilled)

Torx T30 Bit 6"



Screw down through the pre-drilled holes.



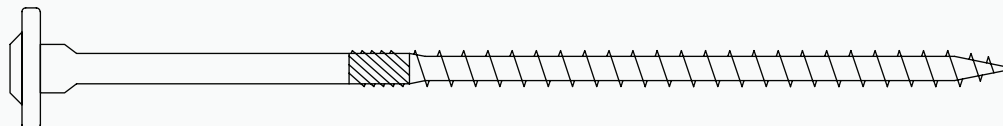
Fasten the Upper Beam to Right and Mid Front Posts.

Step 29

- 1) Flip the second Upper Extension Beam (DC 4149) and Place between Posts as shown. Flip horizontally the second Upper Beam to change the holes positions.
- 2) Fasten through the pre-drilled holes following the order shown on Detail Views. Use the Torx T30 6" Bit to reach full depth.

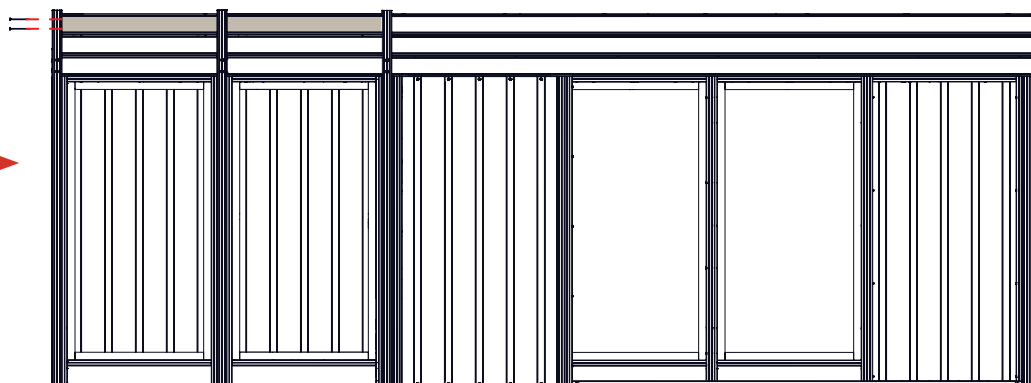
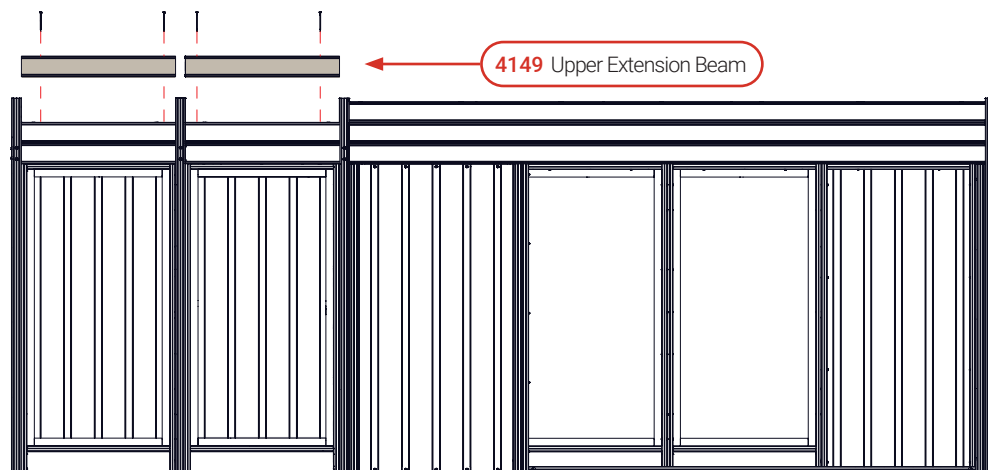
W

6X



5-1/8" X 5/16" RSS (T30 TORX)

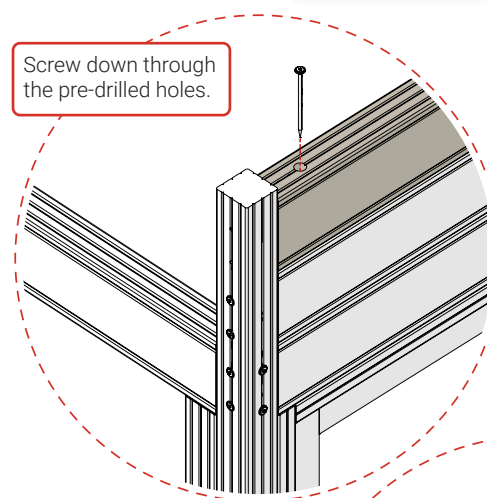
Front view



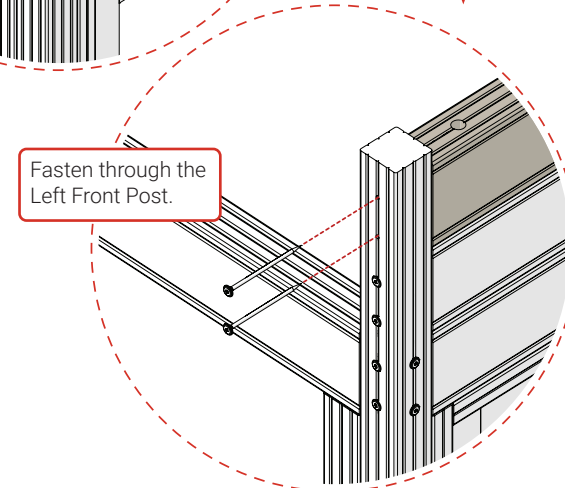
4149 Upper Extension Beam
(Pre-drilled)



Torx T30 Bit 6"



Screw down through
the pre-drilled holes.



Fasten through the
Left Front Post.

Step 30

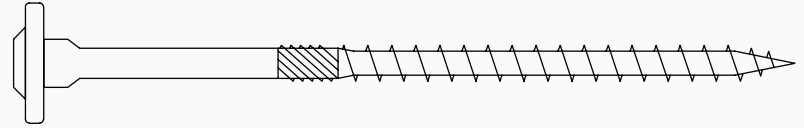
1) Fasten the Uprights (DC 4112) to Front Posts in the inside holes.
Align the longest face to the Post and the shortest face to backwards.



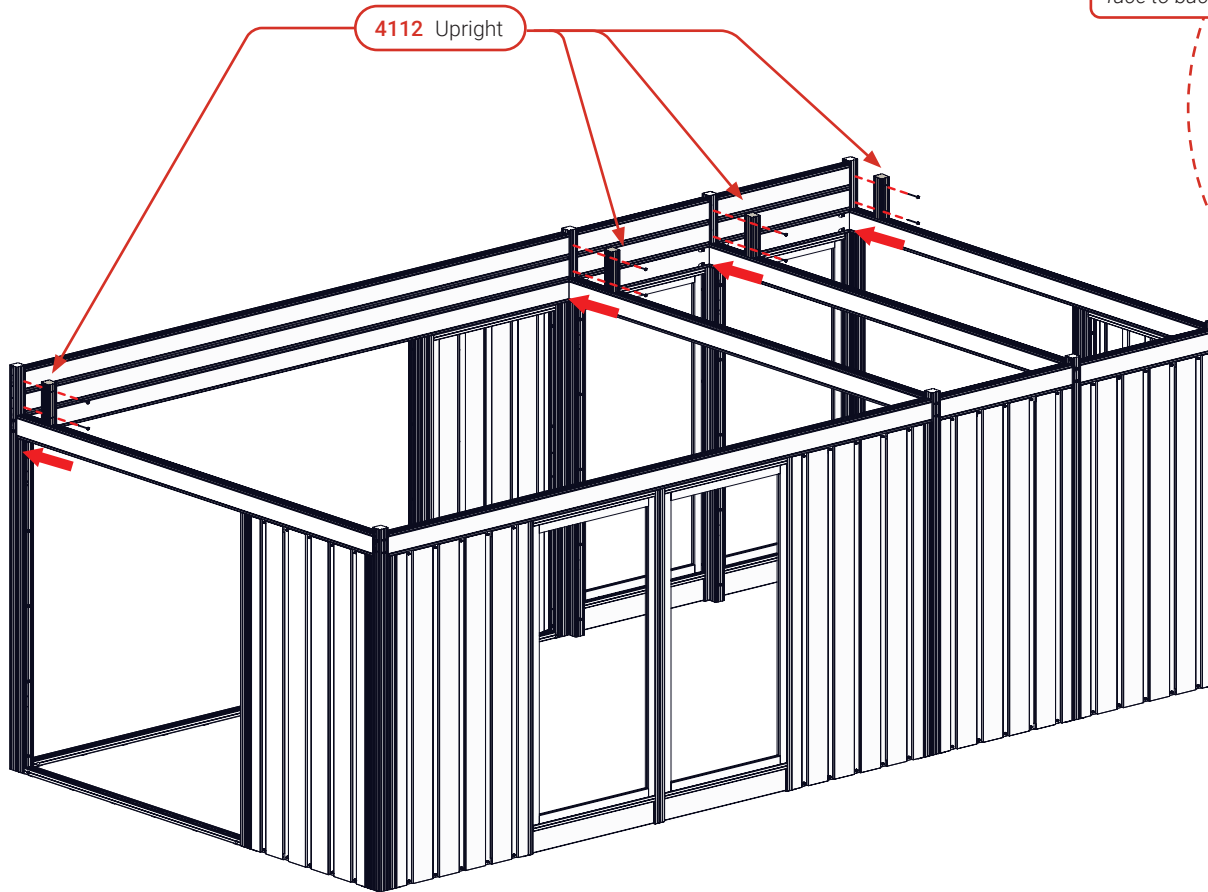
4112 Upright



8X

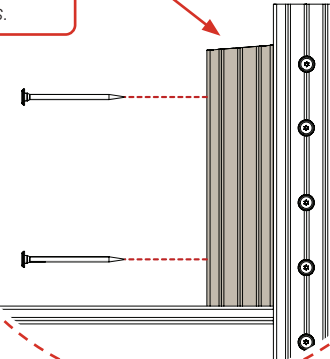


4" X 5/16" RSS (T30 TORX)

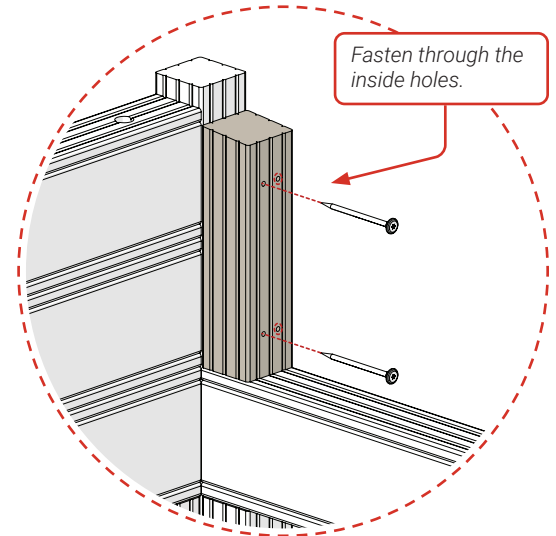


Side view

Align the longest face to the Post and the shortest face to backwards.



Fasten through the inside holes.

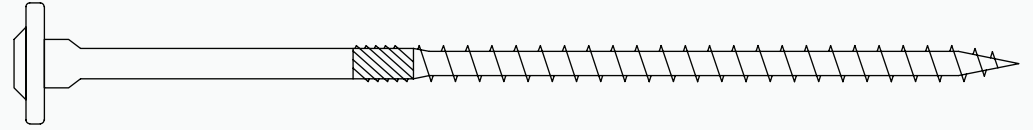


Step 31

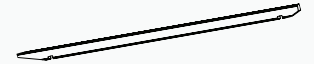
1) Fit Rafters (DC 4106) and fasten to the Front and Back Posts.
The Rafter notches must fit to the Posts.

W

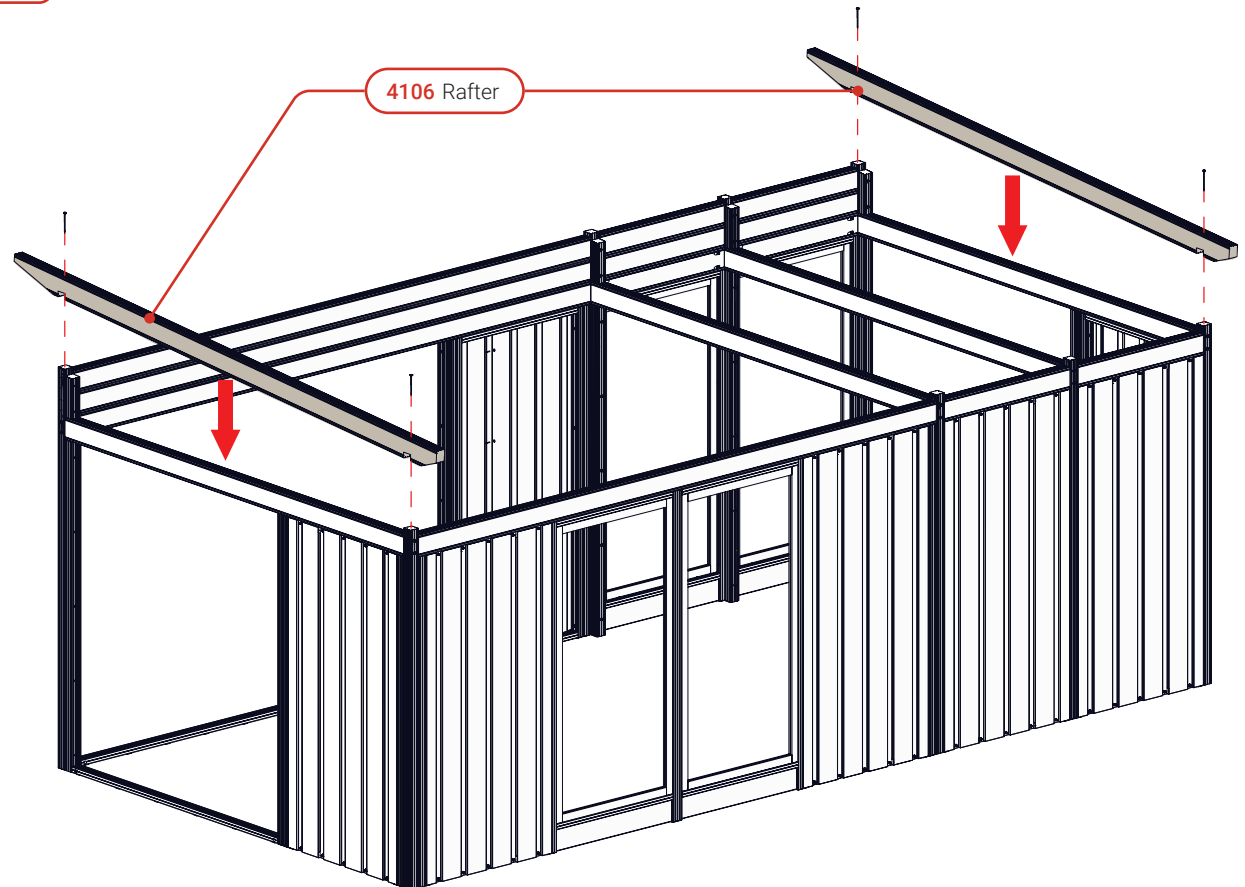
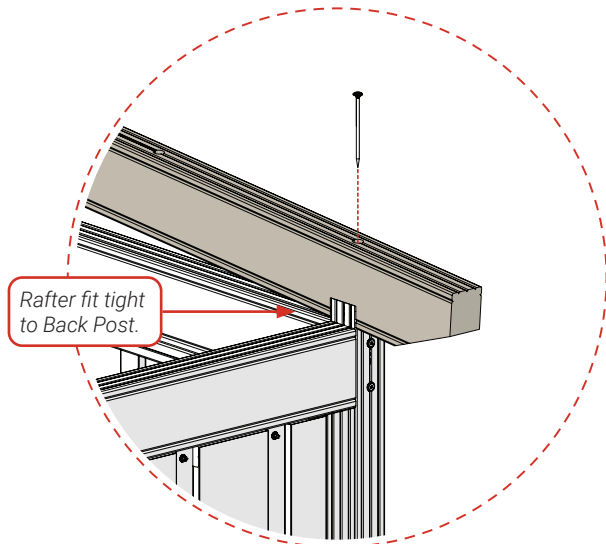
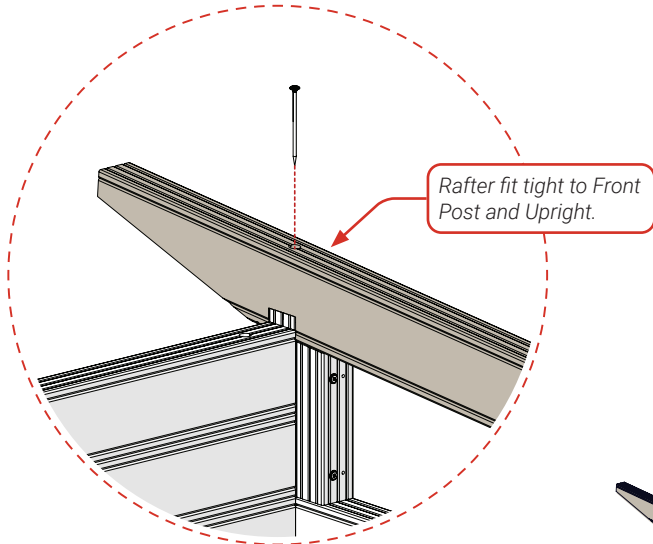
4X



5-1/8" X 5/16" RSS (T30 TORX)



4106 Rafter

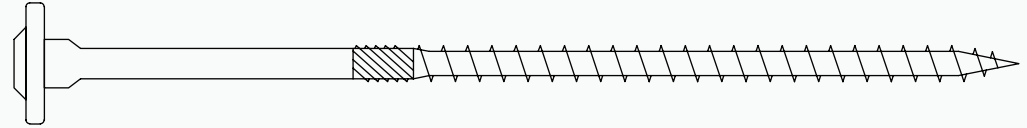


Step 32

1) Fit Gussets (DC 4118) and fasten to Rafters through the pre-drilled holes, as shown. If necessary, use Rubber Mallet to push the Gussets to the back.

W

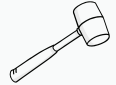
4X



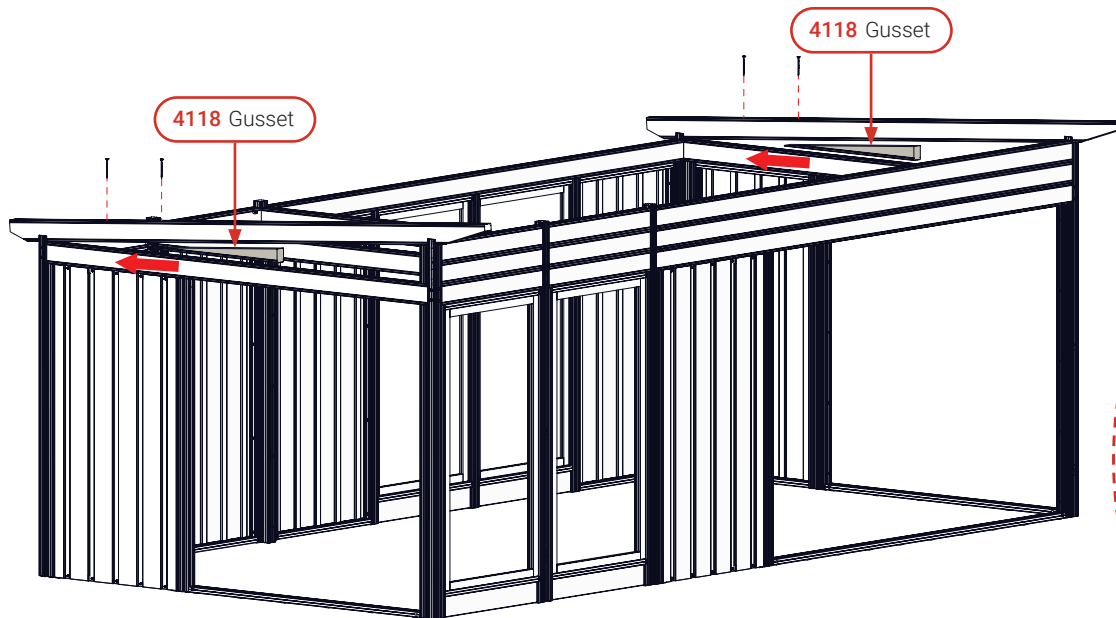
5-1/8" X 5/16" RSS (T30 TORX)



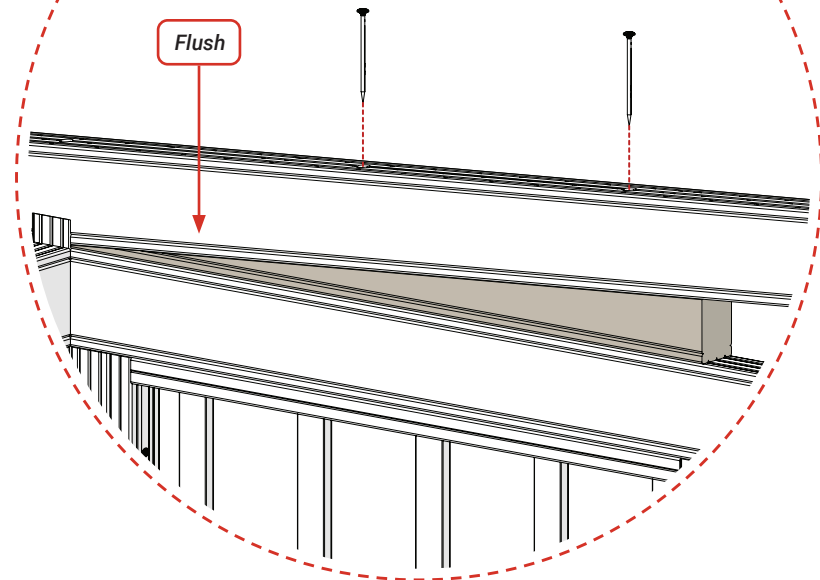
4118 Gusset



Rubber Mallet



Inside view

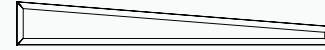


Step 33

1) Fasten Right and Left Sloped Windows (DC 4218 and DC 4219) to Beams, Rafters and Gussets, as shown.



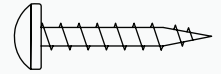
4219 Sloped Window (Left)



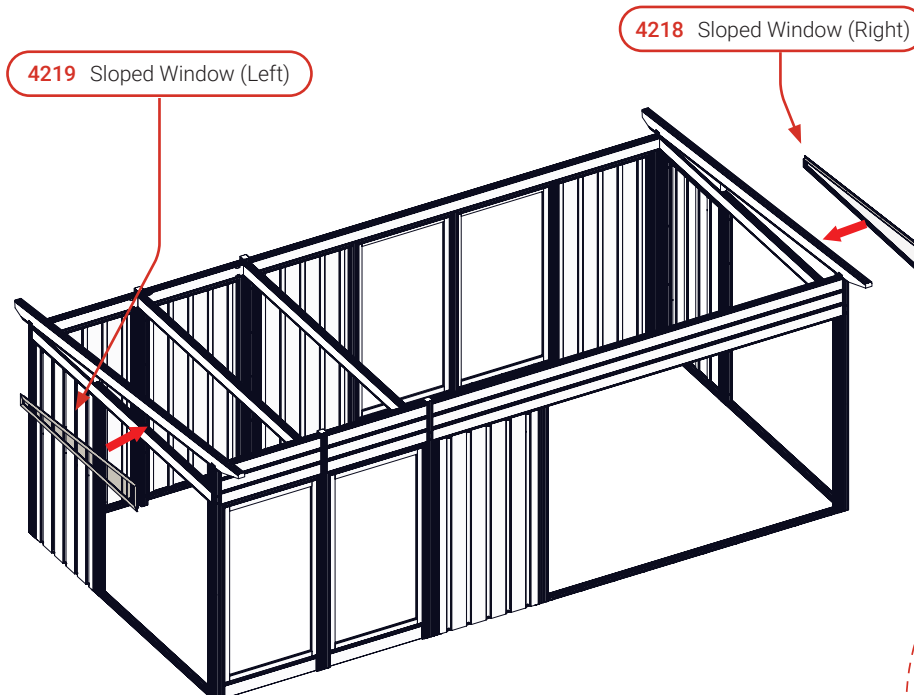
4218 Sloped Window (Right)



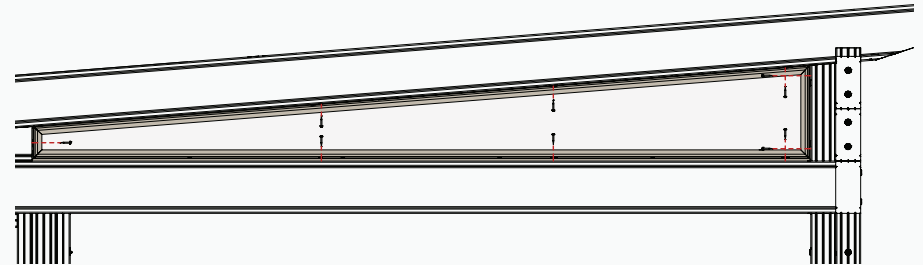
18X



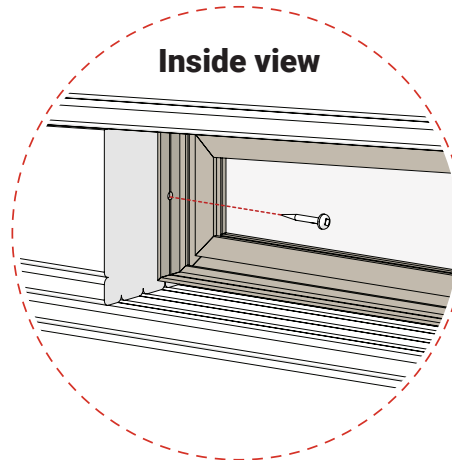
1" #8 PAN HEAD
(#2 ROBERTSON)



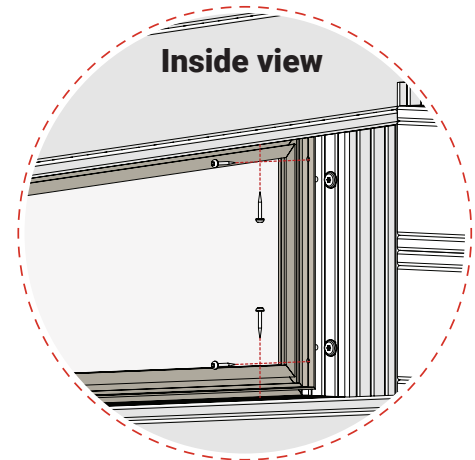
Side view



Inside view



Inside view



Step 34

1) Fit the Back Fillers (DC 4114, DC 4113 and DC 4127) and fasten to Upper Beams. The tab side of each Filler must be fit together in the middle of the structure as shown on Detail View. Use the Torx T30 6" Bit to reach full depth.



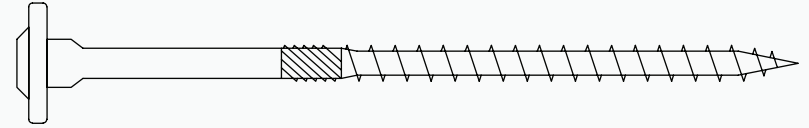
4114
Back Filler (Mid)



4113
Back Filler (End)



20X



4" X 5/16" RSS (T30 TORX)

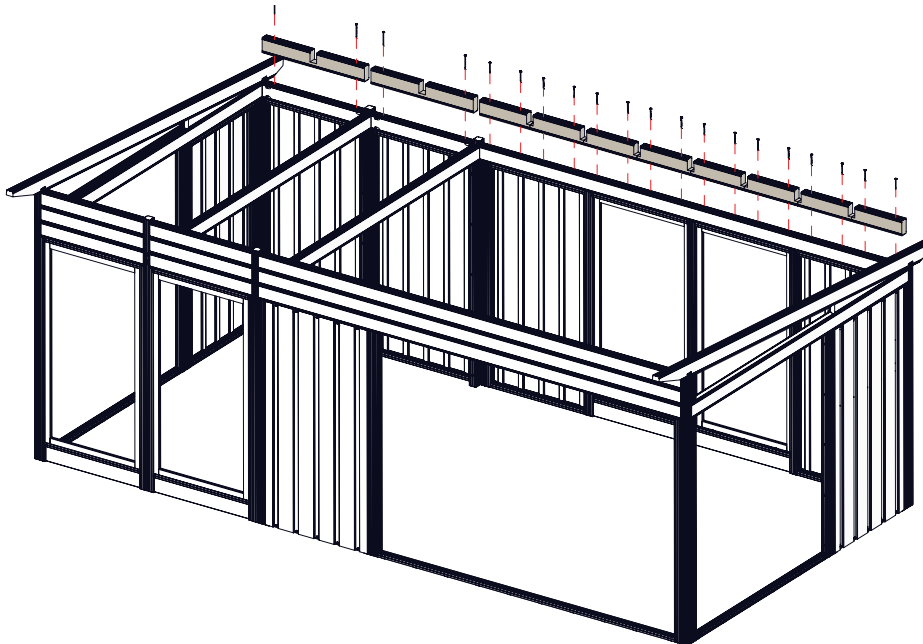
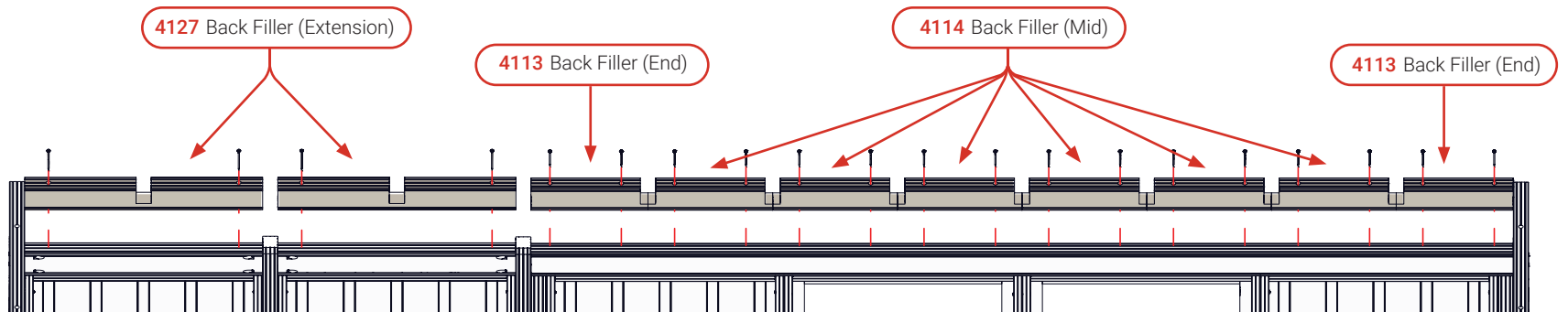


4127 Back Filler (Extension)

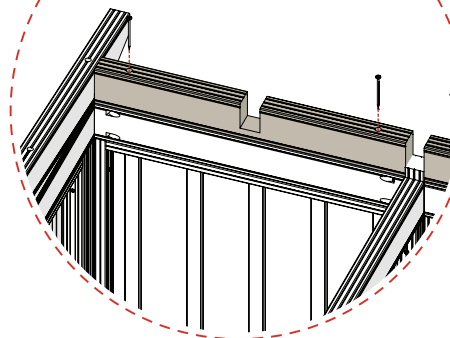


Torx T30 Bit 6"

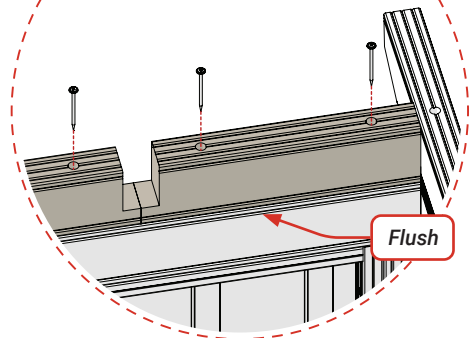
Front view
from inside



Inside view

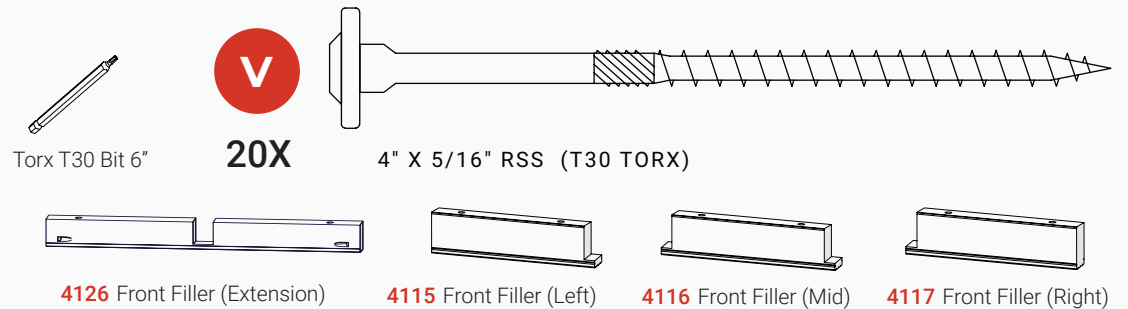


Inside view

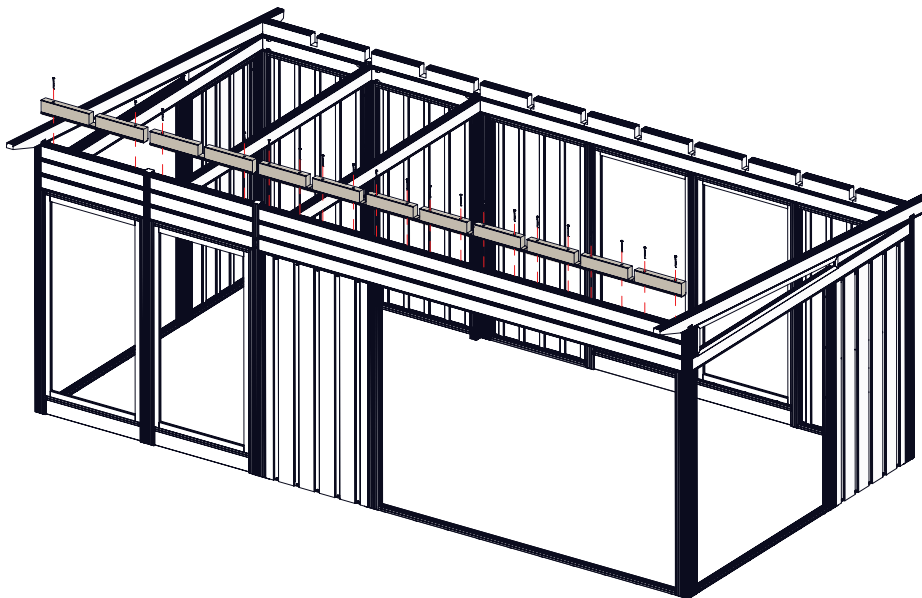
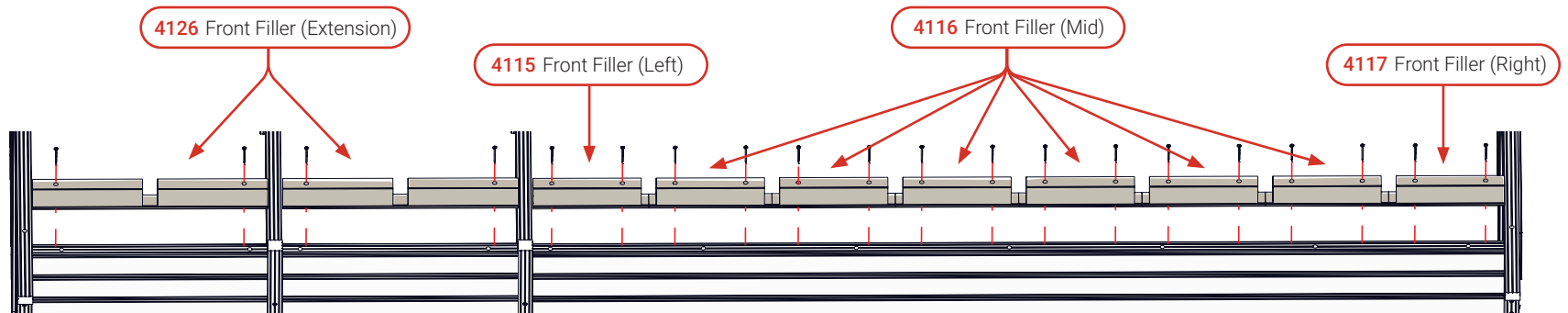


Step 35

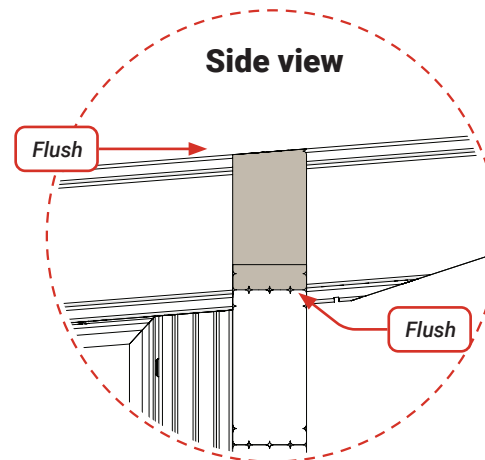
1) Fit Left, Mid, Right and Extension Front Fillers (DC 4115, DC 4116, DC 4117 and DC 4126) and fasten to Upper Beams. The tab side of each Filler must be fit together in the middle of the structure as shown on Detail View. Use the Torx T30 6" Bit to reach full depth.



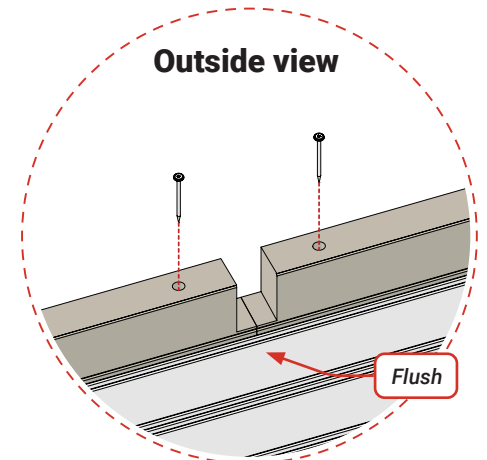
Front view



Side view



Outside view

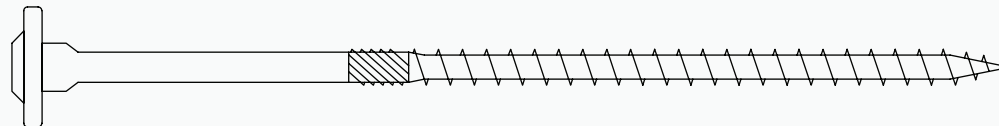


Step 36

1) Fit Rafters (DC 4106) and fasten to Front and Back Fillers.
Use the Torx T30 Bit 6" to reach full depth.

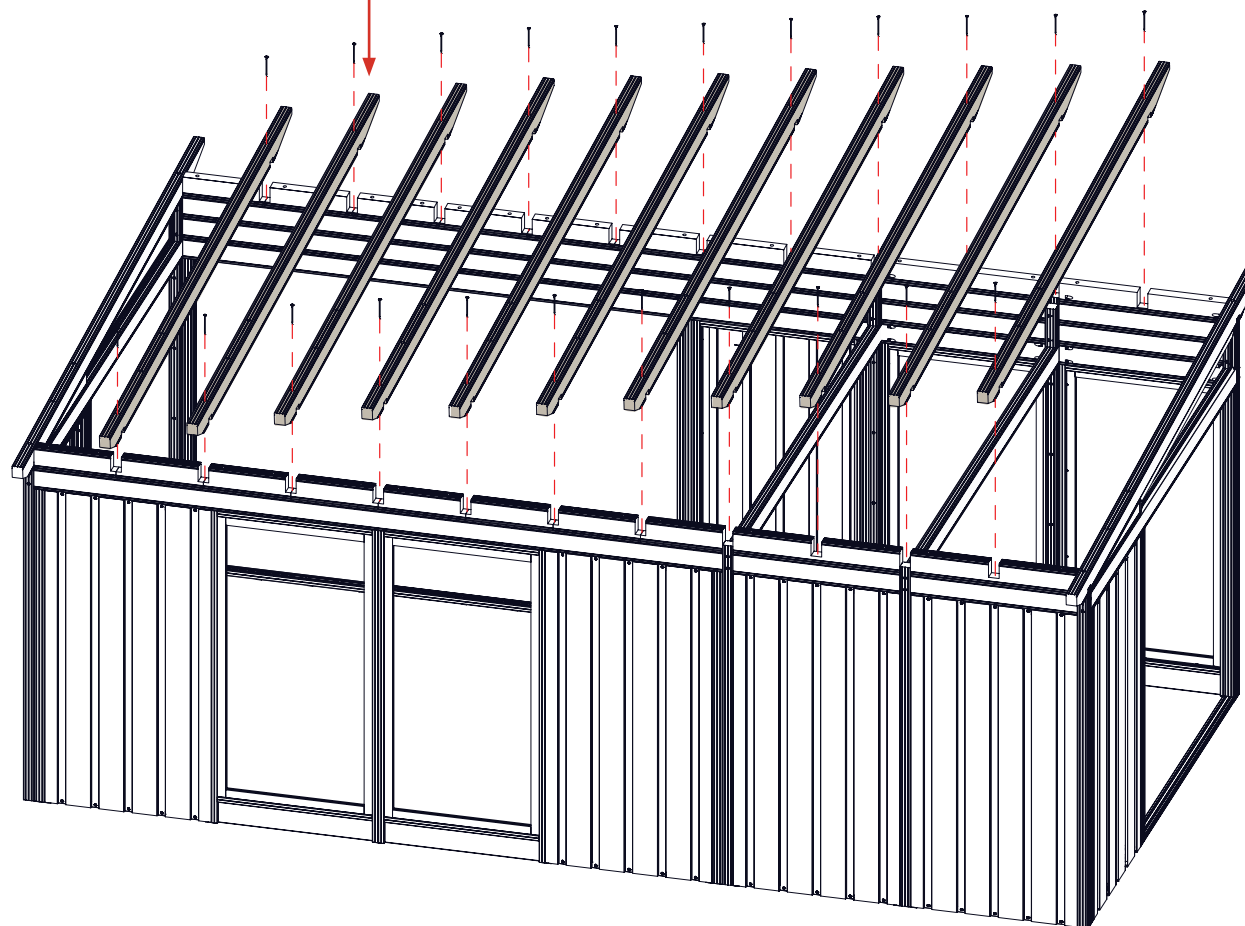


22X



5-1/8" X 5/16" RSS (T30 TORX)

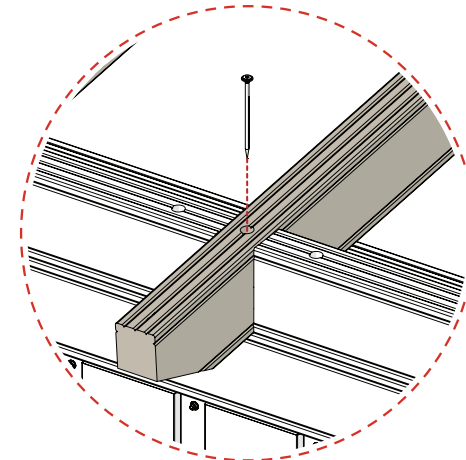
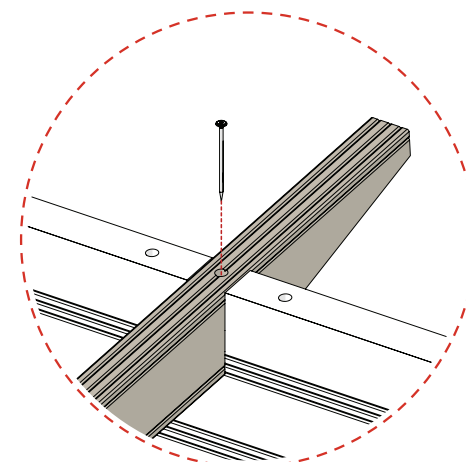
4106 Rafter



4106 Rafter



Torx T30 Bit 6"

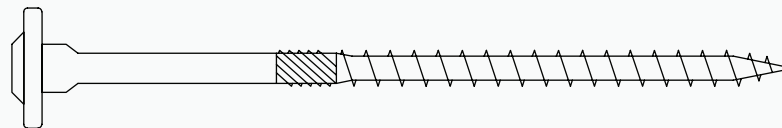


Step 37

1) Fasten the Front Extension Fillers (DC 4126) to the Mid Front Posts from inside.
Use the three internal touch-offs, fourth touch-off is not necessary



3X

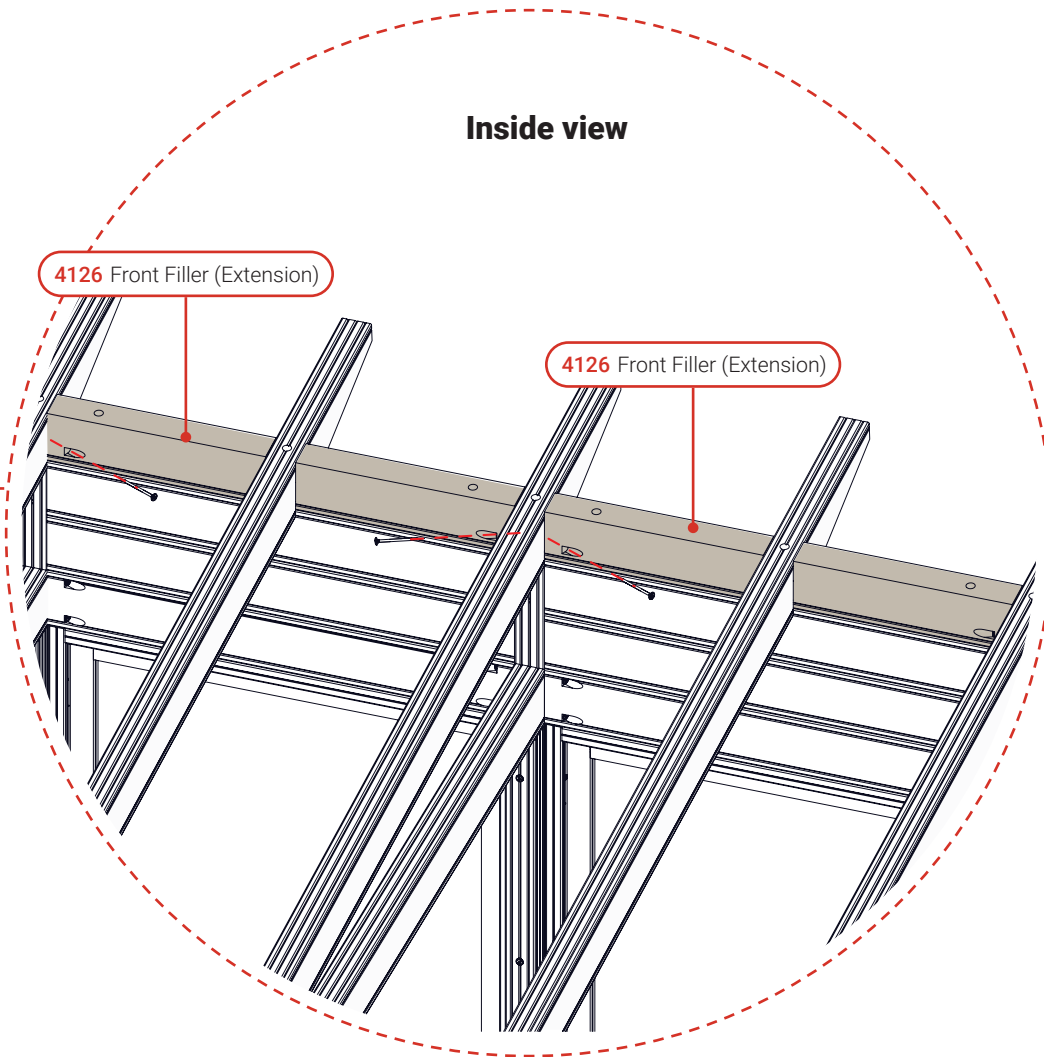
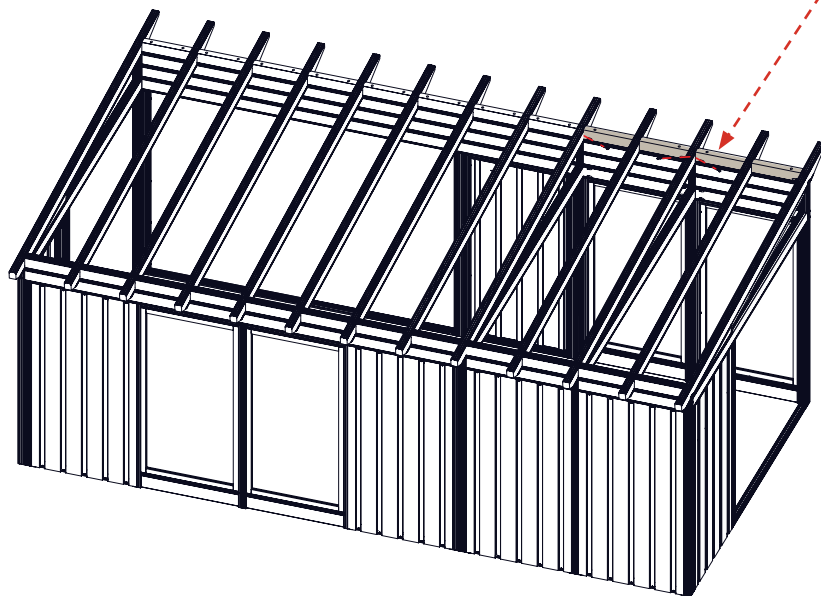


4" X 5/16" RSS (T30 TORX)

Inside view

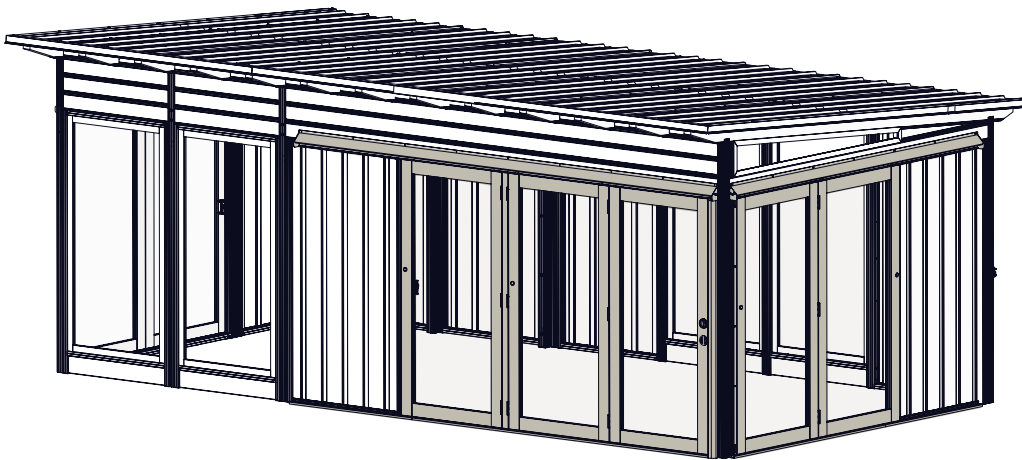
4126 Front Filler (Extension)

4126 Front Filler (Extension)



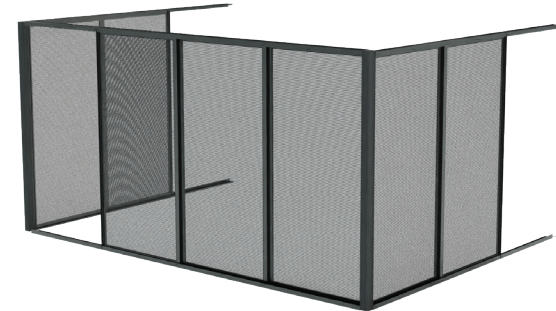
Phase C

Doors System



Optional Sliding Screen Doors

Enhance your VISSCHER fully enclosed structure with our Sliding Screen Door Kits. Embrace the fresh breeze while keeping the bugs out. Crafted with high-quality insect screens that glide effortlessly along an aluminum track, these kits ensure a smooth and seamless open-close experience



If you wish to purchase optional **Sliding Screen Door Kit**, please contact your **local Visscher dealer**.

Step 38

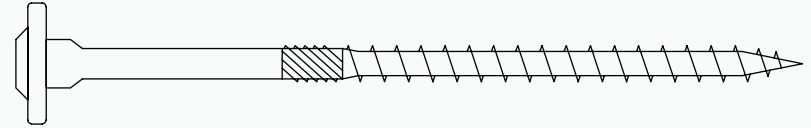
- 1) Fit strike Post (DC 4006) to Front Right Post Assembly. Strike Post to sit tight to floor. Follow the critical dimension on the diagram below before fastening.
- 2) Use pre-drilled pilot holes to set the locations of the fasteners.



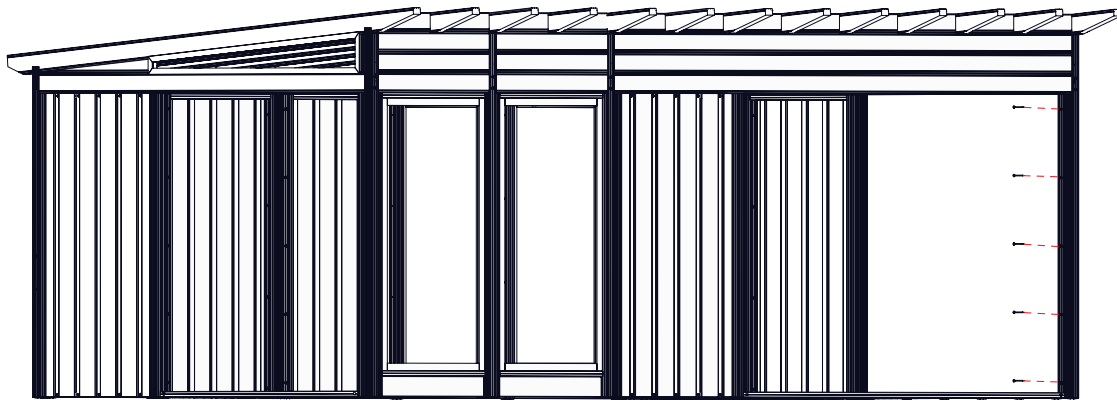
4006 Strike Post



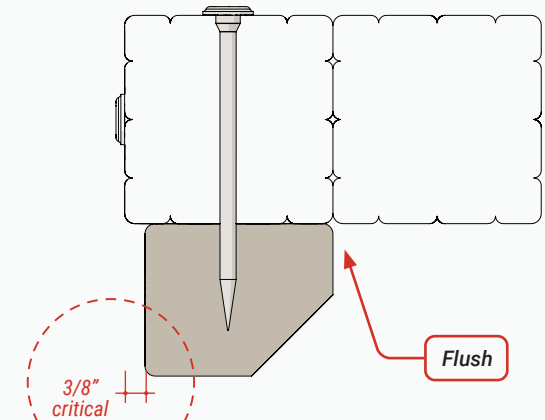
5X



4" X 5/16" RSS (T30 TORX)

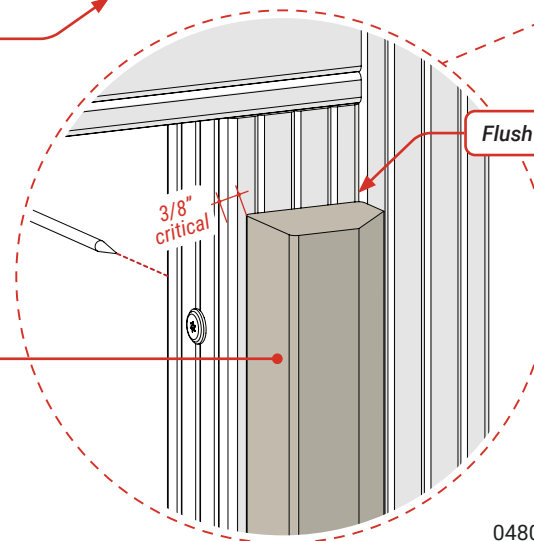


Top view



Tight to floor

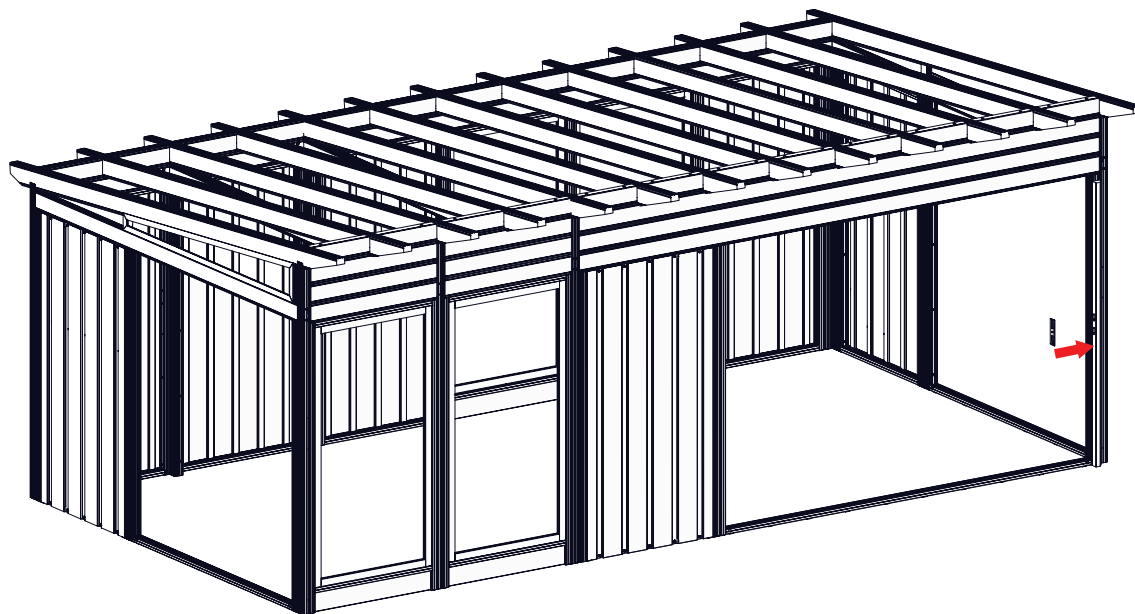
4006 Strike Post



Flush

Step 39

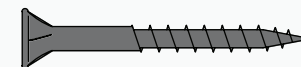
- 1) Align the Strike Plate (DC 2577) so the Strike and Deadbolt both align with the holes.
- 2) Fasten Strike Plate to the Strike Post.



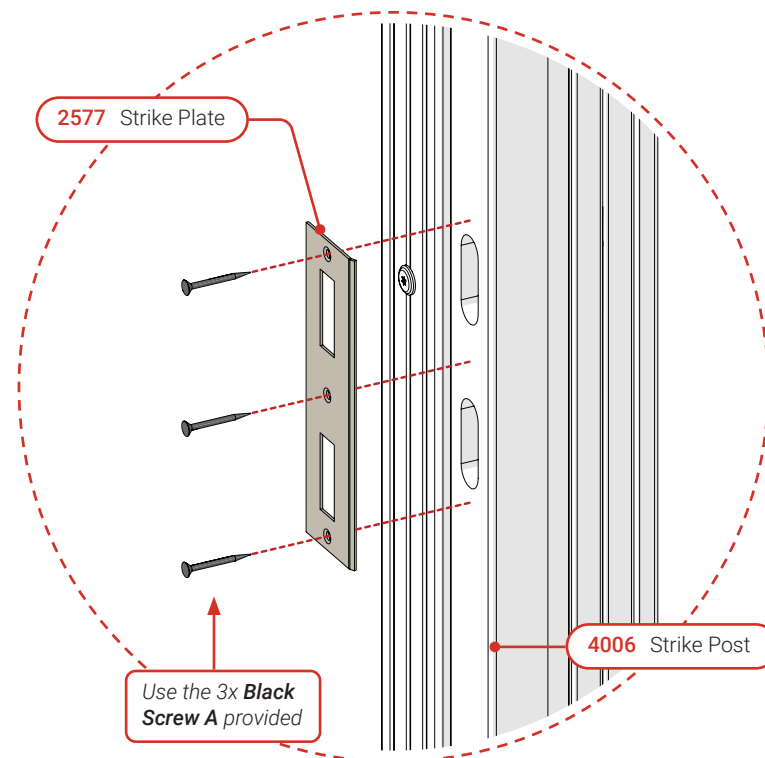
2577 Strike Plate



3X



1 1/2" #8 FLAT HEAD - BL
(#2 ROBERTSON)



Step 40

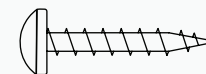
- 1) Fit the Three-Door Bottom Track (DC 2594) to the Threshold and tight to the Strike Post.
- 2) Fasten through the pre-drilled holes.



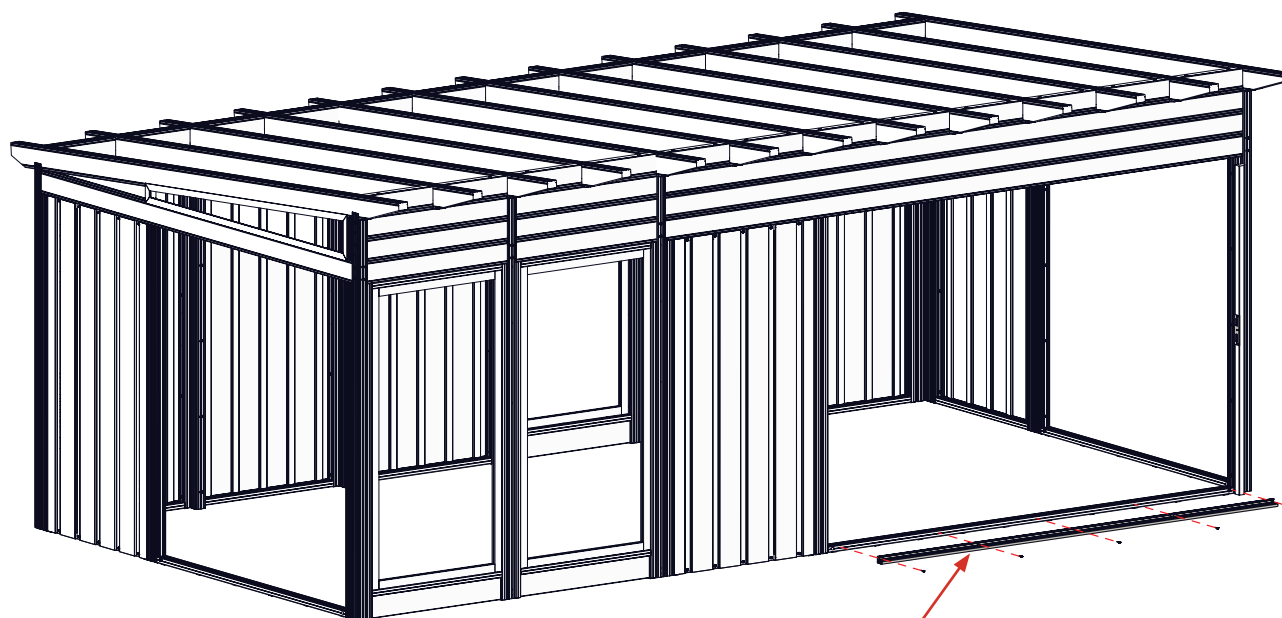
2594 Three-Door Bottom Track



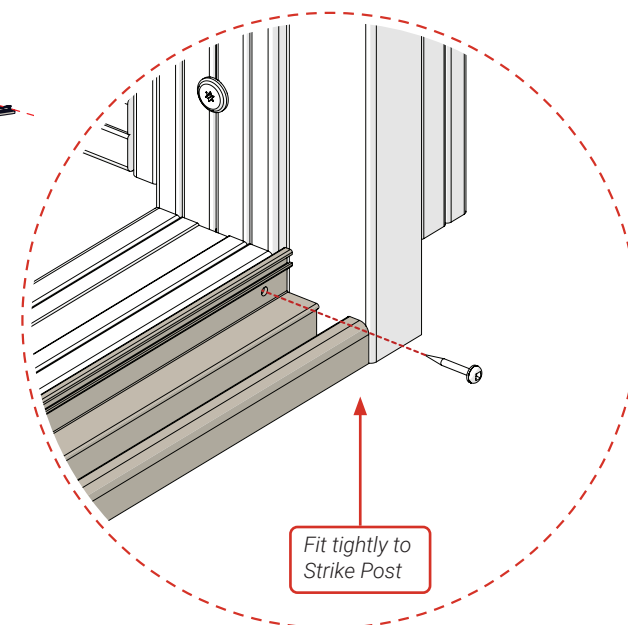
5X



1" #8 PAN HEAD
(#2 ROBERTSON)



2594 Three-Door Bottom Track



Fit tightly to
Strike Post

Step 41

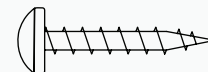
- 1) Fit the Short Bottom Track (DC 2602) to the Threshold and tight to the adjacent track.
- 2) Push Wall Panel inwards or outwards to ensure track are in-line with each other.



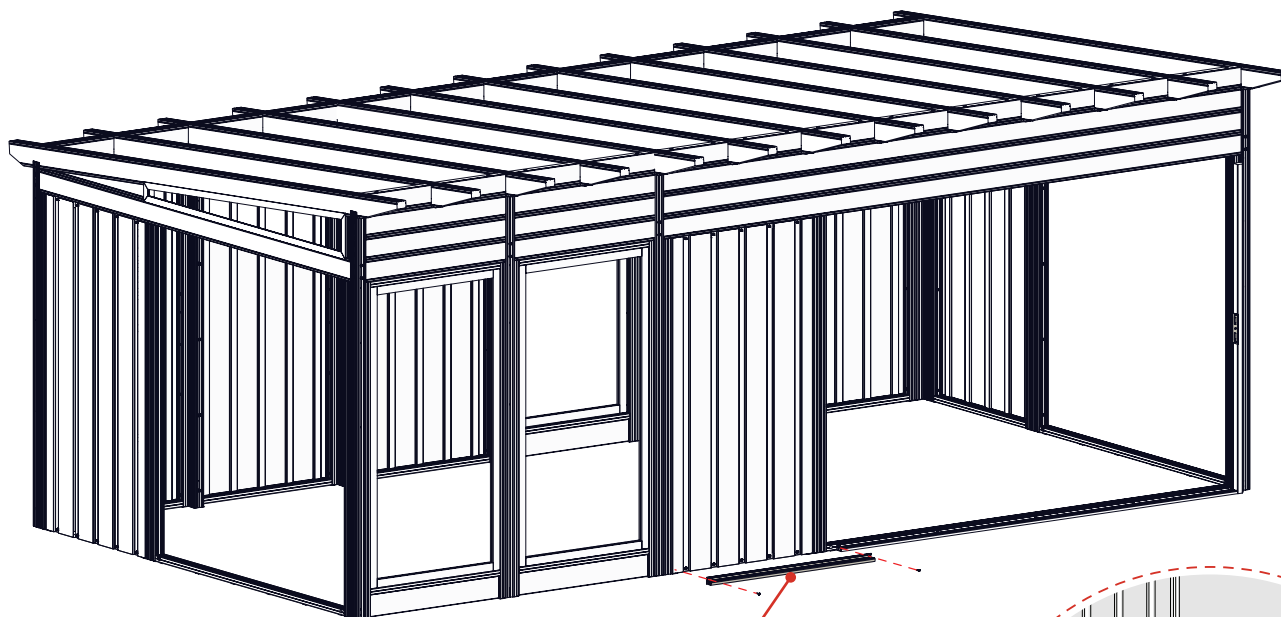
2602 Short Bottom Track



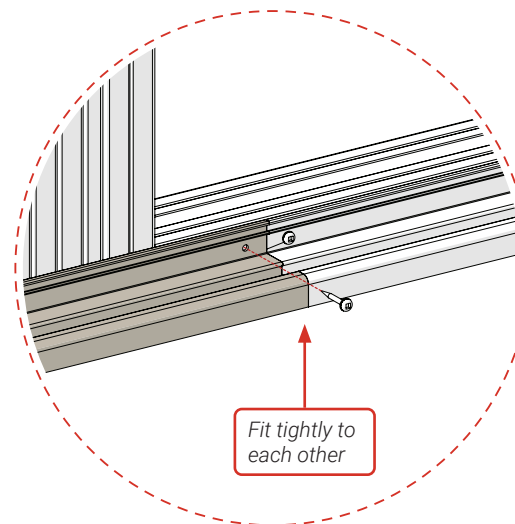
2X



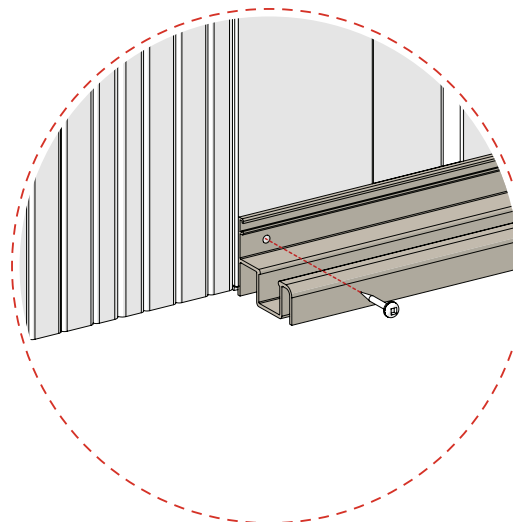
1" #8 PAN HEAD
(#2 ROBERTSON)



2602 Short Bottom Track



Fit tightly to
each other

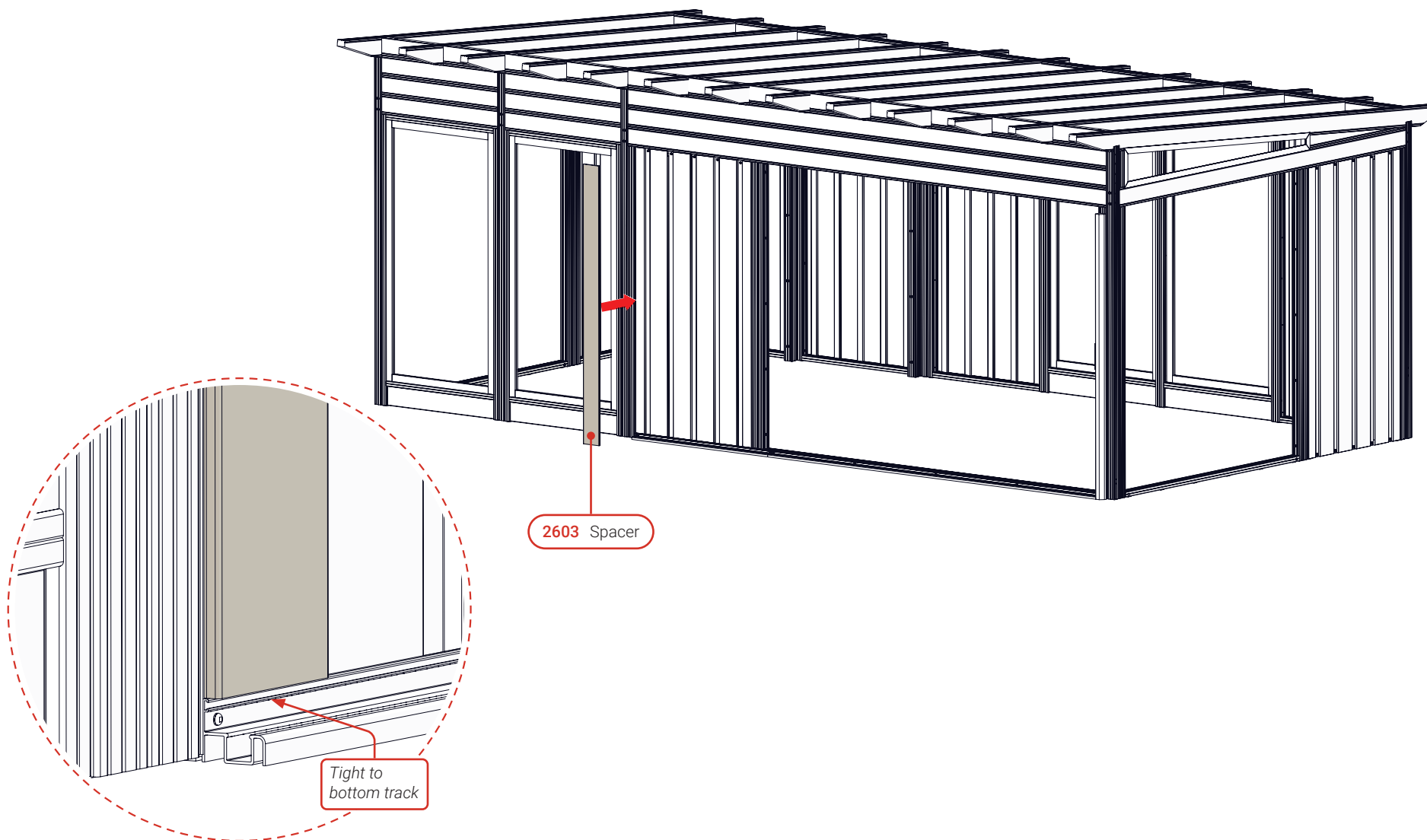


Step 42

1) Place one Spacer (DC 2603) near the Front Left Post and fit tightly to the Bottom Track.
The Spacer will help the installation of the Top Track in the right position.



2603 Spacer



Step 43

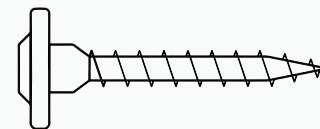
- 1) Fit the Long Top Track (DC 2593) to the Front Beam, resting on the Spacer and Strike Post.
- 2) Align the Top Track to the inside edge of the Front Right Post.



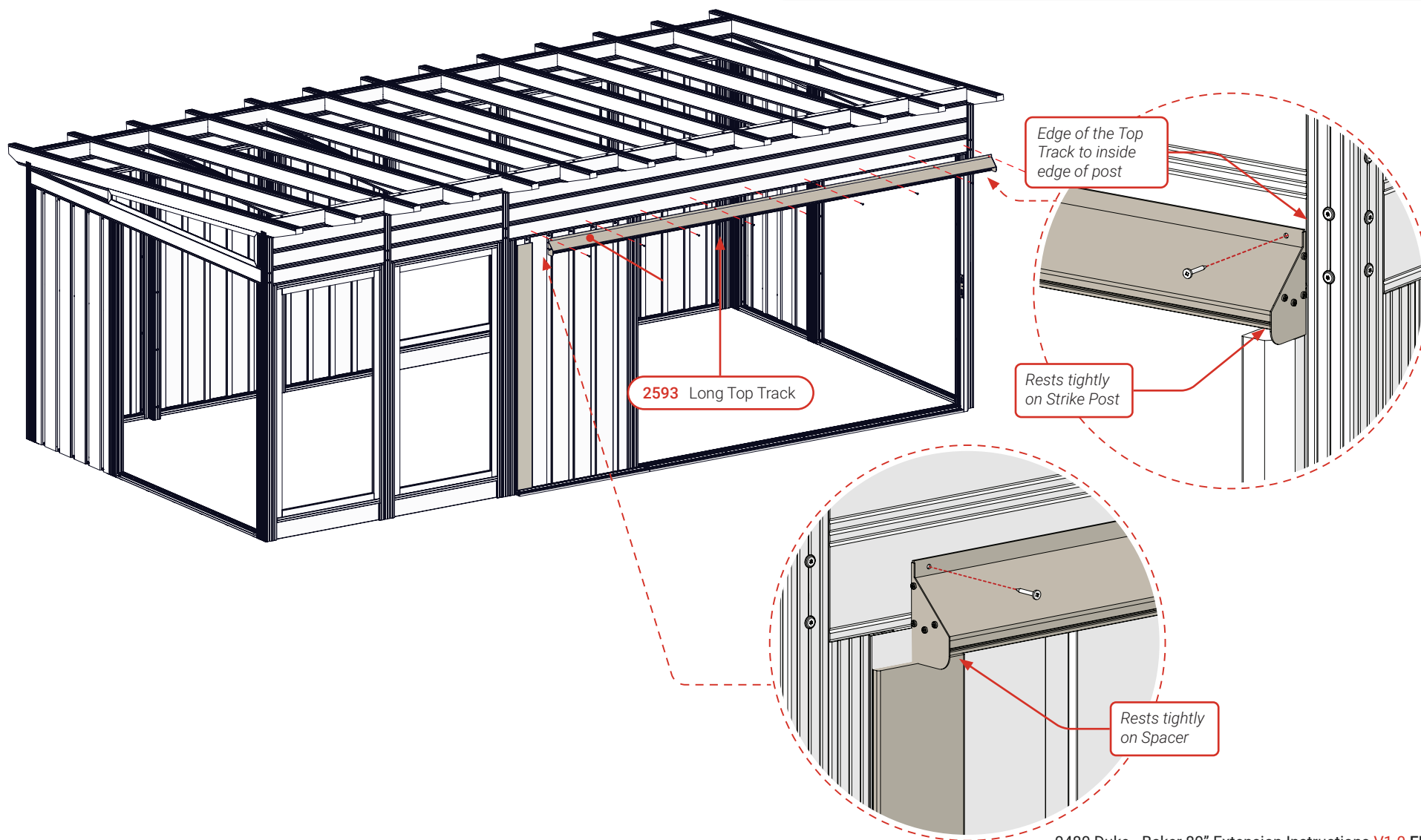
2593 Long Top Track



9X

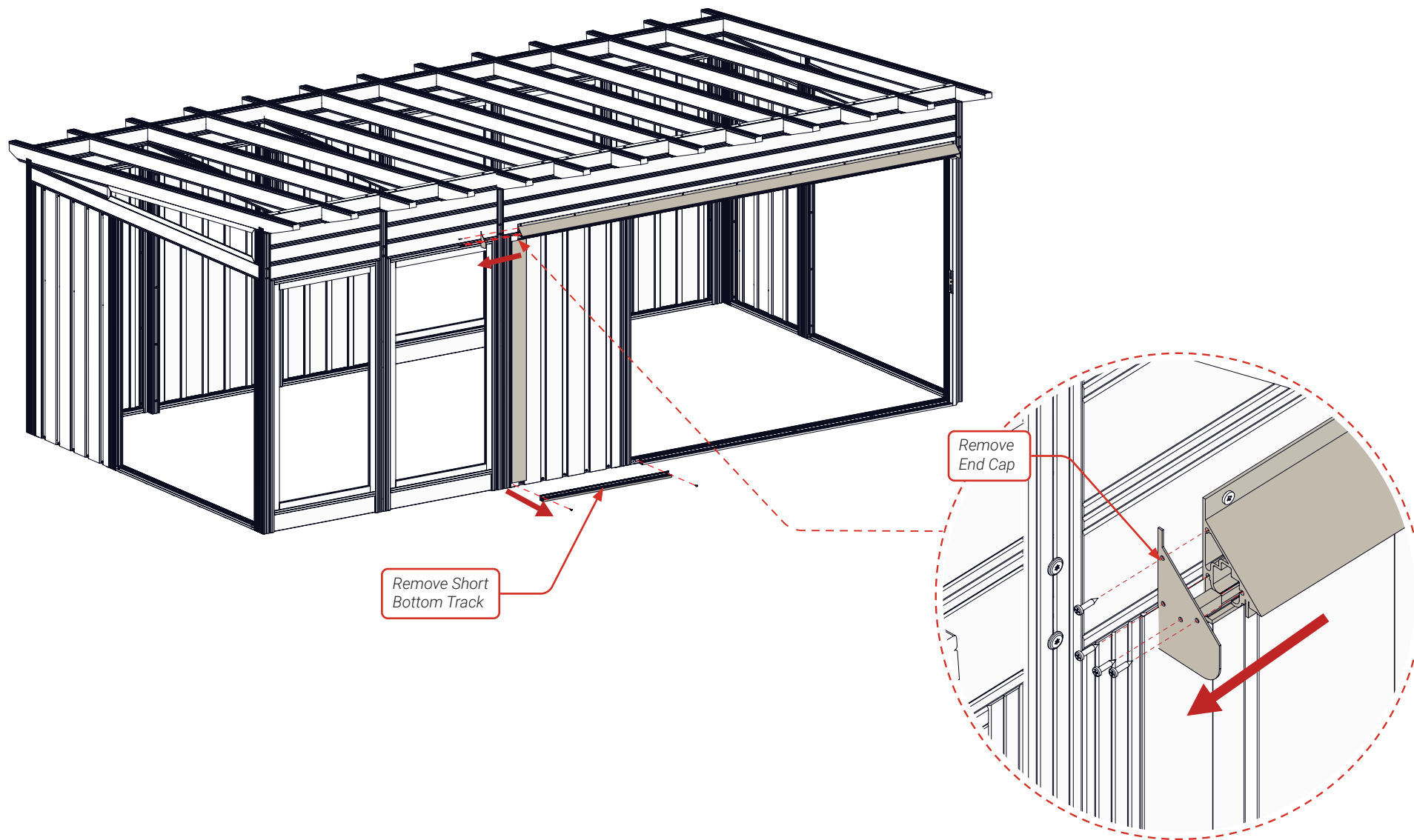


1 1/2" X 1/4" RSS (T25 TORX)



Step 44

1) To facilitate the installation of the Three-Door System, remove the Short Bottom Track and the End Cap of the Top Track.



Step 45

1) Adjust the Pins up of the Three-Door System (DC 2560) and fit the Rollers (DC 2606) to be placed at the same level.

The Door System is extremely heavy.

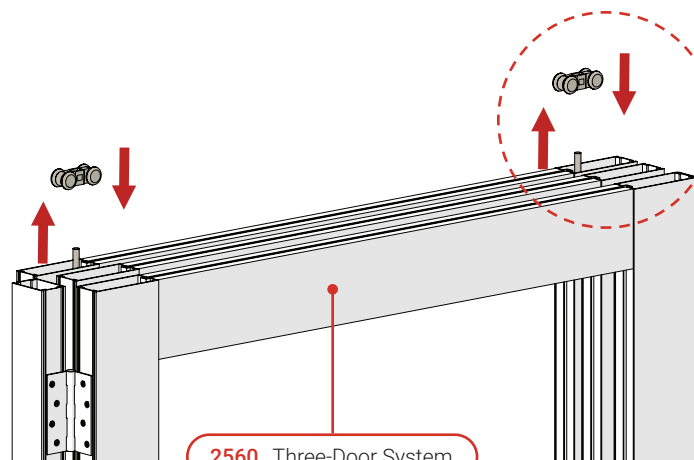
Use caution when lifting and maneuvering the product.



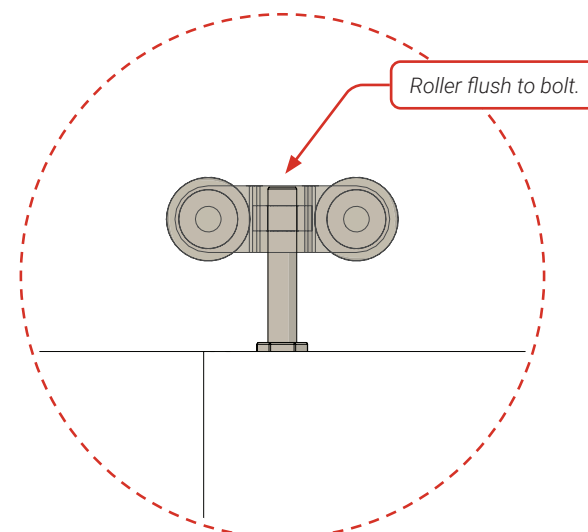
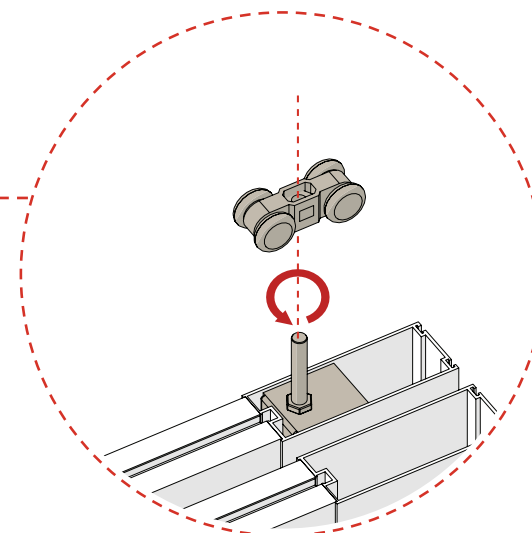
2606 Roller



2560 Three-Door System



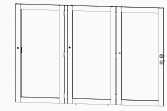
2560 Three-Door System



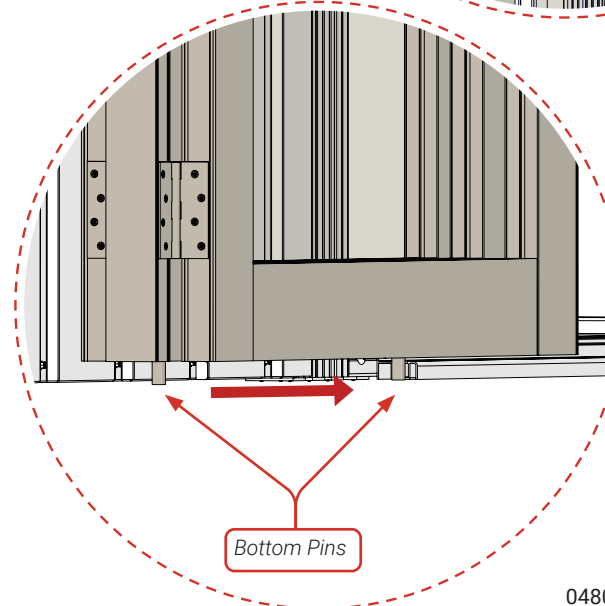
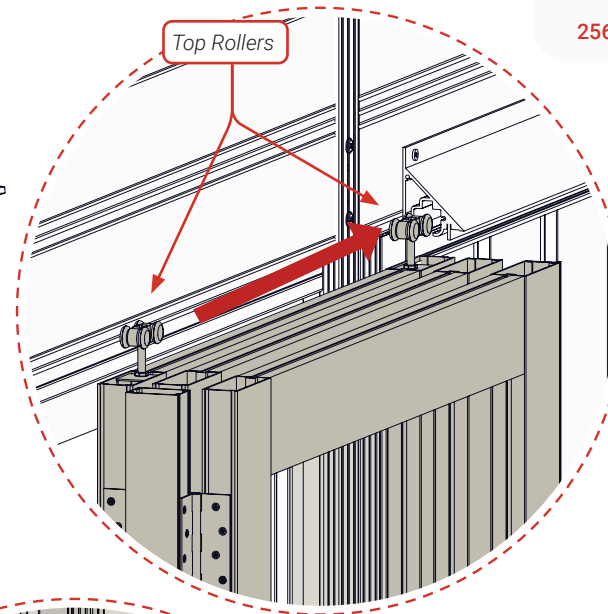
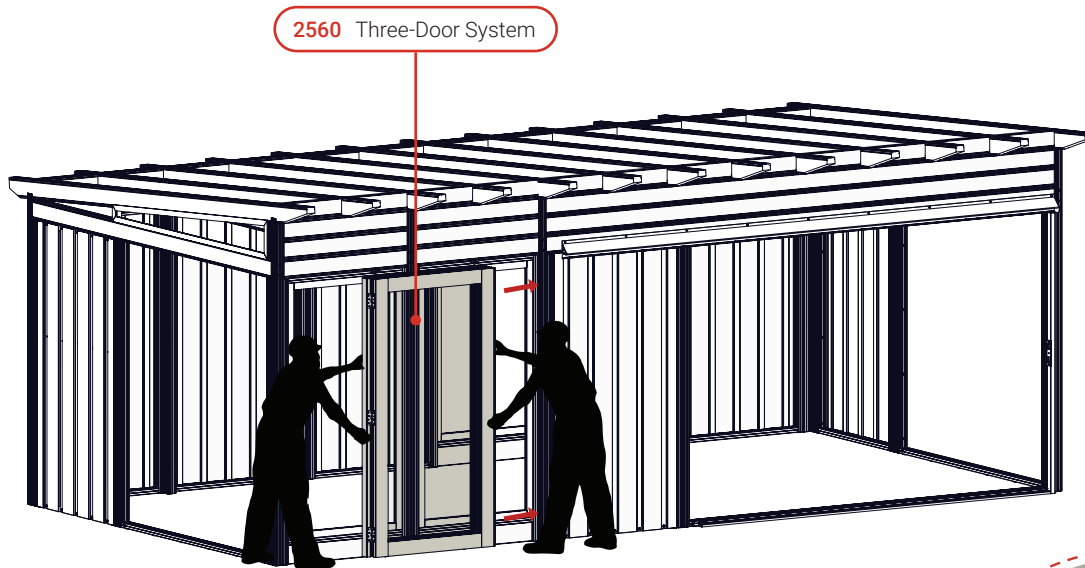
Roller flush to bolt.

Step 46

- 1) Maneuver the Three-Door System (DC 2560) so the Top Rollers are in-line with the Top Track.
- 2) Carefully lift the Three-Door System up and move the Top Rollers into the Top Track.
- 3) Align the Bottom Pins so they enter the channel in the Bottom Track.



2560 Three-Door System



The Door System is extremely heavy.

Use caution when lifting and maneuvering the product.

If necessary, reduce the amount of Door Panels handled at one time by removing the screws at the hinges.

Do not rest Door System on ground that could cause damage to the product.

It is advised to wear protective gloves when handling the Door System as edges of metal can be sharp.

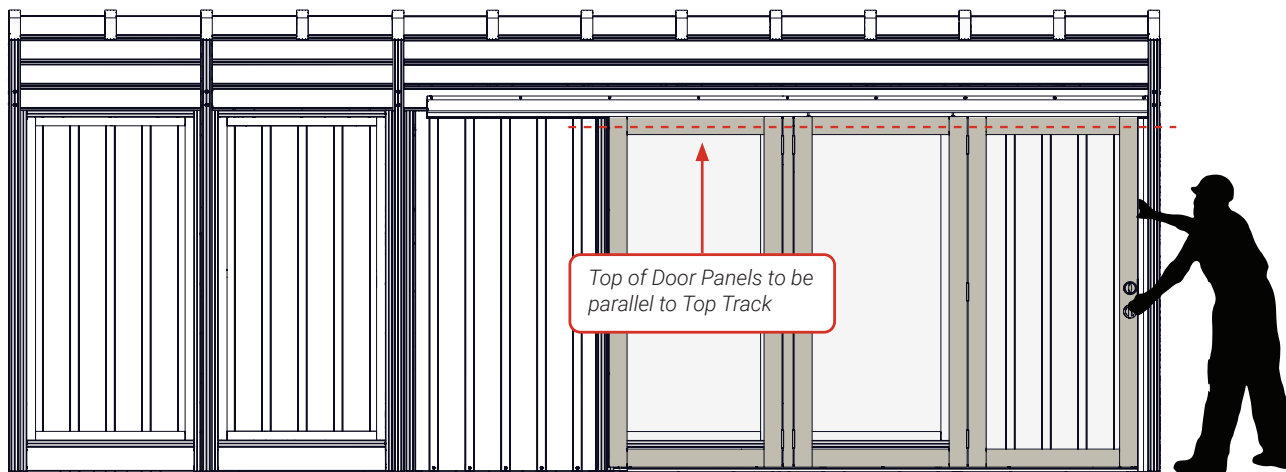
Step 47

- 1) The Top of the Door Panels are to be parallel with the Top Track.
- 2) The Bottom Pins are to be embedded in the Bottom Track along full distance of Track.
- 3) If adjustment is required to meet these criteria, remove Door System from Top Track one roller at a time and spin the top Roller in the direction necessary.

The Door System is extremely heavy.
Use caution when lifting and maneuvering the product.

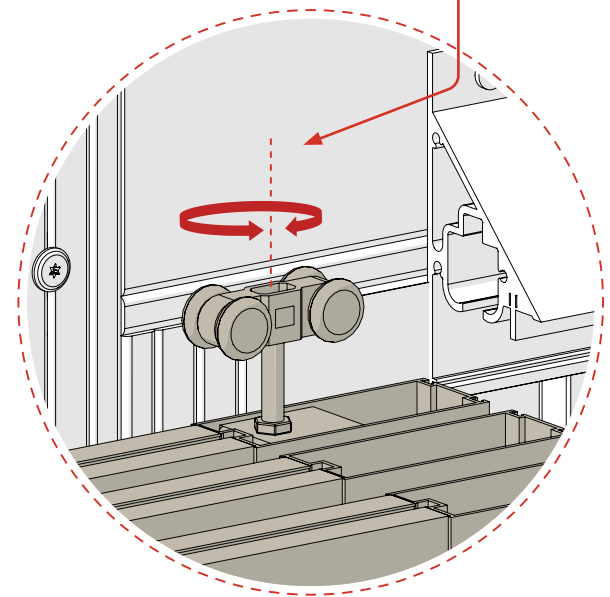
The Door System is prone to rolling out of the track if not monitored, resulting in damage to property or personal injury.

Top Rollers spin upwards and downwards to adjust door height and alignment as necessary.



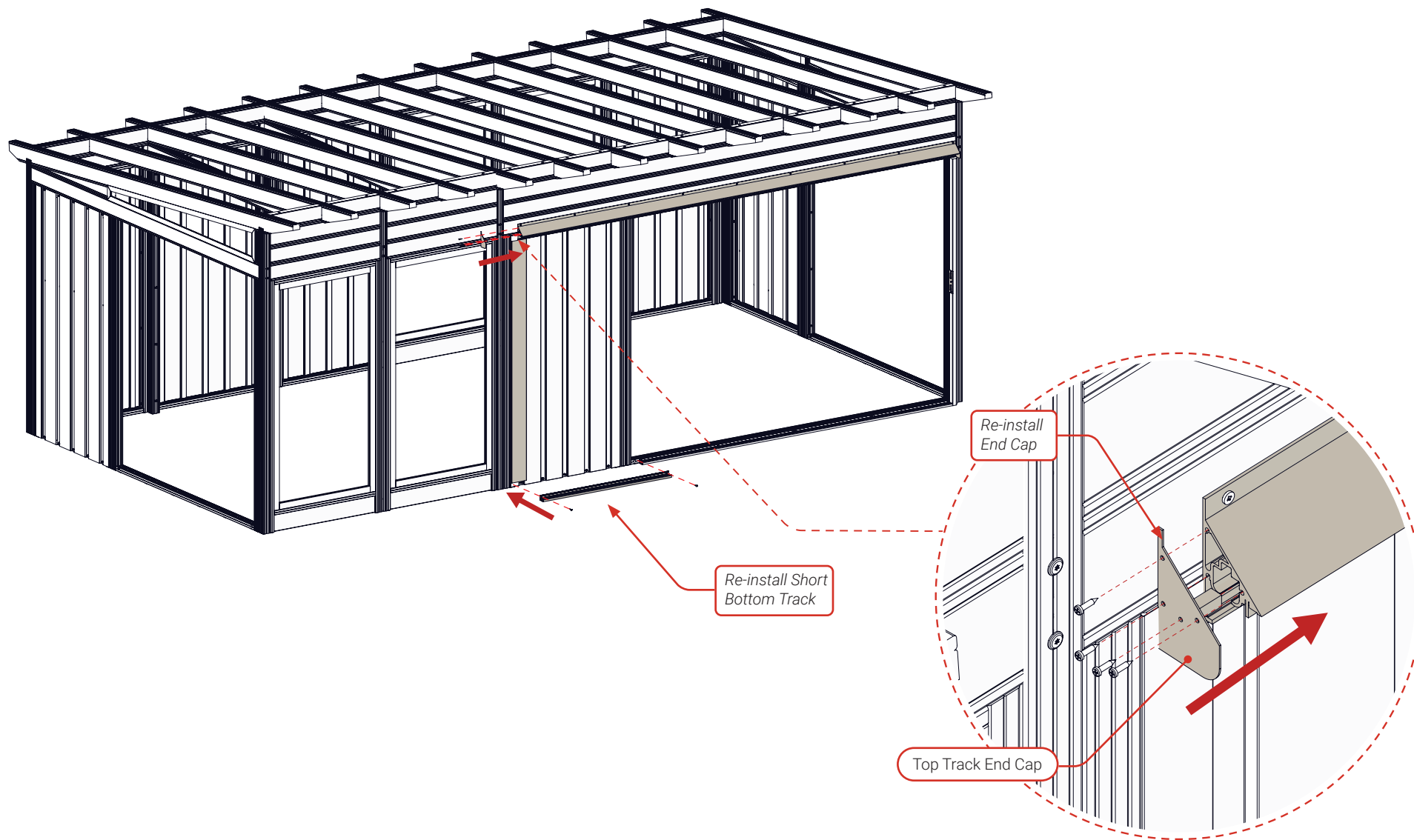
Top of Door Panels to be parallel to Top Track

Bottom Pins to be embedded in Bottom Track along full distance of track.



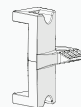
Step 48

1) Re-install the Short Bottom Track and Top Track End Cap.



Step 49

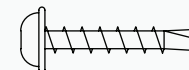
- 1) Measure 40 inches from the floor to set the Handle (DC 2605) to the metal frame of the Door.
Two tabs on the Handle are to fit tightly to inside of metal frame of the Door.
- 2) Fasten the Handle to the metal frame using two self-drilling screws.



2605 Handle

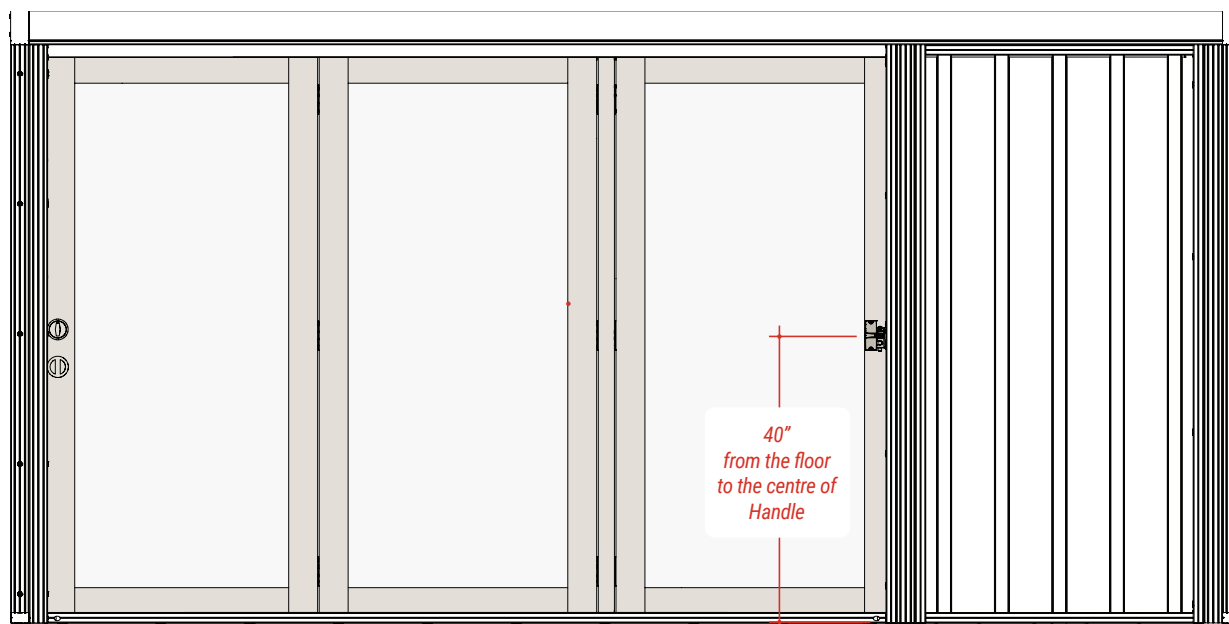


2X

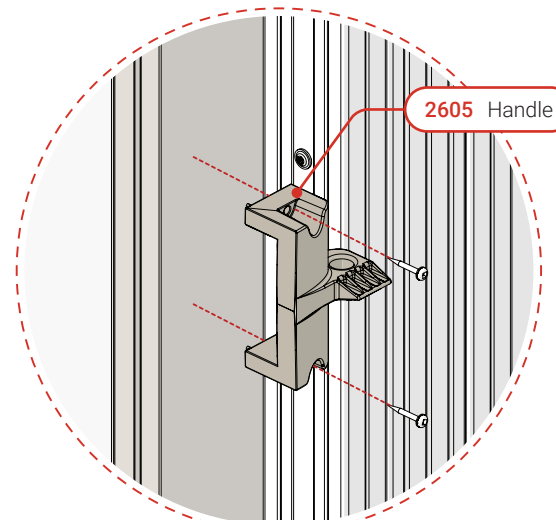


1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

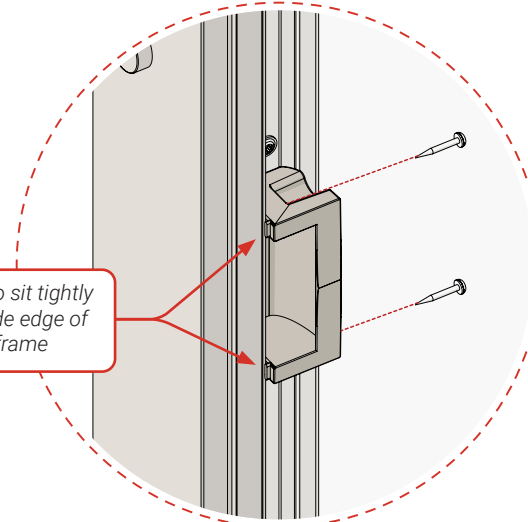
Inside view



40"
from the floor
to the centre of
Handle



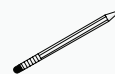
2605 Handle



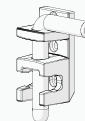
Tabs to sit tightly
to inside edge of
metal frame

Step 50

- 1) To determine the placement of the Keeper, assemble the Handle, pin and Keeper (DC 2604) together.
- 2) Pull the Handle inwards and tight towards the Narrow Post.
- 3) Mark the edges of the Keeper on the Narrow Post with a Pencil.
- 4) Disassemble and re-align the Keeper to the markings. Fasten to Narrow Post.



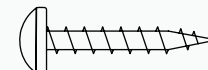
Pencil



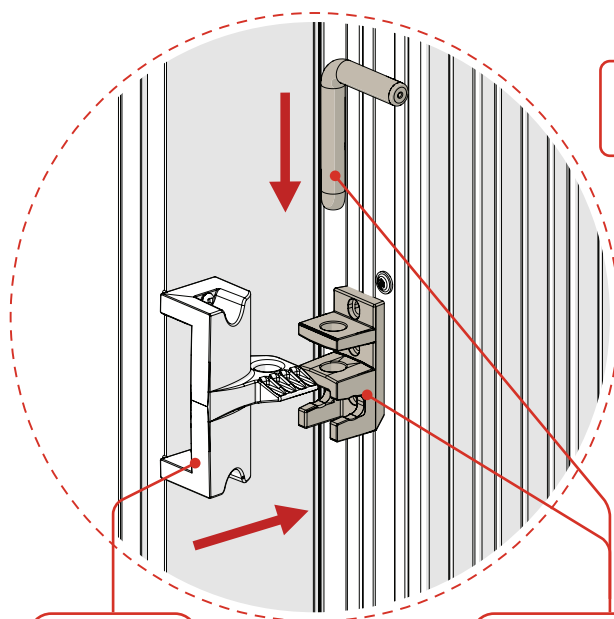
2604 Pin and Keeper



3X



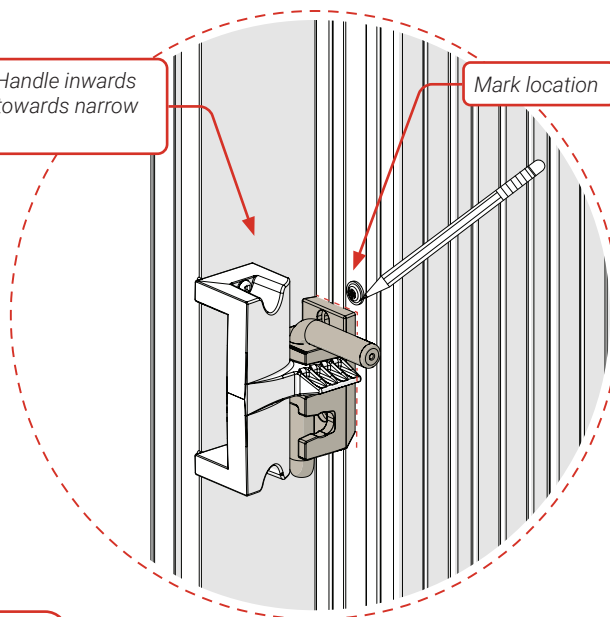
1" #8 PAN HEAD
(#2 ROBERTSON)



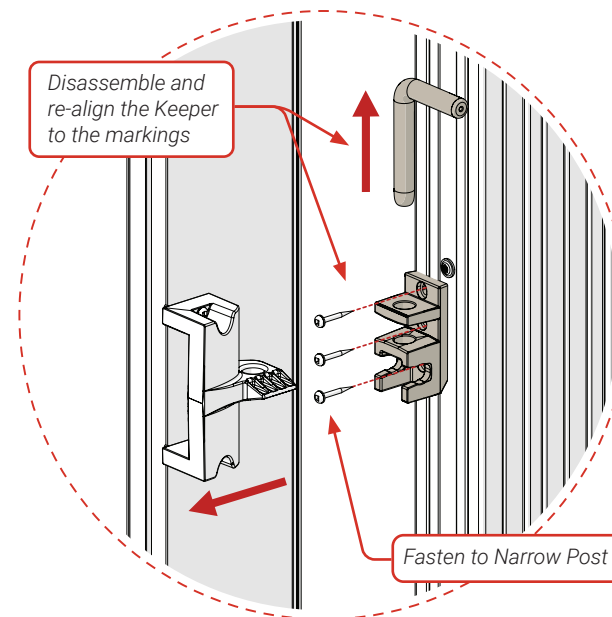
2605 Handle

2604 Pin and Keeper

Pull Handle inwards
and towards narrow
post



Mark location



Disassemble and
re-align the Keeper
to the markings

Fasten to Narrow Post

Step 51

- 1) Fit the Two-Door Bottom Track (DC 2601) to the threshold, as shown on Top View.
- 2) Fit the Short Bottom Track (DC 2602) to the threshold, Post and tight to the adjacent track.
- 3) Push Wall Panel inwards or outwards to ensure track are in-line with each other.
- 4) Fasten through the pre-drilled holes.



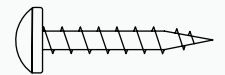
2601
Two-Door Bottom Track



2602
Short Bottom Track

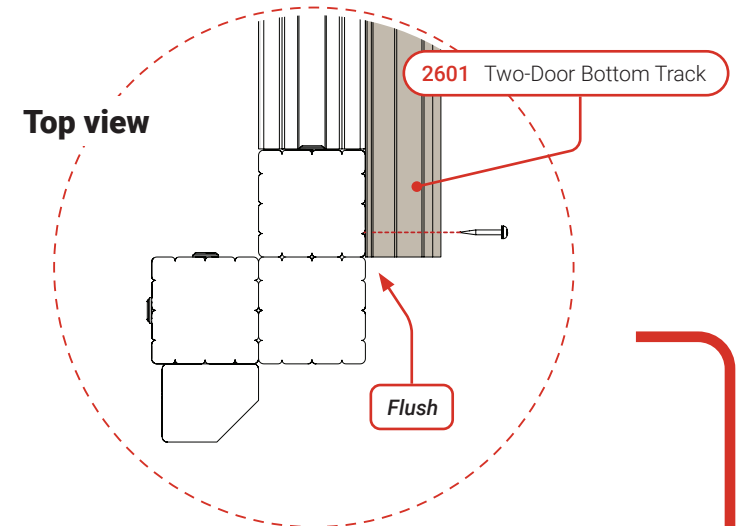


6X



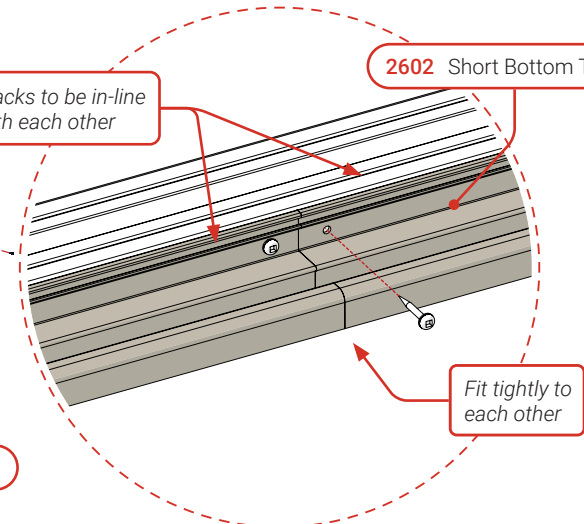
1" #8 PAN HEAD
(#2 ROBERTSON)

Top view



Tracks to be in-line
with each other

2602 Short Bottom Track

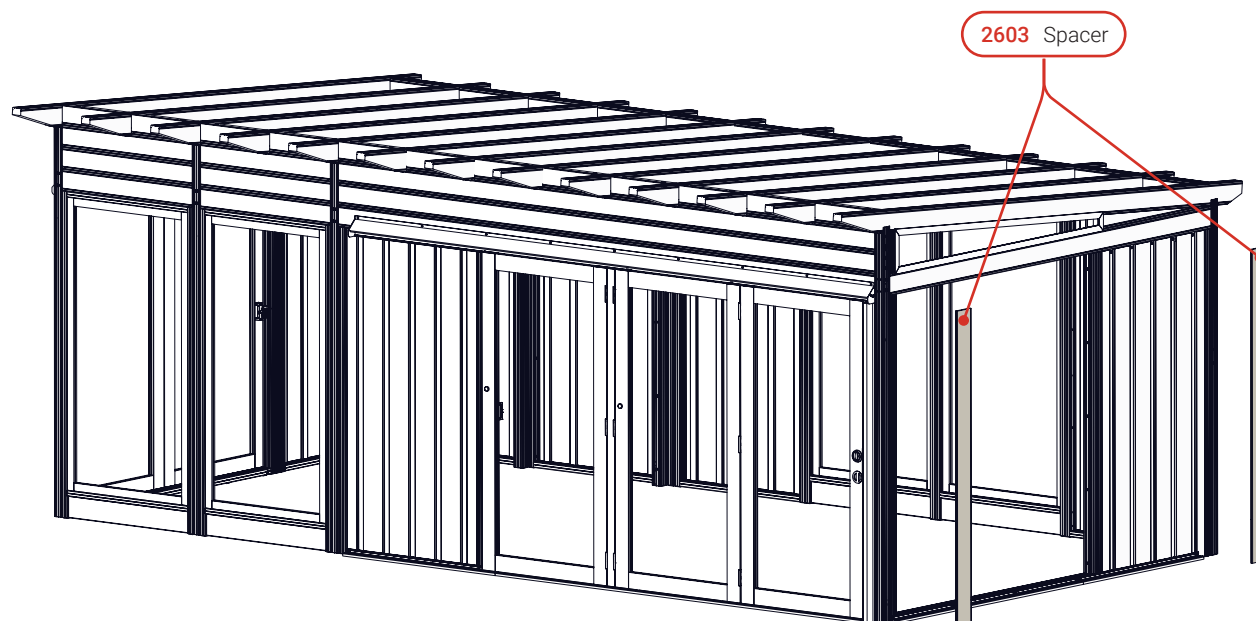


2601 Two-Door Bottom Track

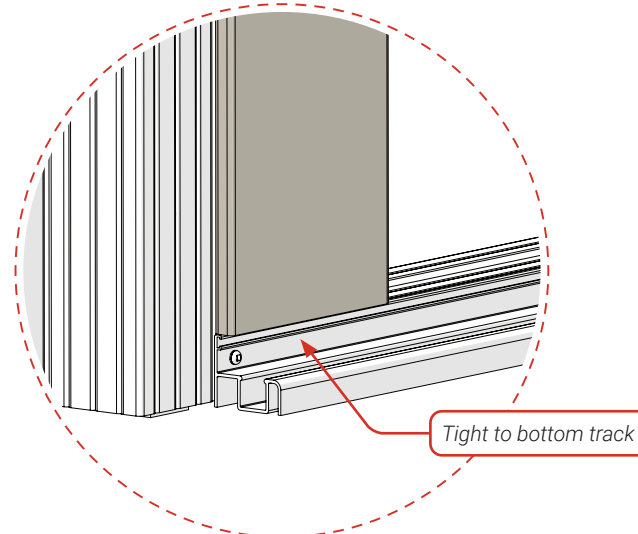
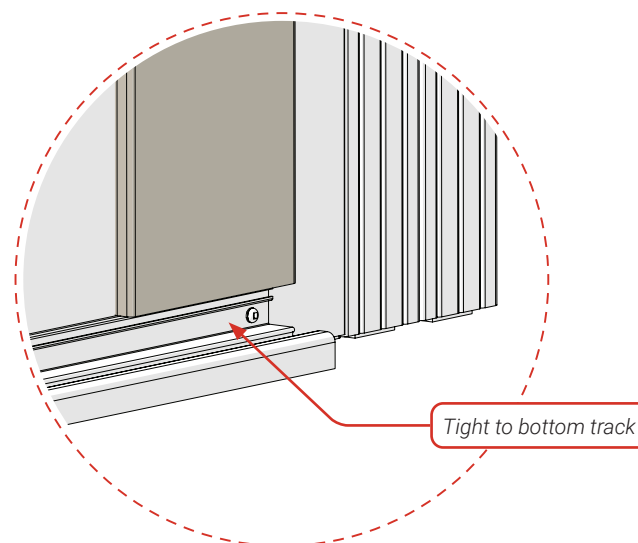
2602 Short Bottom Track

Step 52

1) Place two Spacers (DC 2603) and fit tightly to bottom tracks.



2603 Spacer



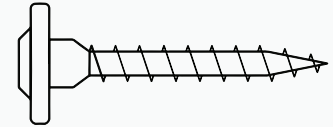
Step 53

- 1) Fit the Short Top Track (DC 2600) to the Side Beam, resting on both Spacers.
- 2) Align the Short Top Track to the inside edges of the Front Right Post.

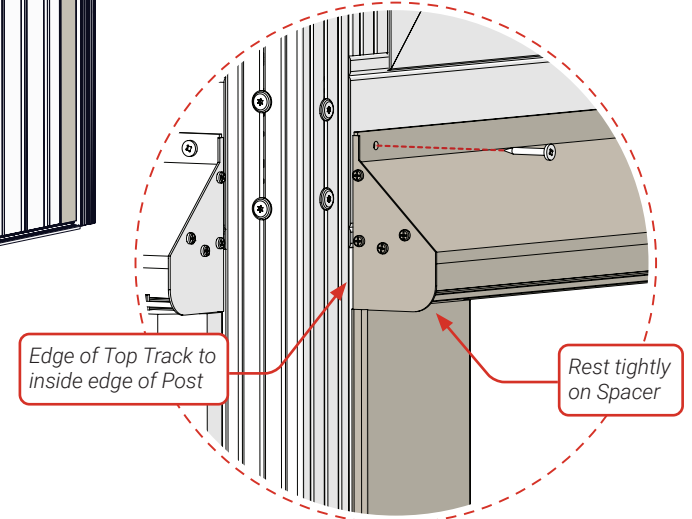
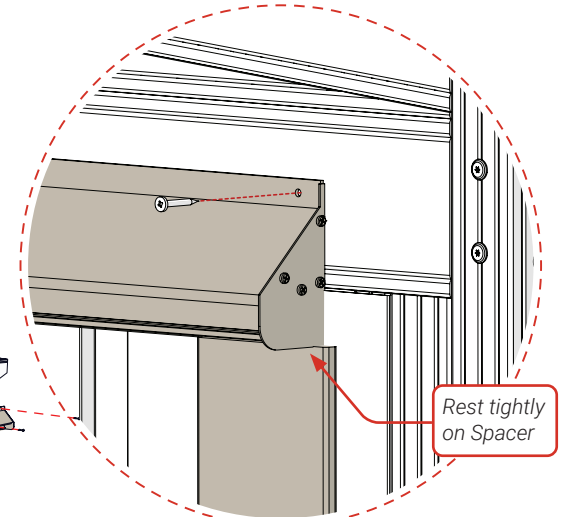
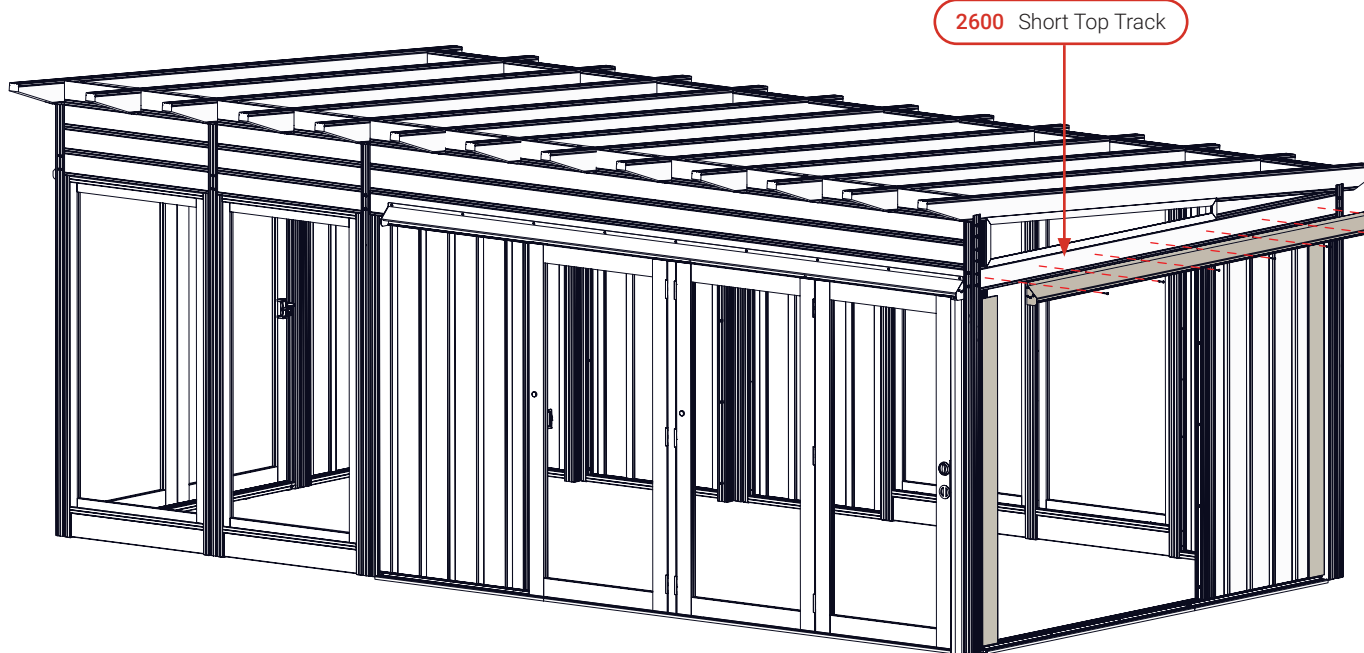


2600 Short Top Track

Y
7X

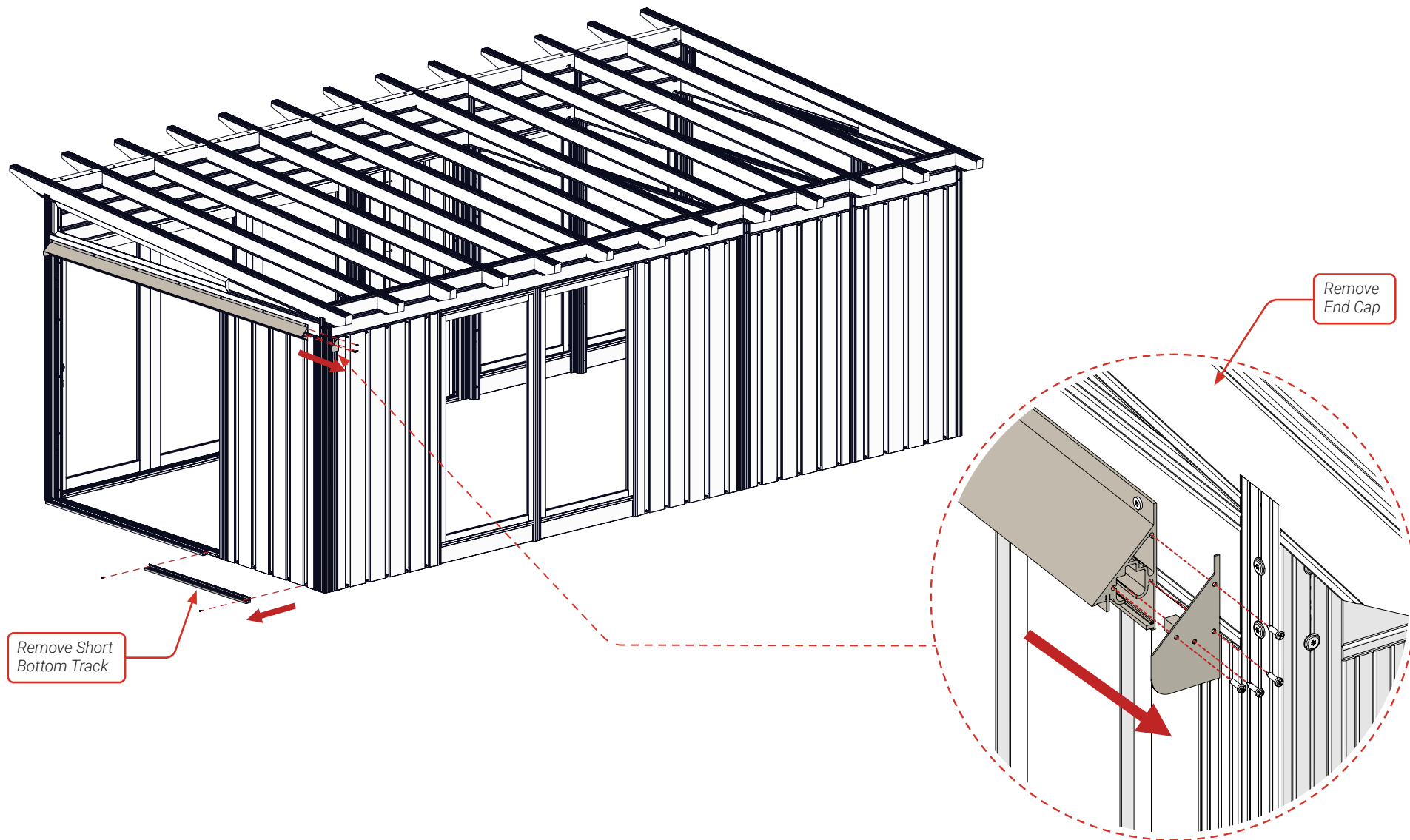


1 1/2" X 1/4" RSS (T25 TORX)



Step 54

1) To facilitate the installation of the Two-Door System, remove the Short Bottom Track and the End Cap of the Top Track.



Step 55

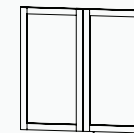
1) Adjust the Pins up of the Passive Two-Door System (DC 2753) and fit the Rollers (DC 2606) to be placed at the same level.

The Door System is extremely heavy.

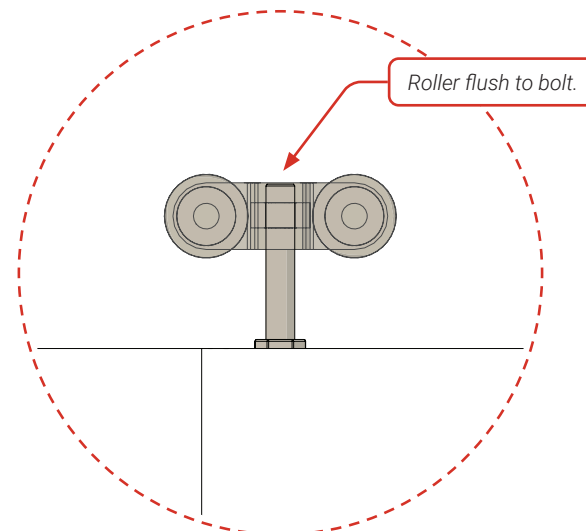
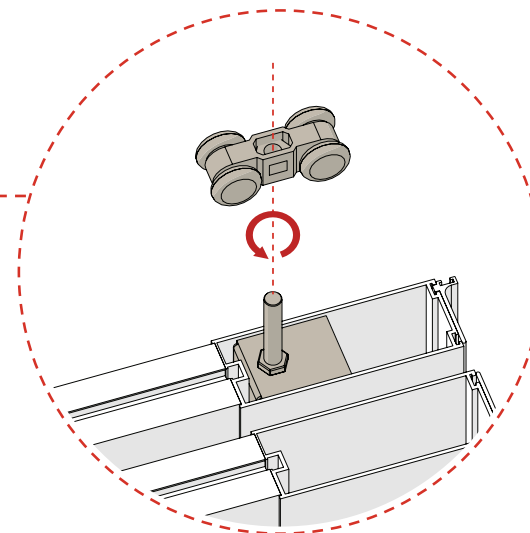
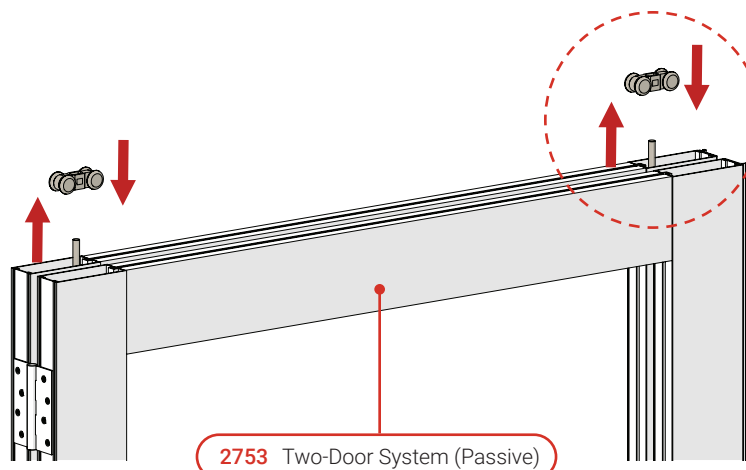
Use caution when lifting and maneuvering the product.



2606 Roller



2753 Two-Door System (Passive)

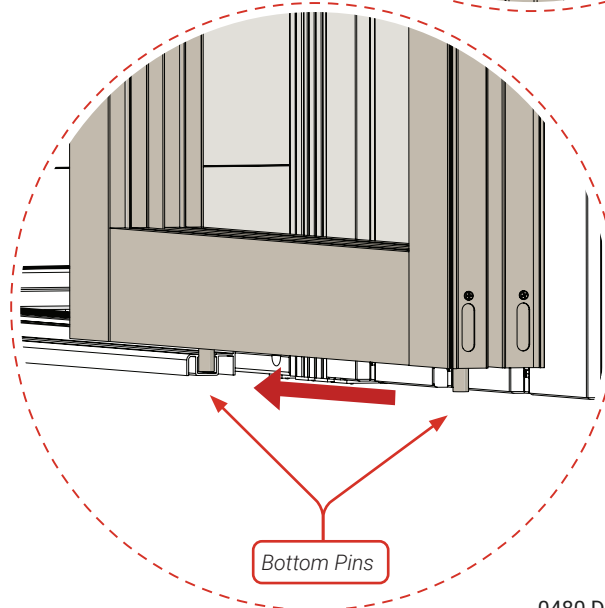
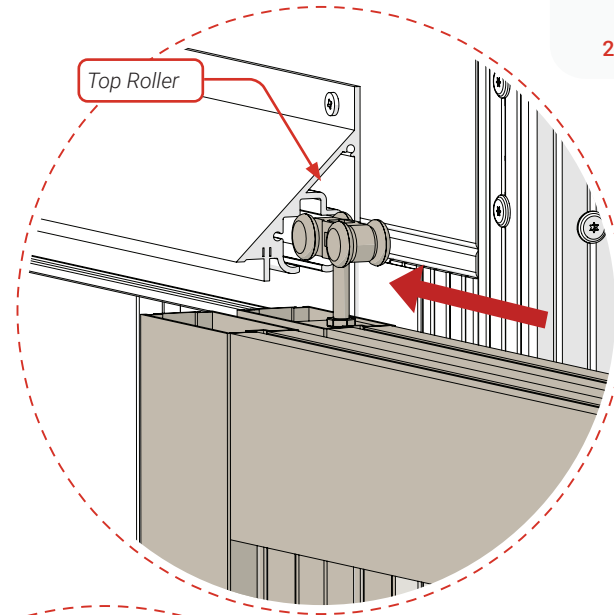
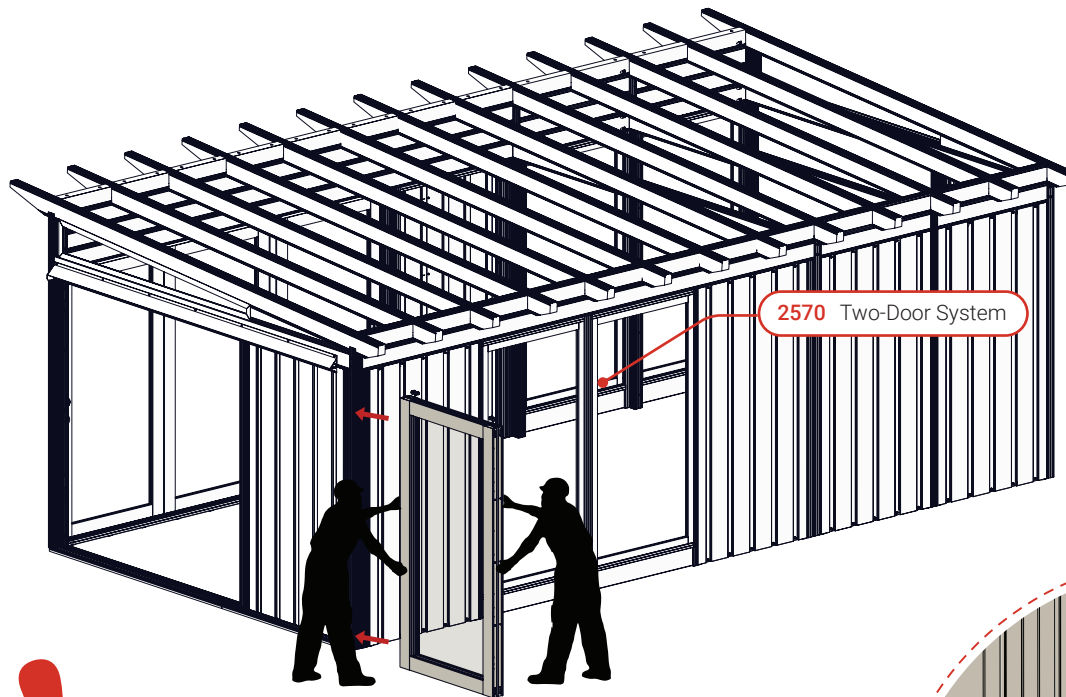


Step 56

- 1) Maneuver the Two-Door System (DC 2570) so the Top Rollers are in-line with the Top Track.
- 2) Carefully lift the Two-Door System up and move the Top Rollers into the Top Track.
- 3) Align the Bottom Pins so they enter the channel in the Bottom Track.



2570 Two-Door System



The Door System is extremely heavy.

Use caution when lifting and maneuvering the product.

If necessary, reduce the amount of Door Panels handled at one time by removing the screws at the hinges.

Do not rest Door System on ground that could cause damage to the product.

It is advised to wear protective gloves when handling the Door System as edges of metal can be sharp.

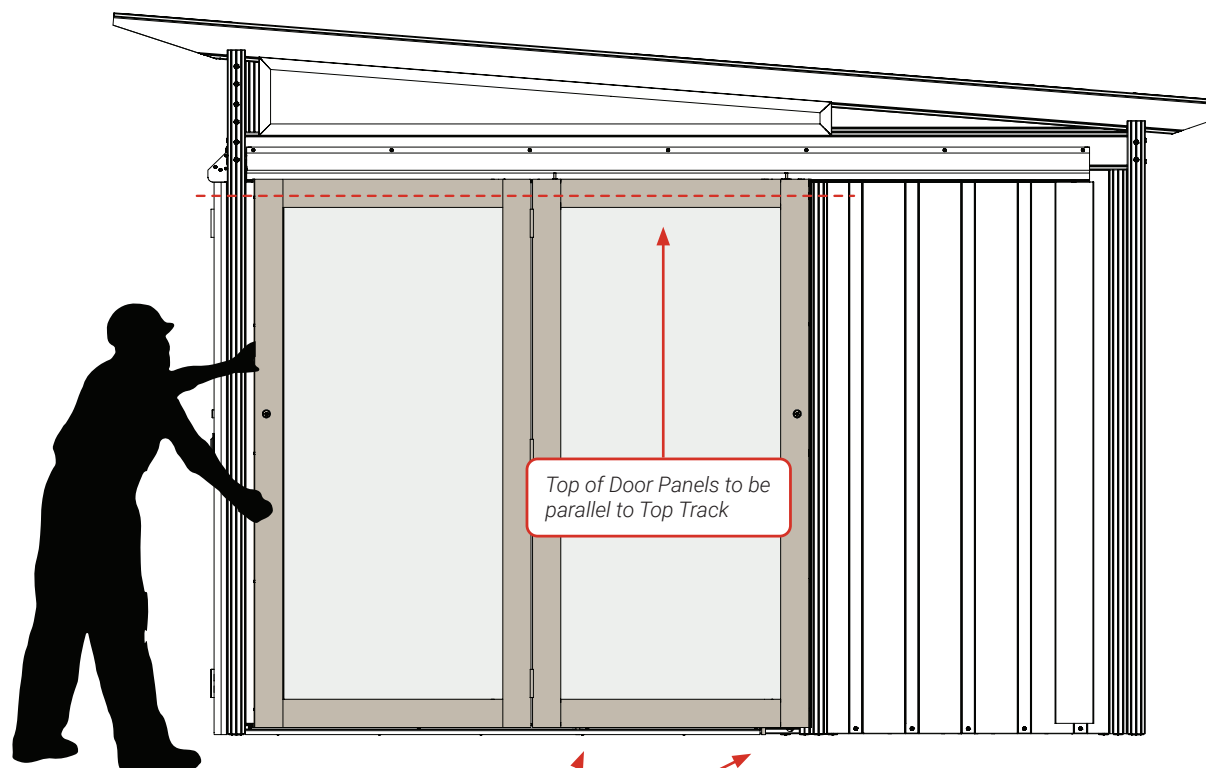
Step 57

- 1) The Top of the Door Panels are to be parallel with the Top Track.
- 2) The Bottom Pins are to be embedded in the Bottom Track along full distance of Track.
- 3) If adjustment is required to meet these criteria, remove Door System from Top Track one roller at a time and spin the Top Roller in the direction necessary.

The Door System is extremely heavy.

Use caution when lifting and maneuvering the product.

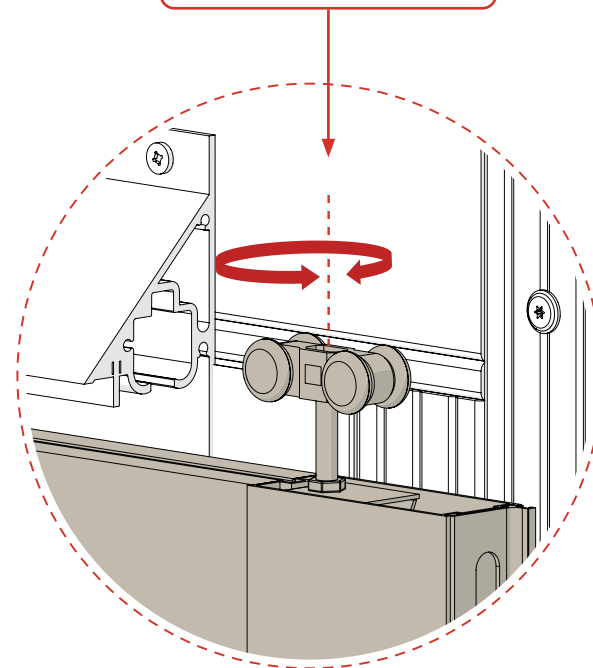
The Door System is prone to rolling out of the track if not monitored, resulting in damage to property or personal injury.



Top of Door Panels to be parallel to Top Track

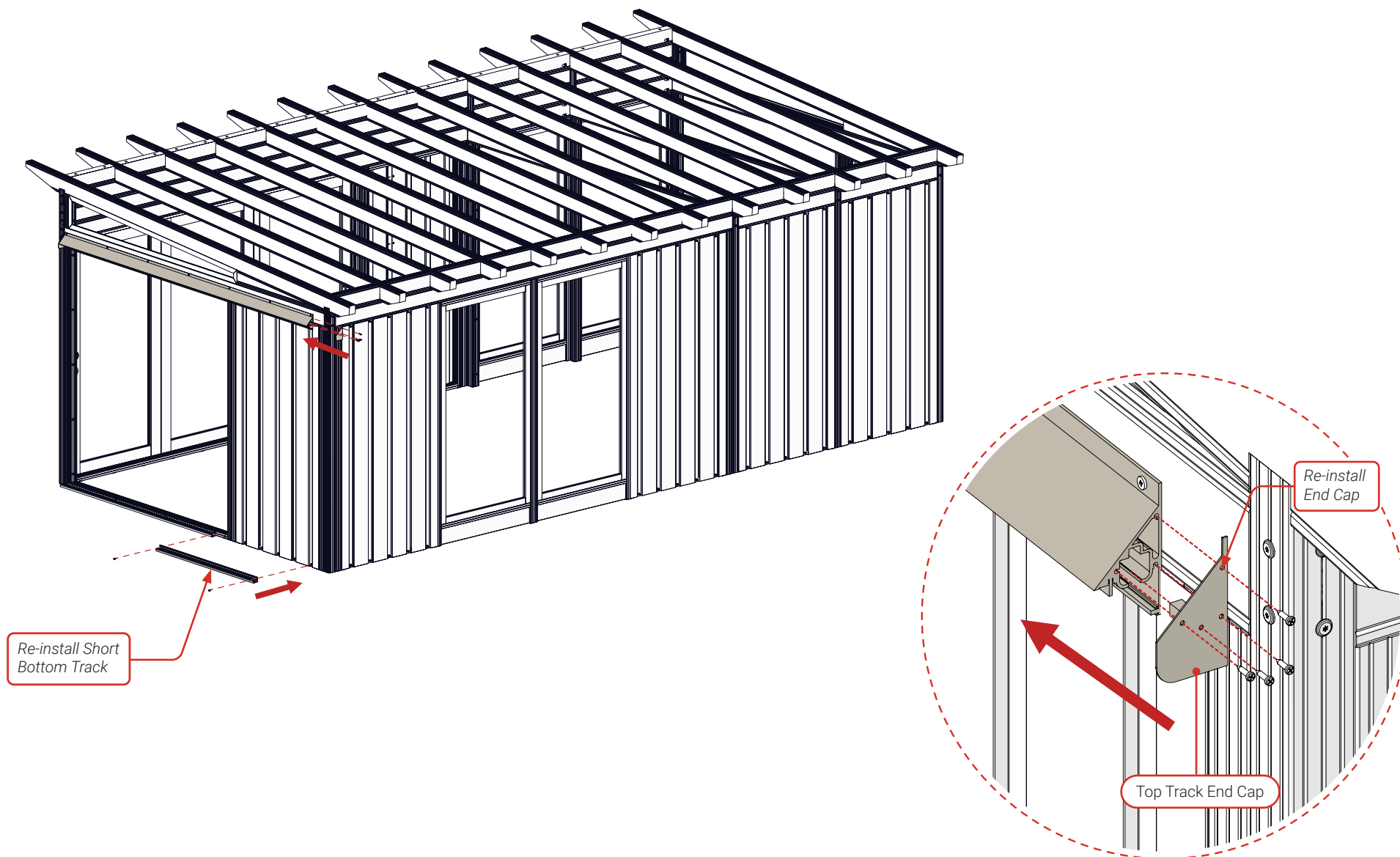
Bottom Pins to be embedded in Bottom Track along full distance of track.

Top Rollers spin upwards and downwards to adjust door height and alignment as necessary.



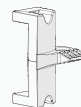
Step 58

1) Re-install the Short Bottom Track and Top Track End Cap.



Step 59

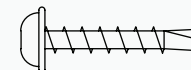
- 1) Measure 40 inches from the floor to set the Handle (DC 2605) to the metal frame of the Door.
Two tabs on the Handle are to fit tightly to inside of metal frame of the Door.
- 2) Fasten the Handle to the metal frame using two self-drilling screws.



2605 Handle



2X

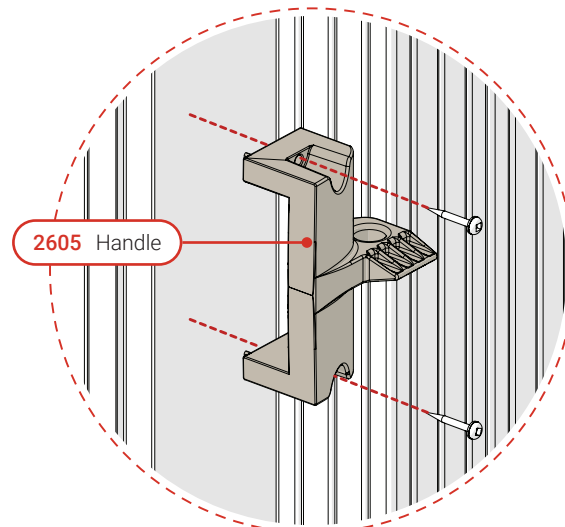


1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

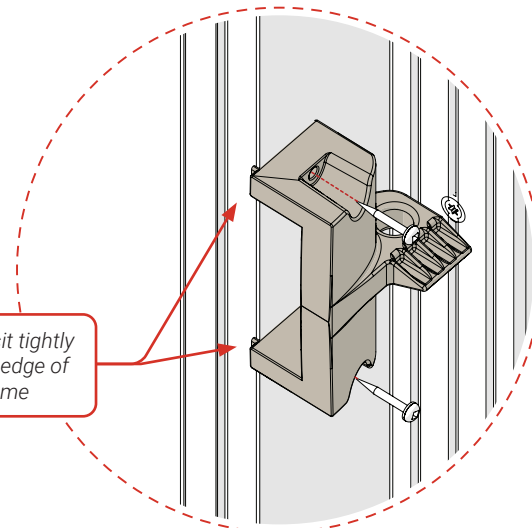
Inside view



40"
from the floor
to the centre
of Handle



2605 Handle



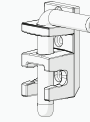
Tabs to sit tightly
to inside edge of
metal frame

Step 60

- 1) The Two-Door System will rest un-level. To level, lift upwards on the Handle when locating the placement of the Keeper.
- 2) Assemble the Handle, Pin and Keeper (DC 2604) together.
- 3) Pull the Handle inwards, upwards and tight towards the post.
- 4) Mark the edges of the Keeper on the Post with a Pencil.
- 5) Disassemble and re-lign the Keeper to the markings. Fasten to Narrow Post.



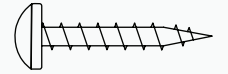
Pencil



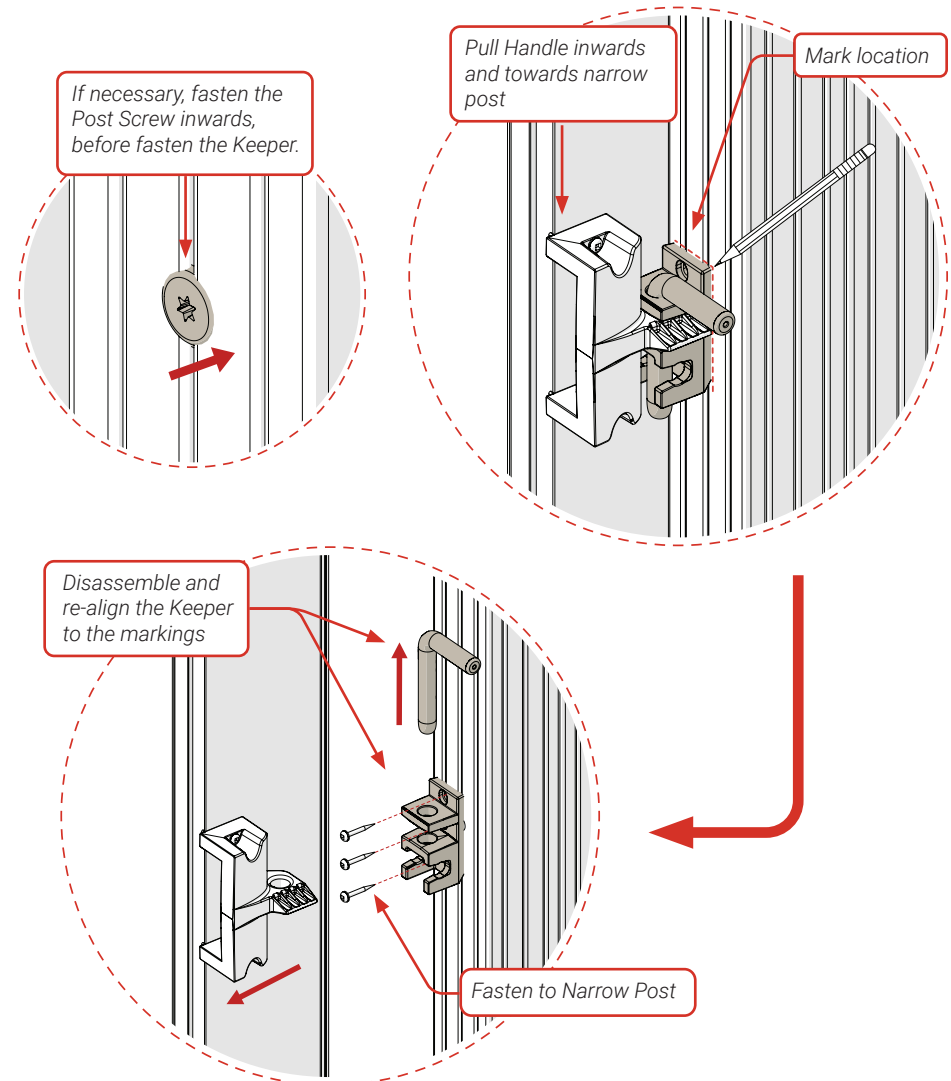
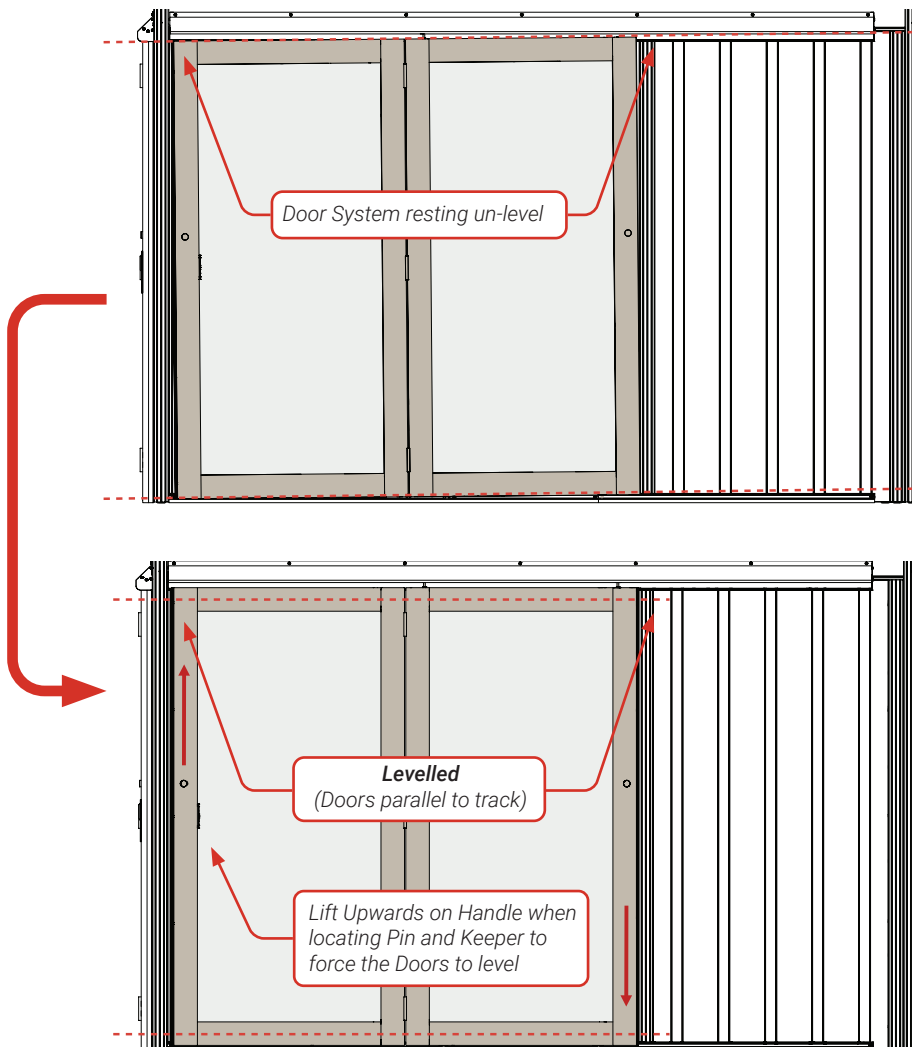
2604 Pin and Keeper



3X

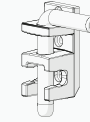


1" #8 PAN HEAD
(#2 ROBERTSON)



Step 61

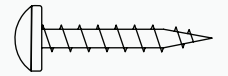
- 1) Fold the Two-Door System and move in front of the Wall Panel.
- 2) Place a Keeper (DC 2604) on the Back Post at the same height as the Handle.



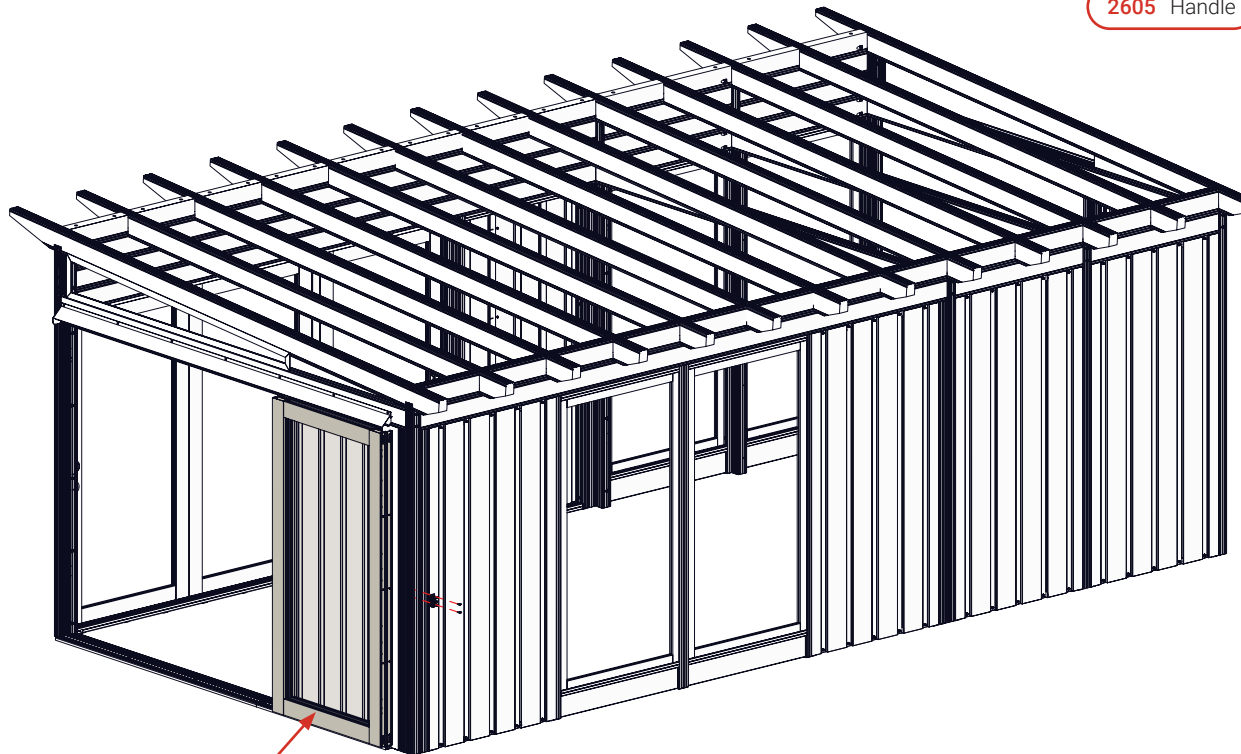
2604 Pin and Keeper



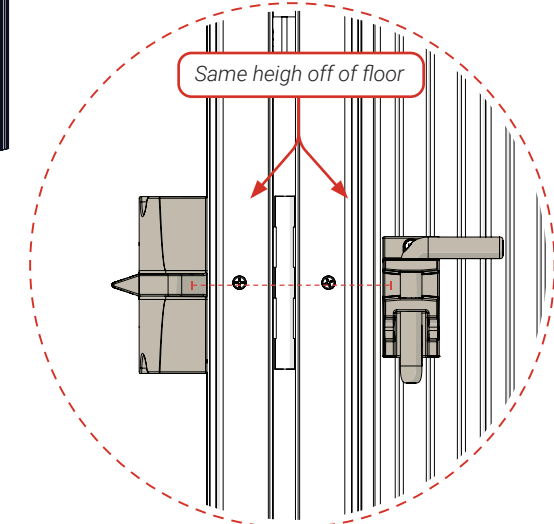
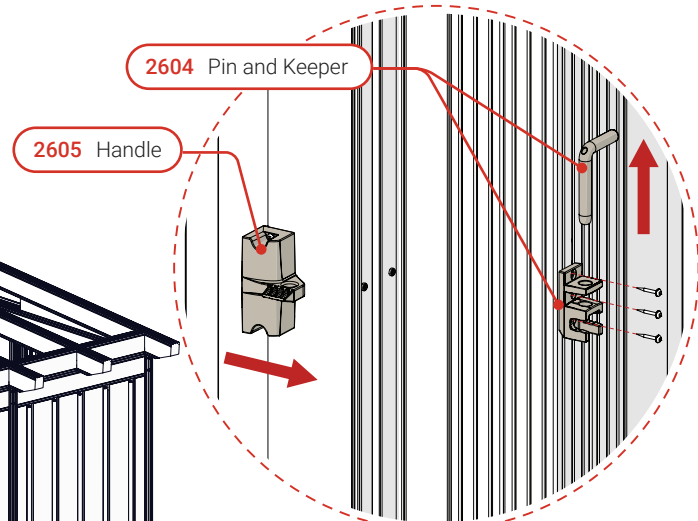
3X



1" #8 PAN HEAD
(#2 ROBERTSON)



Fold the Two-Door System



Same height off of floor

Step 62

- 1) Fit the Two-Door Bottom Track (DC 2601) to the threshold and flush to Front Left Post.
- 2) Fit the Short Bottom Track (DC 2602) to the threshold and tight to the adjacent track.
- 3) Push Wall Panel inwards or outwards to ensure track are in-line with each other.
- 4) Fasten through the pre-drilled holes.



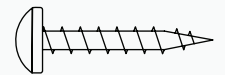
2601
Two-Door Bottom Track



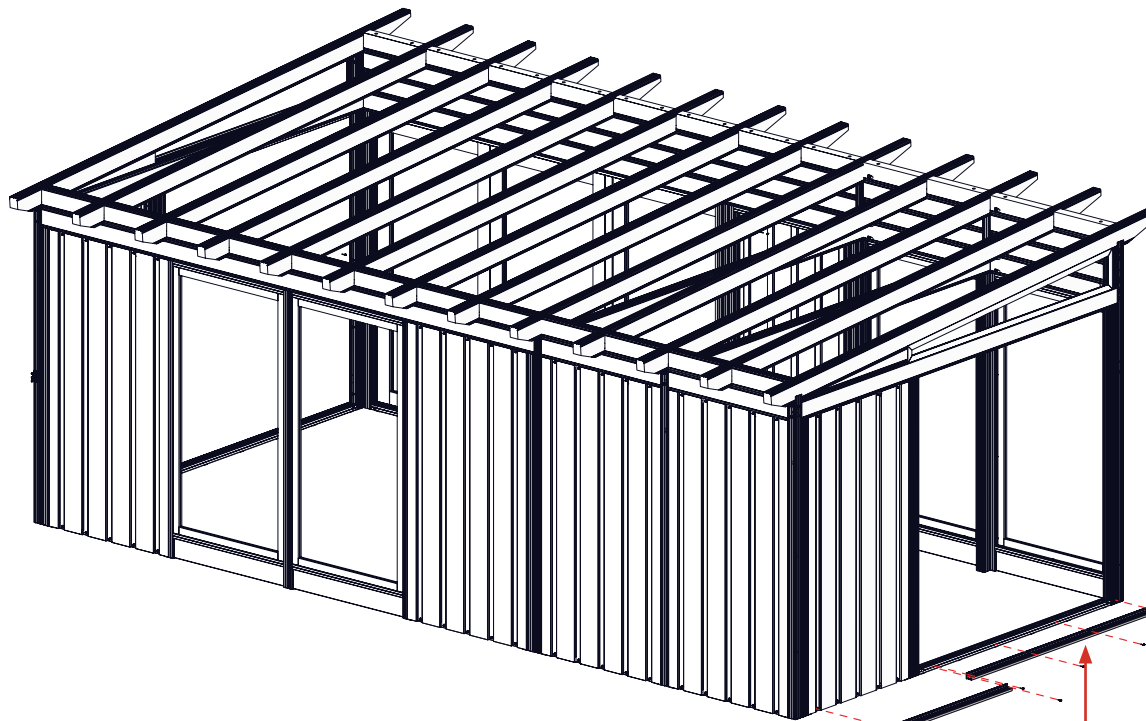
2602
Short Bottom Track



6X



1" #8 PAN HEAD
(#2 ROBERTSON)



2602 Short Bottom Track

2601 Two-Door Bottom Track

Top view

Flush

2601 Two-Door Bottom Track

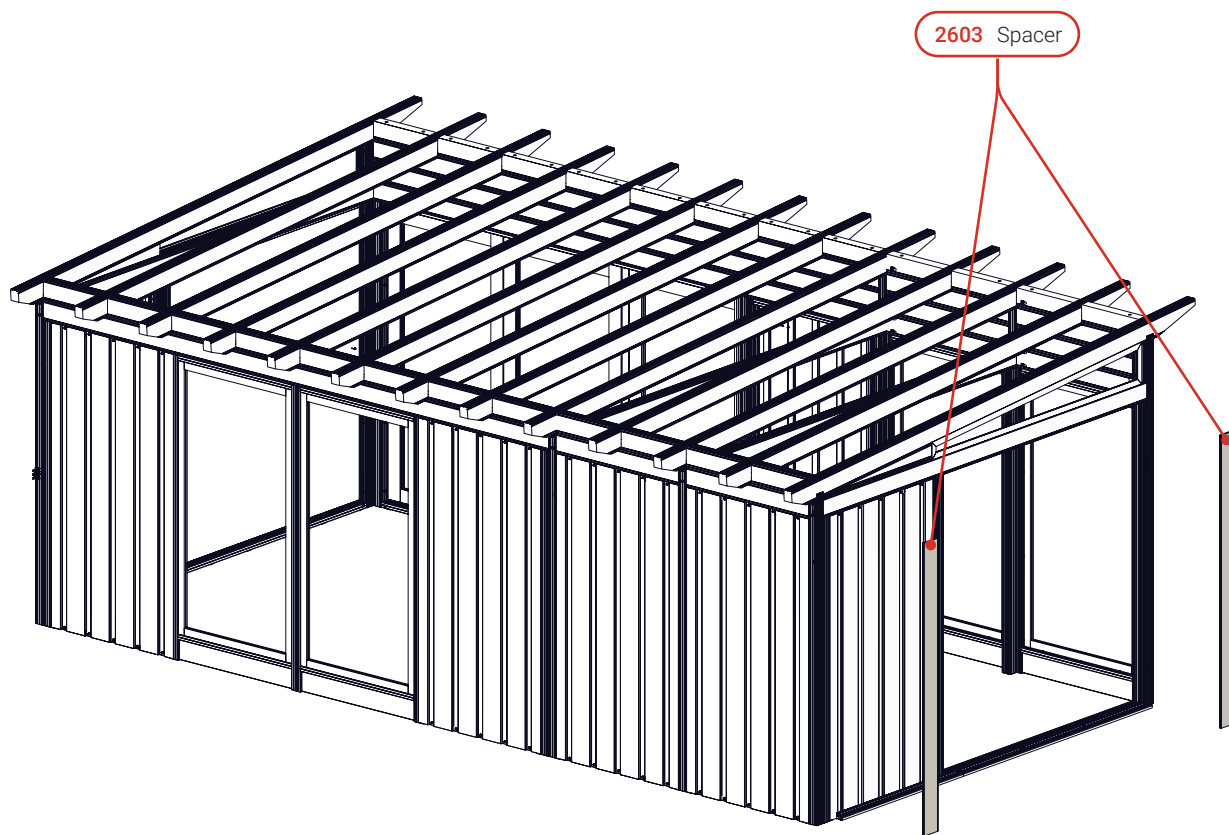
2602 Short Bottom Track

Tracks to be in-line
with each other

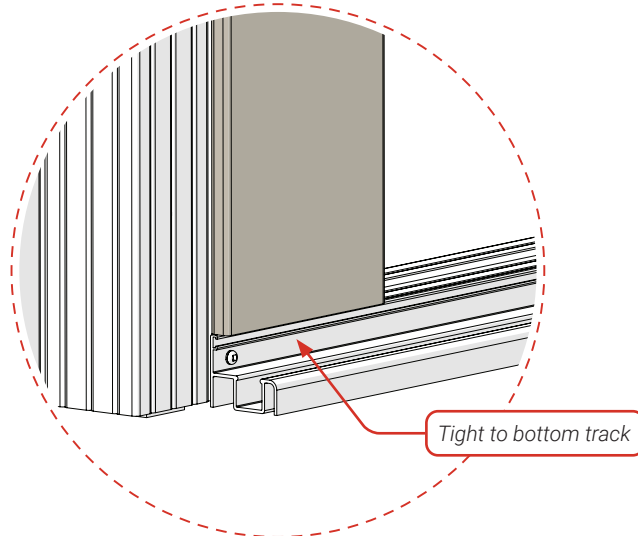
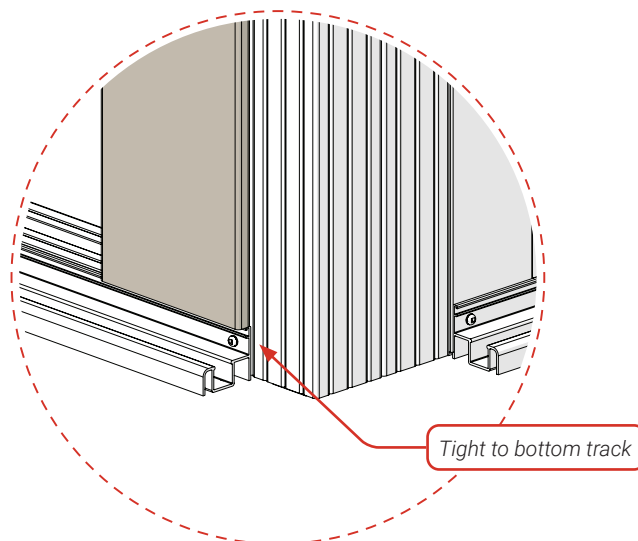
Fit tightly to
each other

Step 63

1) Place two Spacers (DC 2603) and fit tightly to bottom tracks.



2603 Spacer



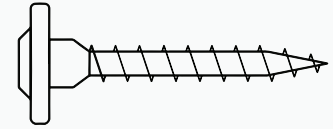
Step 64

- 1) Fit the Short Top Track (DC 2600) to the Side Beam, resting on both Spacers.
- 2) Align the Short Top Track to the inside edges of the Front Left Post.

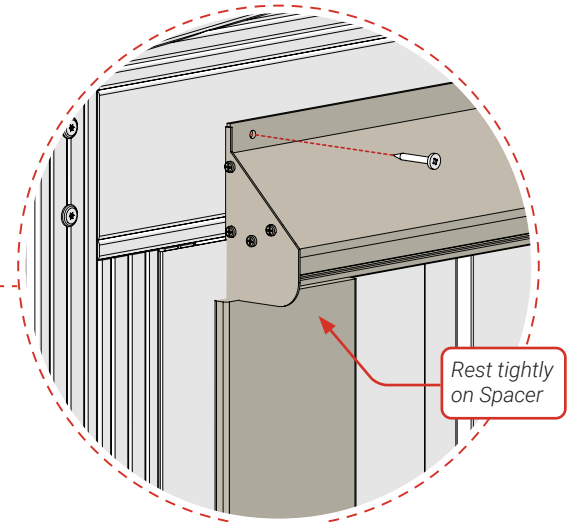
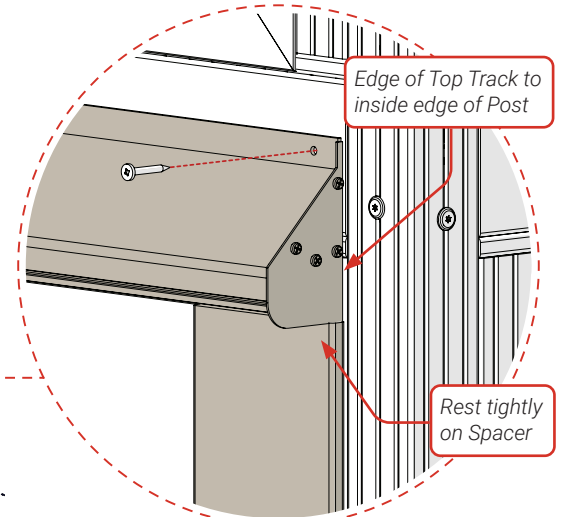
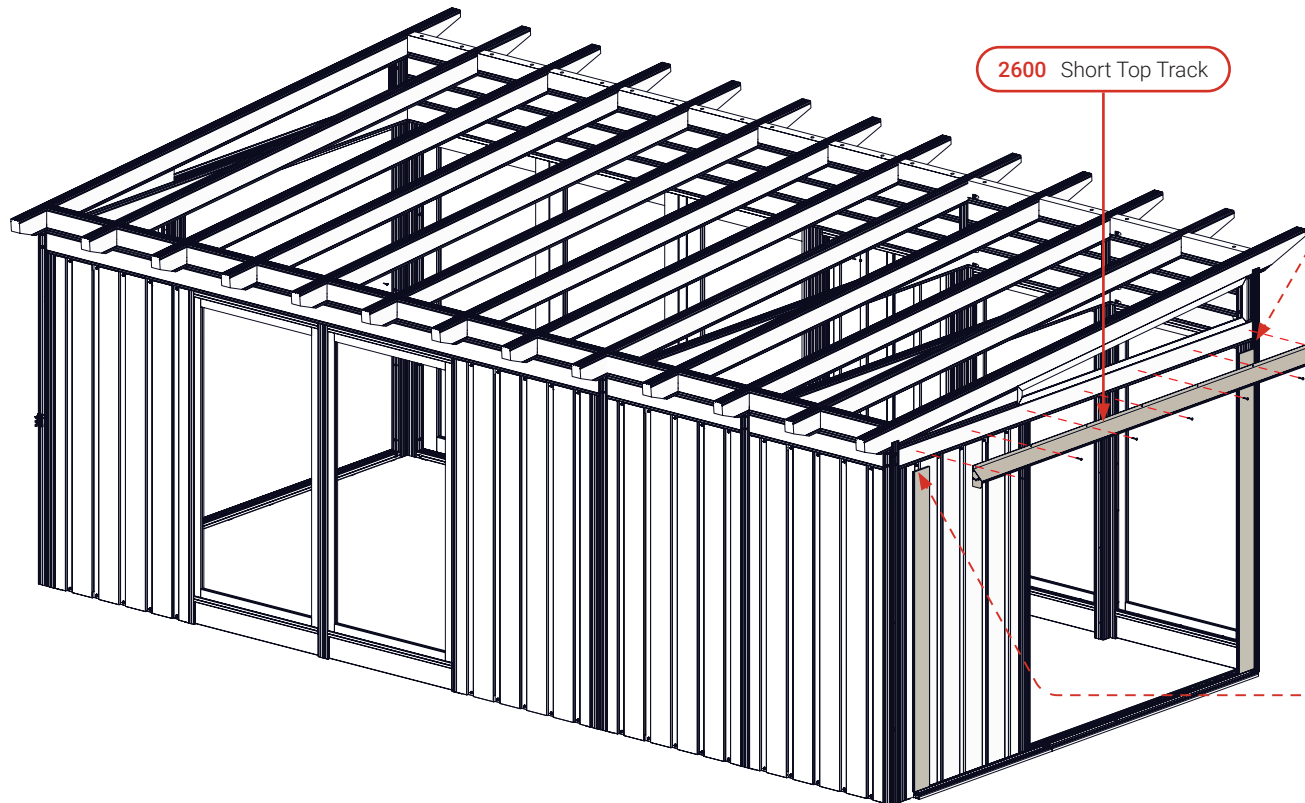


2600 Short Top Track

Y
7X

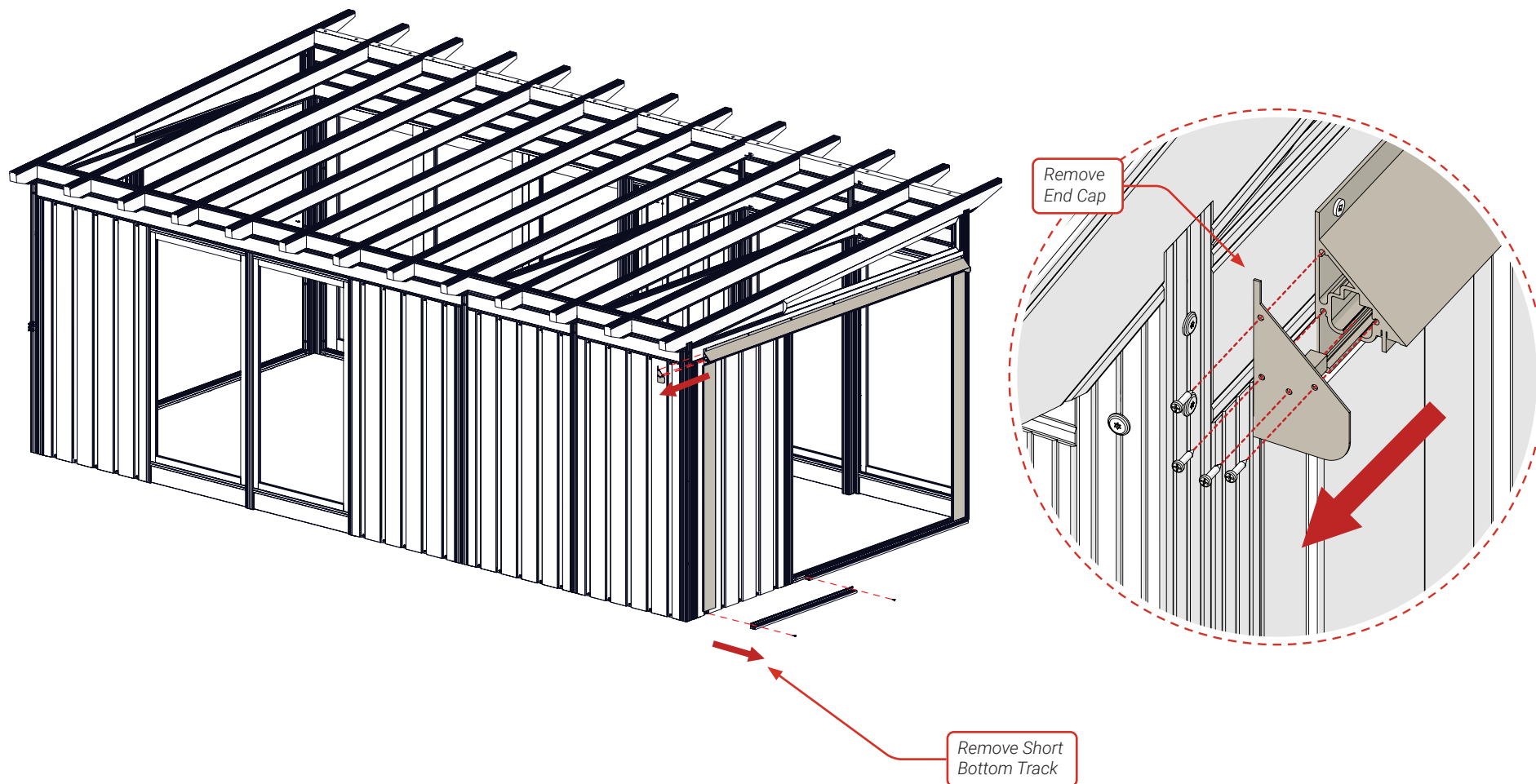


1 1/2" X 1/4" RSS (T25 TORX)



Step 65

1) To facilitate the installation of the Two-Door System, remove the Short Bottom Track and the End Cap of the Top Track.



Step 66

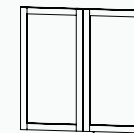
1) Adjust the Pins up of the Passive Two-Door System (DC 2753) and fit the Rollers (DC 2606) to be placed at the same level.

The Door System is extremely heavy.

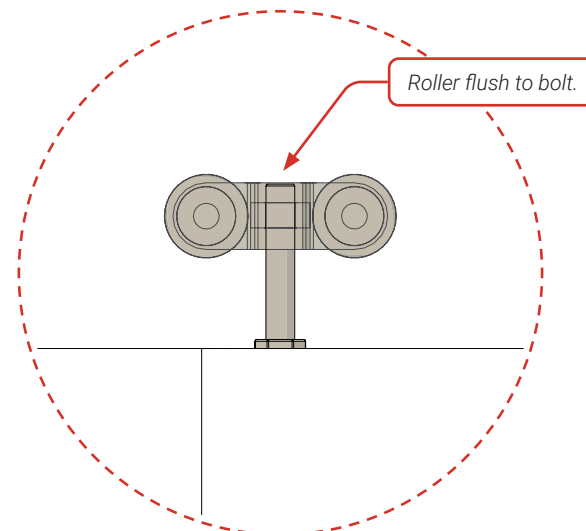
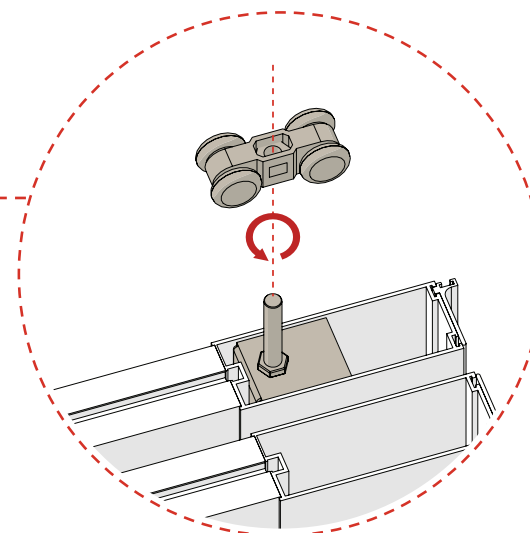
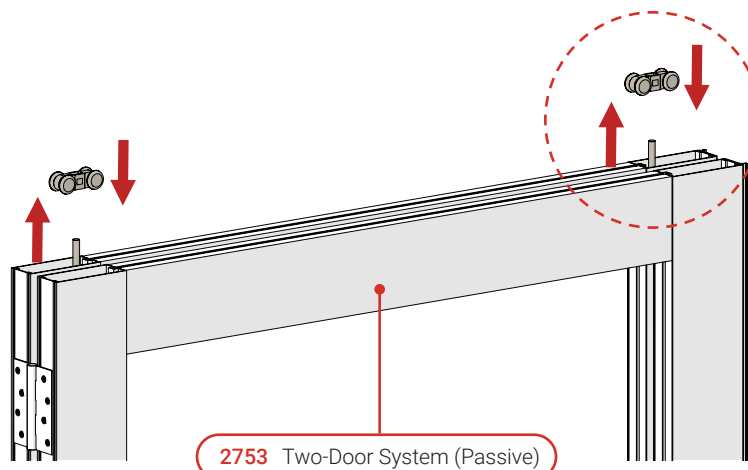
Use caution when lifting and maneuvering the product.



2606 Roller



2753 Two-Door System (Passive)

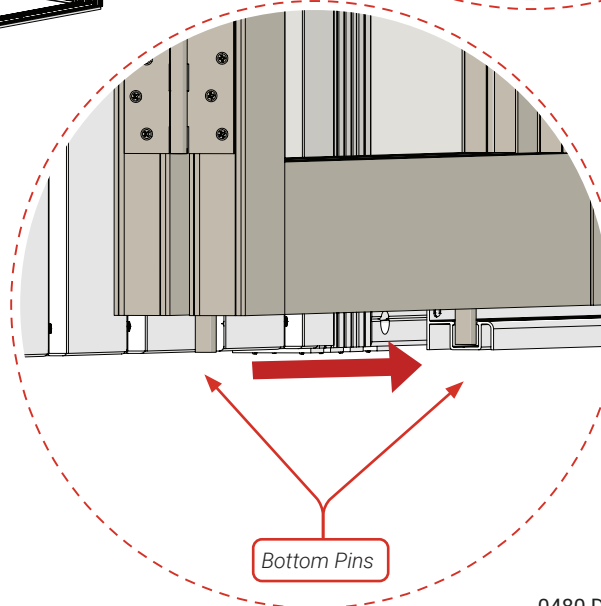
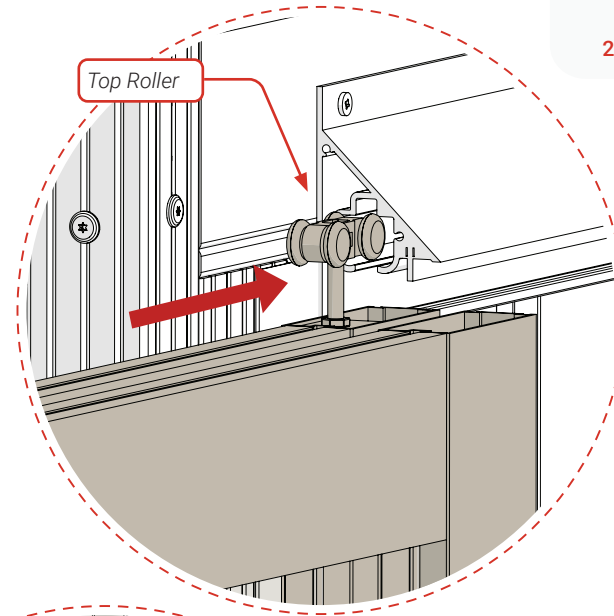
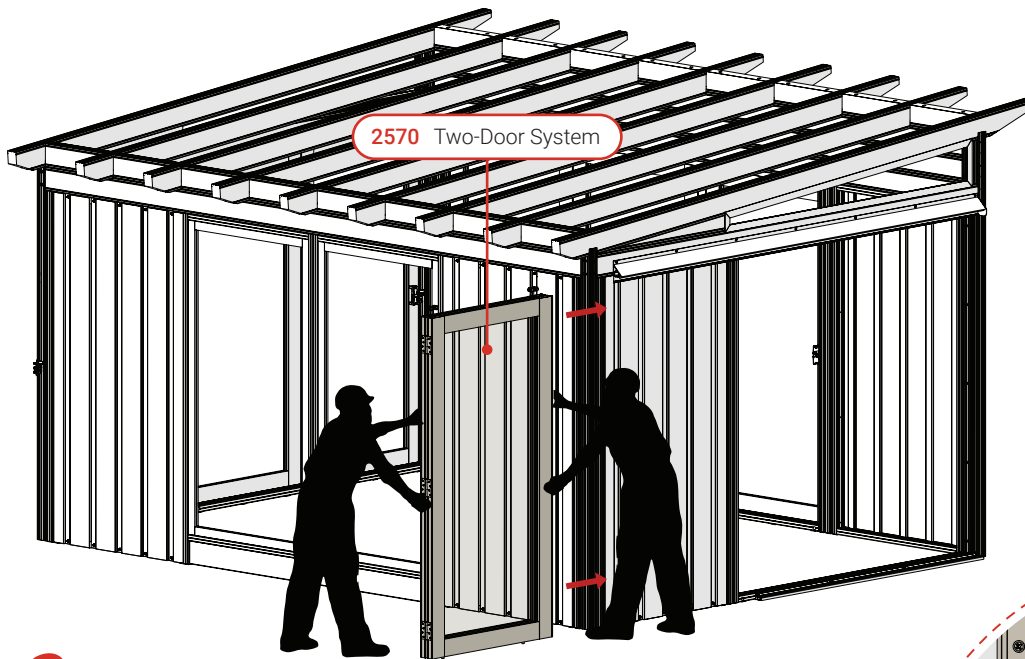


Step 67

- 1) Maneuver the Two-Door System (DC 2570) so the Top Rollers are in-line with the Top Track.
- 2) Carefully lift the Two-Door System up and move the Top Rollers into the Top Track.
- 3) Align the Bottom Pins so they enter the channel in the Bottom Track.



2570 Two-Door System



The Door System is extremely heavy.

Use caution when lifting and maneuvering the product.

If necessary, reduce the amount of Door Panels handled at one time by removing the screws at the hinges.

Do not rest Door System on ground that could cause damage to the product.

It is advised to wear protective gloves when handling the Door System as edges of metal can be sharp.

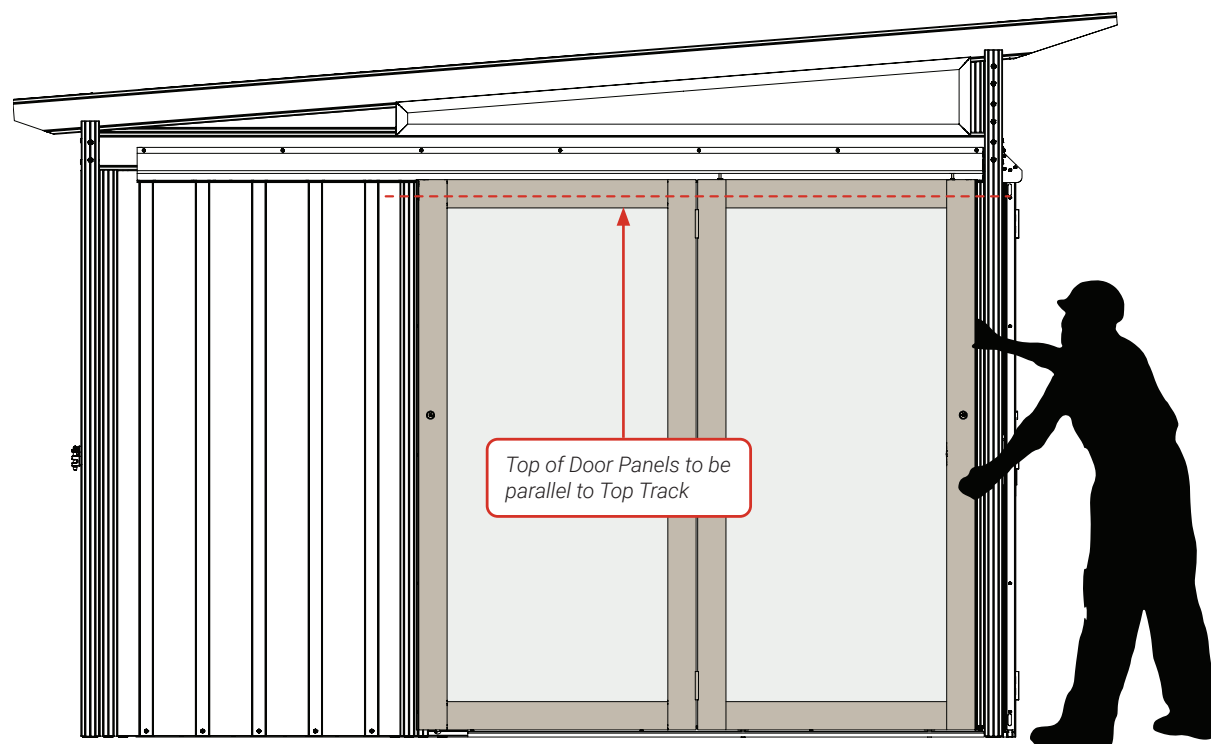
Step 68

- 1) The Top of the Door Panels are to be parallel with the Top Track.
- 2) The Bottom Pins are to be embedded in the Bottom Track along full distance of Track.
- 3) If adjustment is required to meet these criteria, remove Door System from Top Track one roller at a time and spin the Top Roller in the direction necessary.

The Door System is extremely heavy.

Use caution when lifting and maneuvering the product.

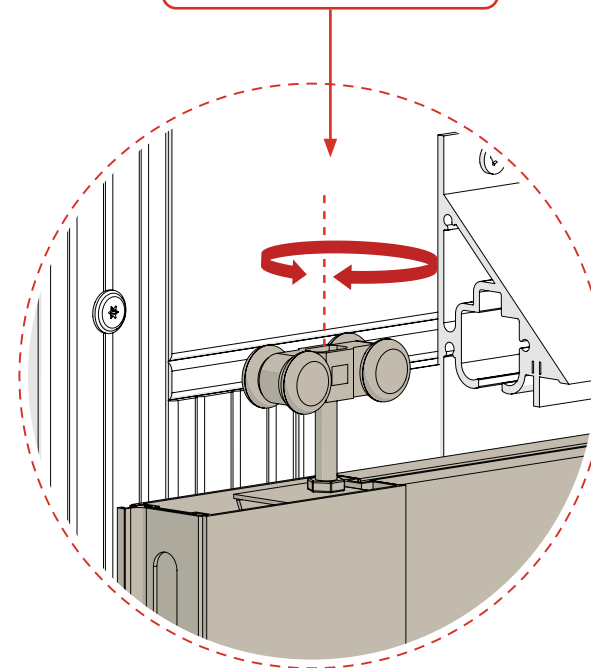
The Door System is prone to rolling out of the track if not monitored, resulting in damage to property or personal injury.



Top of Door Panels to be parallel to Top Track

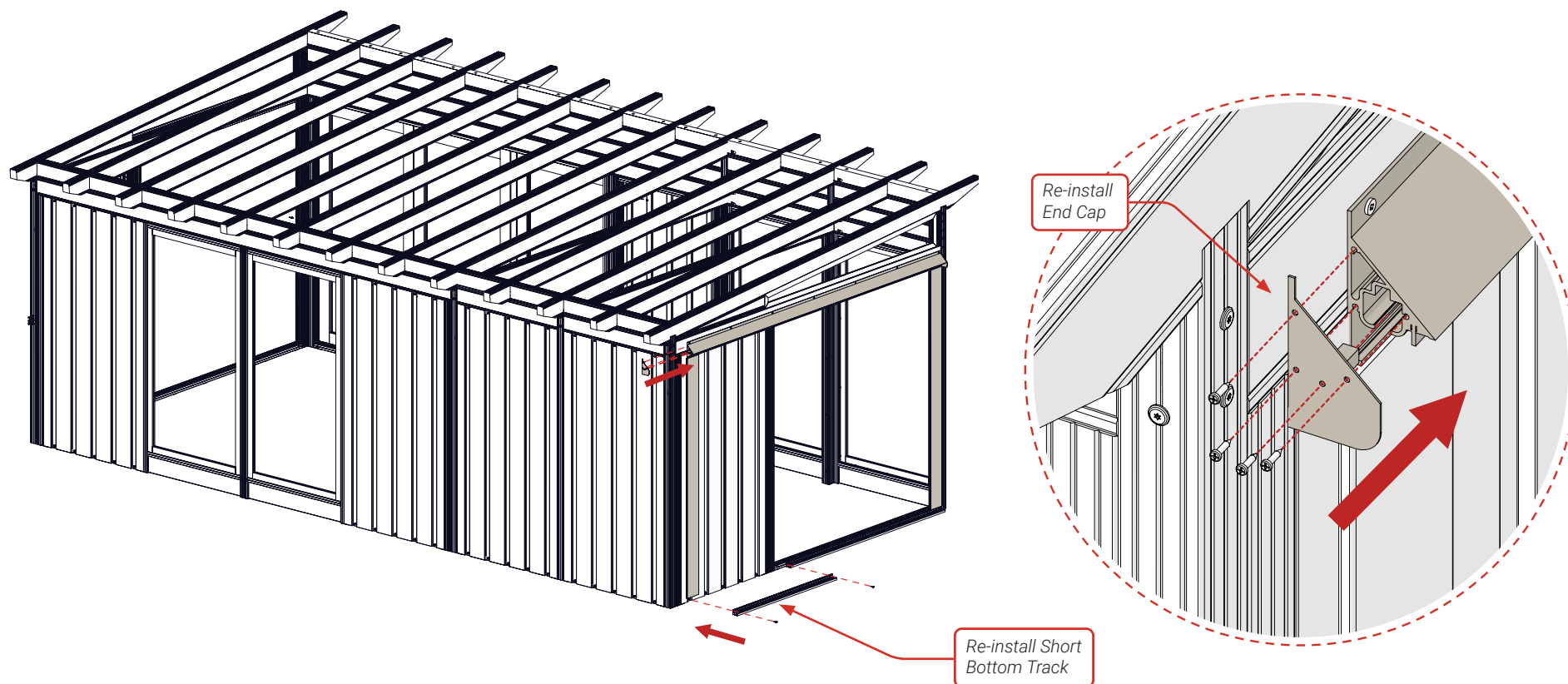
Bottom Pins to be embedded in Bottom Track along full distance of track.

Top Rollers spin upwards and downwards to adjust door height and alignment as necessary.



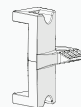
Step 69

1) Re-install the Short Bottom Track and Top Track End Cap.



Step 70

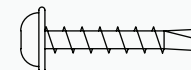
- 1) Measure 40 inches from the floor to set the Handle (DC 2605) to the metal frame of the Door.
Two tabs on the Handle are to fit tightly to inside of metal frame of the Door.
- 2) Fasten the Handle to the metal frame using two self-drilling screws.



2605 Handle

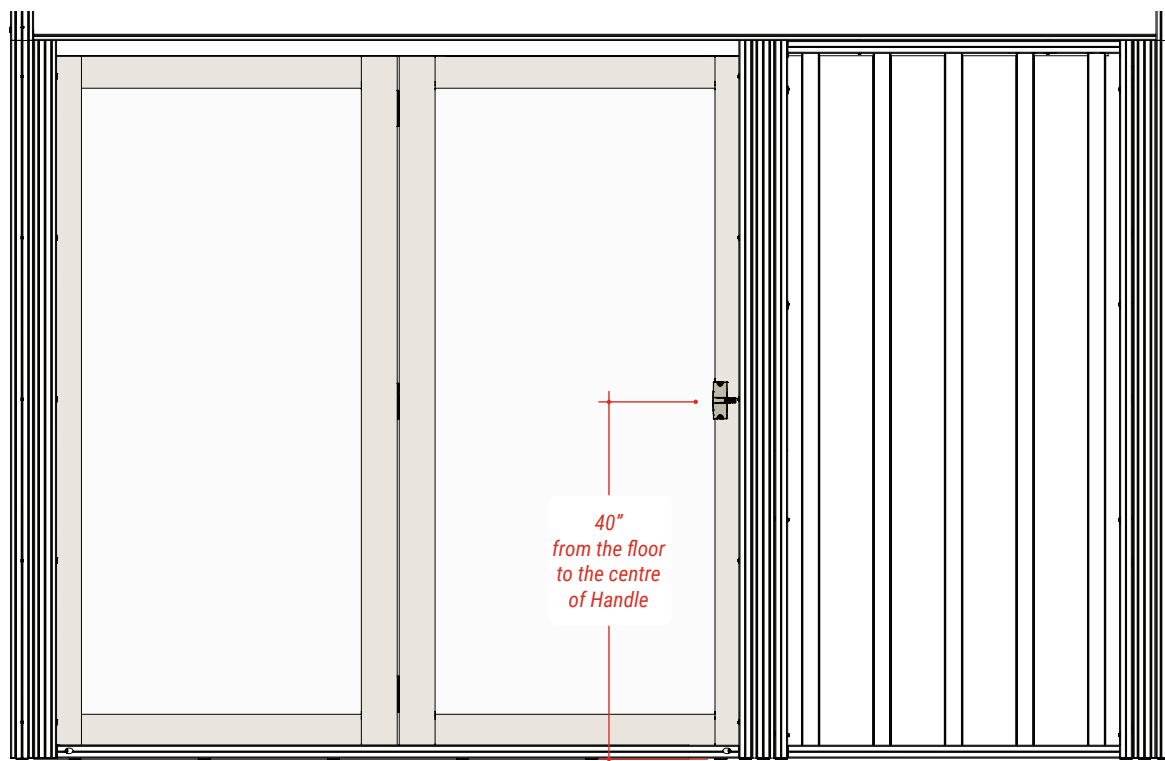


2X

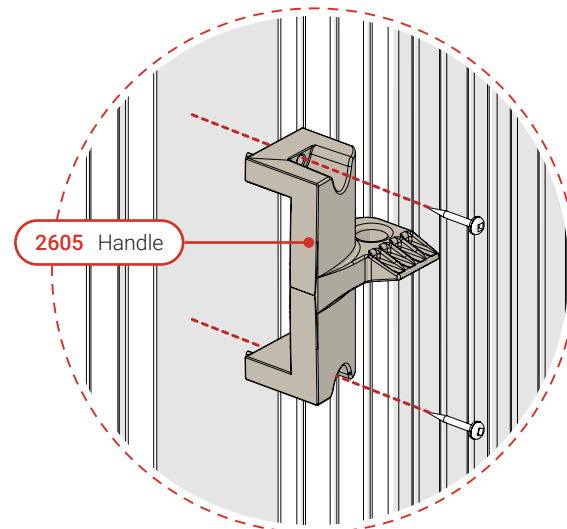


1" #8 PAN HEAD (#2 ROBERTSON)
WITH SELF-DRILLING TIP

Inside view

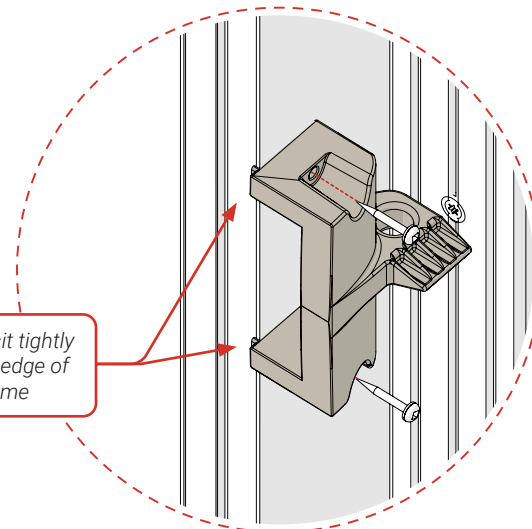


40"
from the floor
to the centre
of Handle



2605 Handle

Tabs to sit tightly
to inside edge of
metal frame

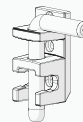


Step 71

- 1) The Two-Door System will rest un-level. To level, lift upwards on the Handle when locating the placement of the Keeper.
- 2) Assemble the Handle, Pin and Keeper (DC 2604) together.
- 3) Pull the Handle inwards, upwards and tight towards the post.
- 4) Mark the edges of the Keeper on the Post with a Pencil.
- 5) Disassemble and re-align the Keeper to the markings. Fasten to Narrow Post.



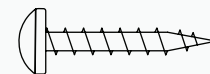
Pencil



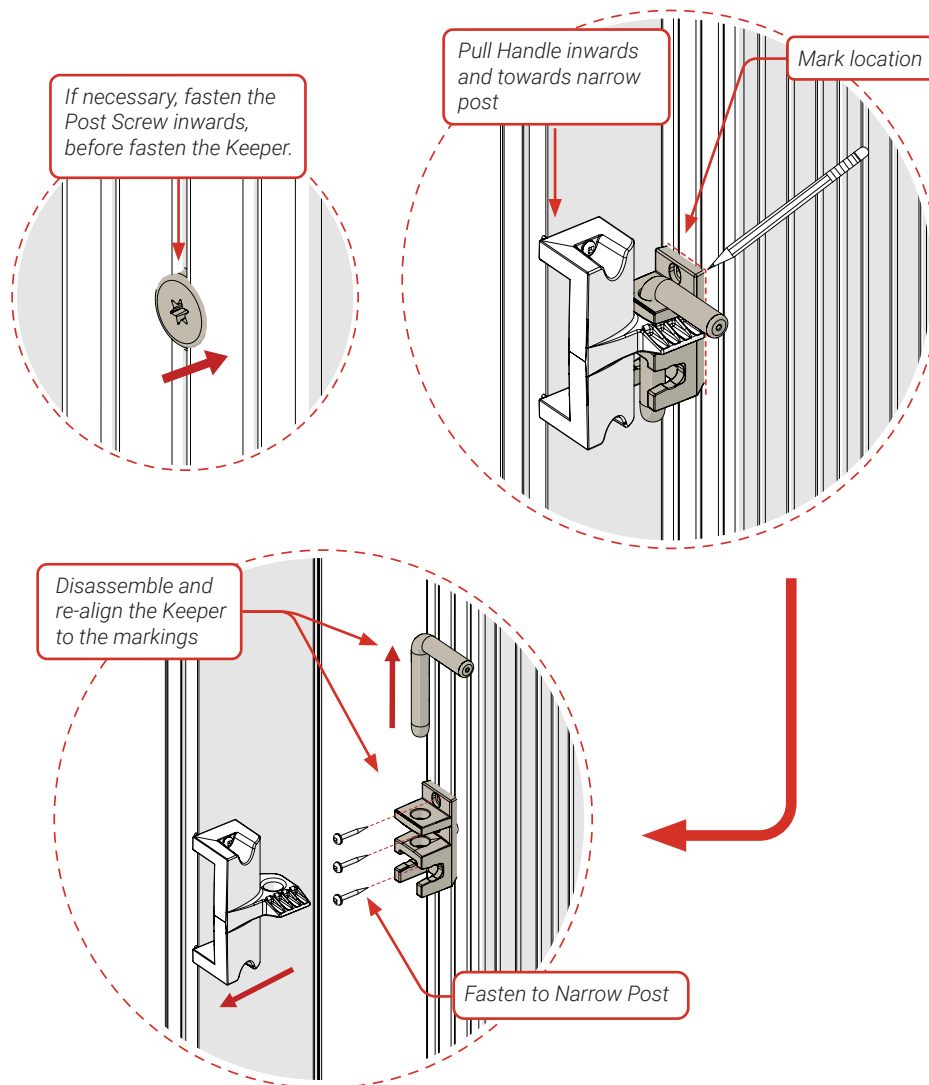
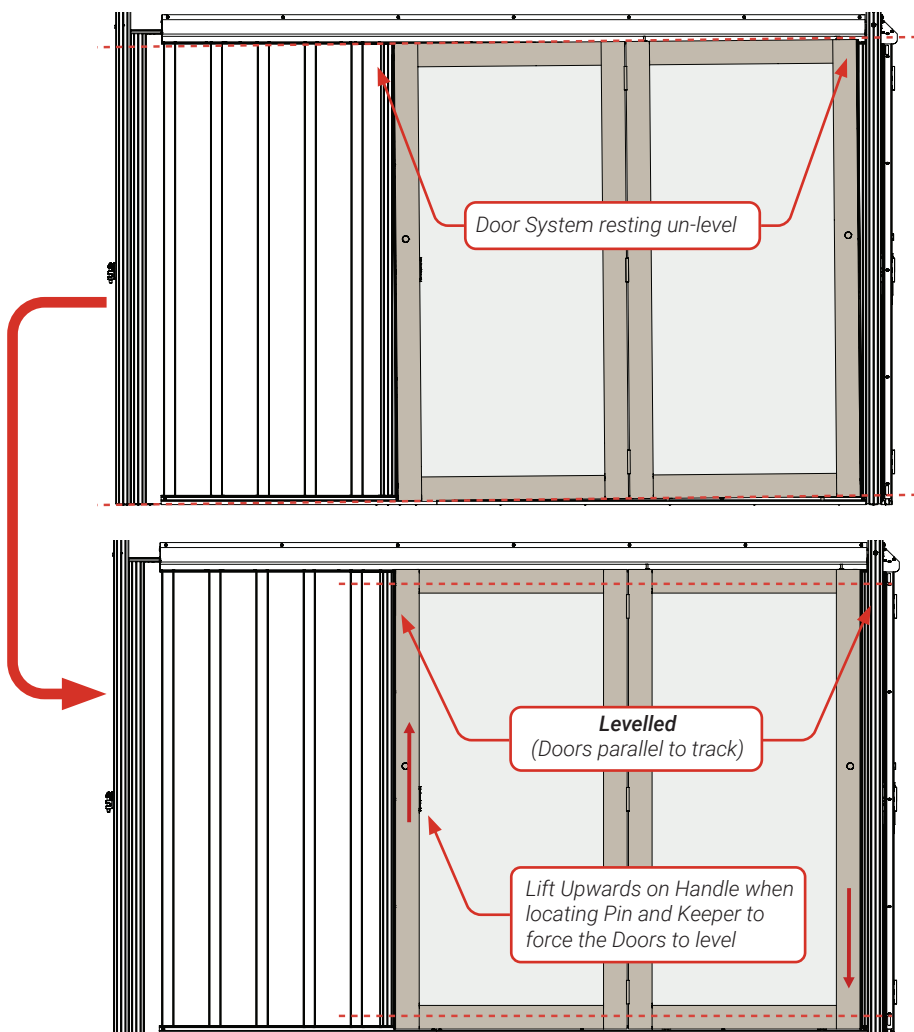
2604 Pin and Keeper



3X



1" #8 PAN HEAD
(#2 ROBERTSON)



OPTIONAL VERANDA

*If you have purchased an optional 11x11 Veranda for your outdoor structure, please move on to **Phases A, B and C** of the **Veranda Instructions** provided with the respective addition at this time.*



Veranda

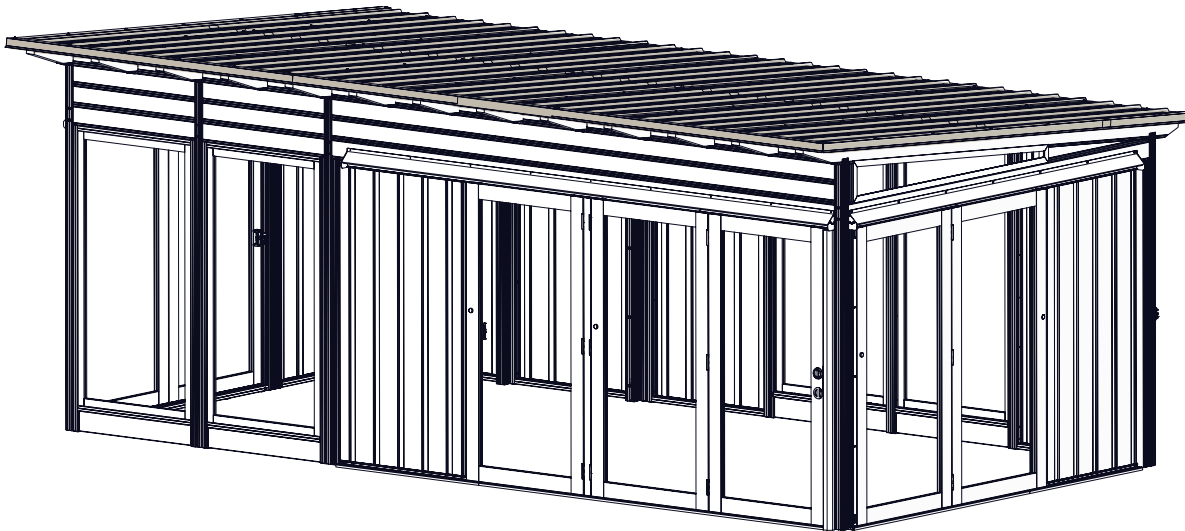
The **11x11 Veranda** redefines outdoor living. Elevate your VISSCHER fully enclosed structure by incorporating a covered outdoor space, offering a new dimension of living to your environment.

If you wish to purchase optional **11x11 Veranda**, please contact your **local Visscher dealer**.



11X11 Veranda

Phase D



D Roofing

Only put screws at **pre-punched locations**.

When stepping on Roof, step on Screw Line and **avoid stepping on Ribs** as they can dent and deform.

Step 72

1) In order to not interfere with the Extension the Starter and the Ceiling Boards must be cut down to 84".
Use a Circular Saw to cut down the Starter and Ceiling Boards.



2507 Starter 91 $\frac{3}{8}$ "

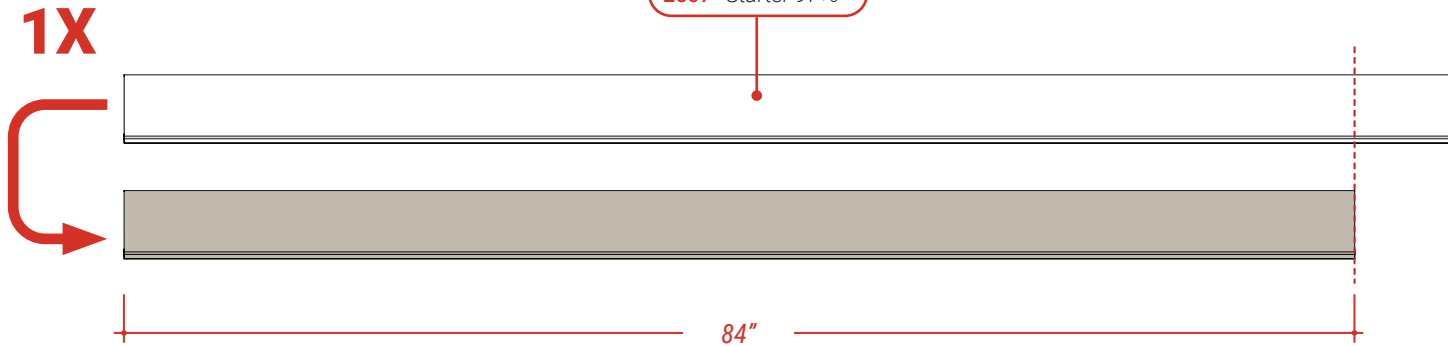


2500 Ceiling Board 91 $\frac{3}{8}$ "

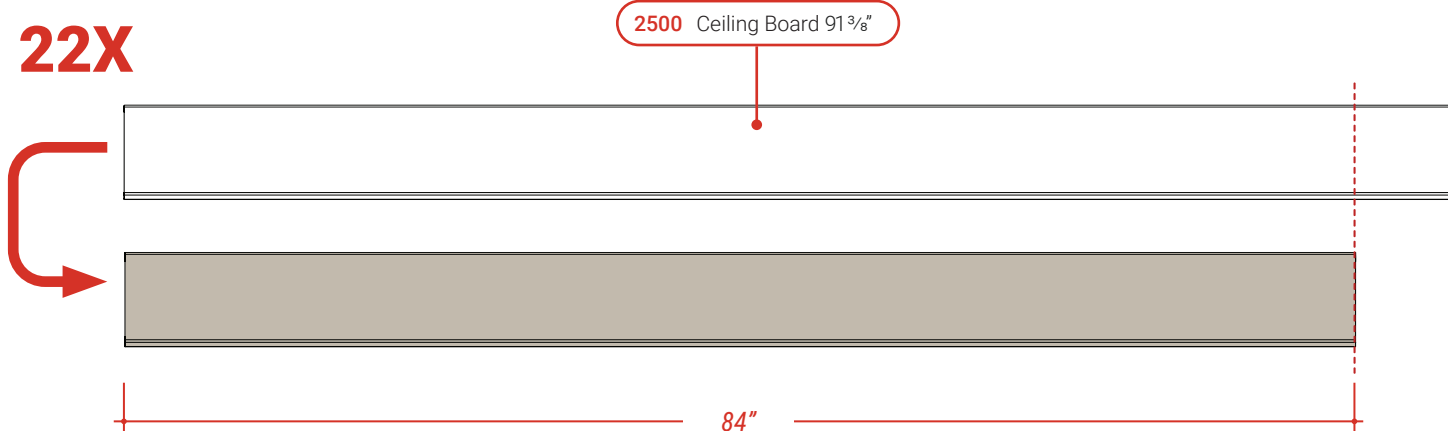


Circular Saw

1X



22X



Step 73

- 1) Fit the Starters (DC 2507, DC 2508 and DC 2512) on the Rafters and push to the bottom edges of the Rafters, tongue facing upwards. *Starters to touch at the centre of the Rafters.*
- 2) Fasten to each two Rafters as shown. *Screws must enter on an angle whenever Starters touch each other.*



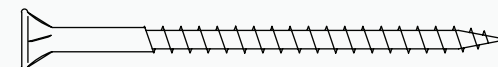
2508 Starter 42 1/2"



2512 Starter 50"



20X

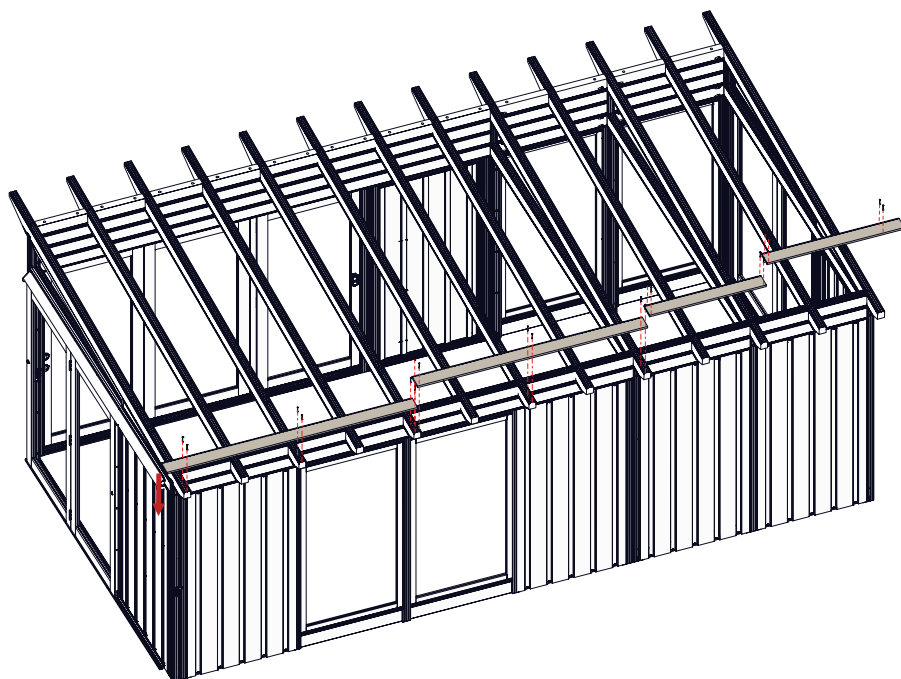
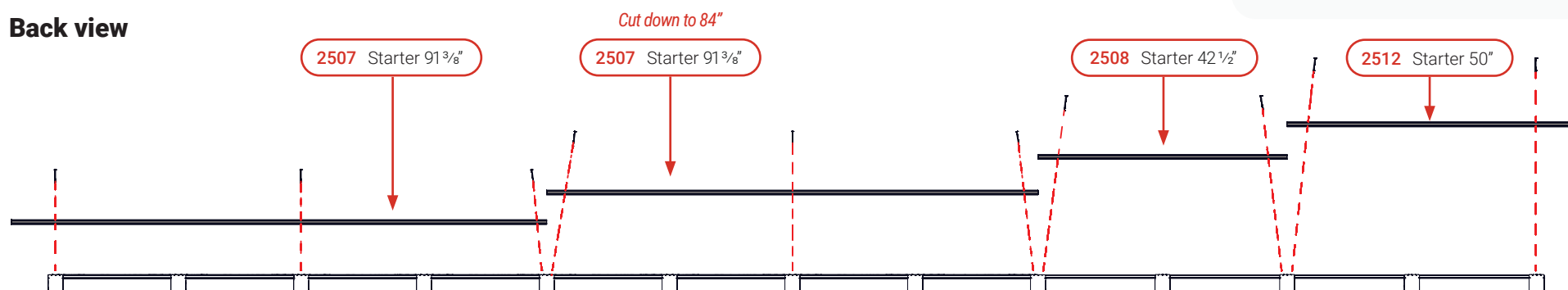


2 1/2" #8 FLAT HEAD (#2 ROBERTSON)

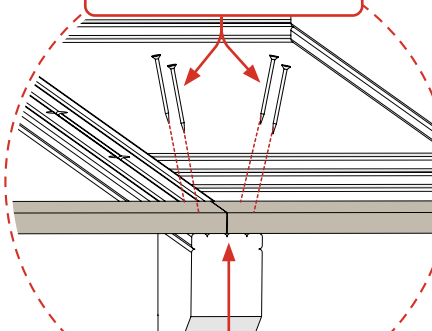


2507 Starter 91 3/8"

Back view

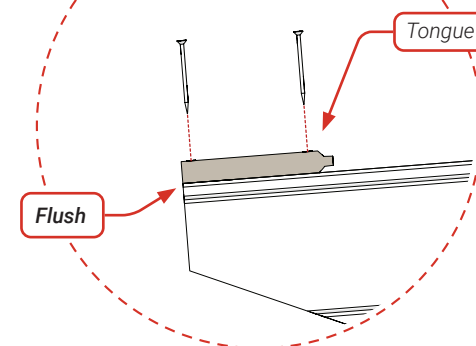


Screws must enter on an angle whenever Starters touch each other.



Starters to touch in the Centre of the Rafters.

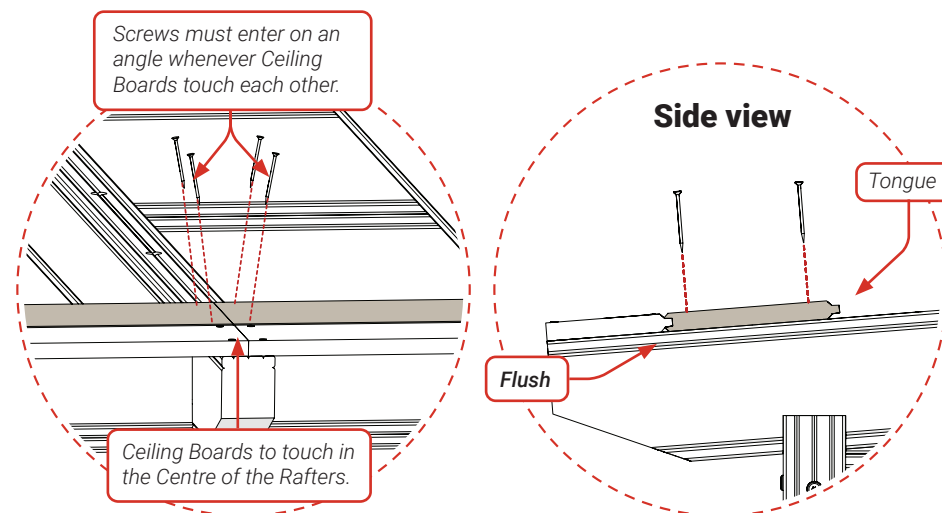
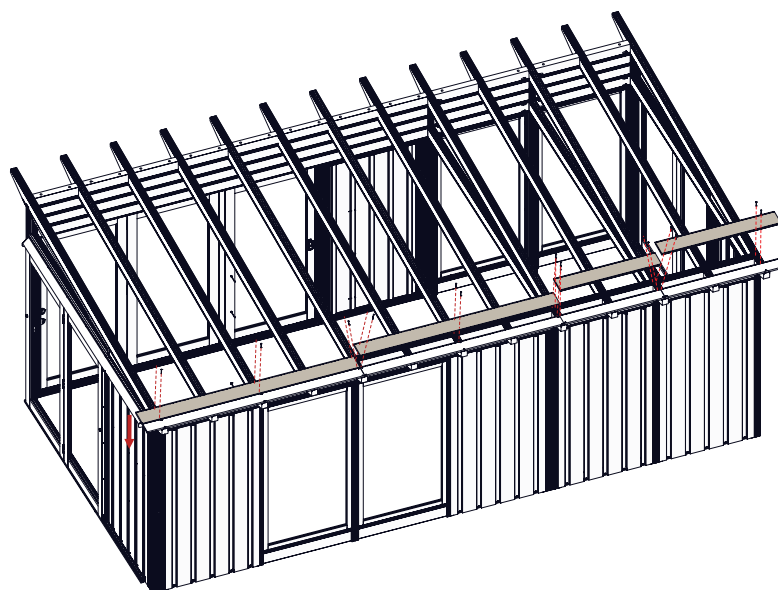
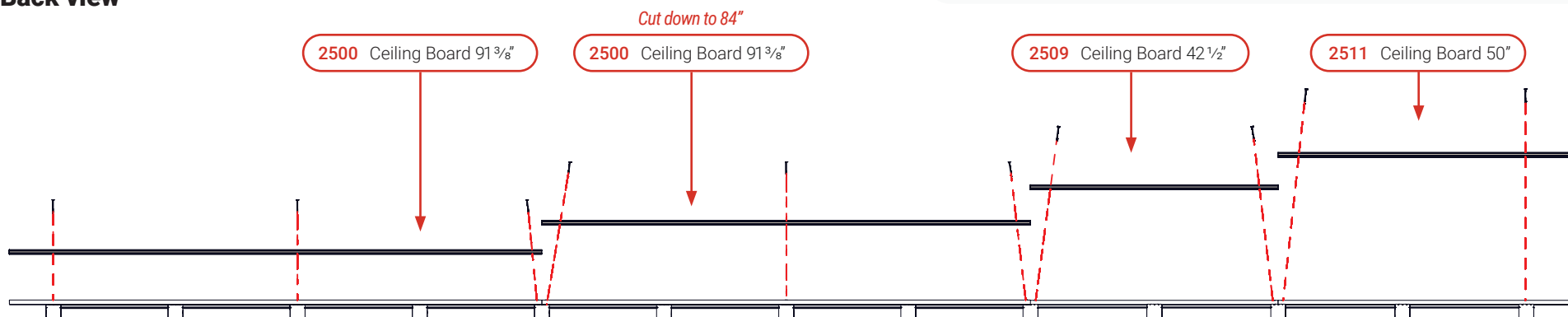
Side view



Step 74

- 1) Fit the Ceiling Boards (DC 2500, DC 2509 and DC 2511) on the Rafters and push to the bottom edges of the Rafters, tongue facing upwards. Ceiling boards to touch at the centre of the Rafters.
- 2) Fasten to each two Rafters as shown. Screws must enter on an angle whenever Ceiling boards touch each other.

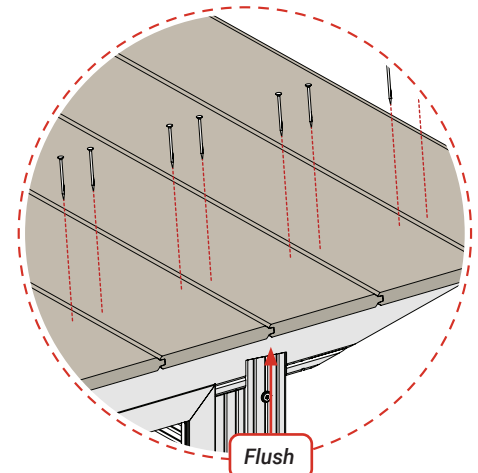
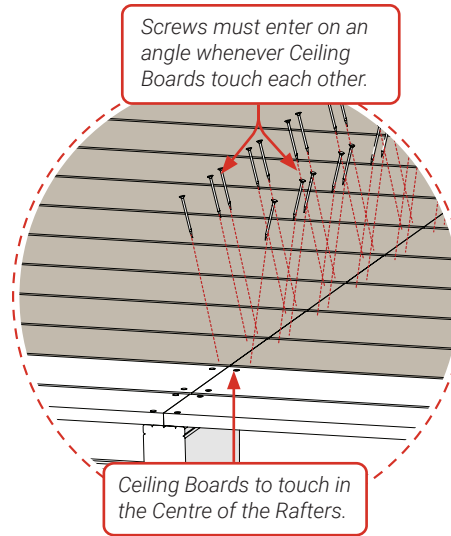
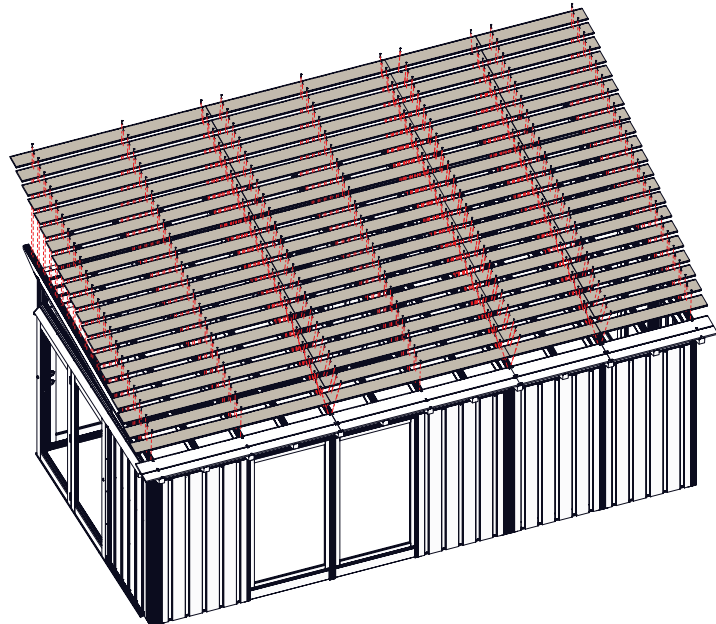
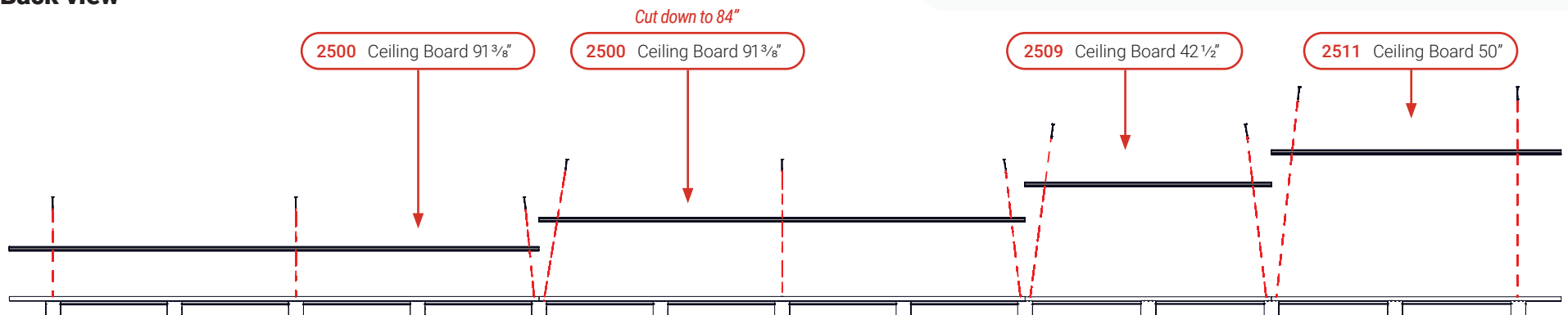
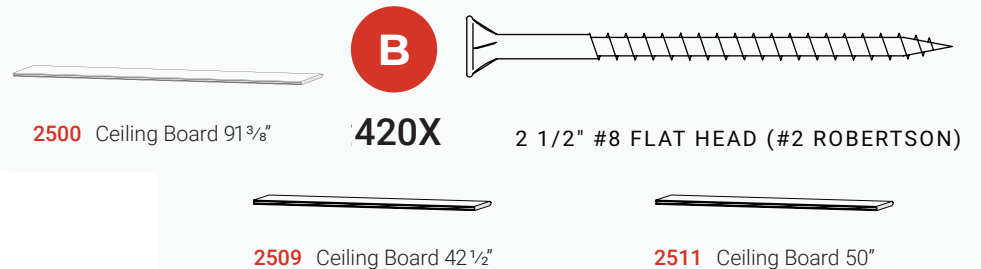
Back view



Step 75

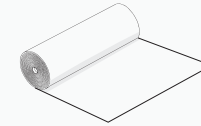
- 1) Fit the Ceiling Boards (DC 2500, DC 2509 and DC 2511) on the Rafters and flush to the bottom edges of the Rafters, tongue facing upwards. *Ceiling boards to touch at the center of the Rafters.*
- 2) Fasten to each two Rafters as shown. *Screws must enter on an angle whenever Ceiling boards touch each other.*

Back view



Step 76

- 1) Roll Tar Paper (DC 4191) flat across Ceiling Boards, tight to the bottom most edge of the ceiling.
- 2) Staple the first row of Tar Paper to the Ceiling Boards using 1/2" staples, spaced a maximum of 12" apart from each other. Fasten each row of Tar Paper before moving on the next row.



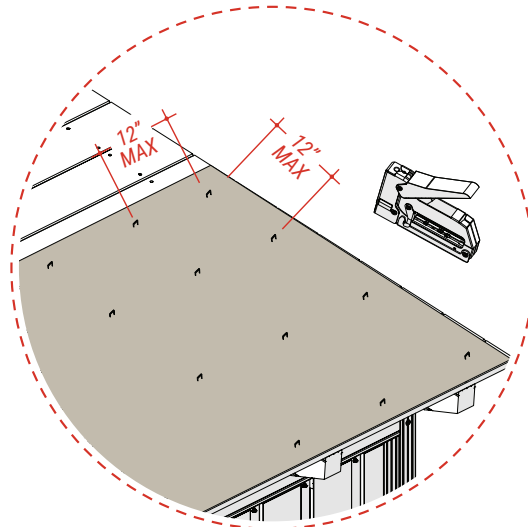
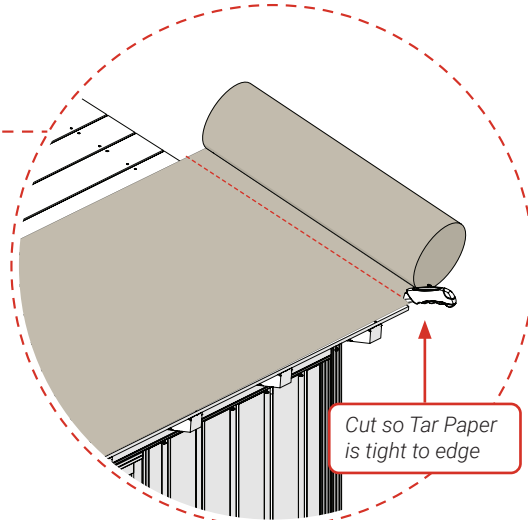
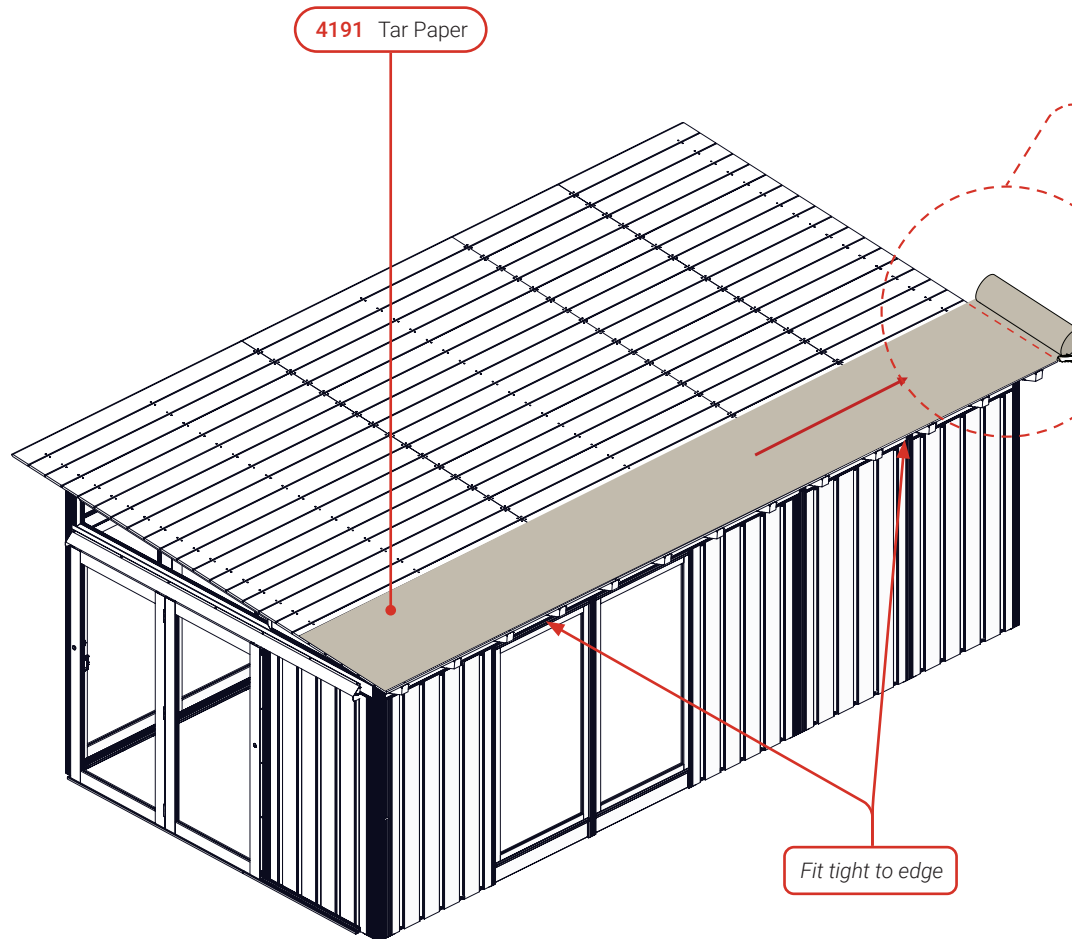
4191 Tar Paper



Knife

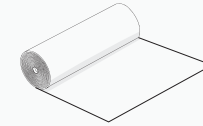


Staple



Step 77

- 1) Roll four more rows of Tar Paper (DC 4191) flat across Ceiling Boards, overlapping each previous row by 6 inches.
- 2) Staple to the Ceiling Board using 1/2" staples, spaced a maximum of 12" apart from each other. *Fasten each row of Tar Paper before moving on the next row. The final row to be tight top edge of the top Ceiling Board.*



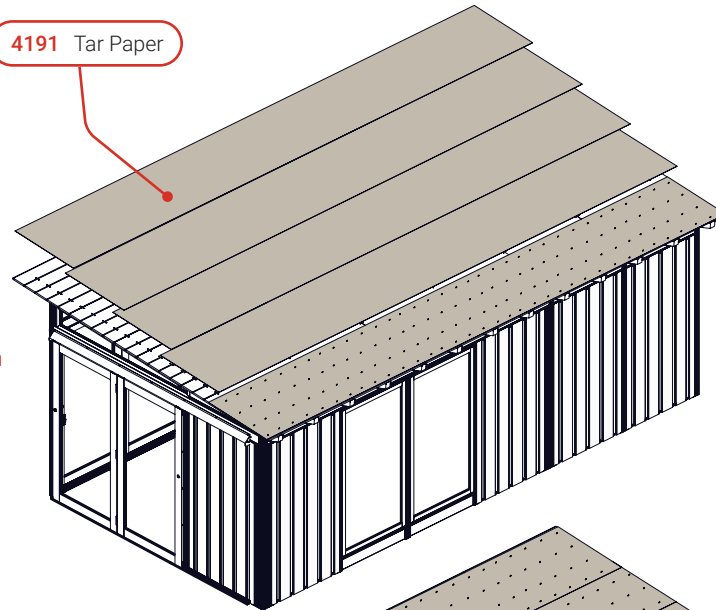
4191 Tar Paper



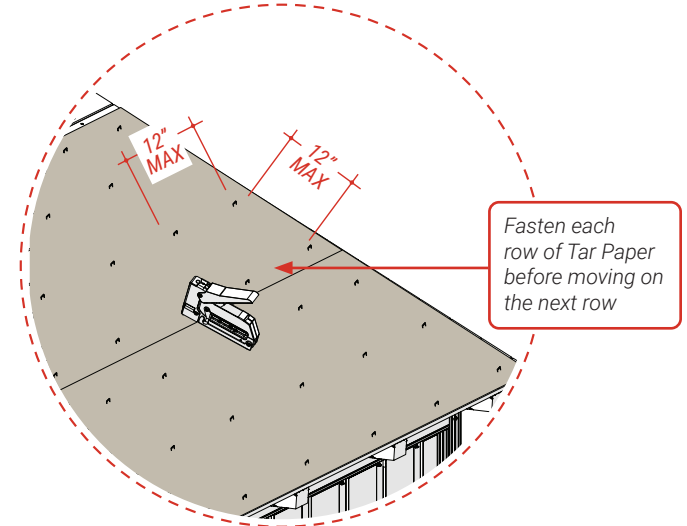
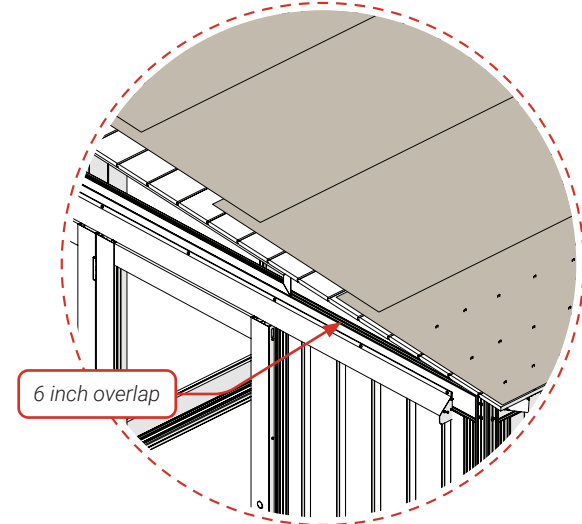
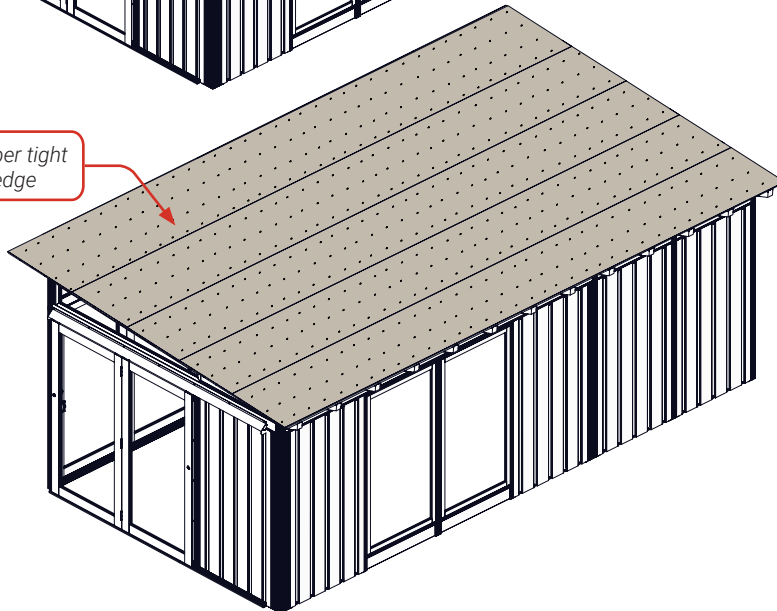
Knife



Staple

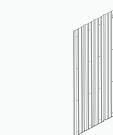


Tar Paper tight to top edge



Step 78

- 1) Fit the Underside Flashing 120" (DC 6034) on the bottom edge of the Roof Assembly, tight to the end of the Ceiling Board.
- 2) Review the orientation of Tabs found on the first Roof Sheet (DC 2493) in the Back View.
- 3) Adhere a Foam Closure (DC 1834) to the bottom underside of a Roof Sheet by exposing the Foam Closure's glue strip.



2493 Roof Sheet



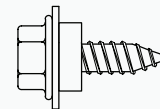
1834 Foam Closure



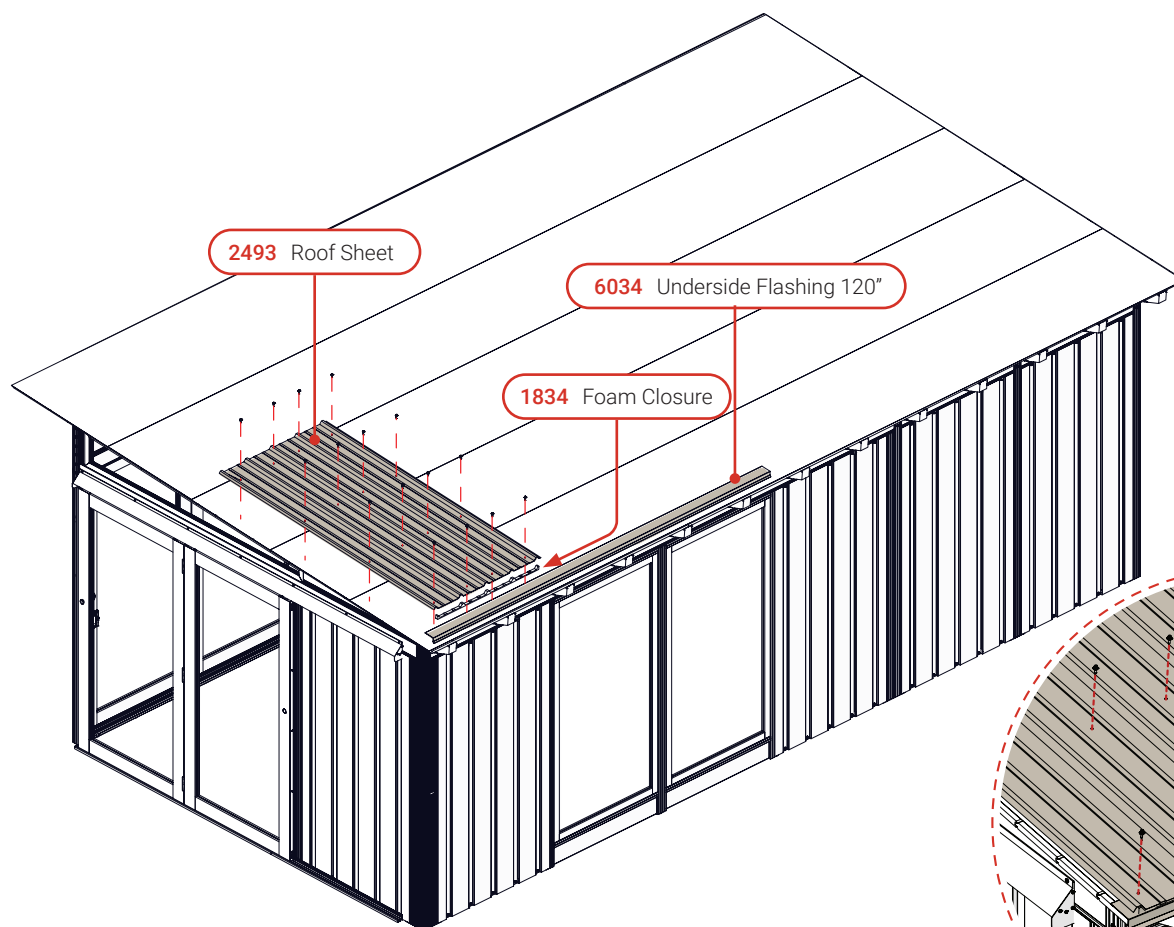
6034 Underside Flashing 120"



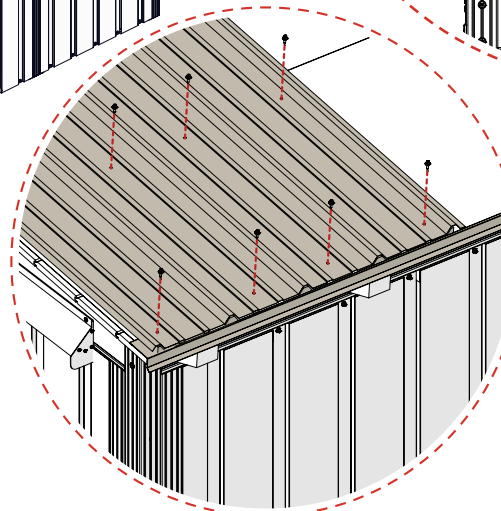
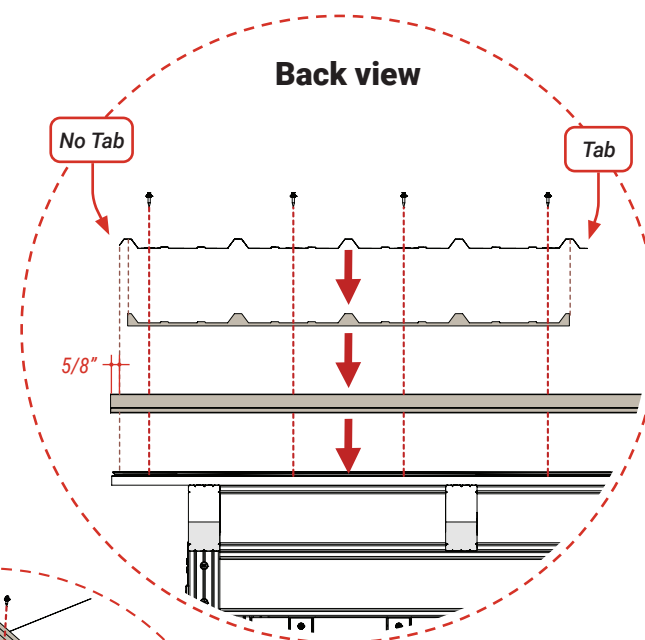
16X



3/4" #14 HEX

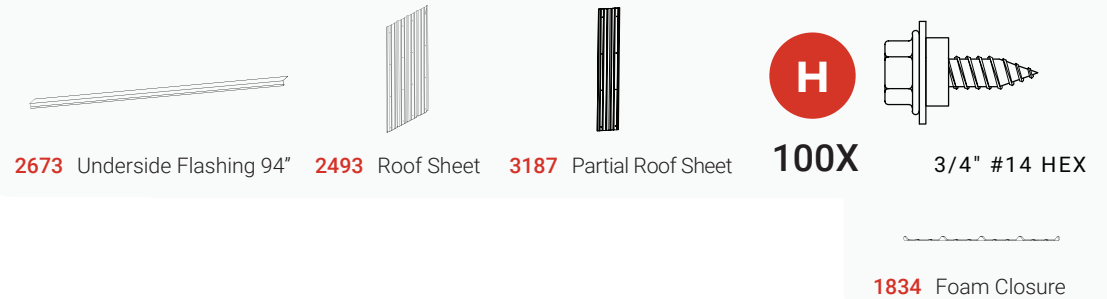


Back view

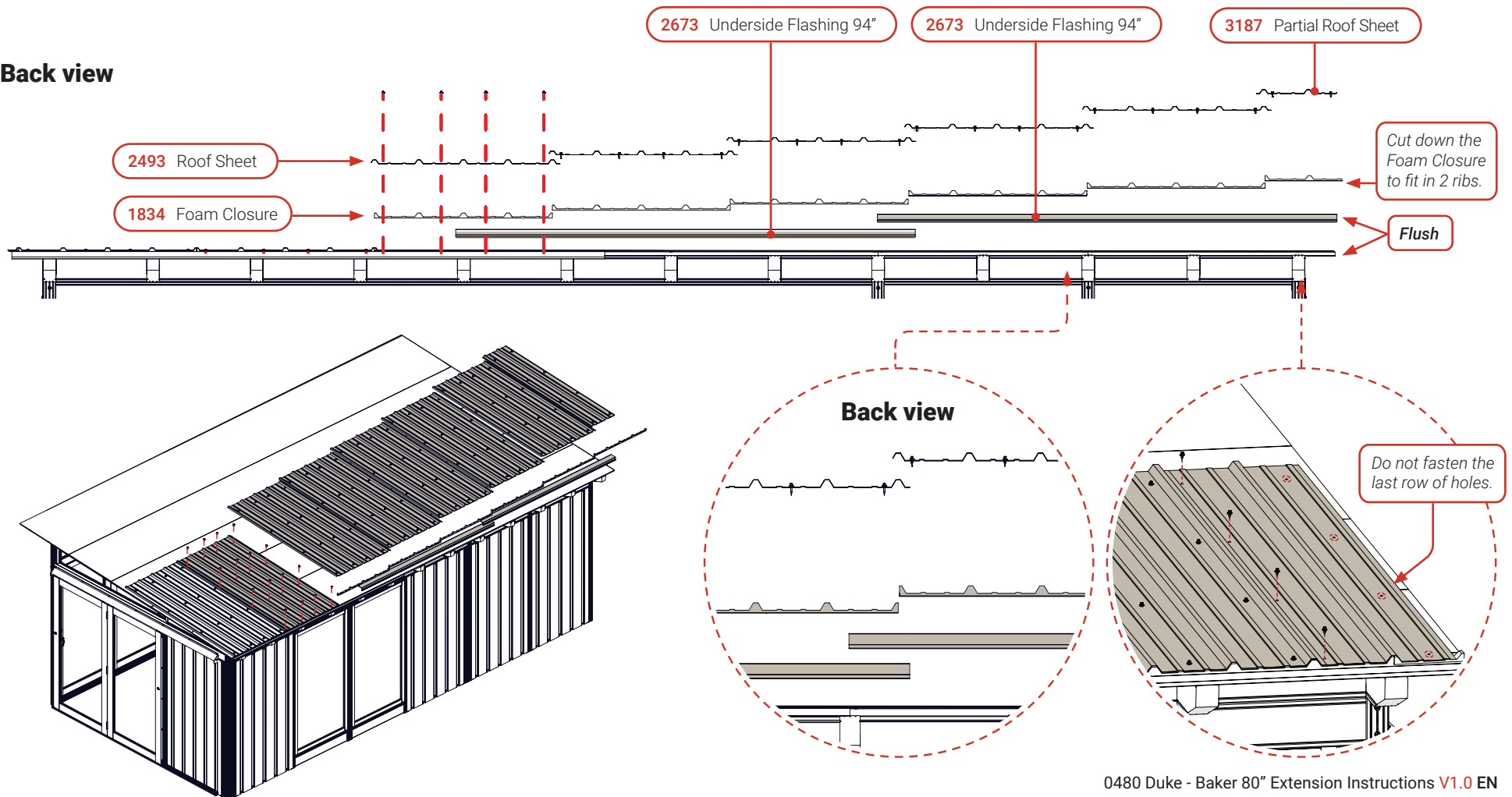


Step 79

- 1) Align the first row of Roof Sheets (DC 2493 and DC 3187), Foam Closures (DC 1834) and Underside Flashings (DC 2673) to the edges of the Ceiling Board.
- 2) Fasten through the pre-punched hole locations, and through the Underside Flashings. *Roof Sheet must be fastened before be layered by other Roof Sheet.*
- 3) Complete the first row of Roofing. *Do not fasten the last row holes as shown on the Detail View.*

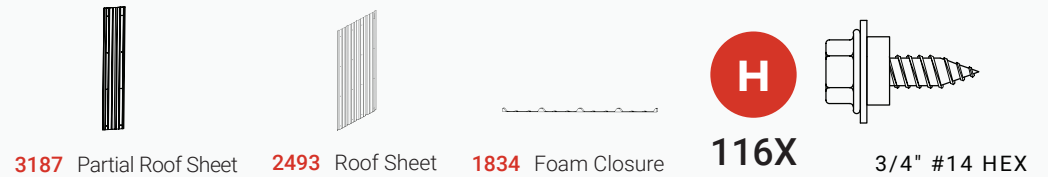


Back view

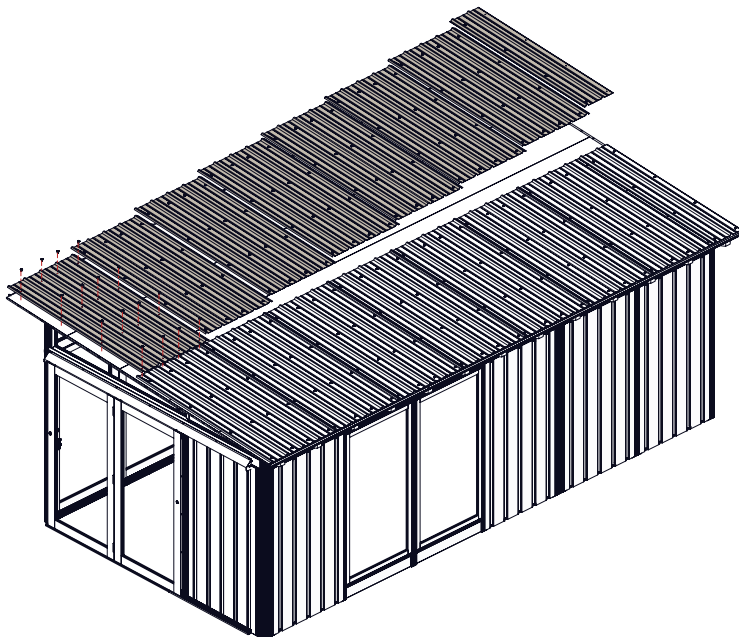
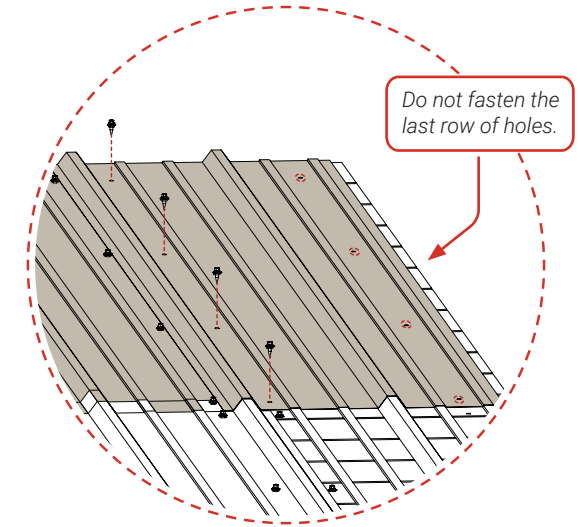
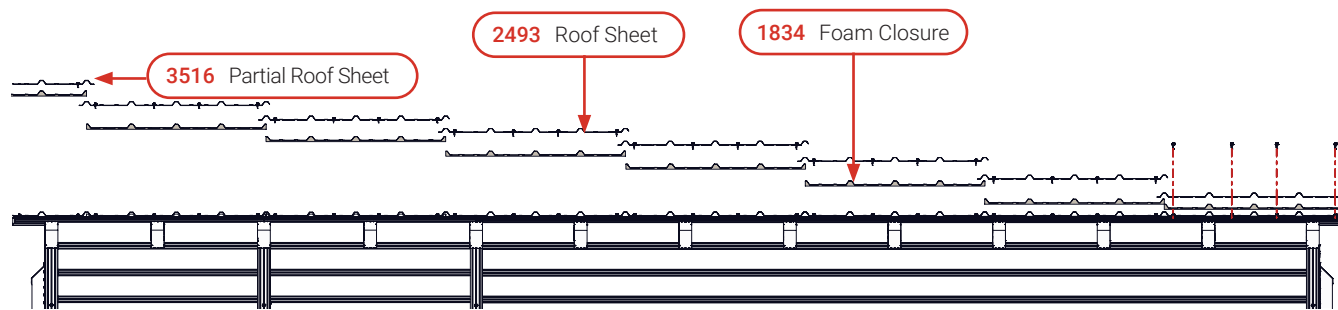


Step 80

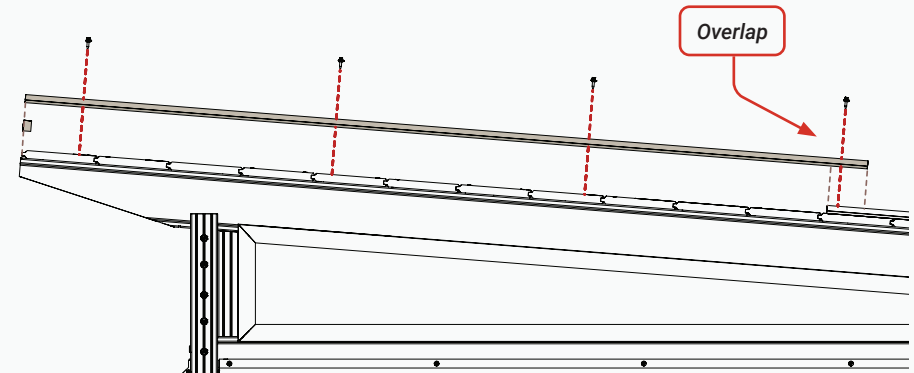
- 1) Align the next row of Roof Sheet and Foam Closures to the edges of the Ceiling Board.
- 2) Fasten through the pre-punched hole locations, and through the underlapped Roof Sheet.
- 3) Continue Laying Foam Closures and Roof Sheets to complete the last row of Roofing. *Do not fasten the last row holes as shown on the Detail View.*



Front view

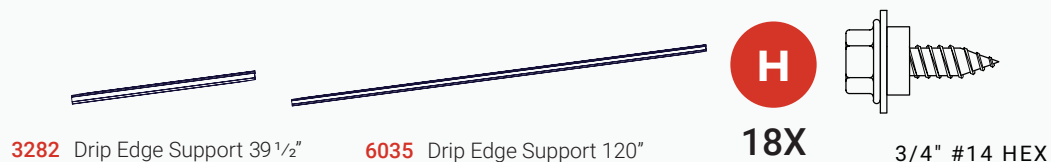


Side view

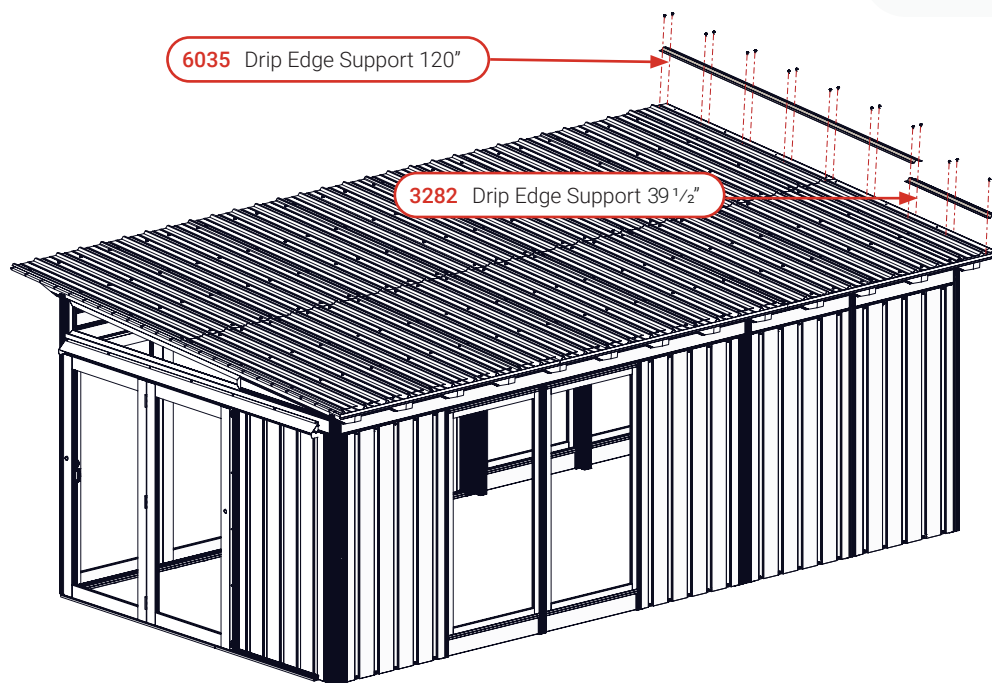
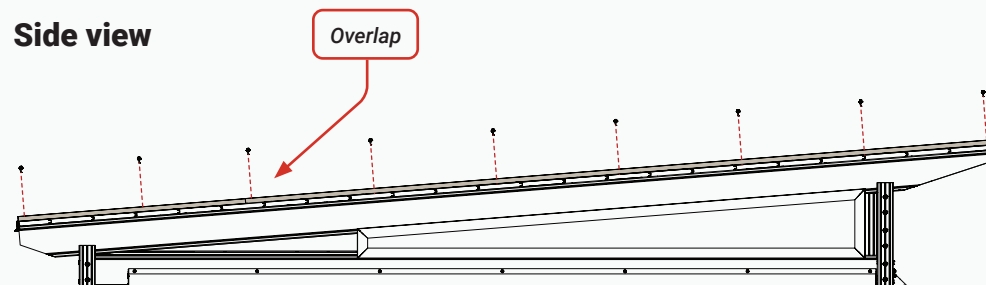


Step 81

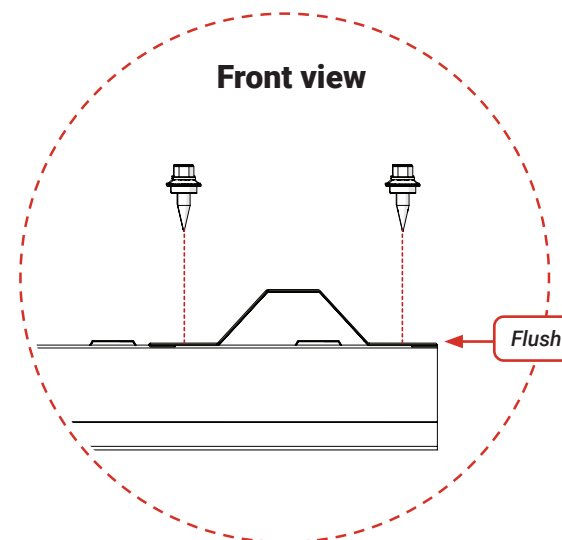
- 1) Place the Drip Edge Supports (DC 3282 and DC 6035) in the order as shown. *Overlap the Drip Edge Supports and flush to the corners.*
- 2) Fasten through the pre-punched hole locations, and through the underlapped Roof Sheet.



Side view

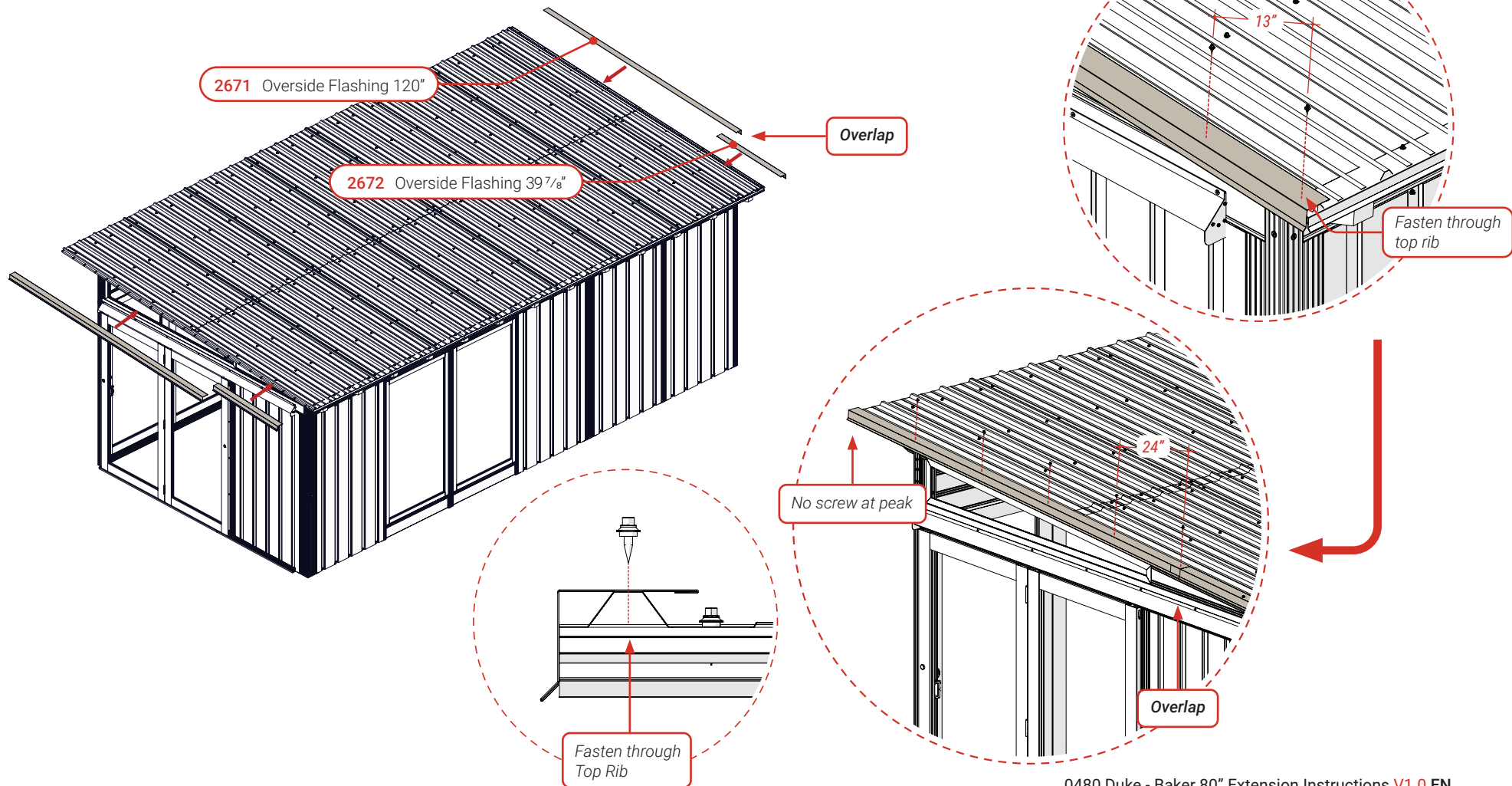
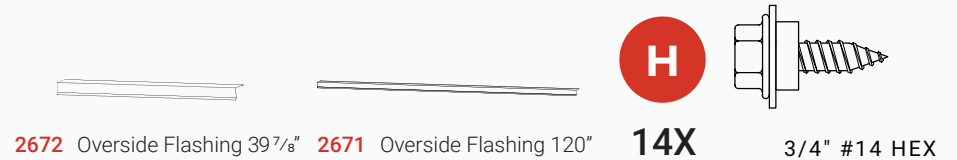


Front view



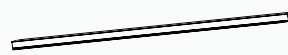
Step 82

1) Fit the Overside Flashing 39 7/8" (DC 2672) so it reaches the bottom edge of the bottom Roof Sheet. Fasten with two screws only at locations shown in diagram (13 inches apart).
2) Fit the Overside Flashing 120" (DC 2671) over the short portion, and have it reach the top edge of the top Roof Sheet. Fasten with five screws through top rib (24 inches apart).
Refrain from adding a screw at the very peak of the Roof at this time.



Step 83

- 1) Fit the Front Edge and Overside Flashings (DC 2707 and DC 2671) so that it overlaps the Side Flashings.
- 2) Fasten to the roof metal through every second rib.



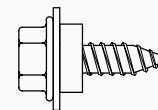
2707 Overside Flashing 94"



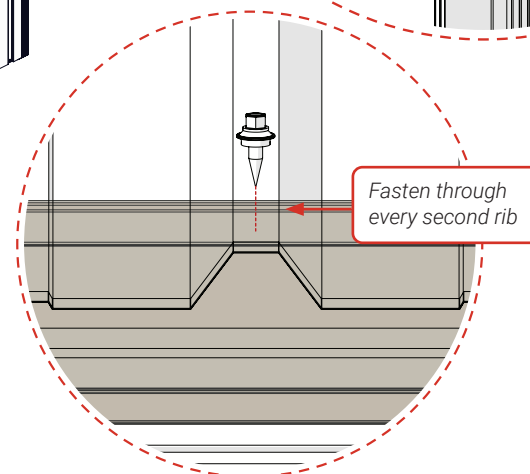
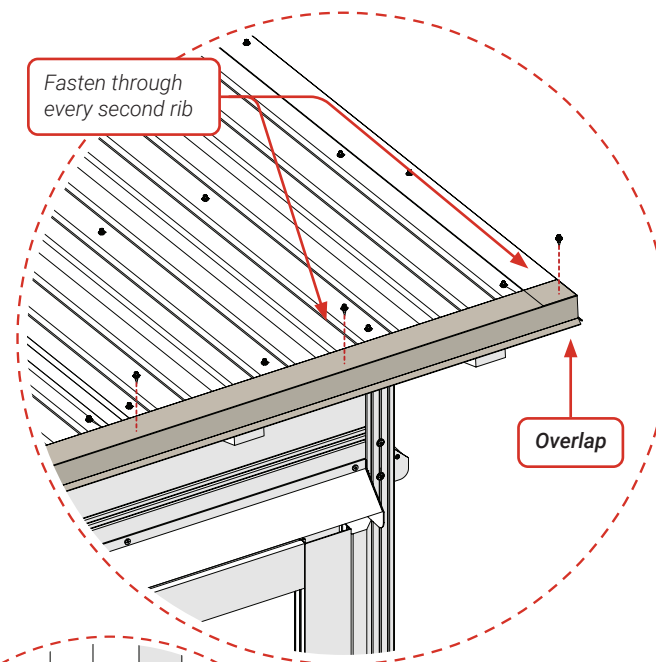
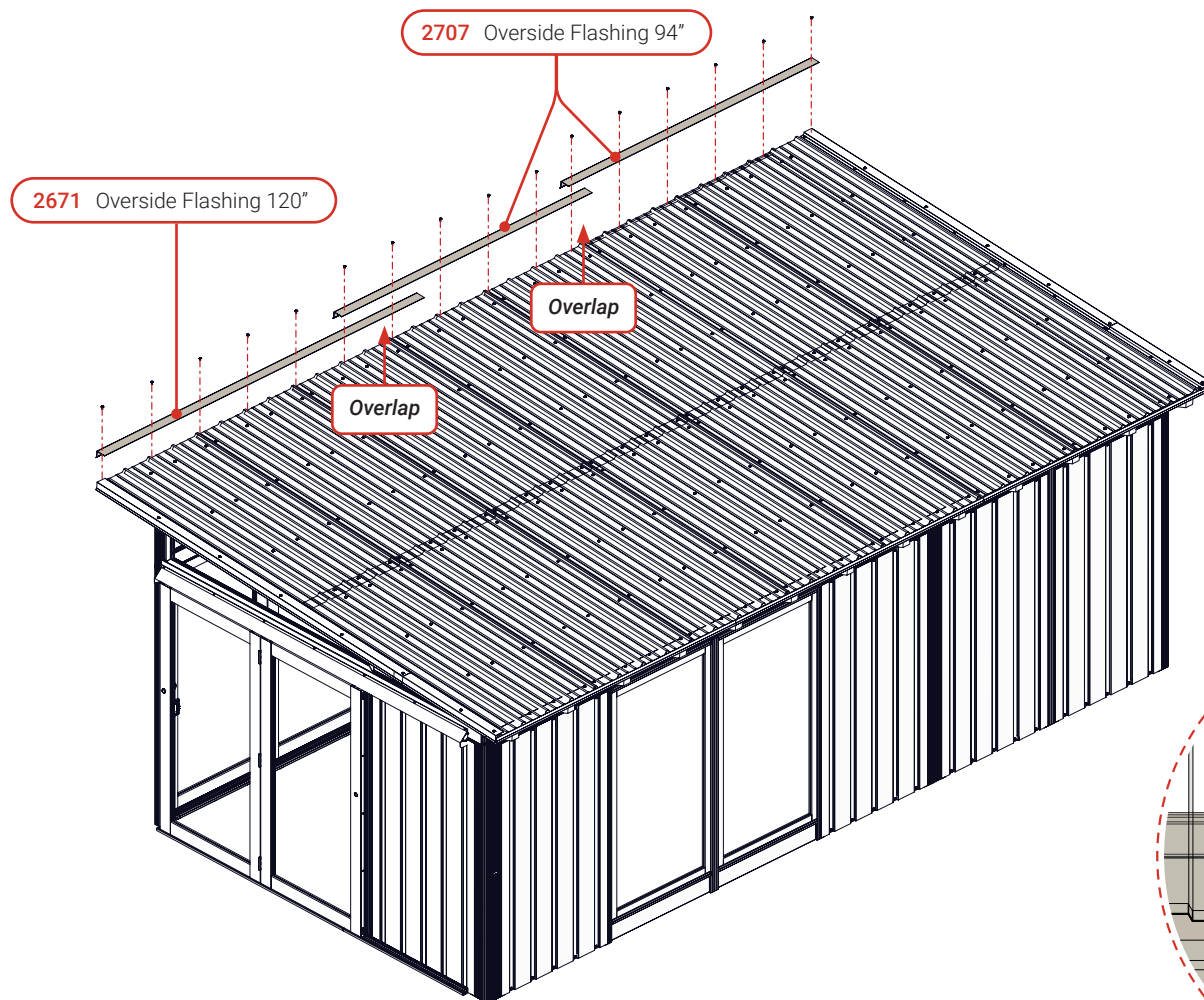
2671 Overside Flashing 120"



16X







3/4" #14 HEX



INSTALLATION COMPLETE



You can upgrade your **Visscher gazebo** by adding **optional accessories**.

-  11x11 Veranda
-  40" and 80" extensions
-  Insect Sliding Screen Doors
-  Cedar Panels

If you wish to purchase **optional accessories**, please contact your **local Visscher dealer**.